



## Modeling and simulation of electric vehicles (EVs) and design of batteries for EVs

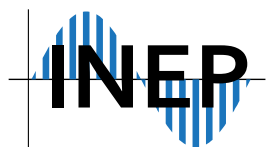


Prof. Gierry Waltrich, Dr.

Prof. Marcelo L. Heldwein, Dr. sc. ETH

E-mails: [gierry.waltrich@ufsc.br](mailto:gierry.waltrich@ufsc.br) / [heldwein@inep.ufsc.br](mailto:heldwein@inep.ufsc.br)





**Power Electronics Institute**

# Newsweek's top 10 (world) hottest cities 2006



**“Florianópolis, Brazil –**

aka 'Silicon Valley of Brazil, with beaches', ban on heavy industry”

~380 000 people / 17 universities / 2 technological centers

Aim: create 40k tech jobs in 10 years

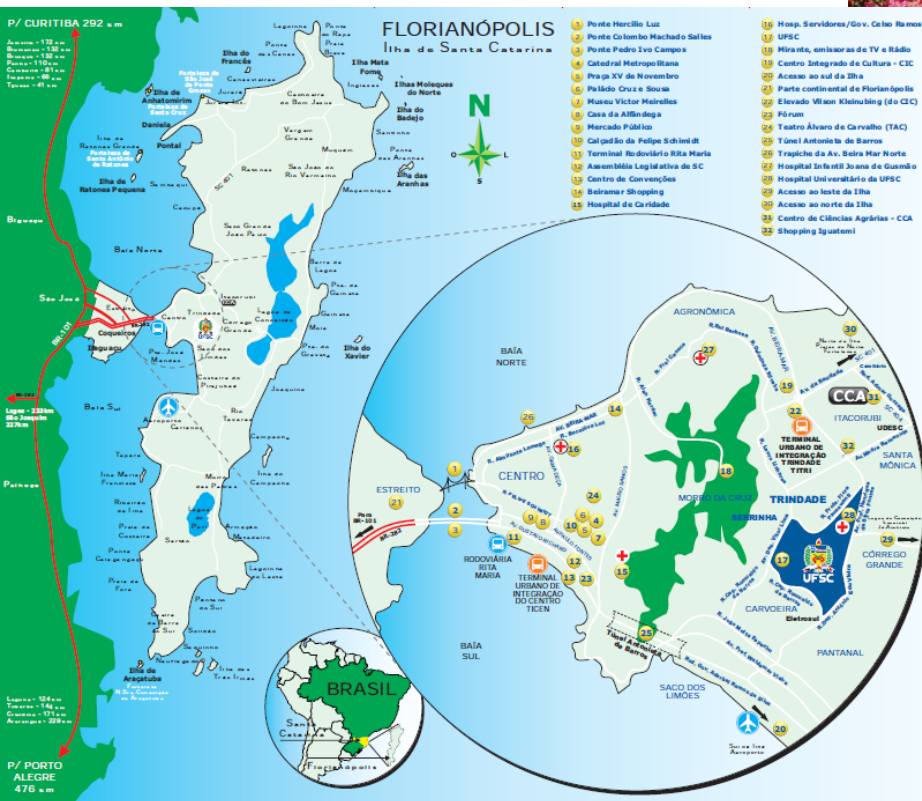
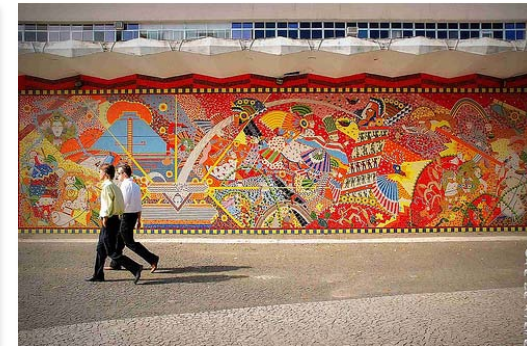


# Federal University of Santa Catarina (2013)



Founded: **1961**

Built area: **651796 m<sup>2</sup>**



- Entry students /year:
  - Total undergrad.: **30602**
  - Total grad.: **7514**
  - PhD: **2900**
  - Publications/year (journals): **2023**
  - Scholarships: **7521**
  - Professors+lecturers: **2059**
  - Other staff: **3137**
  - Budget: **R\$955.479.298,00**
- } = **38116**

# Technological Center – CTC



## *Departments*

Architecture and urbanism – ARQ

Automation and Systems – DAS

Civil Engineering – ECV

**Electrical Engineering – EEL**



Mechanical Engineering – EMC

Production Engineering – EPS

Chemical and Food Engineering – EQA

Environmental Engineering – ENS

Informatics and Statistics – INE

## *Numbers*

**360** Professors / lecturers

**120** Employees

**5100** Undergraduation students

**2000** Graduation students

**49** Professors / lecturers

**13** Employees

**498** Undergraduation students

**145** Master students

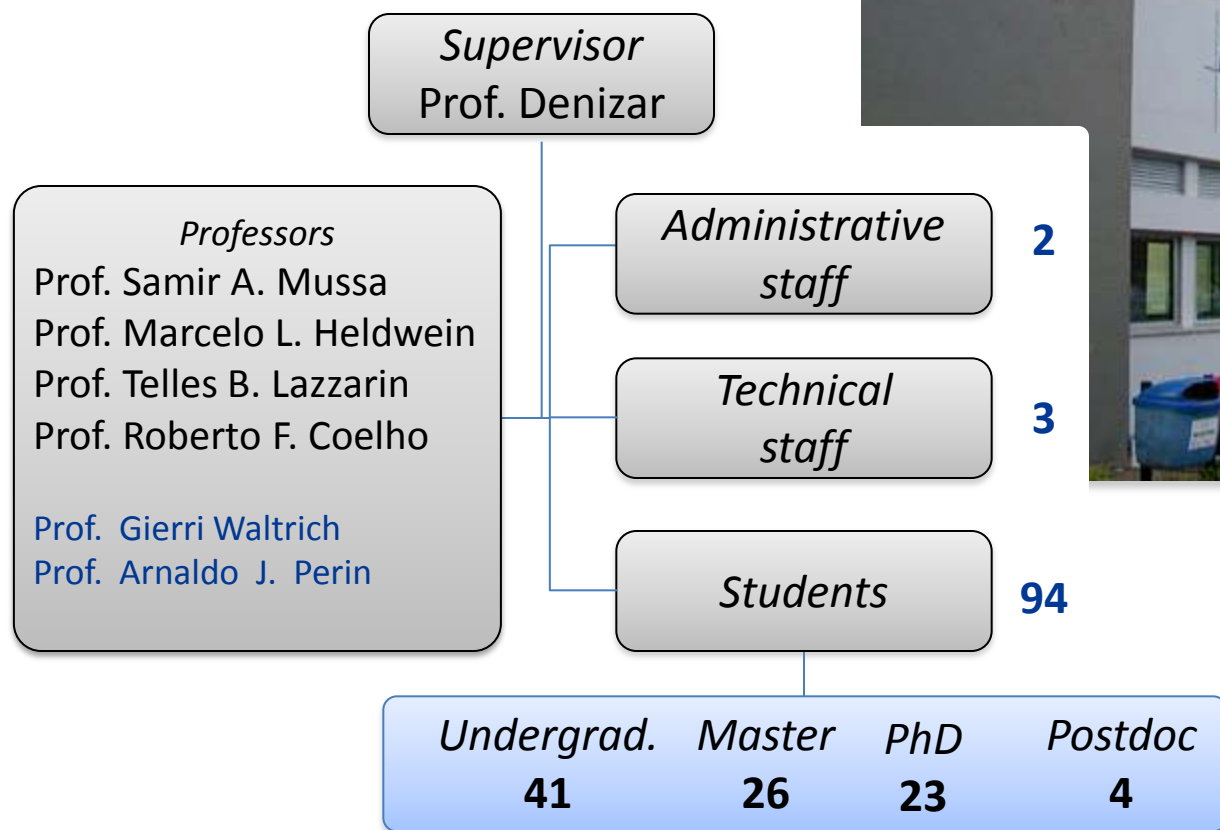
**89** PhD students

# Power Electronics Institute – INEP



Founded: **1979** as **LAMEP**

Re-structured: **1994** as **INEP**



# Professors



Prof. Denizar C. Martins



Prof. Samir A. Mussa



Prof. Marcelo L. Heldwein



Prof. Telles B. Lazzarin



Prof. Roberto F. Coelho

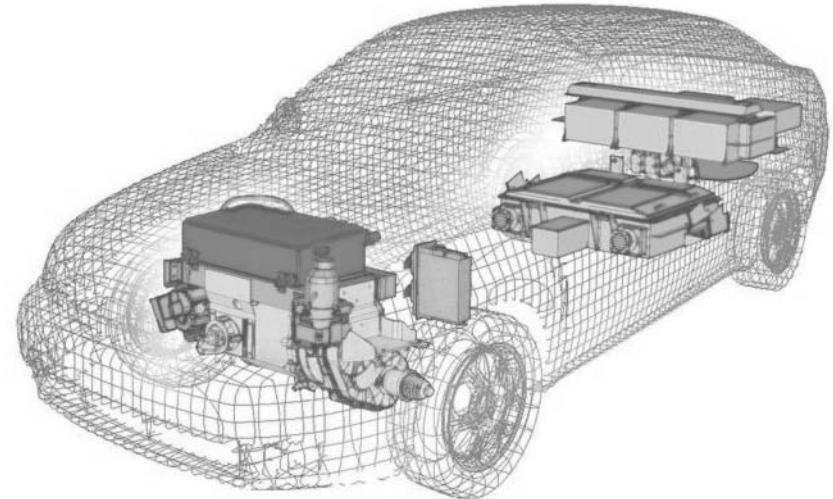


Prof. Gierry Waltrich



Prof. Arnaldo J. Perin

- Part 1 – EVs infrastructure and required Power Electronics
  - EVs today
  - Power electronics systems for Evs
  - Introductions to battery systems for Evs, V2G and V2H
  - Recharge modes, stations and converters
- Part 2 - Modeling and simulation of EVs and design of batteries
  - Battery modelling
  - Motor modelling
  - Vehicle modelling
  - Electric vehicle range modelling







Modeling and simulation of electric vehicles (EVs)  
and design of batteries for Evs

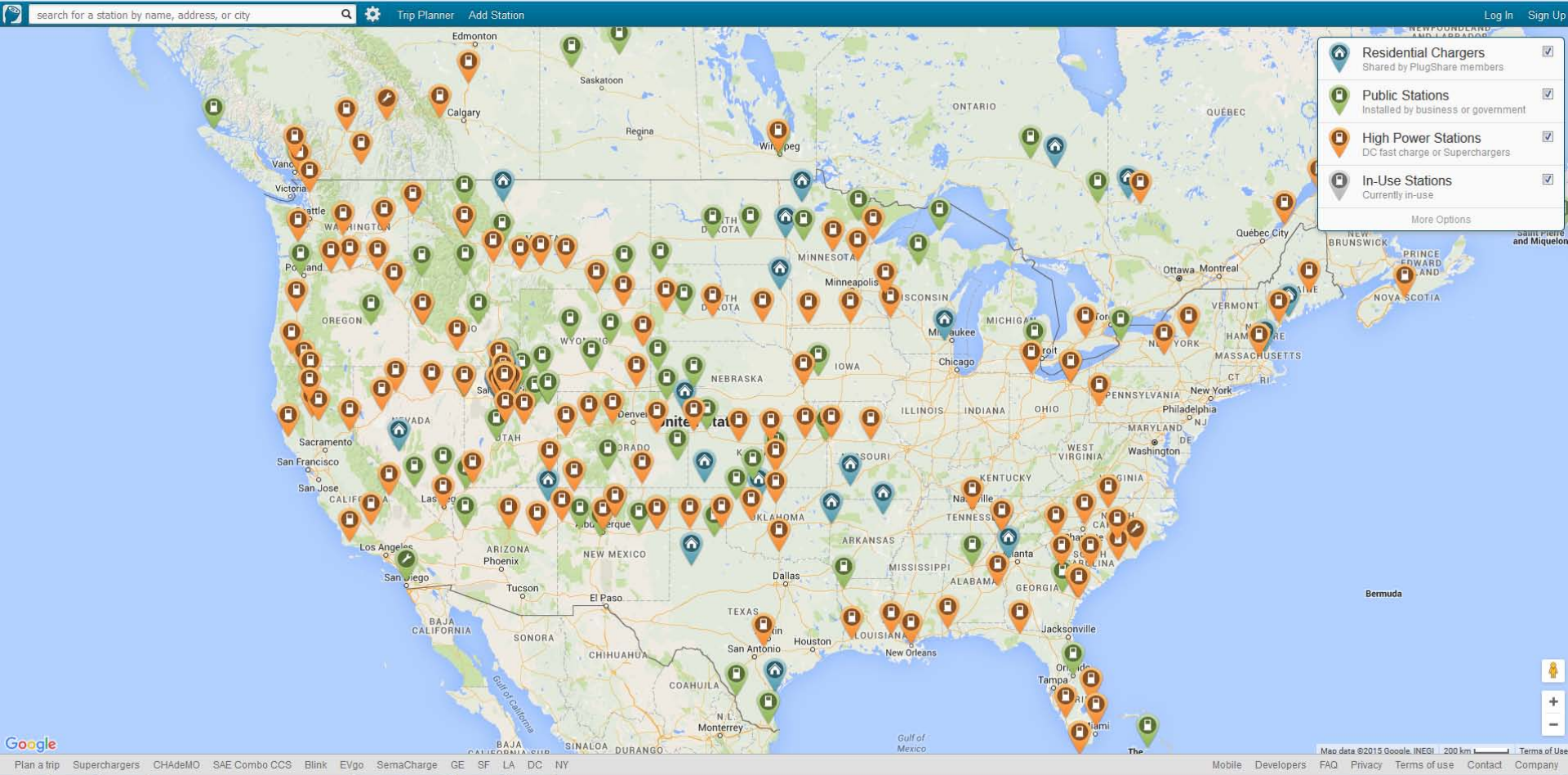
## Part 1 – EVs infrastructure and Power Electronics

Prof. Marcelo L. Heldwein, Dr. sc. ETH

E-mail: [heldwein@inep.ufsc.br](mailto:heldwein@inep.ufsc.br)



# Charging stations



# Charging stations



search for a station by name, address, or city

Trip Planner Add Station

Log In Sign Up

- Residential Chargers  
Shared by PlugShare members
- Public Stations  
Installed by business or government
- High Power Stations  
DC fast charge or Superchargers
- In-Use Stations  
Currently in-use

More Options

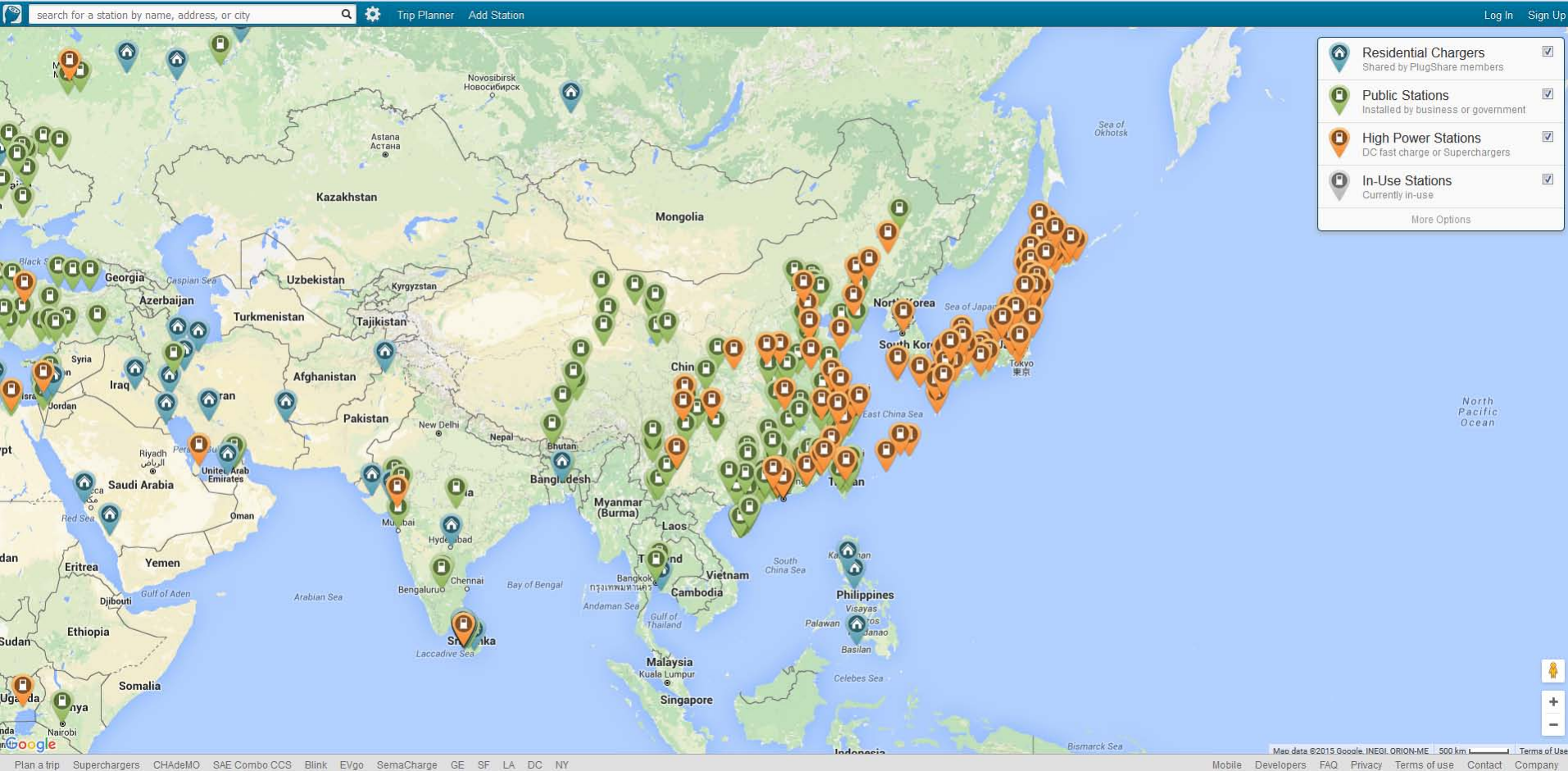
Google

Plan a trip Superchargers CHAdeMO SAE Combo CCS Blink EVgo SemaCharge GE SF LA DC NY

Mac data ©2015 Google INEGI ORION-ME 500 km Terms of Use Report a map error Mobile Developers FAQ Privacy Terms of use Contact Company



# Charging stations



# Charging stations



search for a station by name, address, or city

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Log In Sign Up

Residential Chargers  
Shared by PlugShare members

Public Stations  
Installed by business or government

High Power Stations  
DC fast charge or Superchargers

In-Use Stations  
Currently in-use

More Options

Map data ©2015 Google, INEGI, ORION-ME | 200 km

Plan a trip Superchargers CHADEMO SAE Combo CCS Blink EVgo SemaCharge GE SF LA DC NY

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# Charging stations



search for a station by name, address, or city

Trip Planner Add Station

Log In Sign Up

North Atlantic Ocean

South Atlantic Ocean

Residential Chargers  
Shared by PlugShare members

Public Stations  
Installed by business or government

High Power Stations  
DC fast charge or Superchargers

In-Use Stations  
Currently in-use

More Options

Map showing charging stations across Africa, the Middle East, and parts of Asia. The map includes labels for countries like Morocco, Algeria, Libya, Egypt, Saudi Arabia, and South Africa. A search bar and filter menu are visible at the top.

Google

Plan a trip Superchargers CHAdemo SAE Combo CCS Blink EVgo SemaCharge GE SF LA DC NY

Map data ©2015 Google, INEGI, ORION-ME 1:500 km

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# Charging stations



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Residential Chargers  
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High Power Stations  
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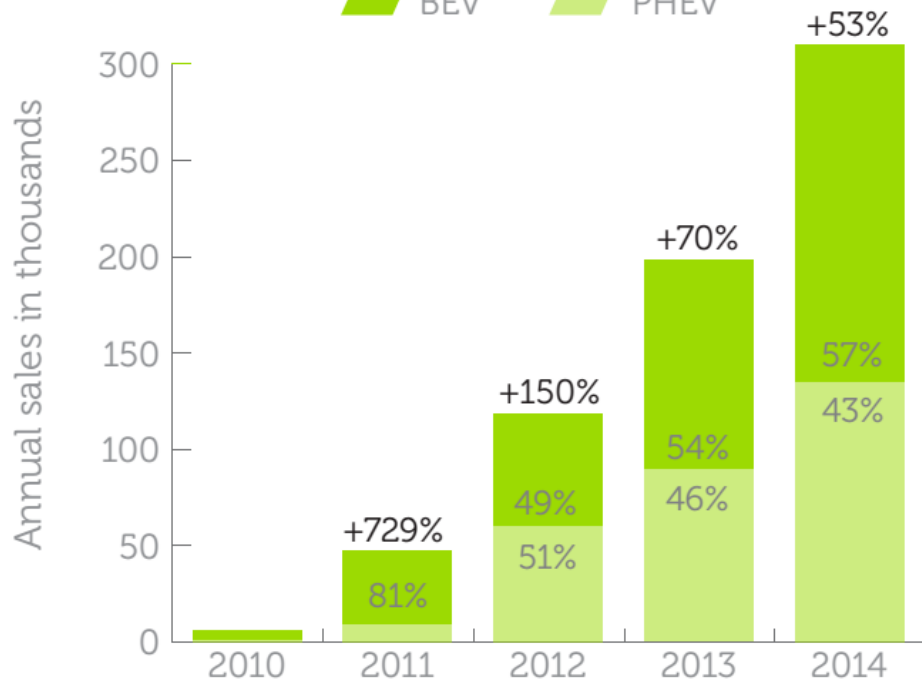
In-Use Stations  
Currently in-use

More Options



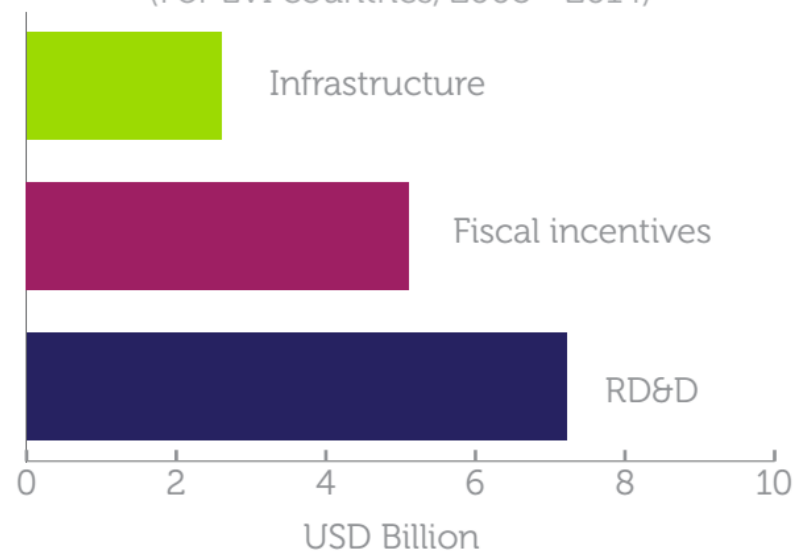
## global EV sales

BEV PHEV



## EV spending by category

(For EVI countries, 2008 - 2014)



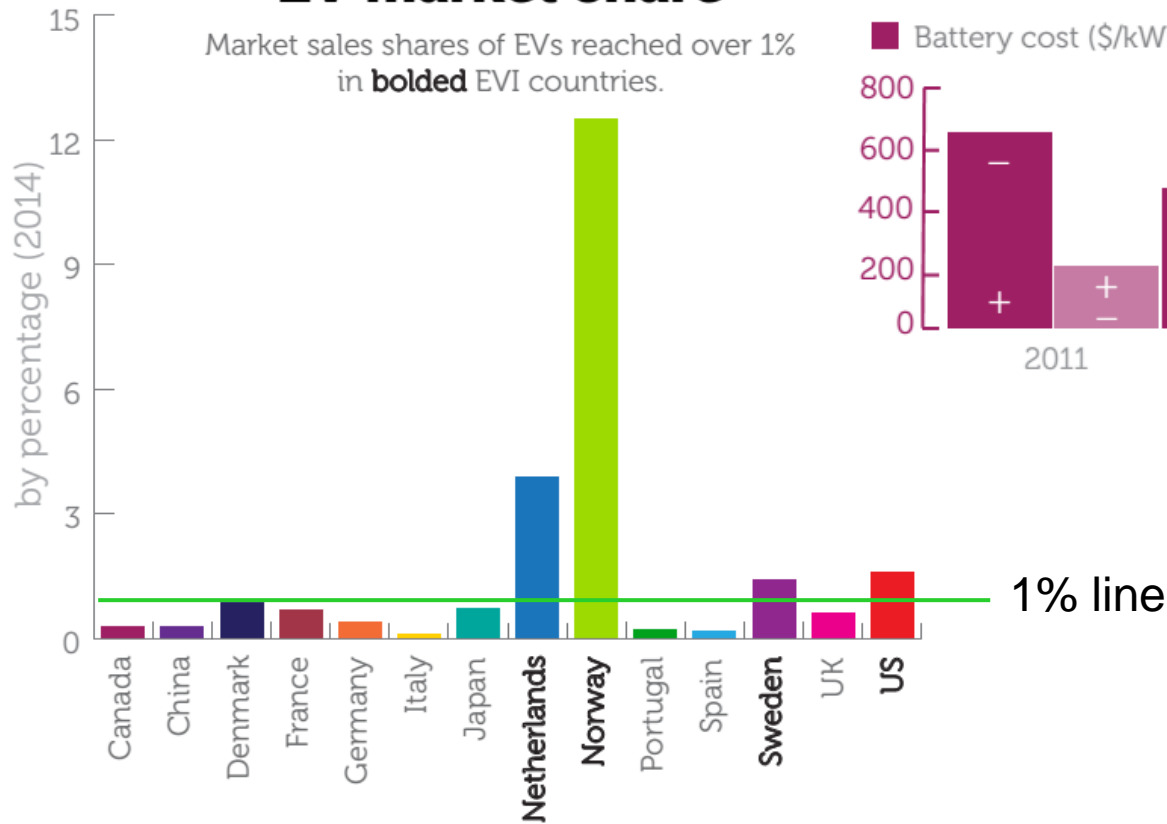


# EV conditions

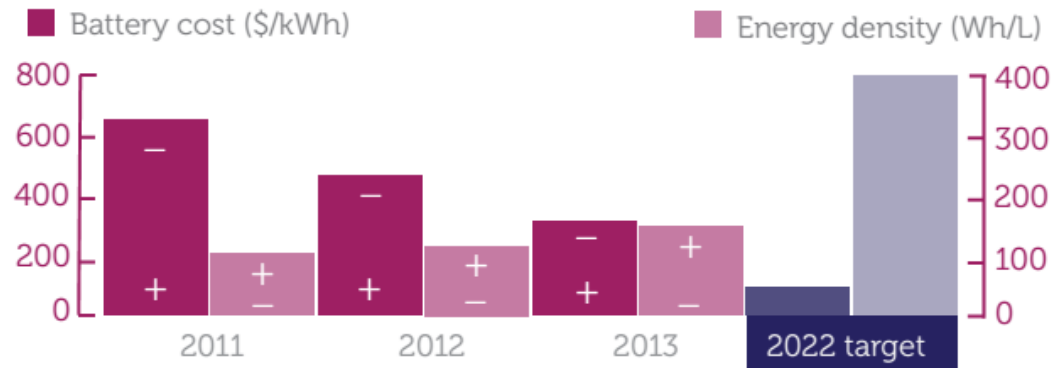


## EV market share

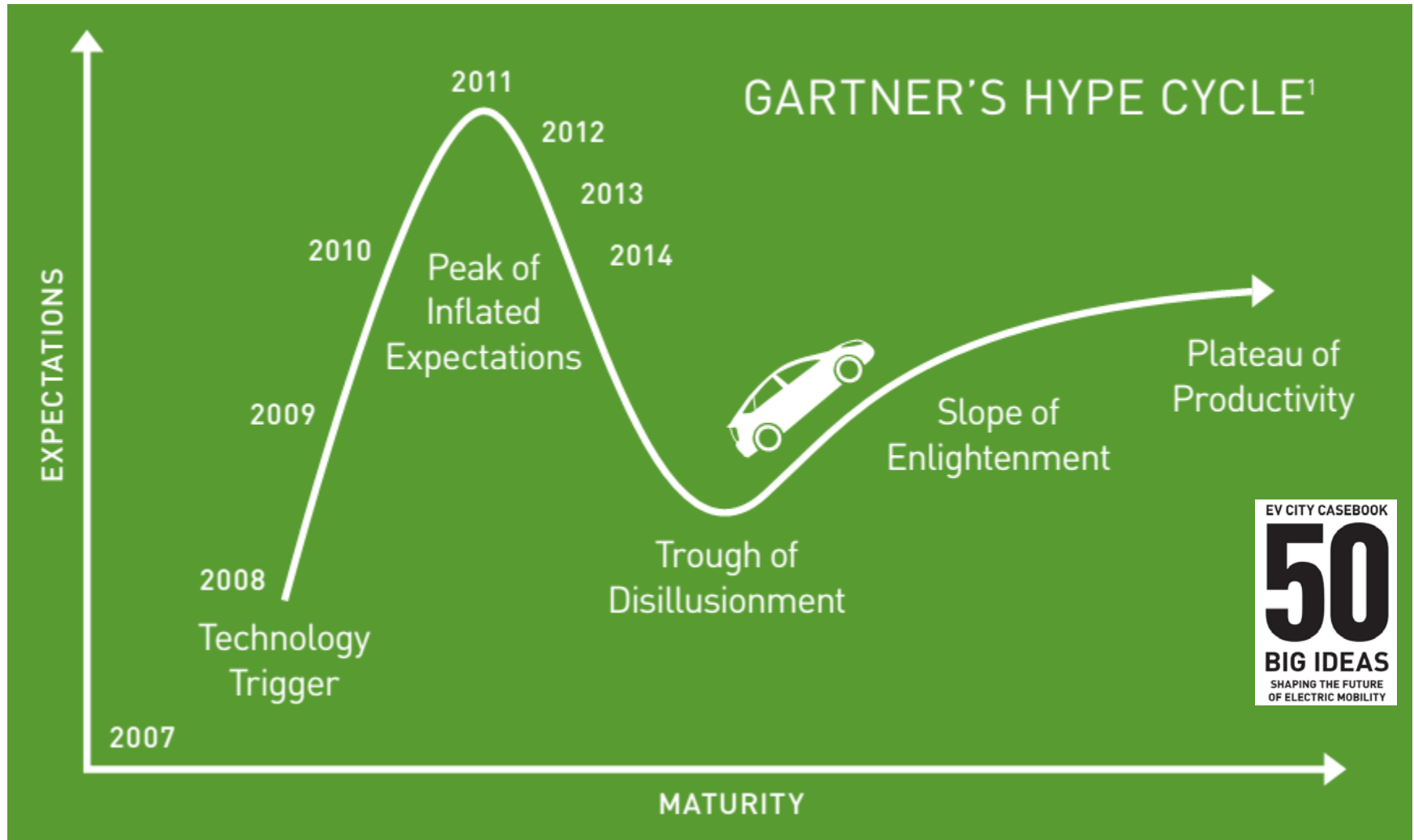
Market sales shares of EVs reached over 1% in **bolded** EVI countries.



## PHEV battery progress



# EVs are more popular (but not there yet)



# Electric vehicles



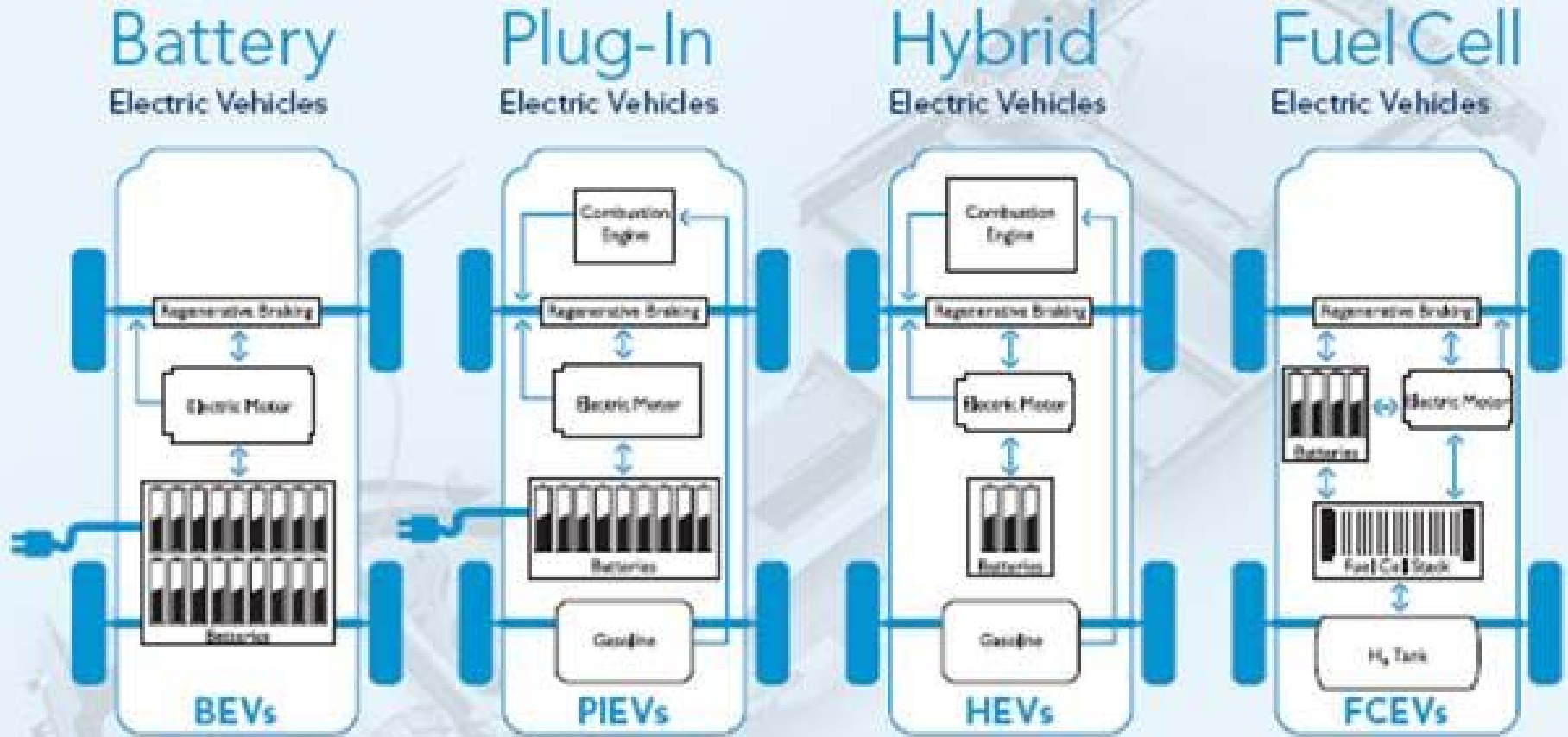
Electric Vehicle	EV	Vehicles that use an electric motor instead of a traditional internal combustion engine (ICE)
Battery Electric Vehicle	BEV	Electric Vehicles that run purely on electrical power from battery packs
Hybrid Electric Vehicle	HEV	Electric vehicles that use a gas-powered motor in addition to the electric motor
Plug-in Hybrid Electric Vehicle	PHEV	A type of Hybrid Electric Vehicle with powerful batteries that can be charged with a plug through a wall socket
Full Performance Battery Electric Vehicle	FCEV	An electric vehicle that uses a fuel cell rather than a battery to provide electricity that powers the car
Hydrogen Internal Combustion Vehicle	H2ICV	An altered version of the traditional gasoline internal combustion engine car. The hydrogen engine burns fuel in the same way as gasoline engines.

# Electric vehicles



City Electric Vehicle	CEV	Battery Electric Vehicles with limited acceleration and a top speed
Neighbourhood Electric Vehicle	NEV	Battery Electric Vehicles with limited acceleration and a top speed
Fuel Cell Auxiliary Power Unit Vehicle	FCAPUV	Fuel Cell Vehicles using a solid oxide fuel cell utilizing a solid ceramic material as the electrolyte
Neighbourhood Zero Emission Vehicle	NZEV	Battery Electric Vehicles with limited acceleration and a top speed
Low Speed Vehicles	LSV	Battery Electric Vehicles with limited acceleration and a top speed

# Electric vehicles

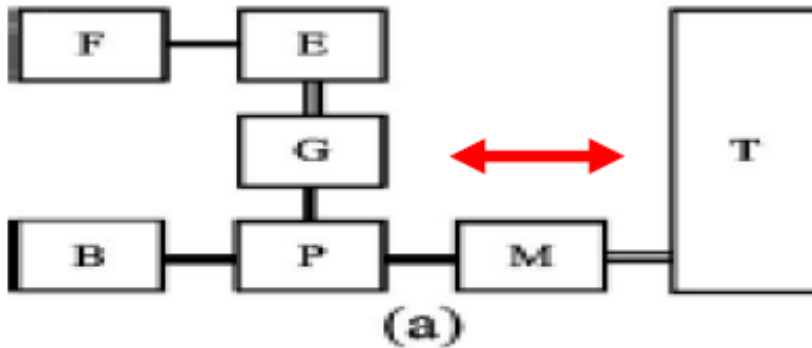


# EV classification

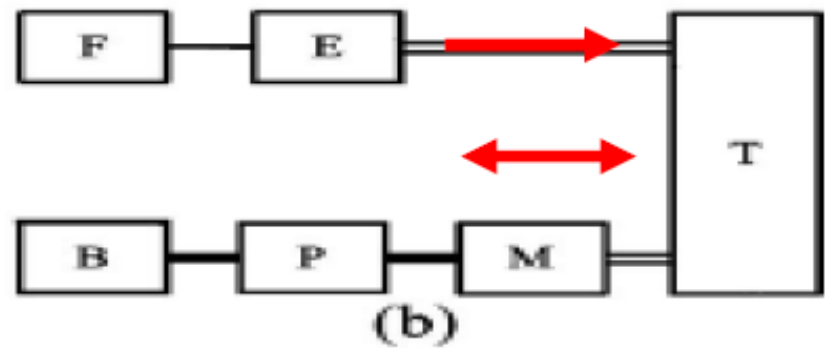
Internal Combustion Engine	ICEV		
Belt Driven Integrated Starter Generator (ISG): 3-5kW With Idle Stop and Regenerative Braking	Micro HEV		Gas
Integrated Starter Generator: 7-12kW With Idle Stop, Regenerative Braking & Downsized ICE	Mild HEV	Engine	Fuel
30-50 kW, 200-500 Volts With Electric Launch, Idle Stop, Regenerative Braking & Downsized ICE	Full HEV		
Battery Powered Electric Vehicles	BEV	Motor	Battery
75-100 kW Fuel Cell Electric Vehicles	FCEV		H <sub>2</sub> Fuel
		Propulsion device	Energy source

# Power architectures

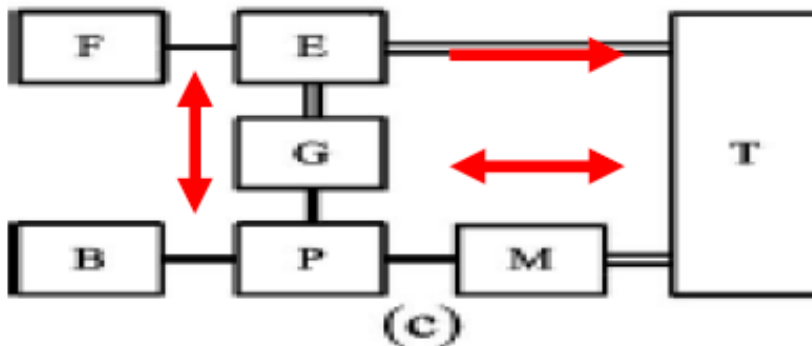
Series hybrid



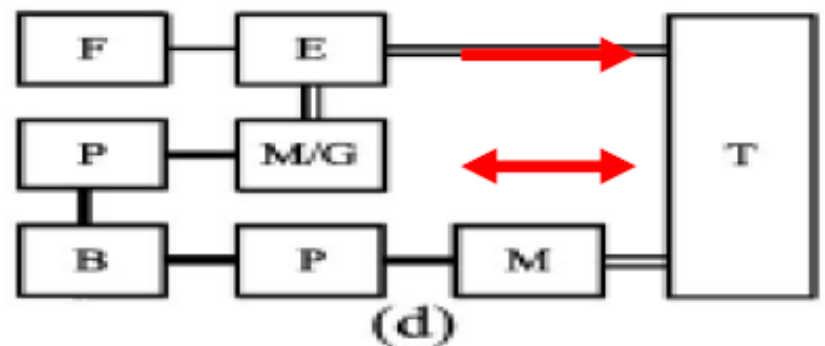
Parallel hybrid



Series-parallel hybrid



Complex hybrid



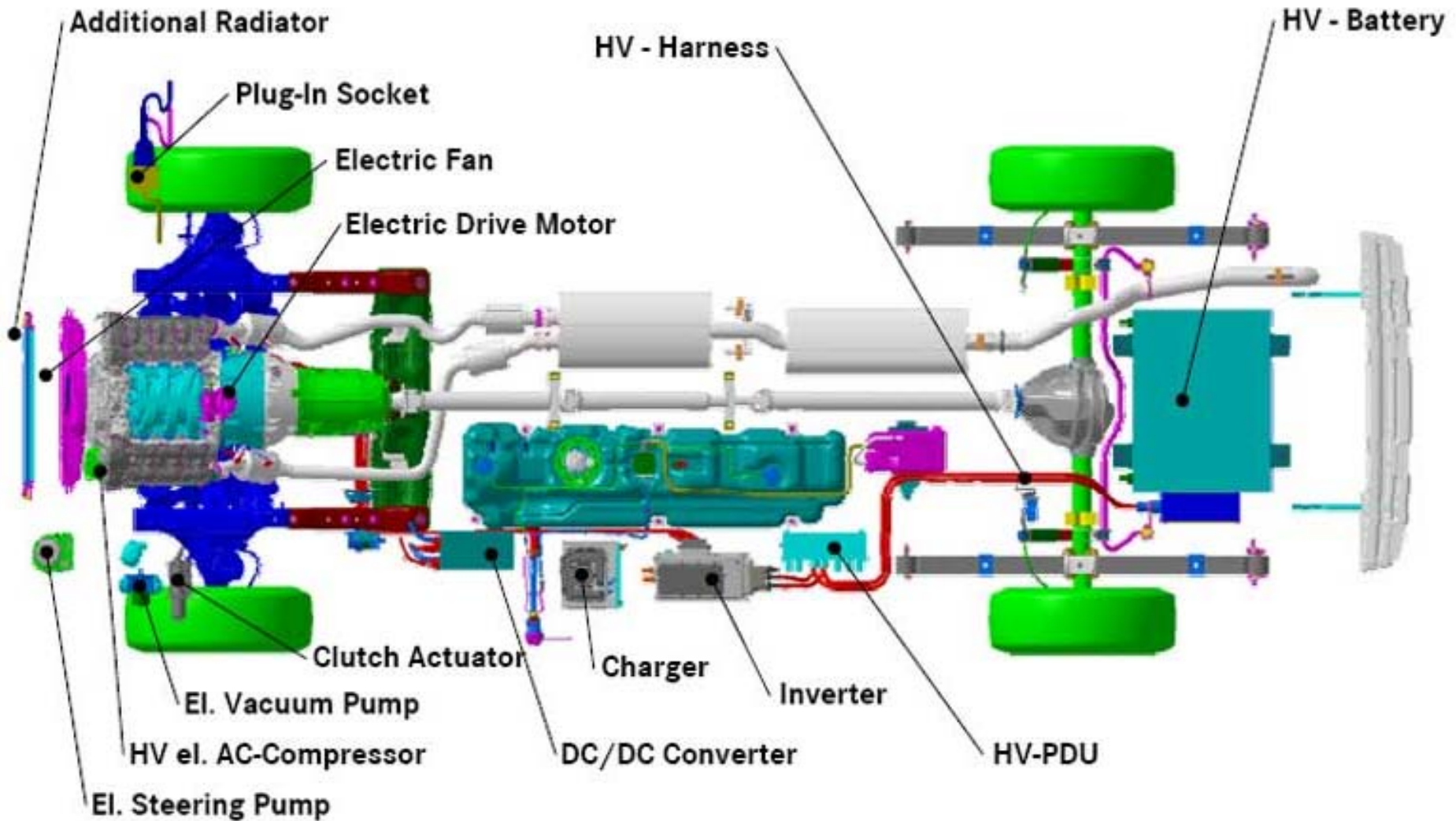
B: Battery  
E: ICE  
F: Fuel tank  
G: Generator  
M: Motor

P: Power converter

T: Transmission (including brakes, clutches, and gears)

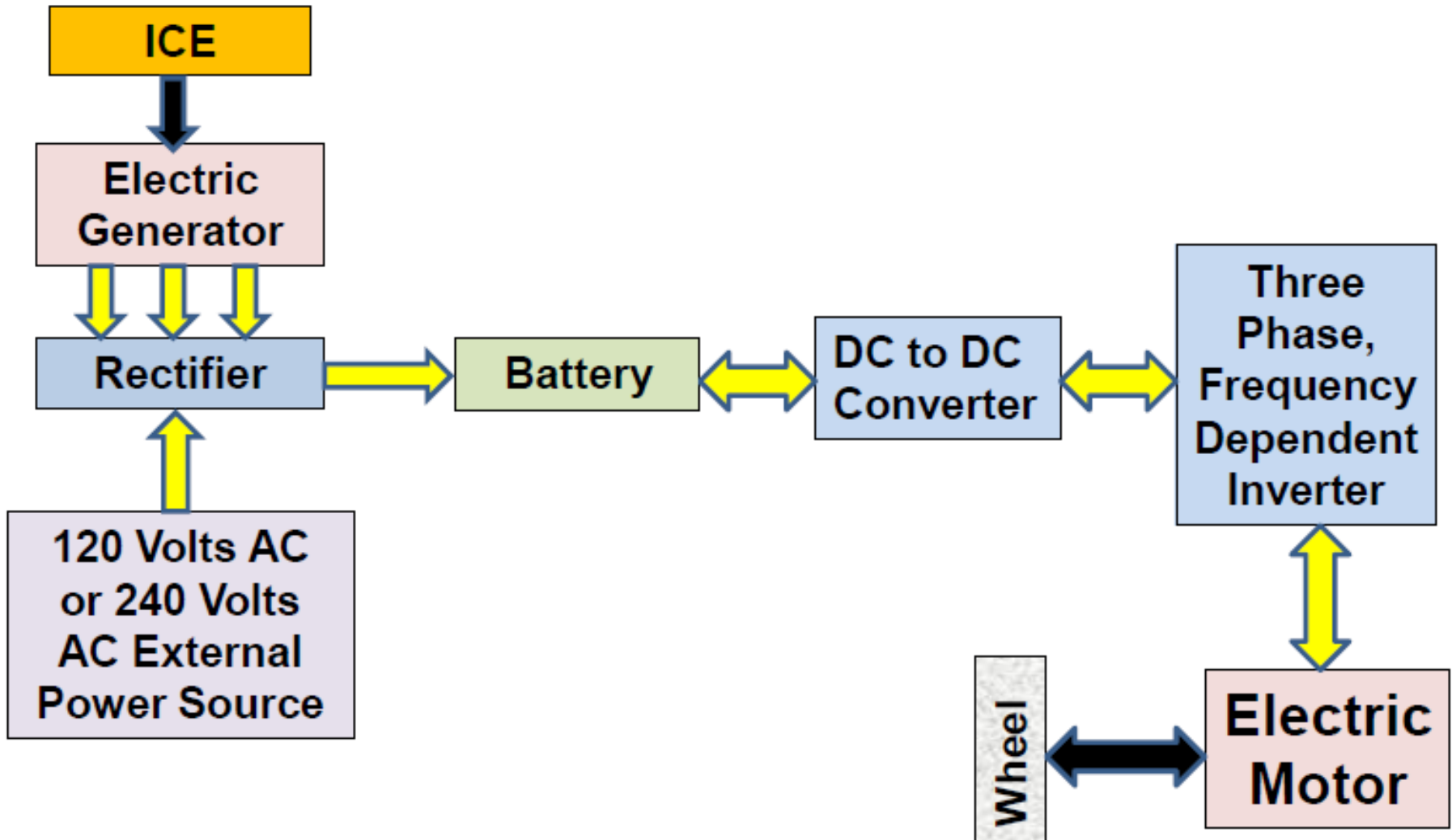
— Electrical link  
— Hydraulic link  
= Mechanical link

# Electronic systems in na EV

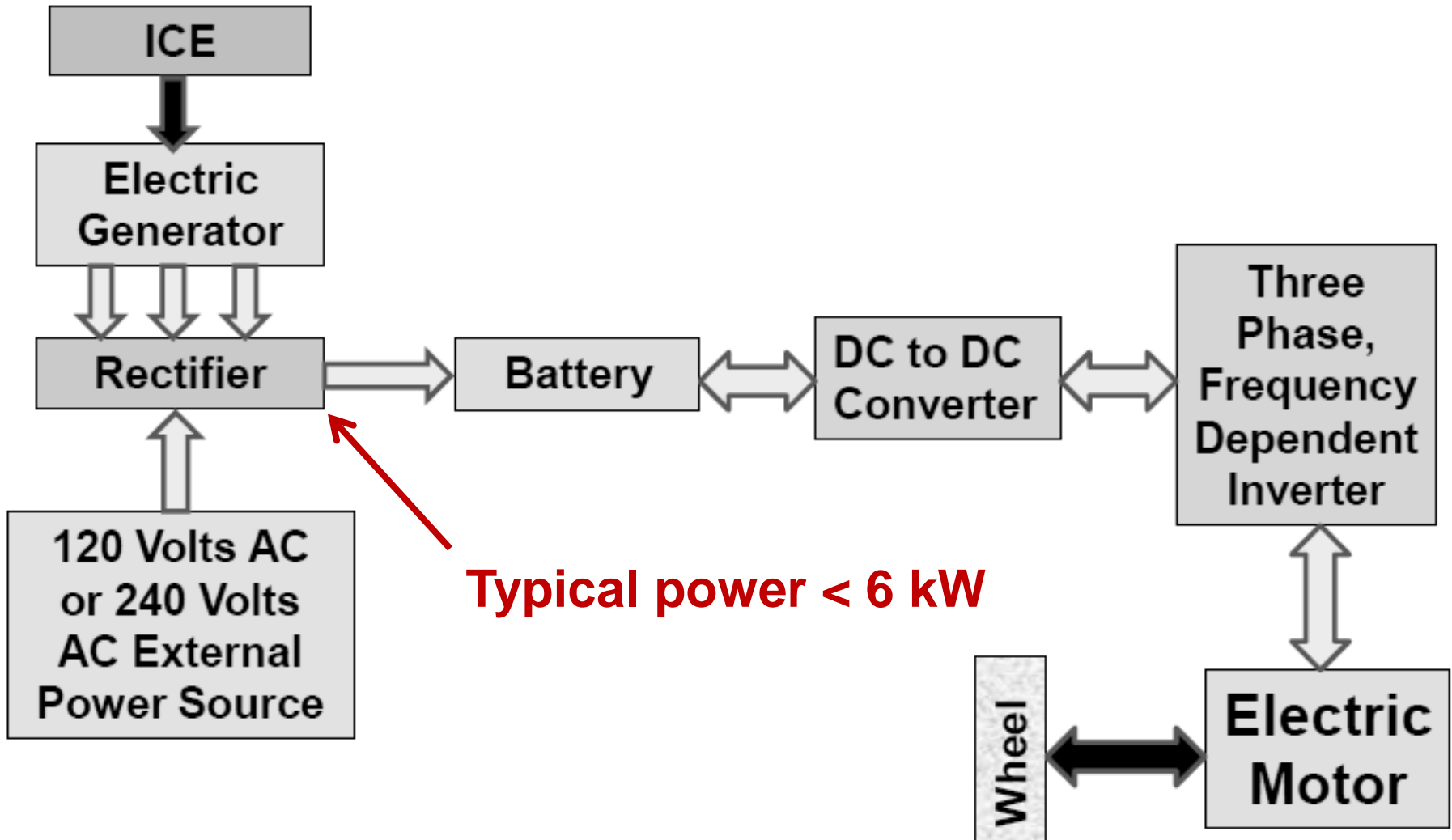




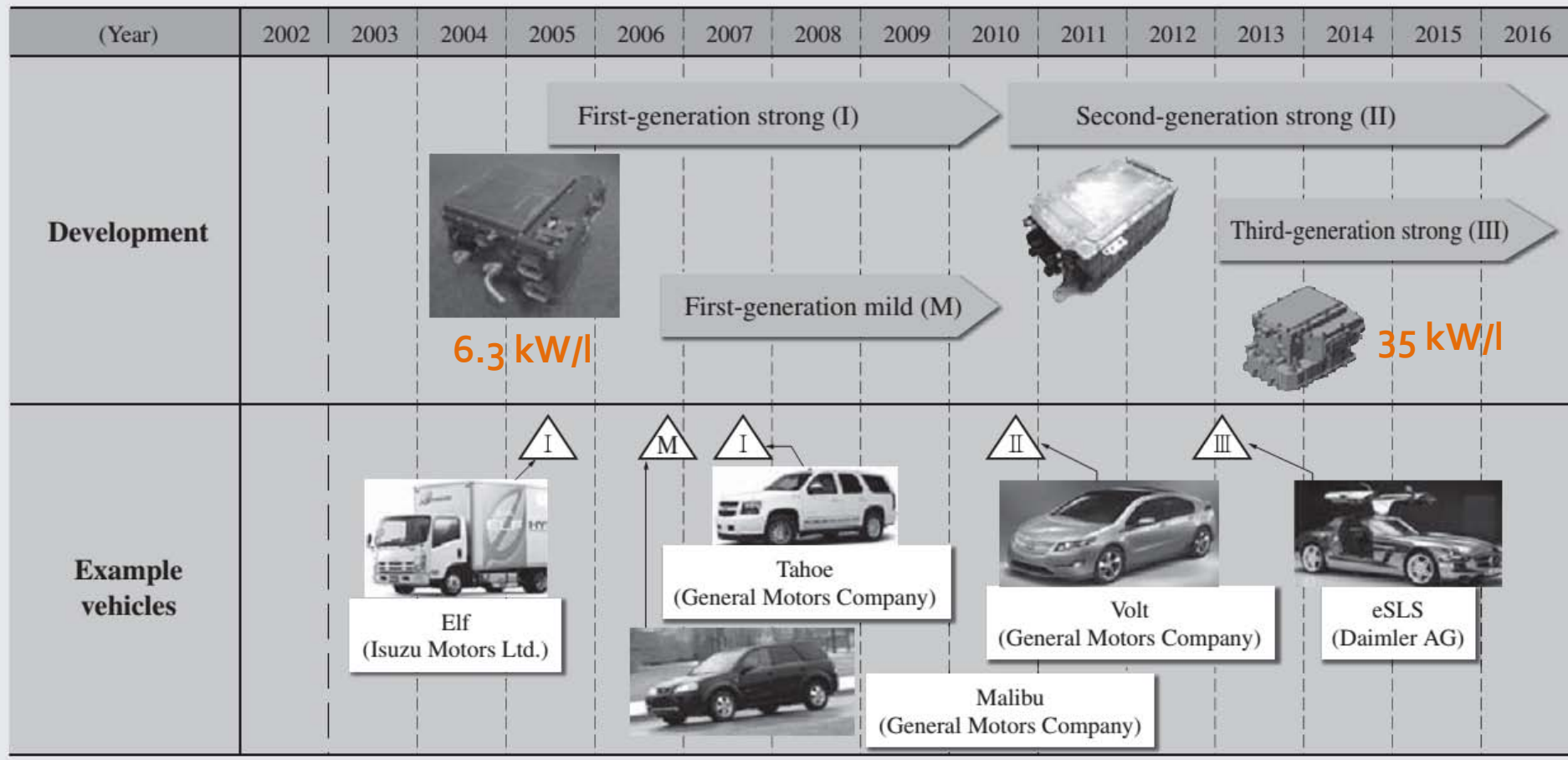
# Power Electronics in a PHEV



# Power Electronics in a PHEV

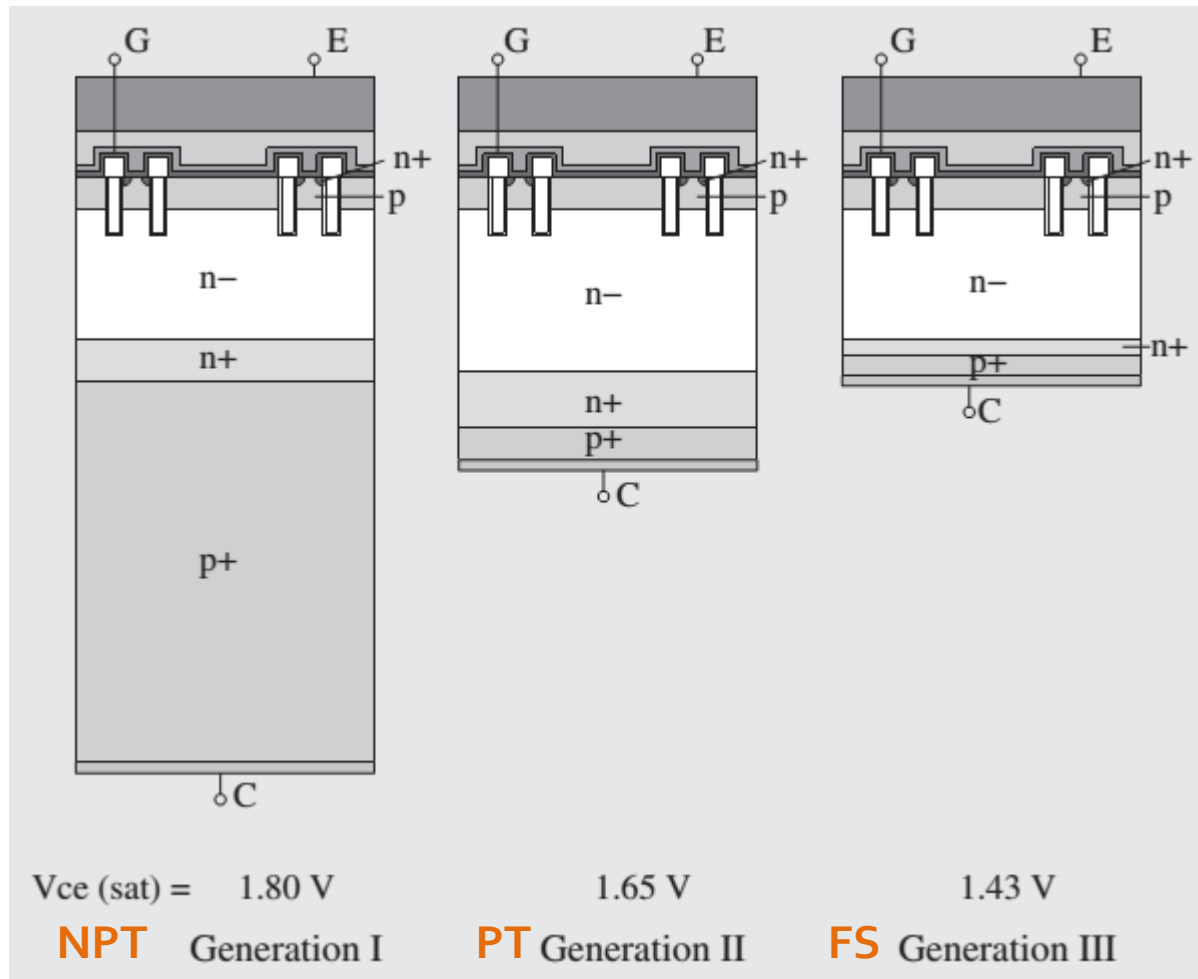


# Evolution of the powertrain inverter technology



Hitachi Review Vol. 63 (2014), No. 2

# Evolution of the powertrain inverter technology



Hitachi Review Vol. 63 (2014), No. 2

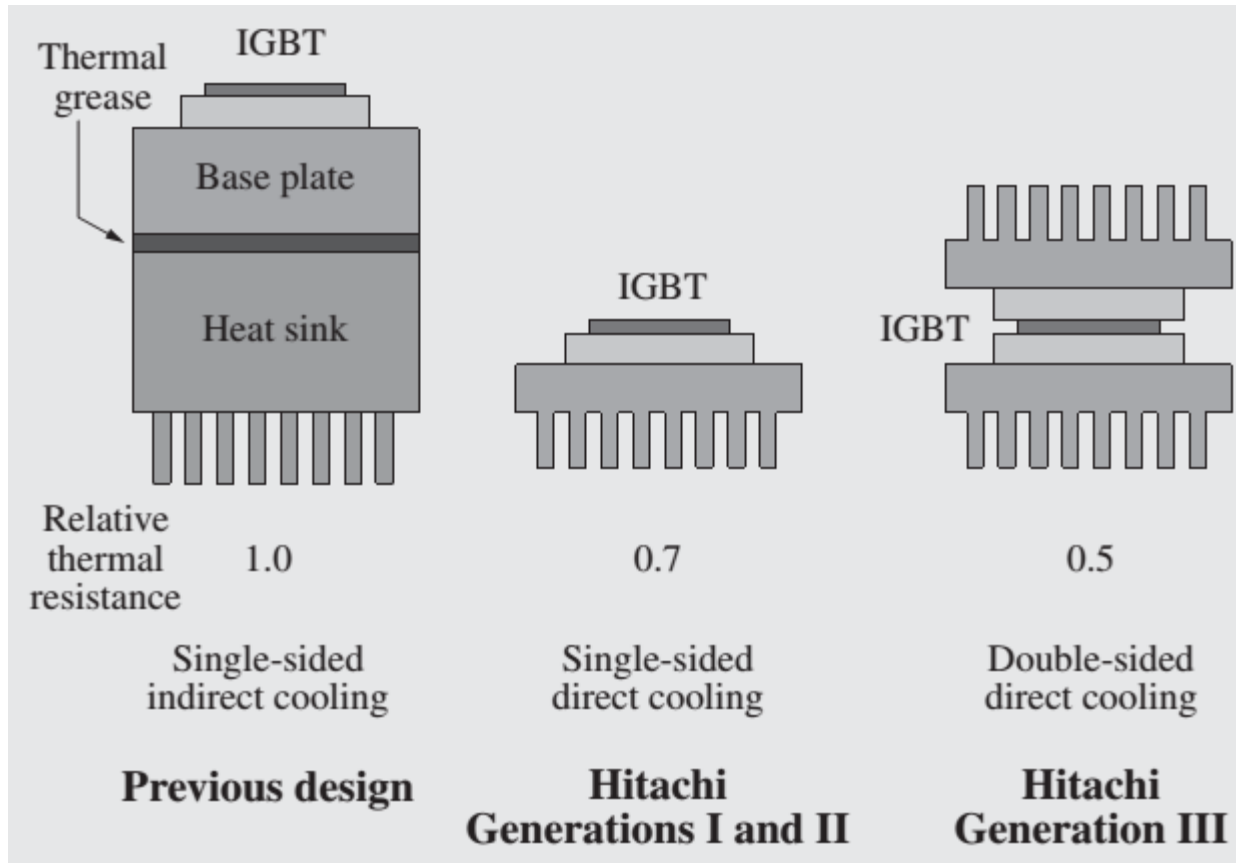


High-power-density Inverter Technology for Hybrid and Electric Vehicle Applications

Takashi Kimura  
Ryuichi Saitou  
Kenji Kubo

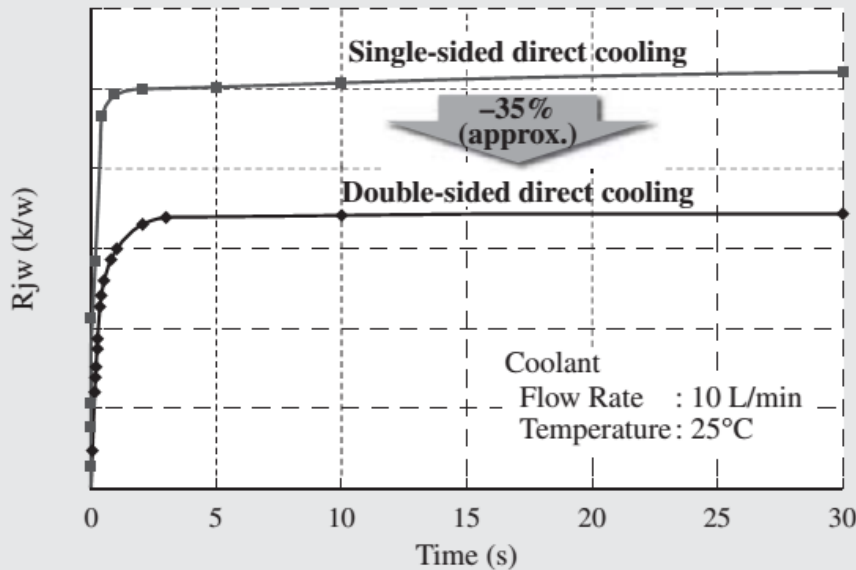
Kinya Nakatsu  
Hideaki Ishikawa  
Kaname Sasaki

# Evolution of the powertrain inverter technology

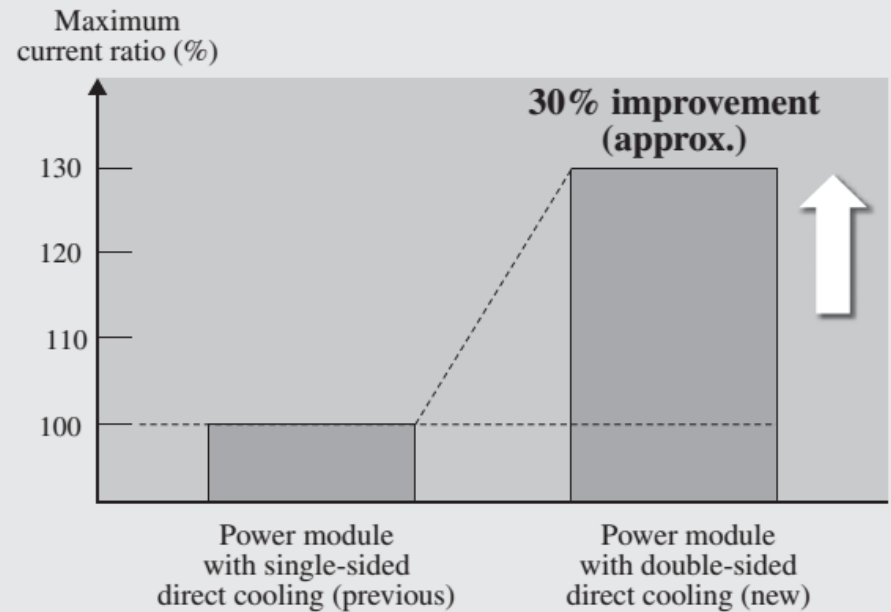


Hitachi Review Vol. 63 (2014), No. 2

# Evolution of the powertrain inverter technology

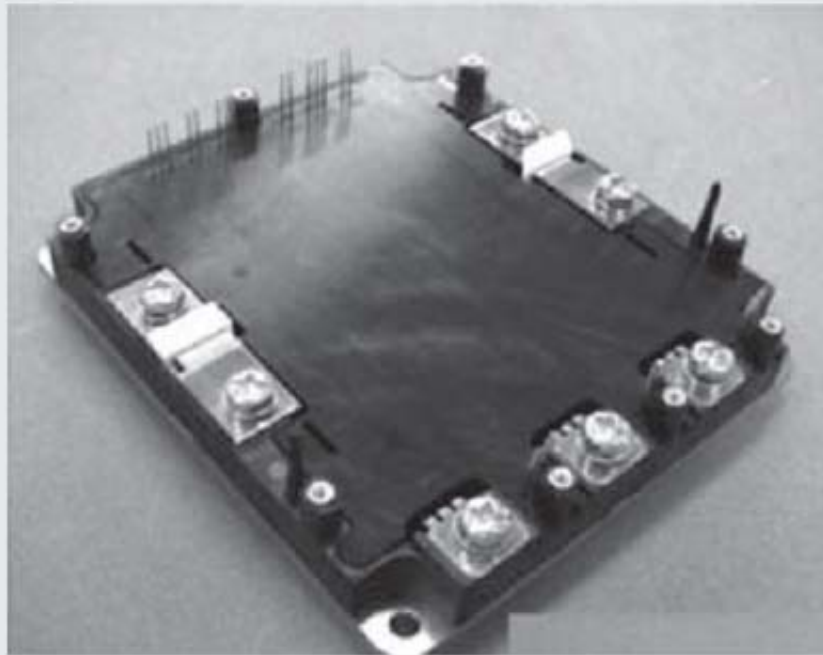


(a) Comparison of transient thermal resistance



(b) Comparison of maximum current ratios

# Evolution of the powertrain inverter technology



**(a) Power module with single-sided direct cooling**



**(b) Power module with double-sided direct cooling**

Hitachi Review Vol. 63 (2014), No. 2

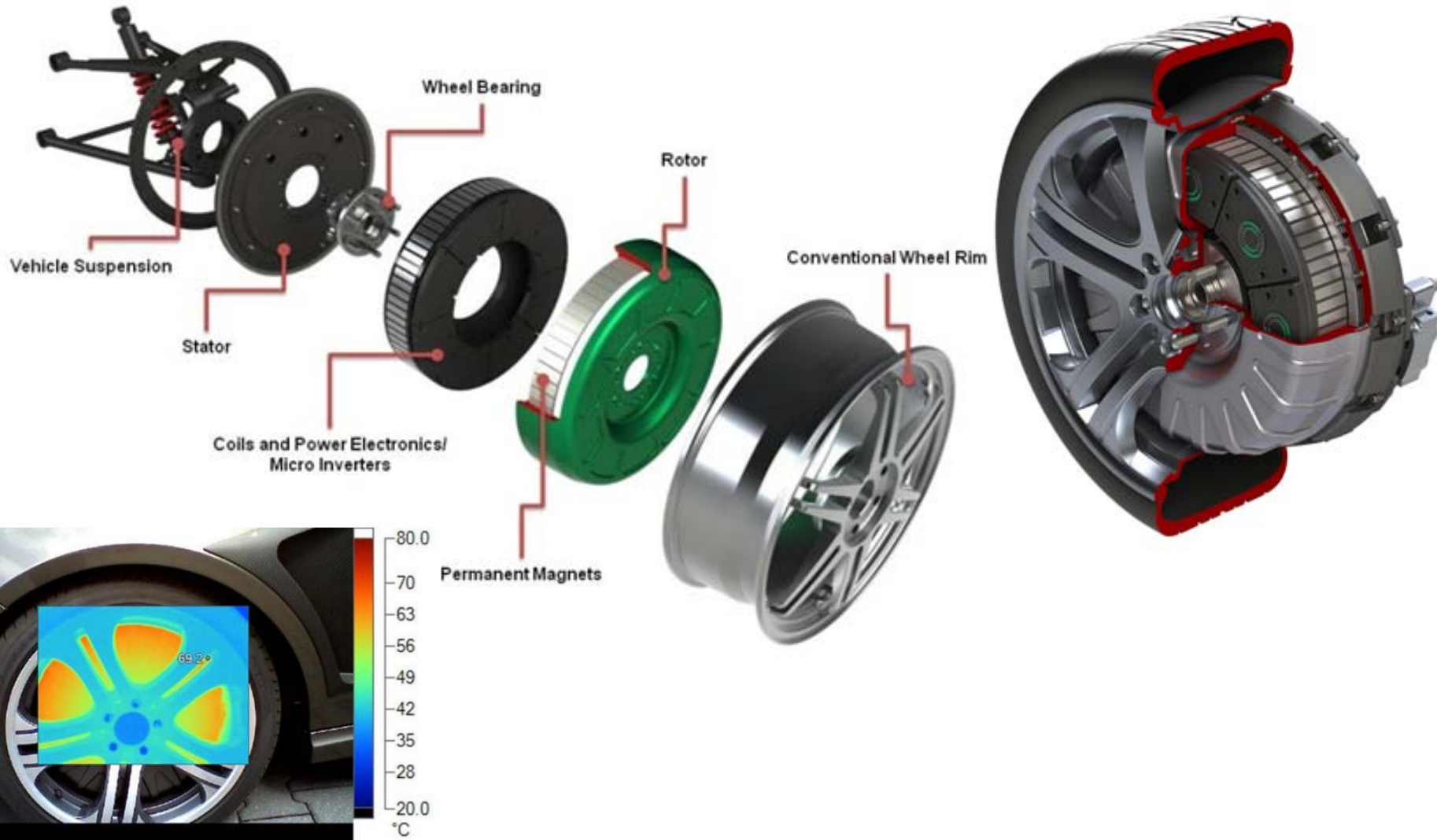


**High-power-density Inverter Technology for Hybrid and Electric Vehicle Applications**

Takashi Kimura  
Ryuichi Saitou  
Kenji Kubo

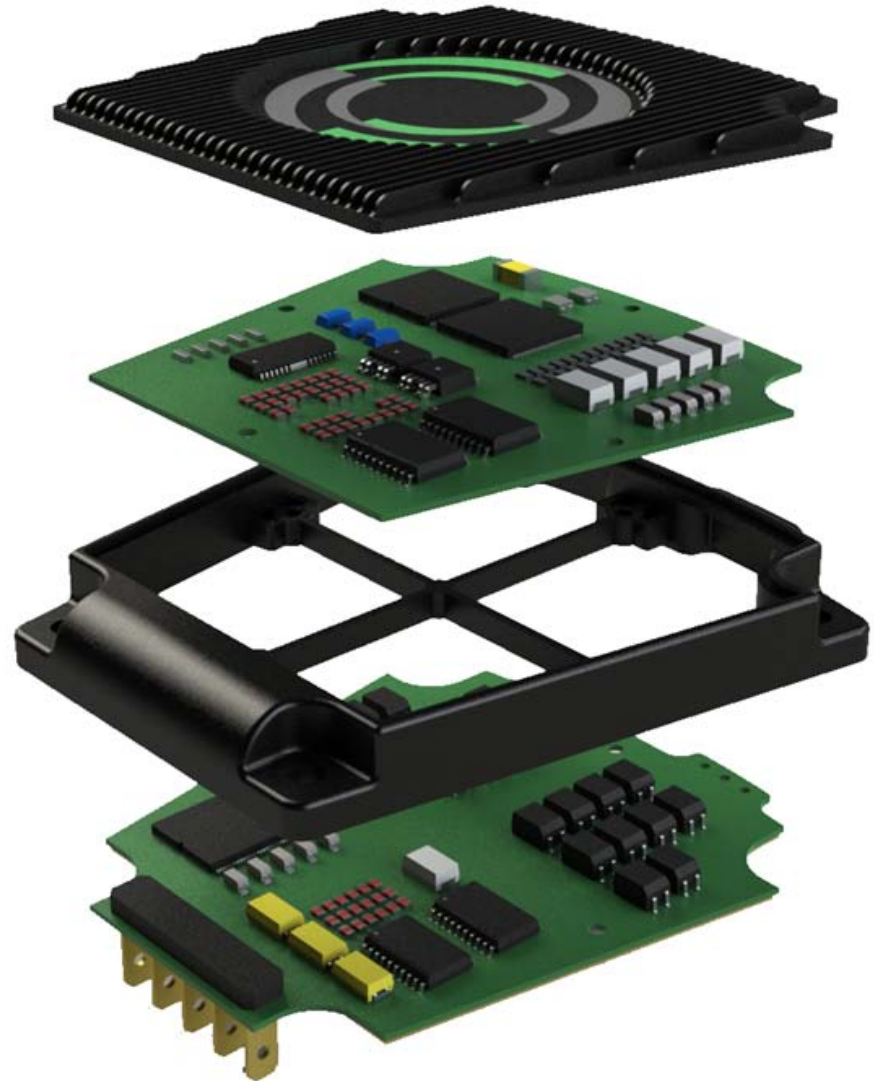
Kinya Nakatsu  
Hideaki Ishikawa  
Kaname Sasaki

# In-wheel motor with integrated inverter





# Integrated inverter

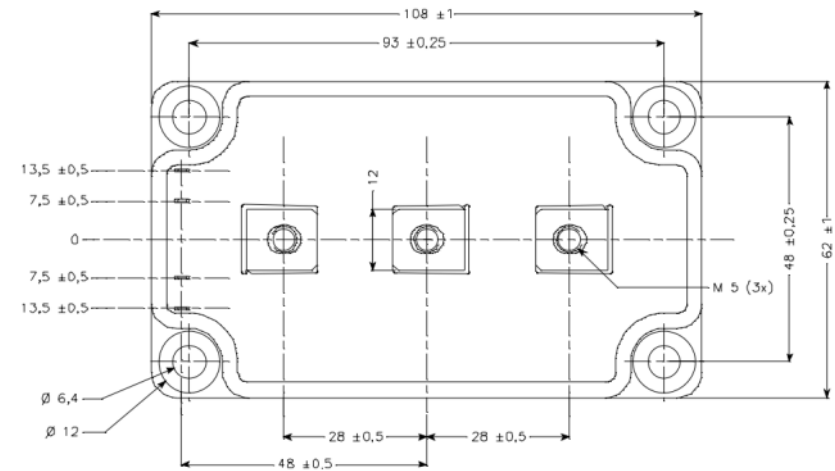


## Challenges:

- Mechanical conditions
- Packaging and integration

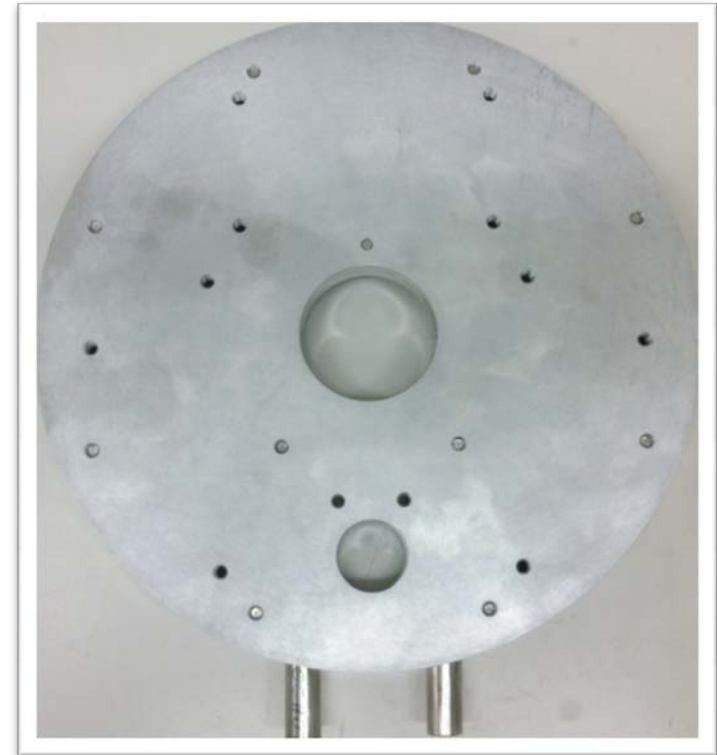
# Electric boat integrated drive

- Integrated inverter



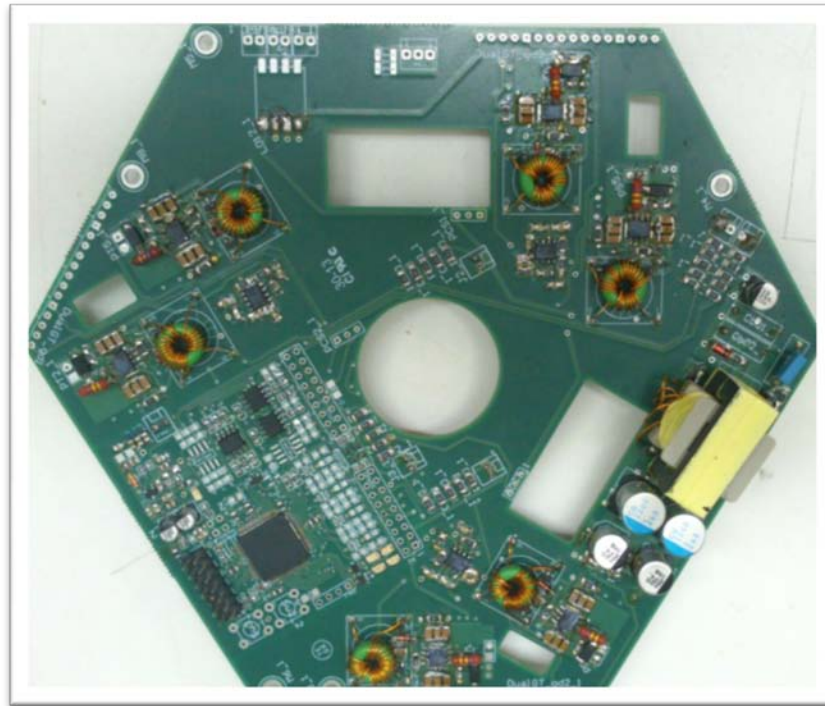
# Electric boat integrated drive

- Integrated cooling system



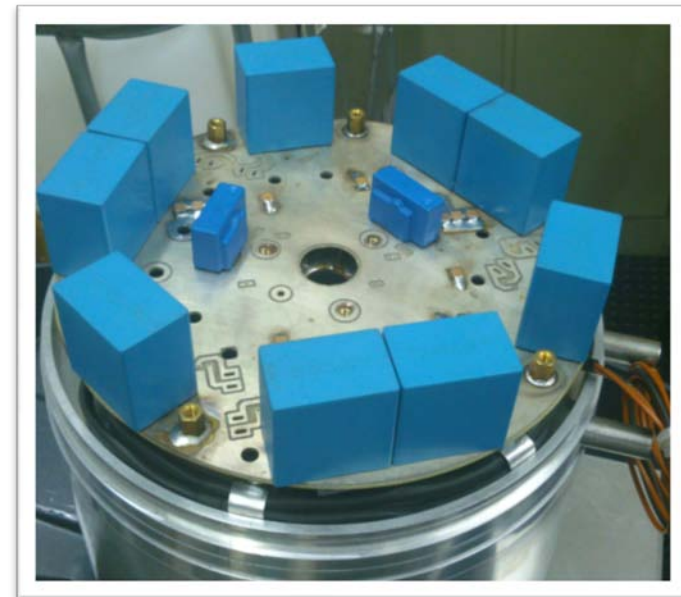
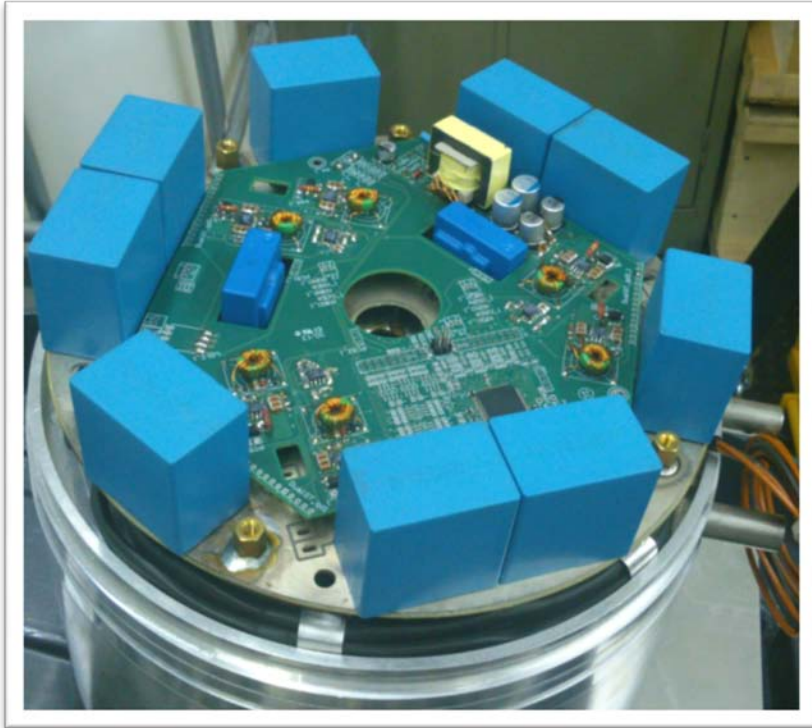
# Electric boat integrated drive

- Control / modulation board



# Electric boat integrated drive

- Assembly



# Electric boat integrated drive

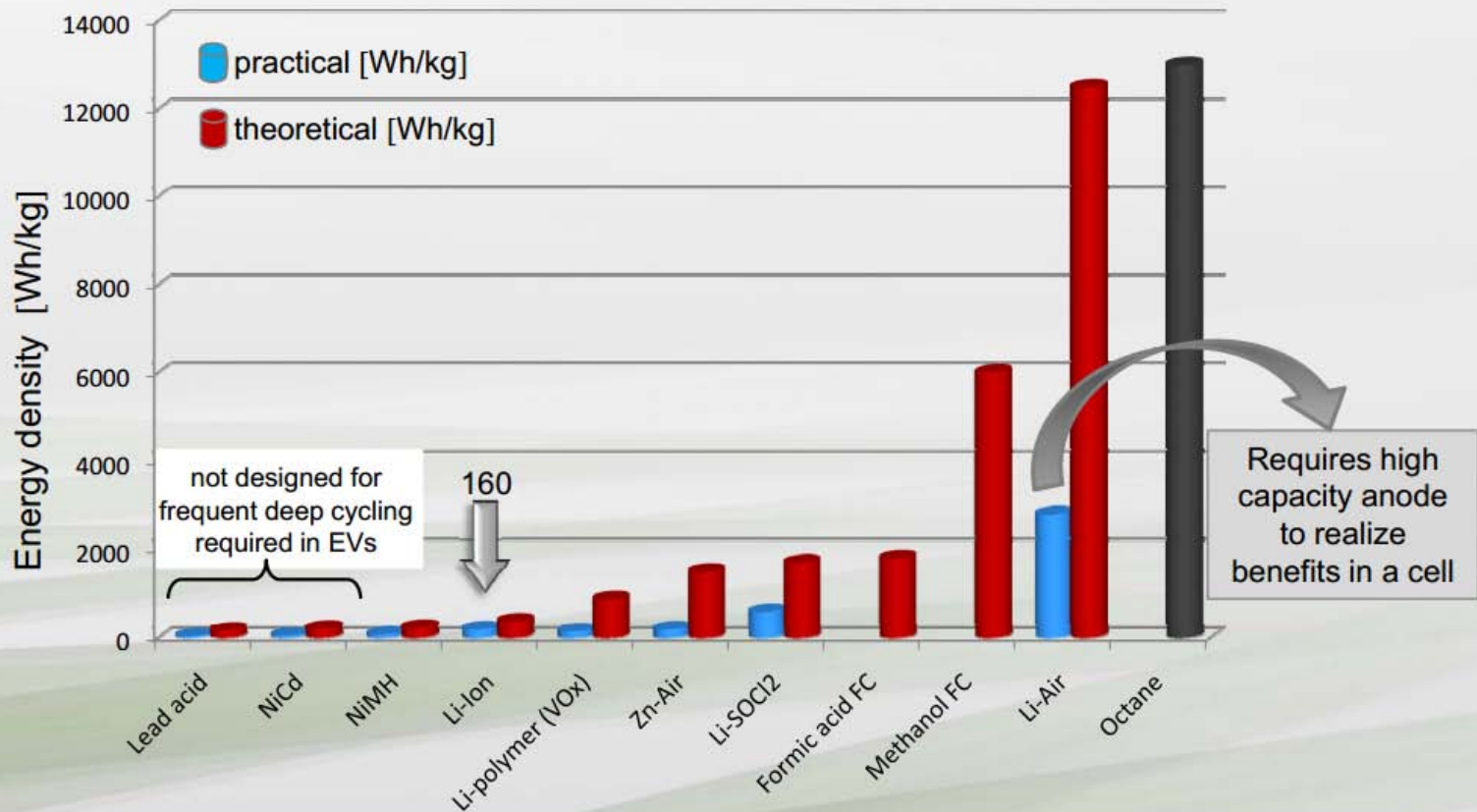
- Assembly



# Li-ion batteries

**HONDA**

### Energy density comparison of common technologies



Huge difference between theoretical and practical energy density  
There is a strong need for further research!

# Li-ion batteries

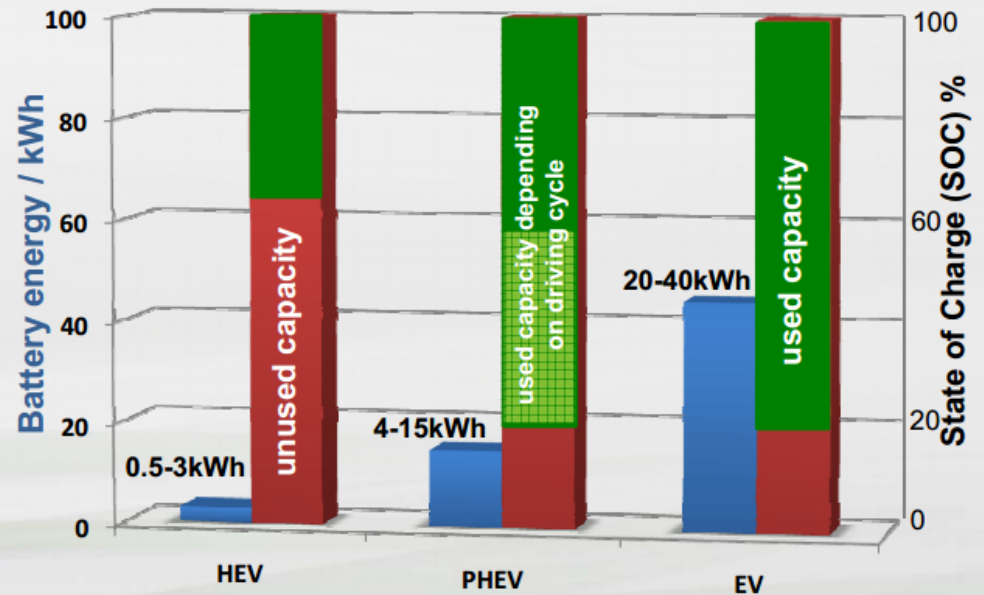
**HONDA**

Battery requirements vs. vehicle application

## Cycle life goals for batteries

HEV : 300,000 shallow cycles  
PHEV (CD mode): 5,000 deep cycles  
PHEV (CS mode): 300,000 shallow cycles  
EV: 1,000 deep cycles

- ✓ High energy density
- ✓ High power density
- ✓ Calendar lifetime
- ✓ Good safety
- ✓ Low cost
- ✓ Material availability
- ✓ Recycling



Different requirements guide the choice of the battery chemistry!

Currently, there is no unique material that meets all needs equally well!



# Typical Li-ion cell (Voc x SoC)

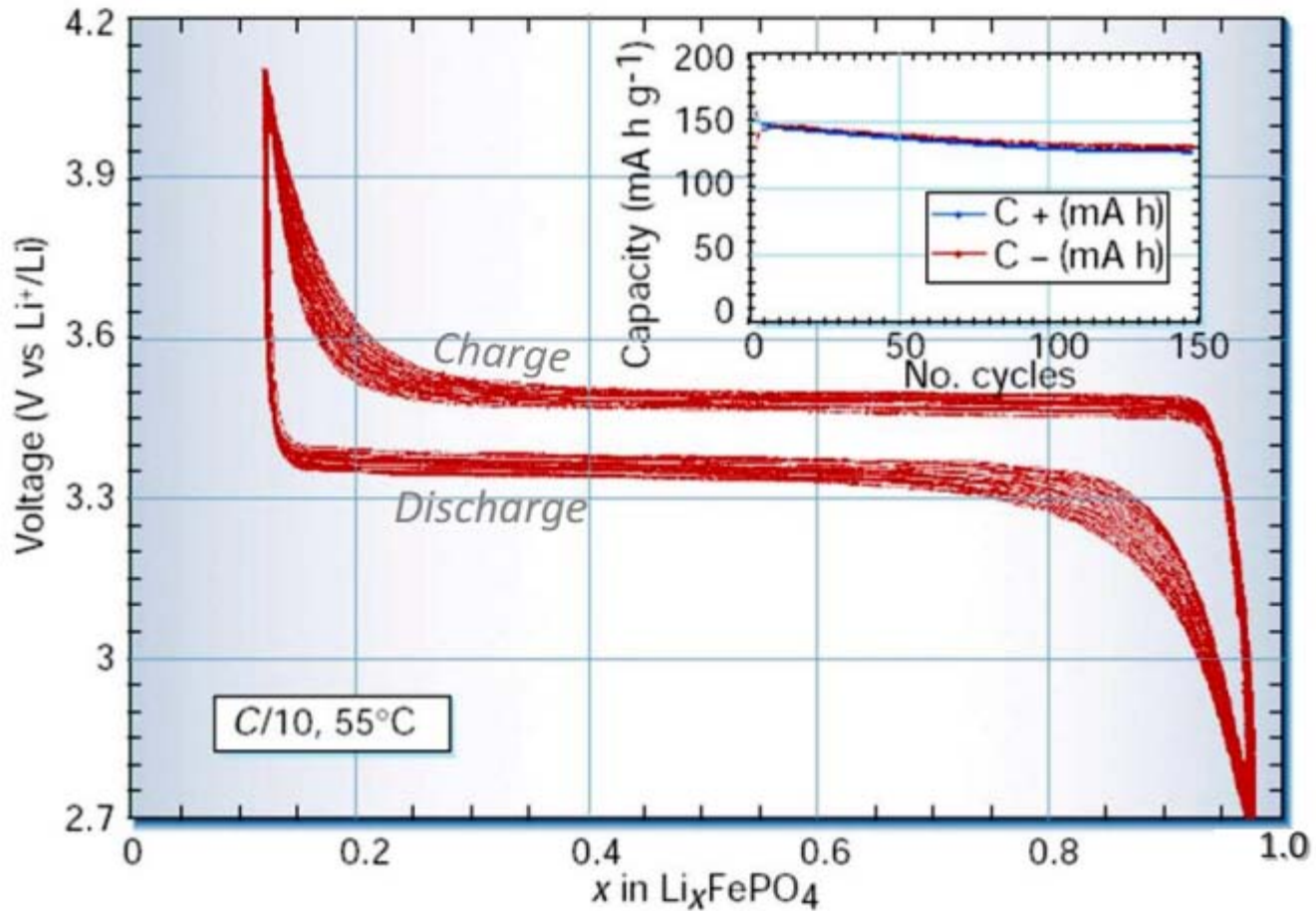


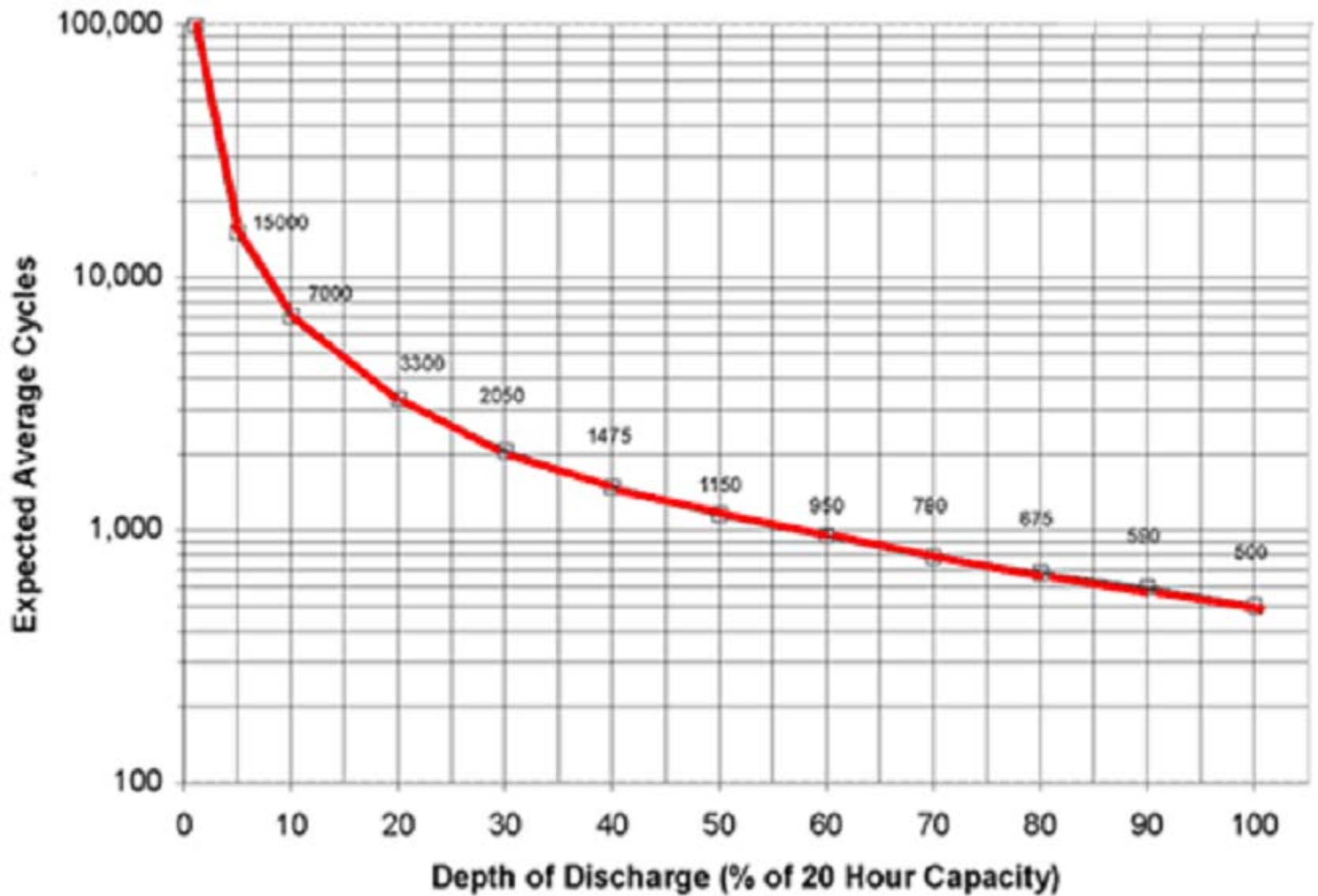
Figure 3.2: Charge and discharge curves of a  $\text{LiFePO}_4$  battery cell (Wagemaker, 2011).

# Battery packs

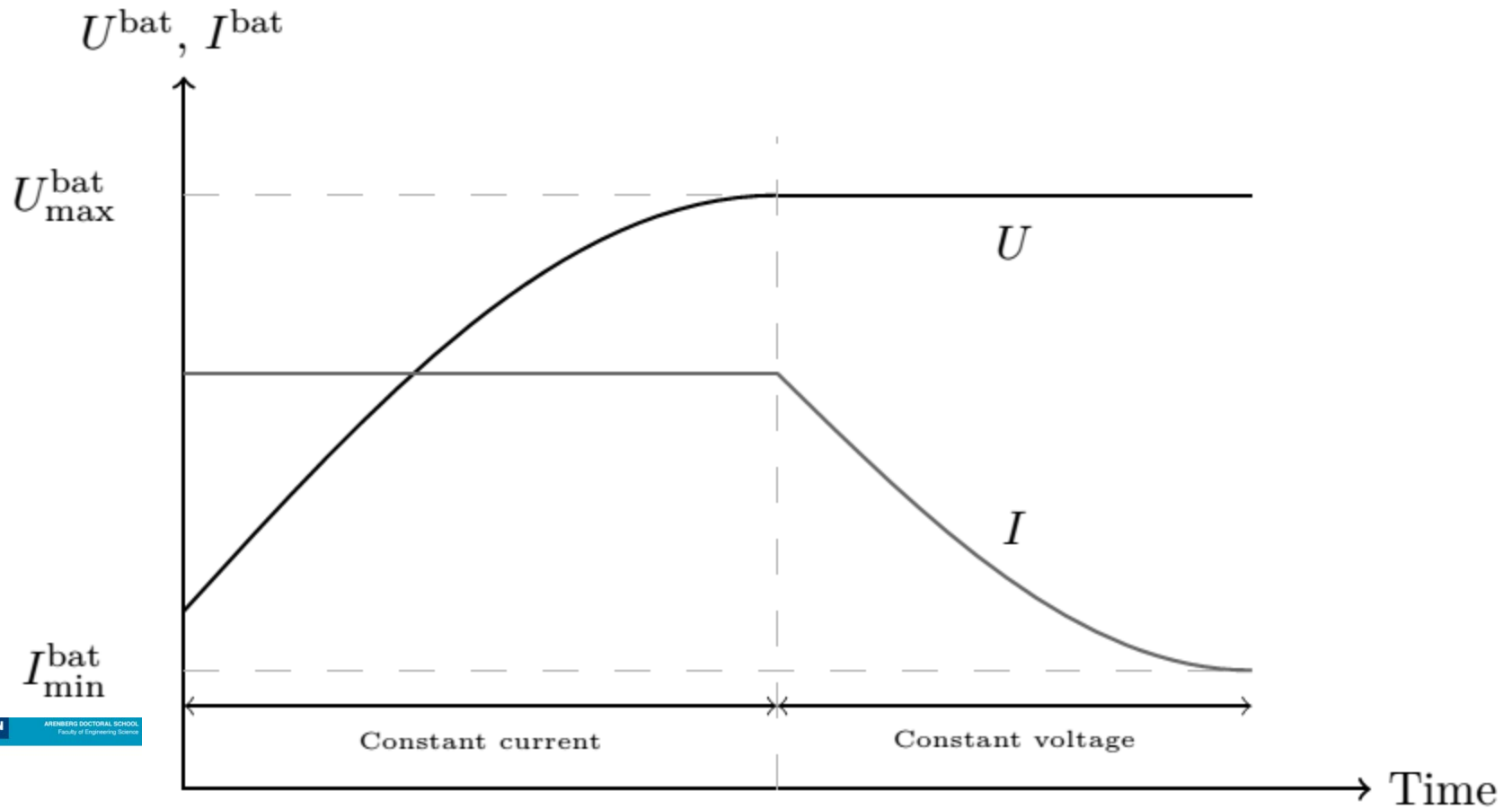


Figure 3.3: The battery pack of the Chevrolet Volt (General Motors, 2010).

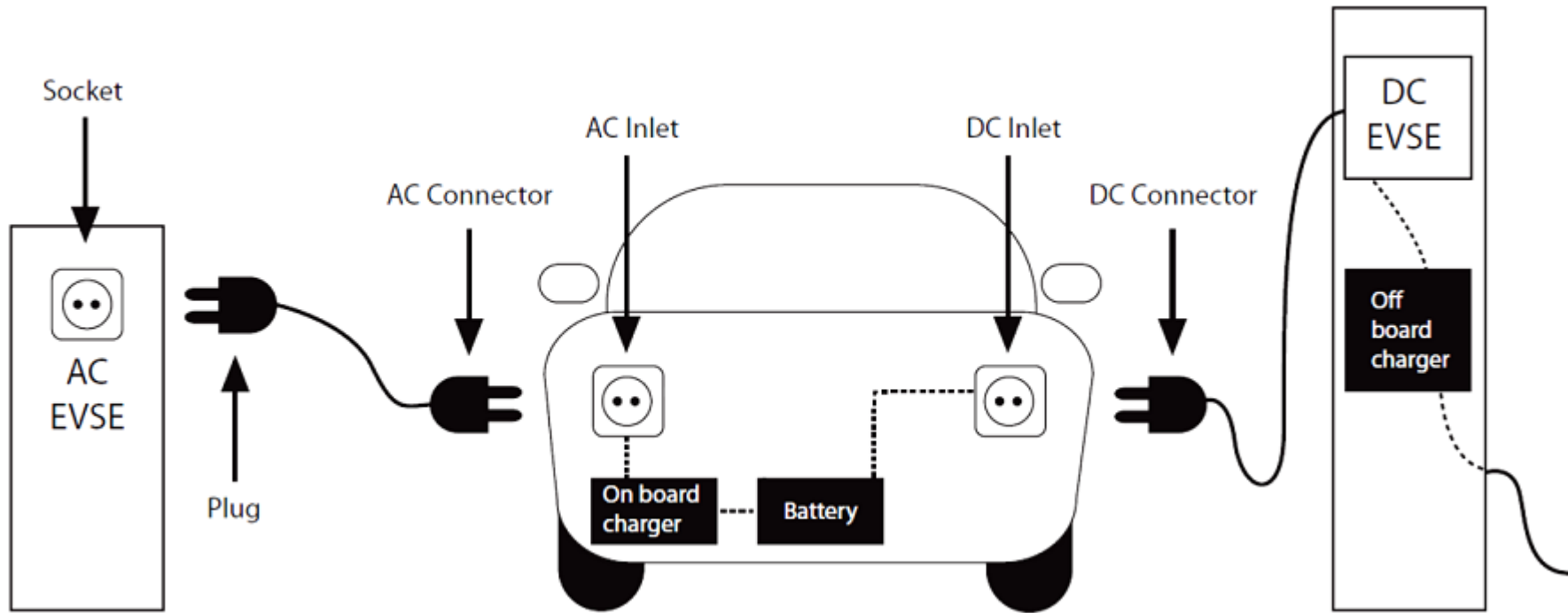
# DoD influence on battery life



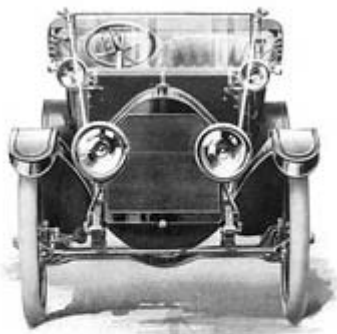
# Battery charge profiles



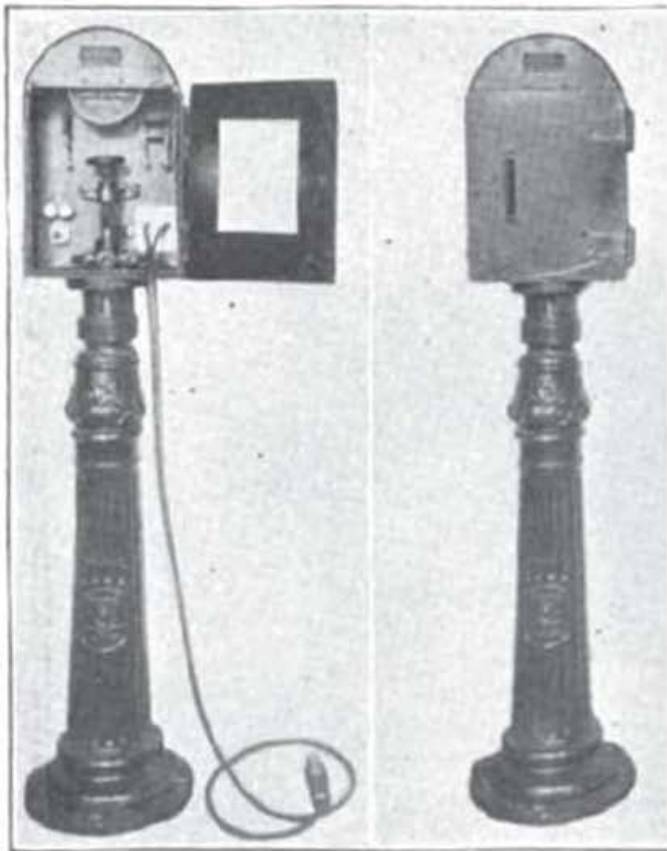
# Charging infrastructures



EVSE: Electric vehicle supply equipment



The CAR  
THAT HAS NO CRANK



### Public Electric-Vehicle-Charging Station

A compact charging station for electric automobiles, which is inclosed in a weatherproof box and is mounted on a pedestal so that it can be placed near the curb, is shown in the accompanying illustration. A charging cable and plug are provided, and while the battery is being charged the door can be closed and locked. A

FIGS. 1 AND 2—CURB CHARGING STATION FOR ELECTRIC AUTOMOBILES

regulating rheostat, ammeter, polarity indicator, lamp, switches, etc., are mounted on a slate panel as shown in Fig. 1. The box is of sheet steel and is electrically welded. The pedestal is of cast iron. Connection with the direct-current supply is made through conduit passing underneath the sidewalk. A prepayment meter may be used if desired, but on account of the numerous sizes and kinds of batteries and varying conditions an attendant is usually required.

This device for charging electric cars at the curb is made in two sizes with ratings of 100 amp and 150 amp and is being placed on the market by Clarence E. Ogden, 514 Mercantile Library Building, Cincinnati, Ohio.



Work Package (WP) No: **WP5**

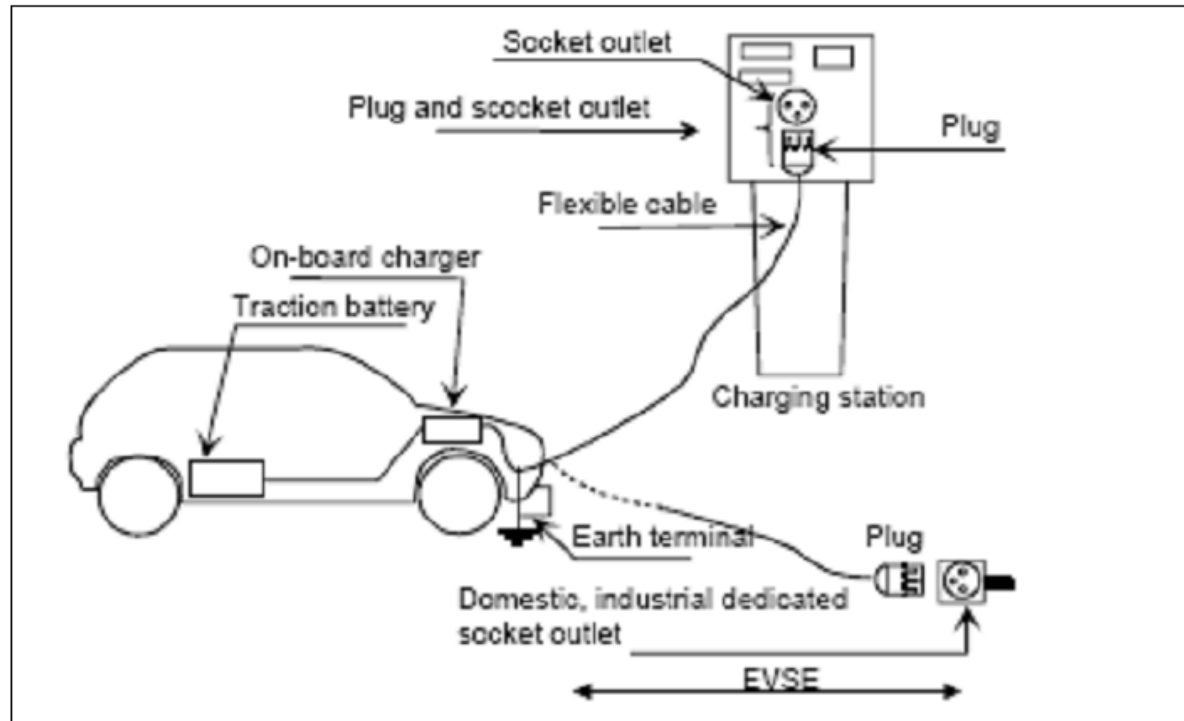
WP title: Analysis of grid infrastructure

**D5.2: Requirements for the infrastructure based on the defined model**

Editors: N. VIDAL, (ENDESA), C. SILVESTRI,  
P.SCURO, S. BRAMBILLA (Enel)

# Tipos de instalação

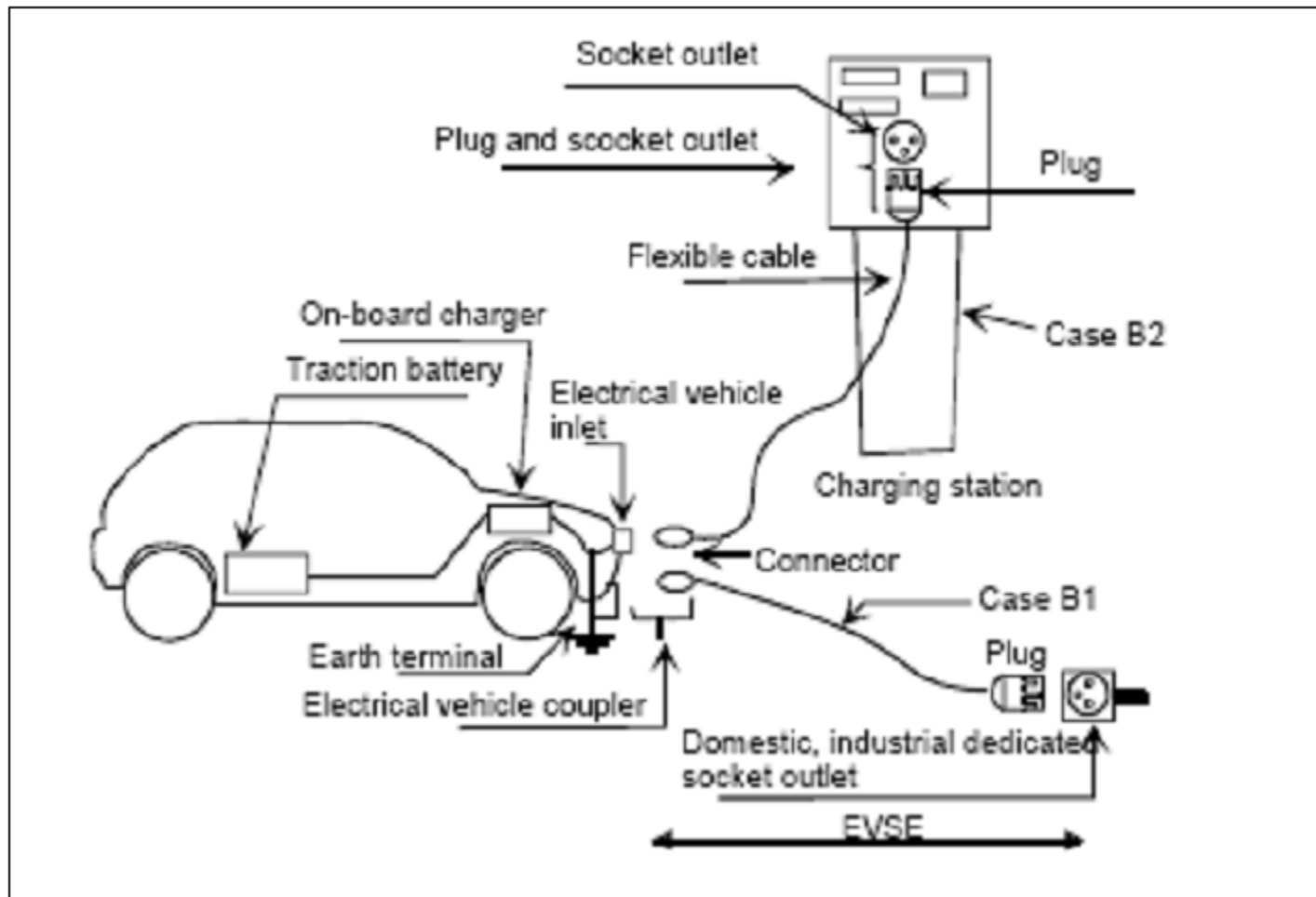
**Case A:** connection of an EV to the AC supply network utilizing a supply cable and plug permanently attached to the EV.





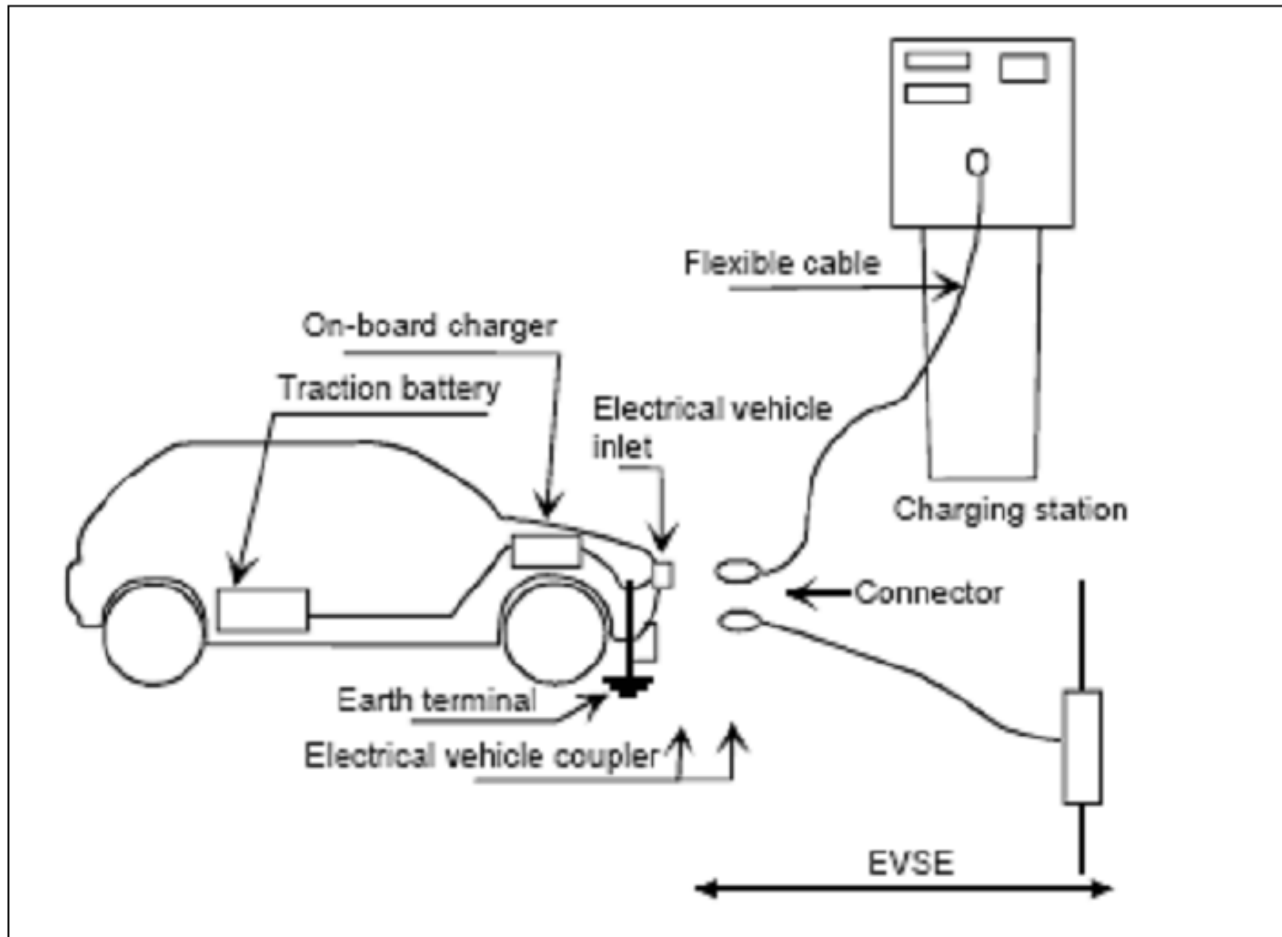
# Tipos de instalação

**Case B:** connection of an EV to the AC supply network utilizing a cable set which can be completely taken off.



# Tipos de instalação

**Case C:** connection of an EV to the AC supply network utilizing a supply cable and vehicle connector permanently attached to the supply equipment.



# Charging stations



- Public station
  - Recharging infrastructure for use in public spaces with access allowed to more persons
  - Charge is to be permitted after identification or payment
- Private station
  - Use in private spaces
  - Does not require identification

**Table 3.** Emission limits of currents. Source: IEC 61000-3-2.

<b>Harmonic order (n)</b>	<b>Maximum permissible harmonic current (A)</b>	<b>Harmonic order (n)</b>	<b>Maximum permissible harmonic current (A)</b>
<b>Odd harmonics</b>		<b>Even harmonics</b>	
<b>3</b>	<b>2,30</b>	<b>2</b>	<b>1,08</b>
<b>5</b>	<b>1,14</b>	<b>4</b>	<b>0,43</b>
<b>7</b>	<b>0,77</b>	<b>6</b>	<b>0,30</b>
<b>9</b>	<b>0,40</b>	<b><math>8 \leq n \leq 40</math></b>	<b><math>0,23 \frac{8}{n}</math></b>
<b>11</b>	<b>0,33</b>		
<b>13</b>	<b>0,21</b>		
<b><math>15 \leq n \leq 39</math></b>	<b><math>0,15 \frac{15}{n}</math></b>		

IEC 61000-3-2: Class A  
 Current  $\leq 16$  A per phase

**Table 4.** Emission limits of currents. Source: IEC 61000-3-12.

Minimum $R_{cc}$	Individual Distortion Rate of Current D (%)				Harmonic Distortion factor of admissible current (%)	
	I5	I7	I9	I11	THD	PWHD
33	10,7	7,2	3,1	2	13	22
66	14	9	5	3	16	25
120	19	12	7	4	22	28
250	31	20	12	7	37	38
$\geq 350$	40	25	15	10	48	46

IEC 61000-3-12: Class A  
 $16 \text{ A} < \text{Current} \leq 75 \text{ A}$  per phase

Table 5 shows the limits of voltage harmonics fixed at the standard 50160.

**Table 5.** Values of individual harmonic voltages at the supply terminals.

Odd harmonics				Even harmonics		Total Distortion Rate of Voltage
Not multiples of 3		Multiples of 3		Order h	Relative voltage (%)	
Order h	Relative voltage (%)	Order h	Relative voltage (%)			Order h
5	6	3	5	2	2	< 8%
7	5	9	1,5	4	1	
11	3,5	15	0,5	6	0,5	
13	3	21	0,5			
17	2					
19	1,5					
23	1,5					

EN 50160 *Voltage characteristics of electricity supplied by public distribution systems*

Table IV: EV charging modes (EMSD EV, 2011).

Mode	Description	Voltage		Max Current	Max Power
		type	level		
Mode I	standard socket outlet on-board charger	AC	1 $\phi$ : 220V	16 A	3.5 kW
Mode II	standard socket outlet in-cable control box with control pilot cable on-board charger	AC	1 $\phi$ : 220V 3 $\phi$ : 400V	32 A	22 kW
Mode III	dedicated socket outlet with pilot control cable, permanently connected to AC mains on-board charger	AC	1 $\phi$ : 220V 3 $\phi$ : 400V	80 A	55 kW
Mode IV	external fast charger	DC	50 - 600V	400 A	240 kW

Table V: Electric car battery parameters monitored by BMS.

Measurement	Battery Management System	
	computation	action
Cell Voltage	Cell SoC	Cell balancing
Total Voltage	<ul style="list-style-type: none"> <li>Total SoC</li> <li>Remaining charge</li> <li>Remaining range</li> </ul>	Initiate/stop charge, (dis)charging current, DoD warning
Temperature	Battery health	(dis)Charge current limit, required coolant flow, cell balancing
Coolant flow	Pump/fan speed	Feedback to BMS
Current	Energy delivery	Feedback to BMS

# IEC 61851-1 Electric vehicle conductive charging system



**Mode 1:** the EV is connected to the AC supply network not exceeding 16A and not exceeding 250 V AC single-phase or 480 V AC three-phase utilizing standardized socket-outlets and utilizing the power and protective earth conductors.

**Mode 2:** the EV is connected to the AC supply network not exceeding 32A and not exceeding 250 V AC single-phase or 480 V AC three-phase utilizing standardized socket-outlets and utilizing the power and protective earth conductors together with a control pilot function.

**Mode 3:** the EV is connected to the AC supply network utilizing dedicated EV supply equipment which has a pilot function (conductor) leading all the way to the device continuously connected to the AC supply network.

**Mode 4:** the EV is connected to the AC supply network utilizing an off-board charger that delivers direct current and where the pilot function (conductor) has to lead all the way to the device continuously connected to the AC supply network.



# DC Fast Chargers

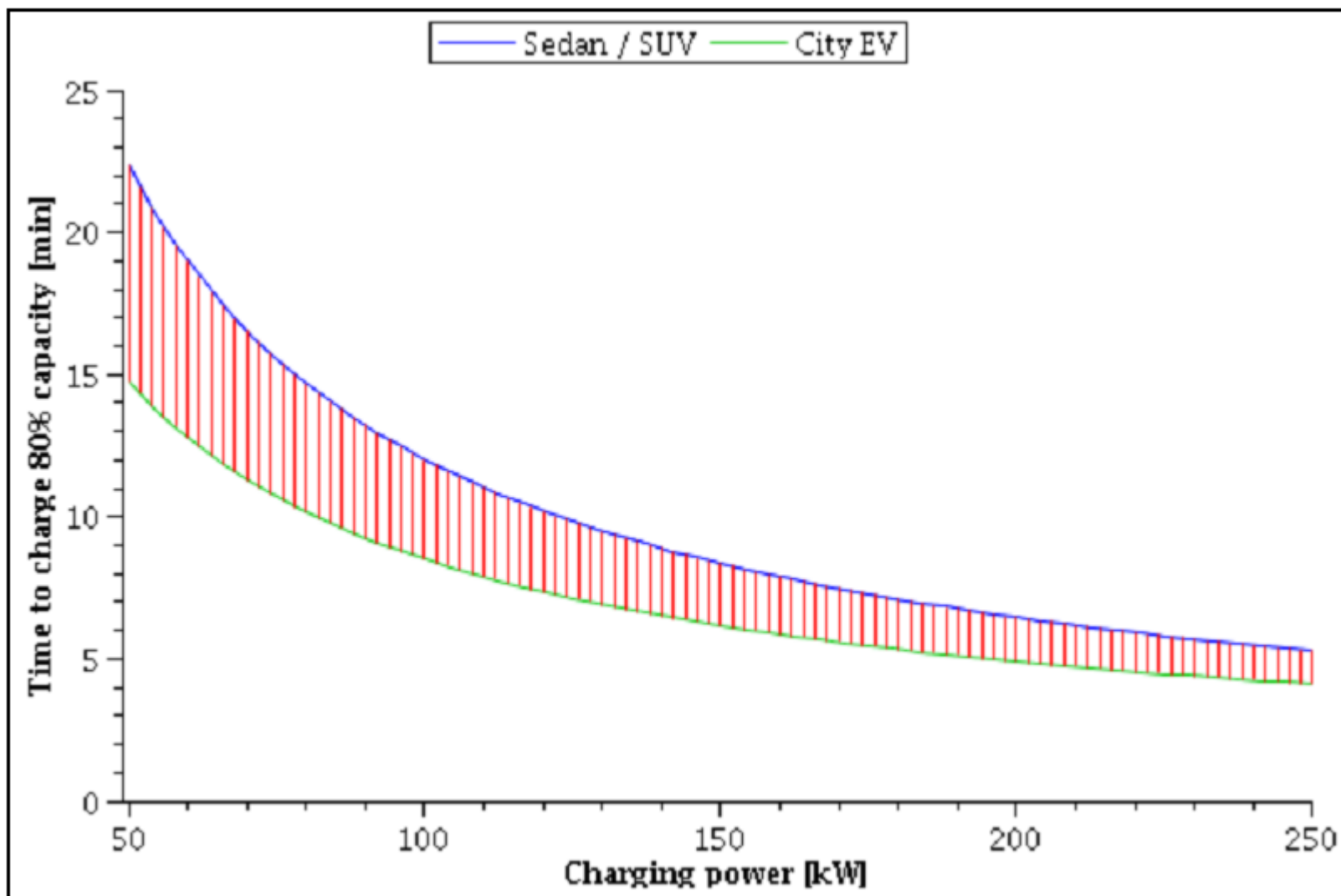
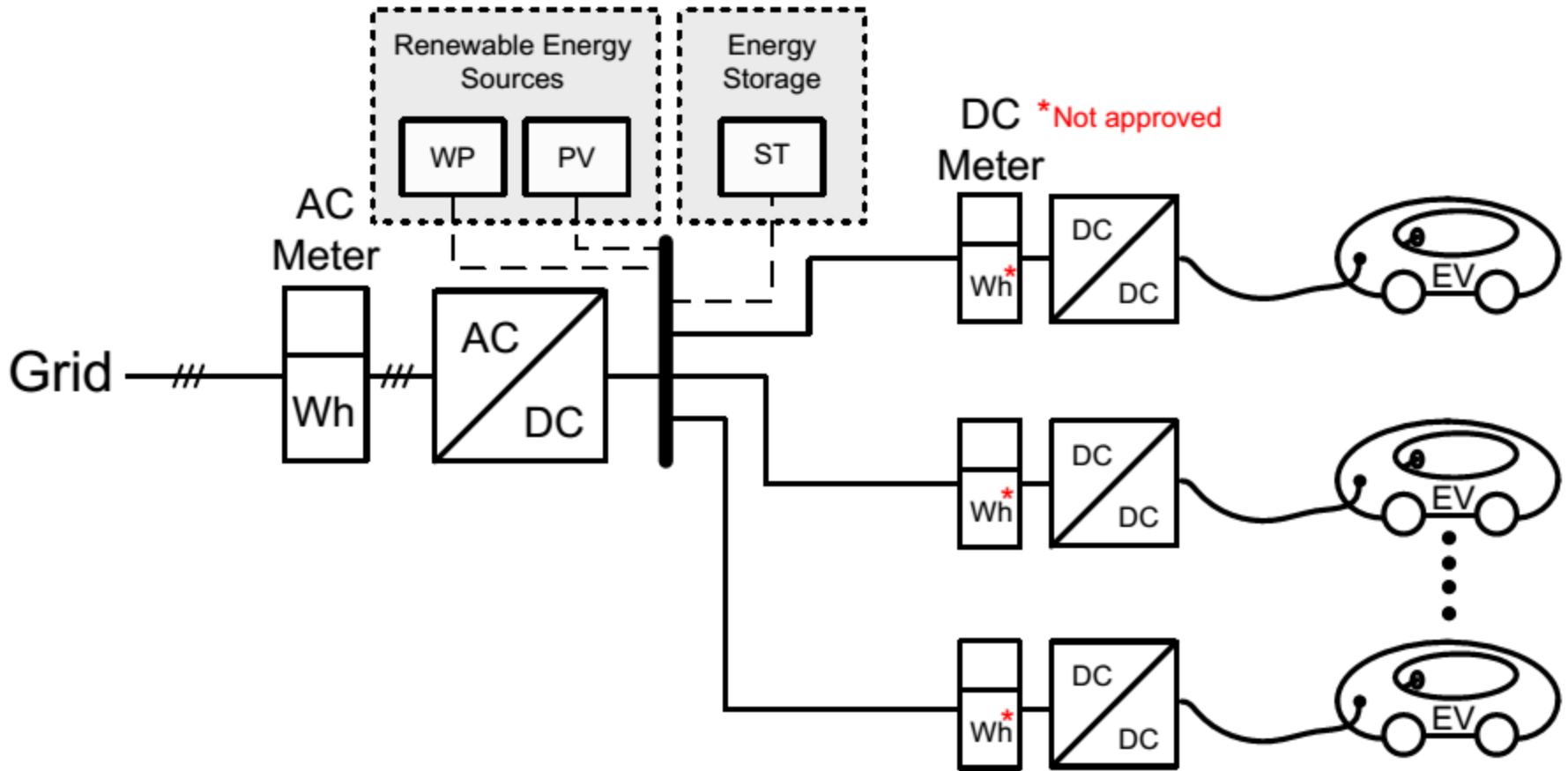
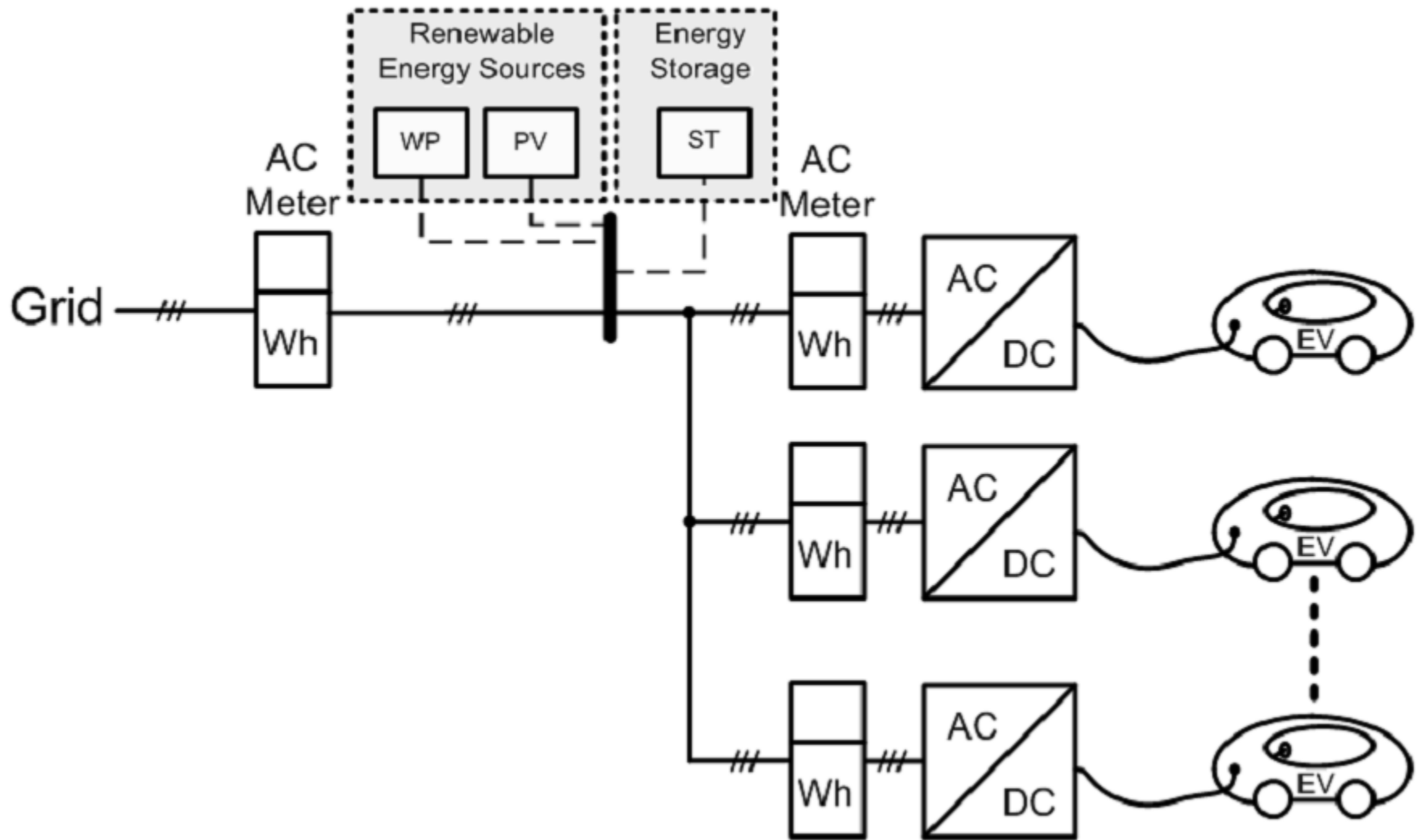


Figure 8. . Typical 80% charging time versus DC charger available power 1.

# DC Fast Charging Stations



# DC Fast Charging Stations



It has been assumed an energy consumption of 600 kWh for a period of 24 hours

**Table 10.** Comparison of costs in 2020 for each configuration

Configuration	Fast charge in DC <sup>2</sup>		Slow charge in AC	
	Multi-Output	Single-Output	With Cost of Space	No Cost of Space
<b>Cost of installation (€)</b>	82.000 €	56.000 €	166.800 €	46.800 €
<b>Energy charged per facility per day (kWh)</b>	600 kWh	600 kWh	600 kWh	600 kWh
<b>Charging duration</b>	15 minutes	15 minutes	8 hours	8 hours
<b>Power rate</b>	25 kW	50 kW	4 kW	4 kW
<b>Range Achieved per EV<sup>3</sup></b>	42 km	83 km	197 km	197 km
<b>Chargers per Facility</b>	4 x 25kW	2 x 50kW	18 x 4W	18 x 4kW
<b>Utilization Factor</b>	25%	25%	50%	50%
<b>Number of EVs charged per facility per day</b>	96	48	18	18

<sup>2</sup> Including the cost of the space needed for the installation and to park the EVs (without space cost, total facility costs would be: multi-output 32.000€, Single output 26.000€)

<sup>3</sup> Average EV consumes 15 kWh per 100km.

**Table 2: Installation Costs for Residential and Publicly Available EVSE/Charge Stations<sup>17</sup>**

	<b>Residential Level 2 (Qty 1)</b>	<b>Publicly Available Charge Station Level 2 (Qty 2)</b>	<b>Publicly Available Charge Station Level 3 (Qty 2)</b>
Labor	\$1,050	\$4,670	\$7,020
Materials (EVSE, panels, breakers, signage, etc.)	\$1,137	\$6,840	\$56,863
Permit	\$85	\$85	\$85
Trenching and Repair	N/A	\$4,500	\$1,500
Concrete Work	N/A	N/A	\$1,500
<b>Total</b>	<b>\$2,272</b>	<b>\$16,095</b>	<b>\$66,968</b>





# DC Fast Charger Use, Fees, Battery Impacts and Temperature Impacts on Charge Rates - EV Roadmap 7

[www.inl.gov](http://www.inl.gov)



**Jim Francfort**

**EV Roadmap 7 – Portland, Oregon**

**July 25, 2014**

*This presentation does not contain any proprietary, confidential, or otherwise restricted information*

**INL/CON-14-32496**



## ***DC Fast Charging Impact Study on 2012 Leafs***

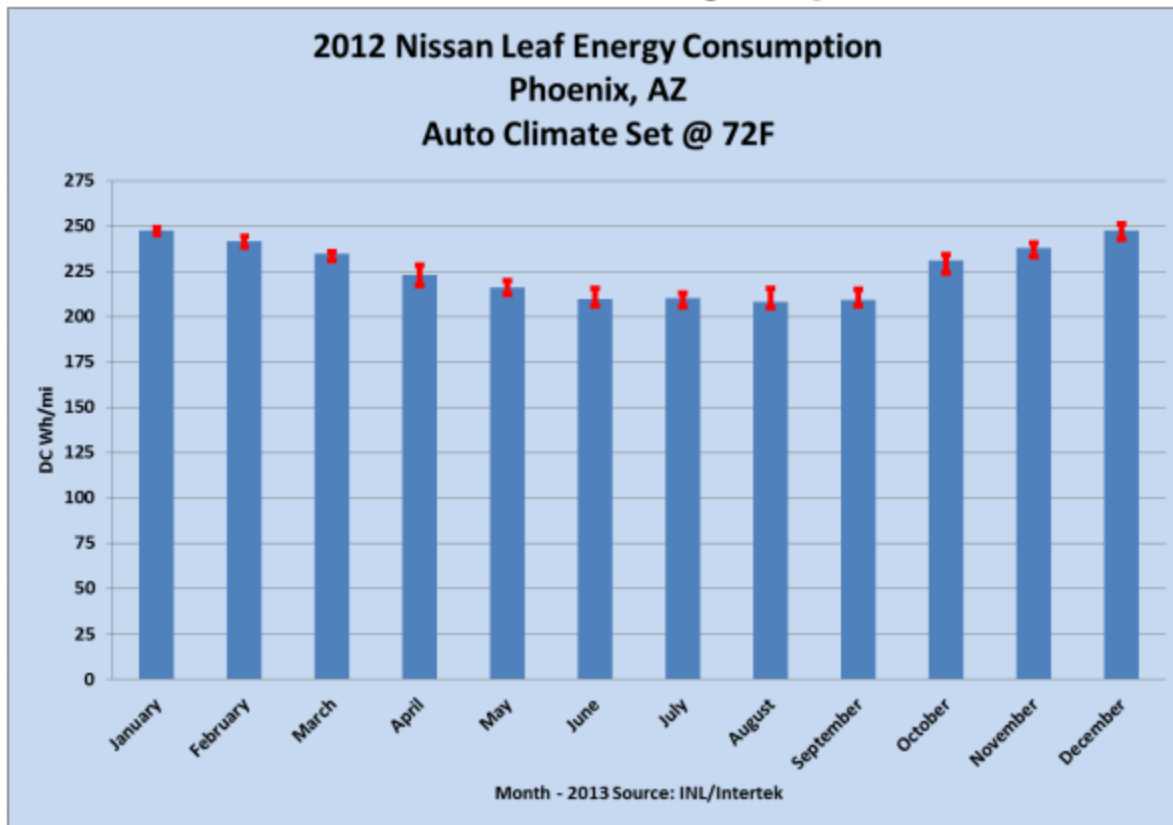
## ***DC Fast Charging Impact Study on 2012 Leafs***

- **Two Goals**
  - **Determine DC Fast Charge (DCFC) impacts versus Level 2 impact**
  - **Compare on-road to laboratory test results**
- **Two on-road Nissan Leafs are exclusively Level 2 (L2) charged**
- **Two on-road Nissan Leafs are exclusively DCFC charged**
- **Identical on-road routes are driven**
- **Drivers' miles are balanced – all drive the four vehicles equally**
  
- **Each Leaf battery was tested when new (Base case)**
- **Each on-road battery is retested at 10,000-mile increments**
- **Battery temperature is tracked during normal charging operations**
- **50,000 miles completed, going to 70,000 miles per on-road Leaf**
- **24 battery tests completed on the on-road Leaf batteries**
  
- **Lab testing of two additional batteries (only preliminary results) @ 4,000 mile increments**



# DC Fast Charging Impact Study on 2012 Leafs

- All Leafs were the same color – avoid unequal solar loading
- Note very tight monthly efficiency results across all four Leafs during Level 2 and DCFC operations (red min & max bars)
- Leafs' climate control is set at 72°F year round
- Note seasonal efficiency impacts from heating and air conditioning

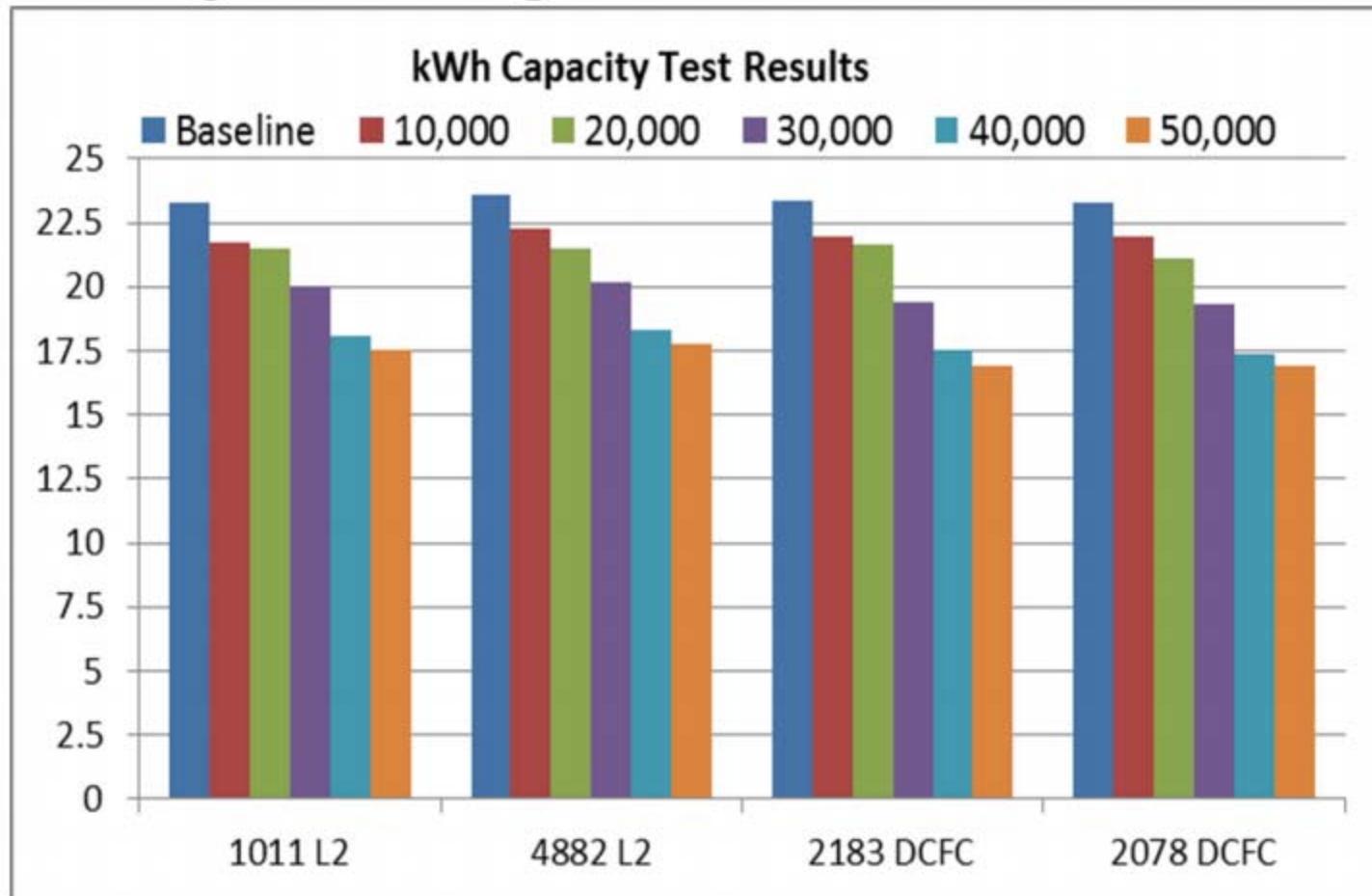


- 39.8 DC kWh/mi delta for min vs. max month
- Max month 19% higher than min month



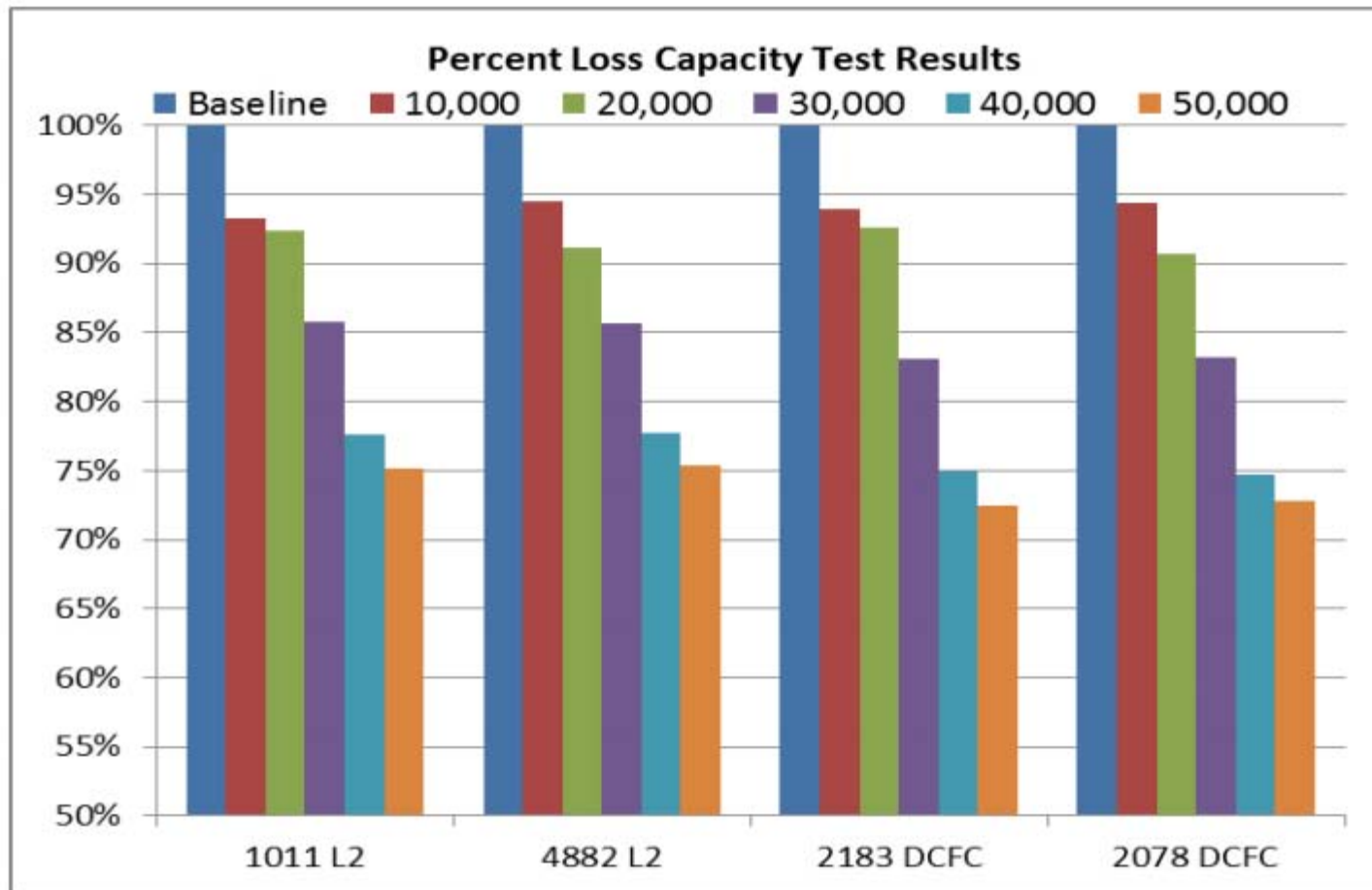
## DC Fast Charging Impact Study on 2012 Leafs

- 0.6 kWh average capacity difference @ 50k miles between Level 2 and DCFC Leafs, probably not a significant difference
- Level 2 averaged 5.8 kWh loss @ 50k miles
- DCFC averaged 6.4 kWh @ 50k miles



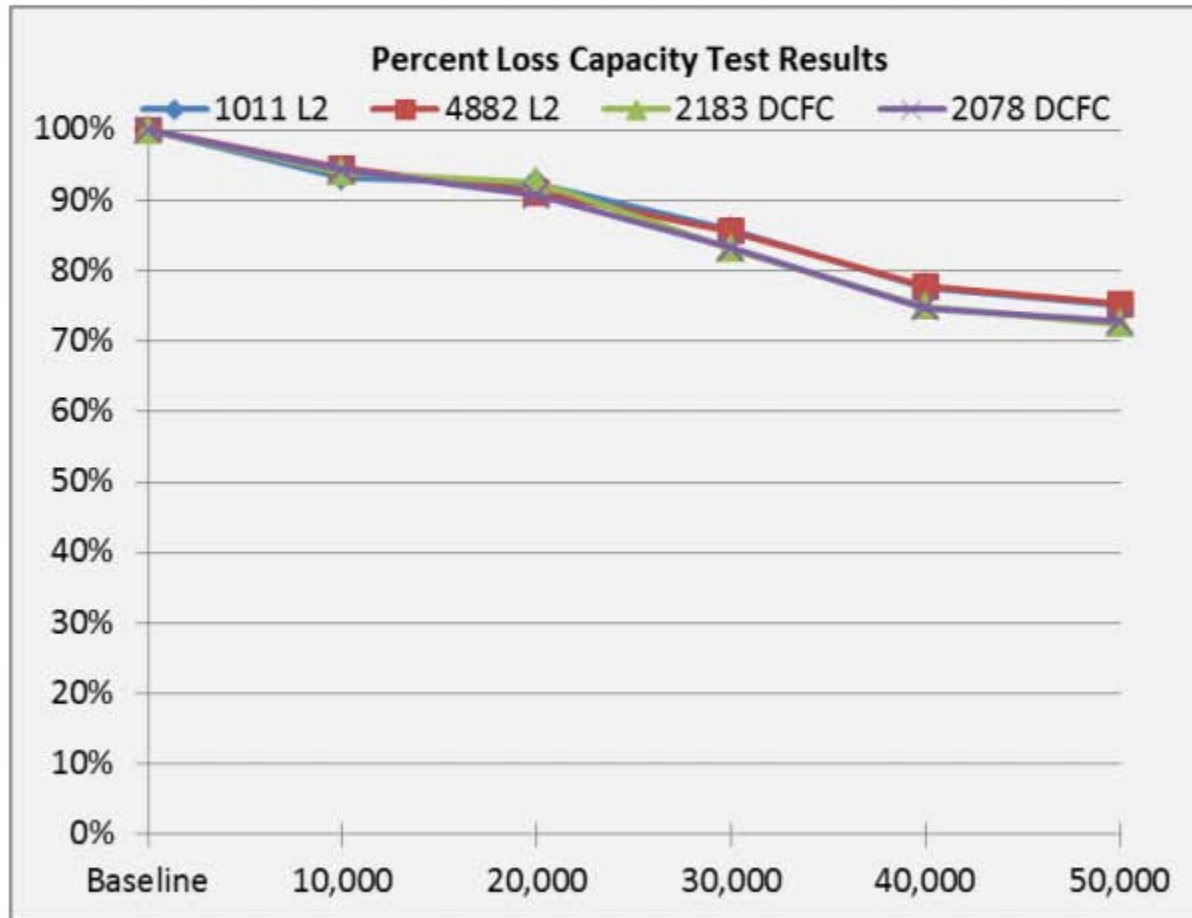
# DC Fast Charging Impact Study on 2012 Leafs

- Level 2 averaged 75.2% SOC @ 50k miles
- DCFC averaged 72.6% SOC @ 50k miles
- 2.6% capacity difference @ 50k miles, probably not a significant difference

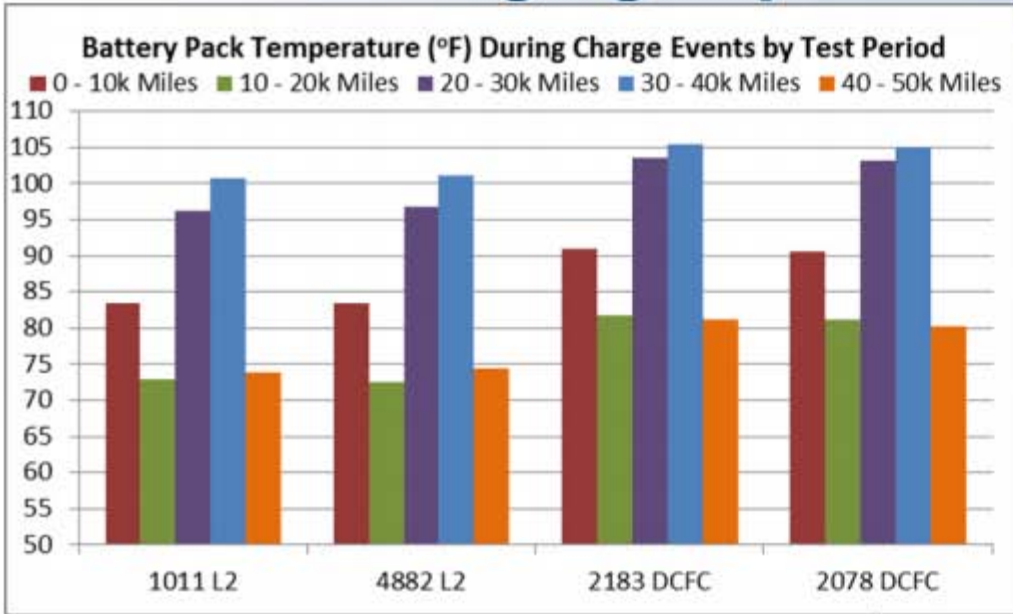


# DC Fast Charging Impact Study on 2012 Leafs

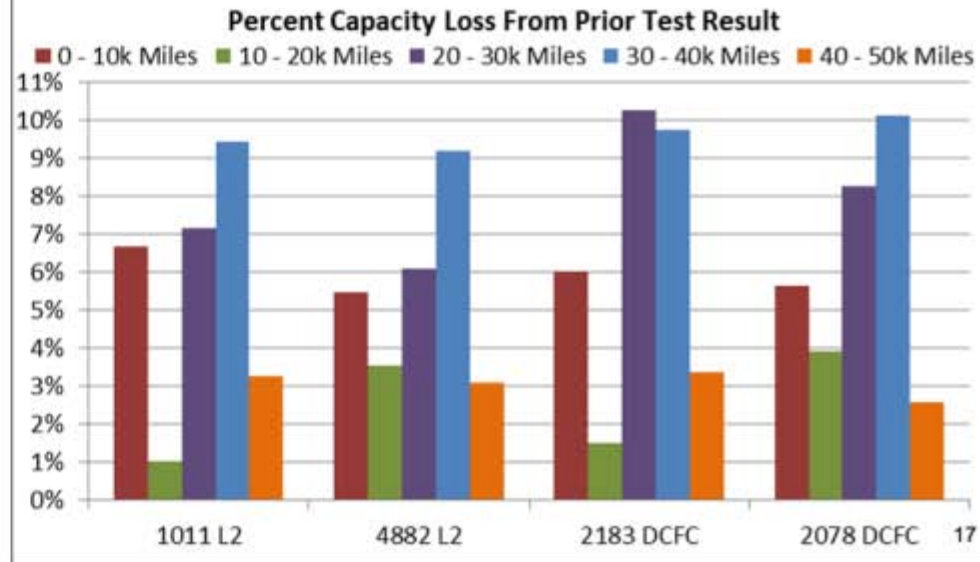
- Same data as last slide. Each line represents a single vehicle, plotted by capacity SOC for each battery test



# DC Fast Charging Impact Study on 2012 Leafs



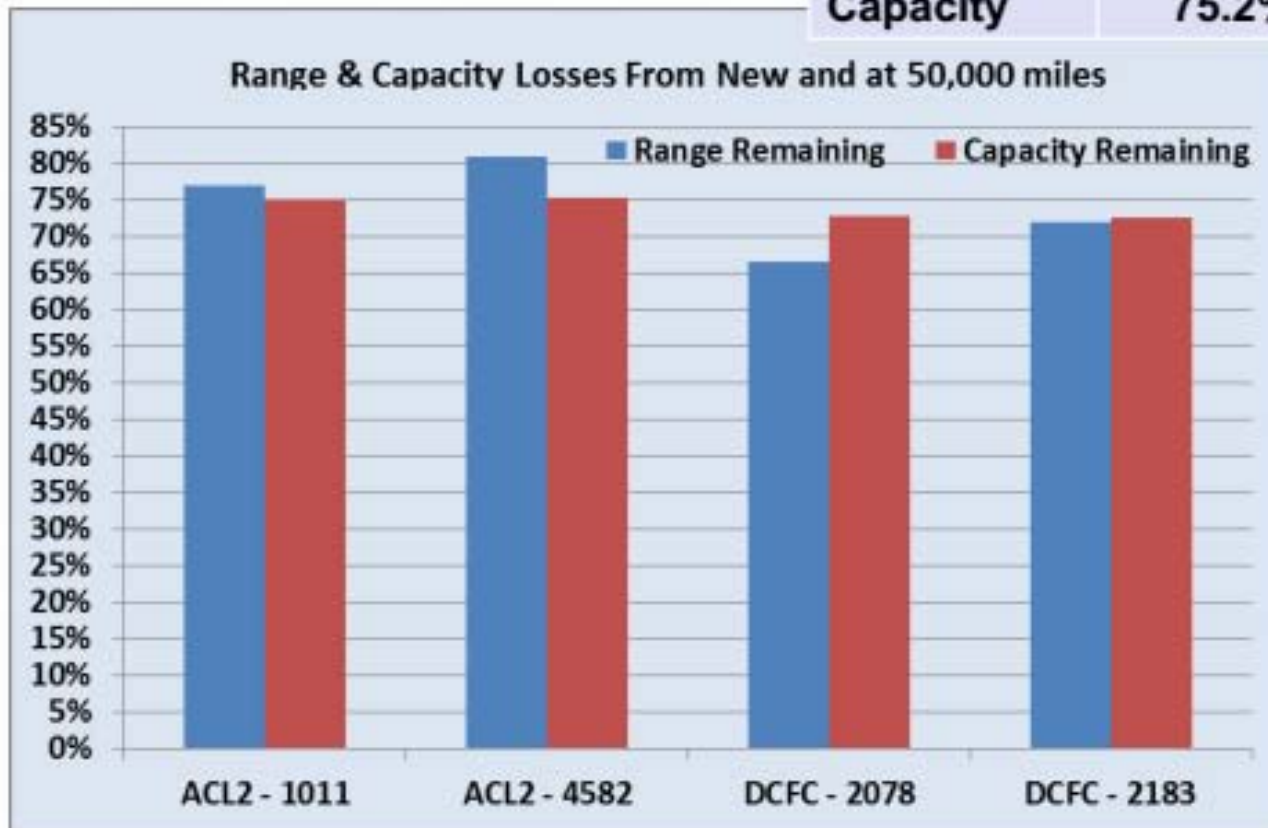
- Largest decreases in capacity from test before, occurred during high heat charging operation
- Phoenix heat likely accelerates all results



# DC Fast Charging Impact Study on 2012 Leafs

- Percentage Range and Capacity at 50,000 miles compared to testing when new

	L2 Average	DCFC Average
Range	79.0%	69.3%
Capacity	75.2%	72.6%





# ***DC Fast Charging Acceptance Rates at Various Temperature***

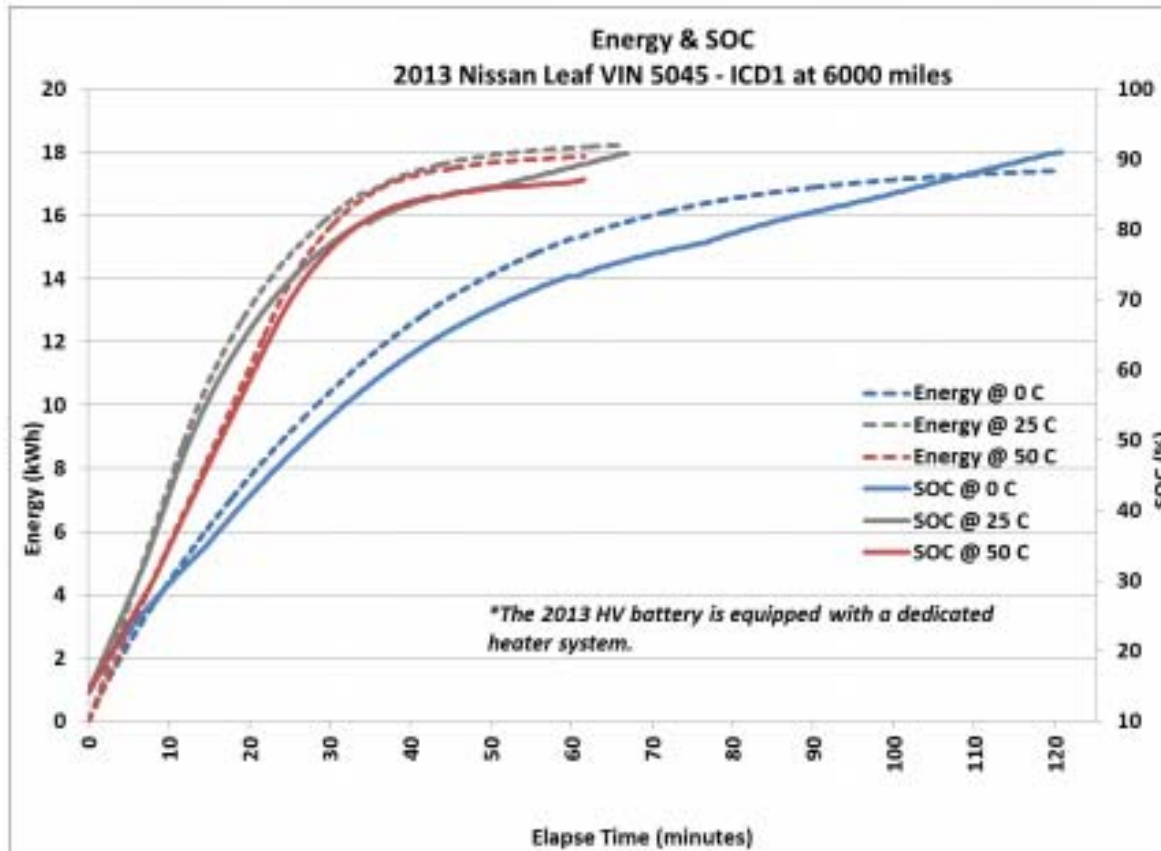
## ***DC Fast Charging Acceptance Rates at Various Temperatures***

- **Objective is to develop a formal testing regime to examine battery charge acceptance rates at various ambient temperatures during DC Fast Charging**
  - The results should be considered preliminary as the tests were undertaken to identify needed test procedures
  - 2013 Nissan Leaf at 6,000 miles was used
  - 2012 Mitsubishi i-MiEV at 5,700 miles was used
  - Vehicles temperature soaked for minimum of 12 hours
  - Used Intertek's soak chamber in Phoenix
- **Identified additional instrumentation needed in additional proper test regime steps**





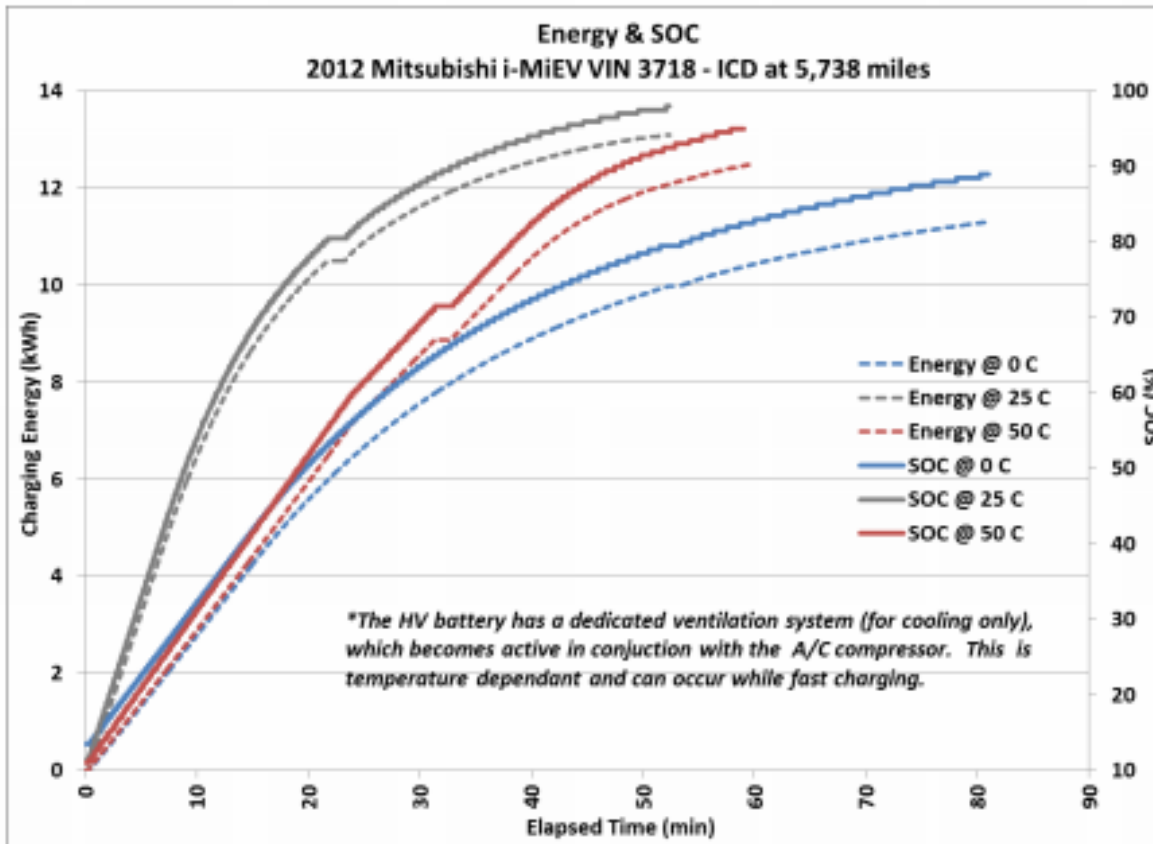
# 2013 Leaf - DC Fast Charging @ 0, 25 & 50 C



## Preliminary Data Results

- After 30 minutes:
    - 50 C: 77% SOC
    - 25 C: 77% SOC
    - 0 C: 53% SOC
  - At charge end:
    - 50 C: 87% SOC at 62 minutes
    - 25 C: 91% SOC at 67 minutes
    - 0 C: 91% SOC at 121 minutes
  - Total kWh:
    - 50 C: 17.9 kWh
    - 25 C: 18.2 kWh
    - 0 C: 17.4 kWh
- 0 C = 32 F  
 25 C = 77 F  
 50 C = 122 F

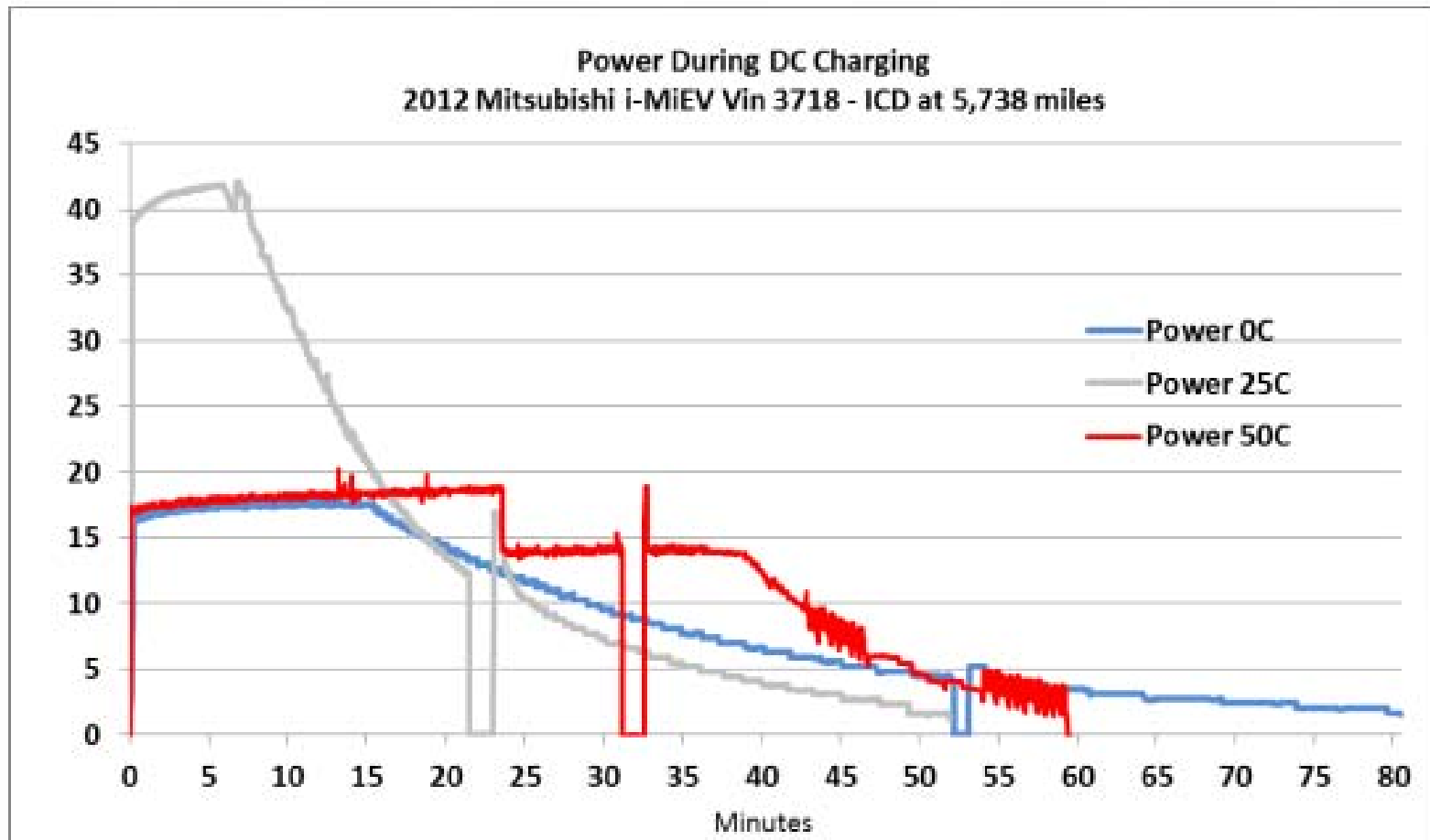
# 2012 iMiEV - DC Fast Charging @ 0, 25 & 50 C



## Preliminary Data Results

- **After 30 minutes:**
    - 50 C: 69% SOC
    - 25 C: 88% SOC
    - 0 C: 64% SOC
  - **At charge end:**
    - 50 C: 95% SOC at 59 minutes
    - 25 C: 98% SOC at 67 minutes
    - 0 C: 89% SOC at 81 minutes
  - **Total kWh:**
    - 50 C: 12.5 kWh
    - 25 C: 13.1 kWh
    - 0 C: 11.5 kWh
- 0 C = 32 F  
25 C = 77 F  
50 C = 122 F

# 2012 iMiEV - DC Fast Charging @ 0, 25 & 50 C



**Preliminary Data Results**



U.S. Department of Energy  
**Energy Efficiency  
and Renewable Energy**

Bringing you a prosperous future where energy  
is clean, abundant, reliable, and affordable

# INL Efficiency and Security Testing of EVSE, DC Fast Chargers, and Wireless Charging Systems

**PI: Jim Francfort**

**Presenter: Jim Francfort**

Idaho National Laboratory

Energy Storage & Transportation Systems

Advanced Vehicle Testing Activity (AVTA)

May 14, 2013

**Project ID VSS096**

2013 DOE Vehicle Technologies Program Annual Merit Review

INL/MIS-13-28724

*This presentation does not contain any proprietary, confidential, or otherwise restricted information*

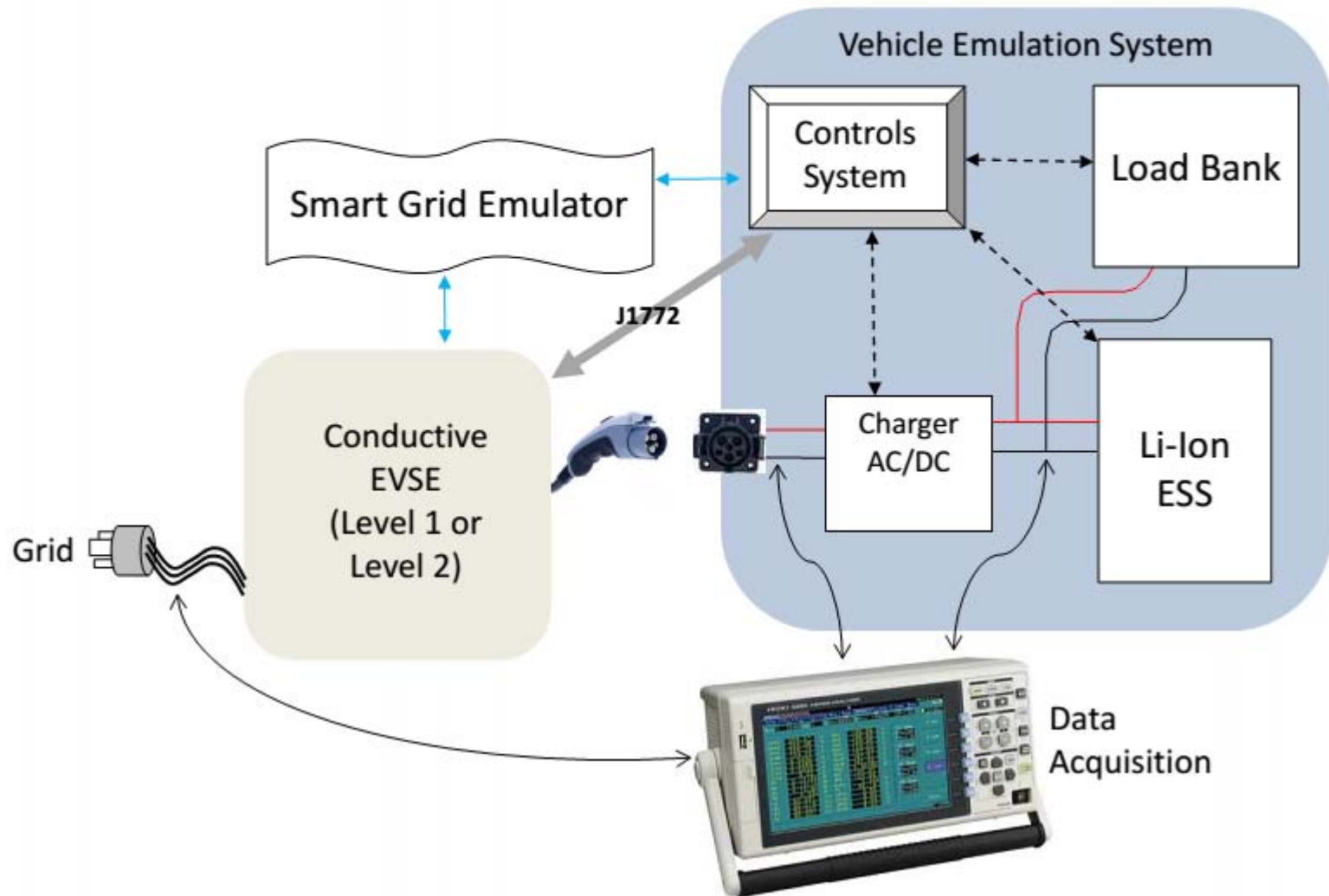
www.inl.gov



## ***INL's Level 1 and 2 EVSE and DCFC Testing***

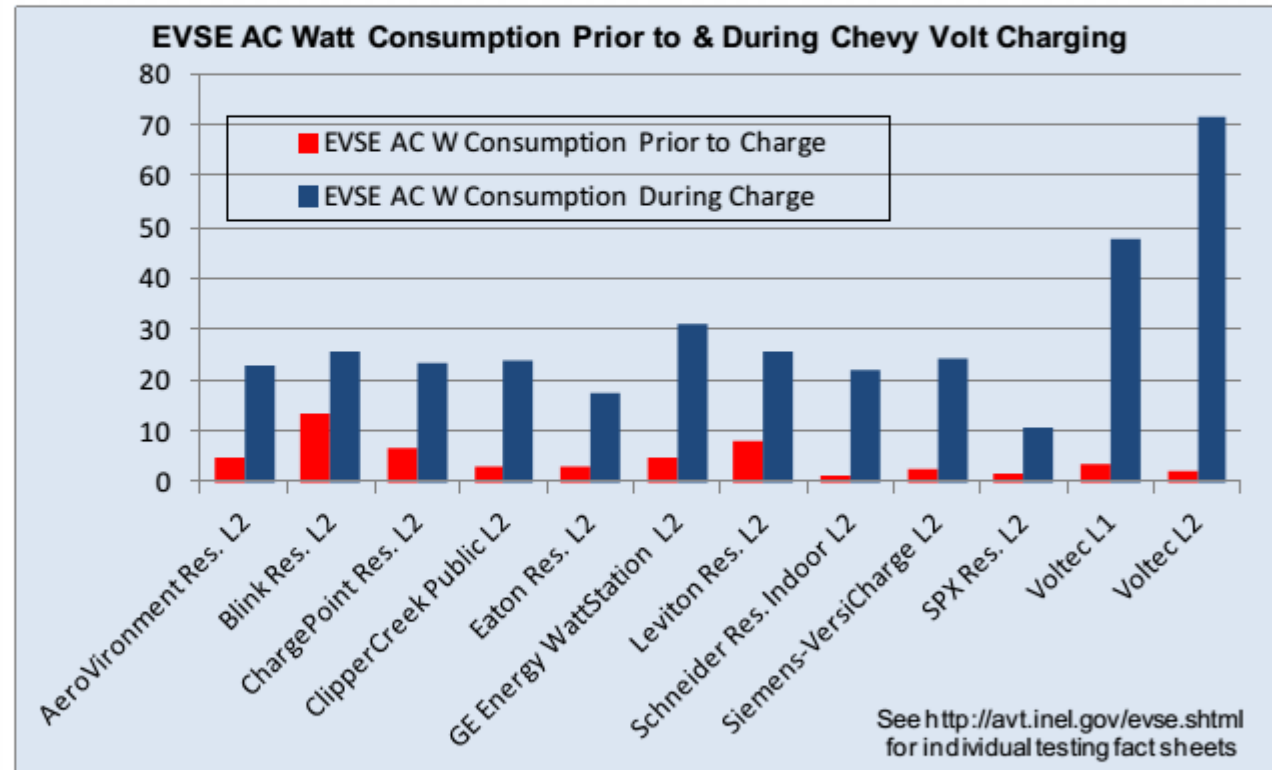
***Conductive Efficiency? – It depends on where and when you measure it: 23% to 99.7%***

# EVSE Testing - Conductive



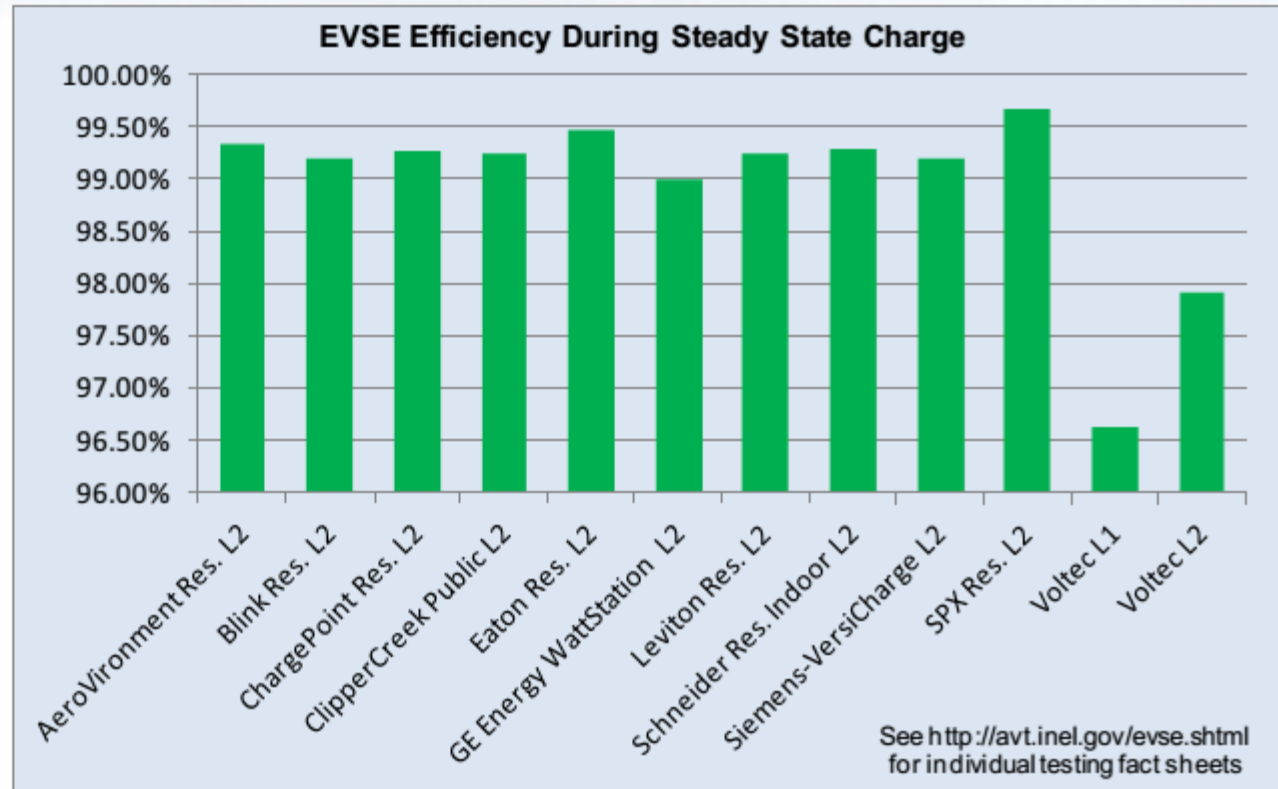
## Conductive EVSE Energy Consumption

- AC energy consumption at rest and during Volt charging benchmarked



- Most EVSE consume 13 W or less at rest. Higher power use at rest is tied to greater EVSE features and functionality
- During charging, most EVSE power use is under 30 W

# Conductive EVSE Charging Efficiency

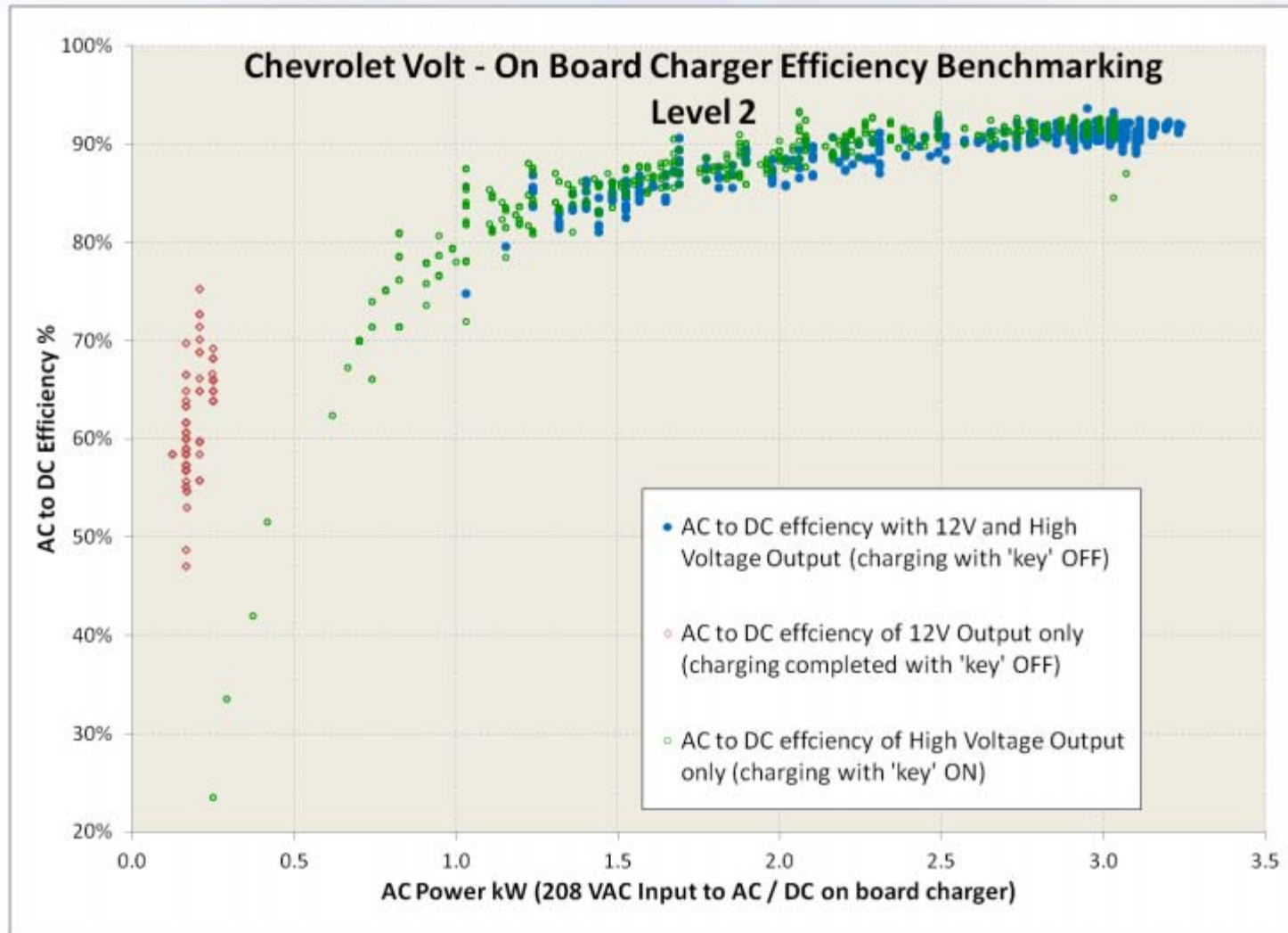


- **Steady state charging efficiency benchmarked for EVSE only (at meter and J1772 connector). No onboard components included**
- **Most conductive EVSE 99+% efficient during steady state charge of a Volt**





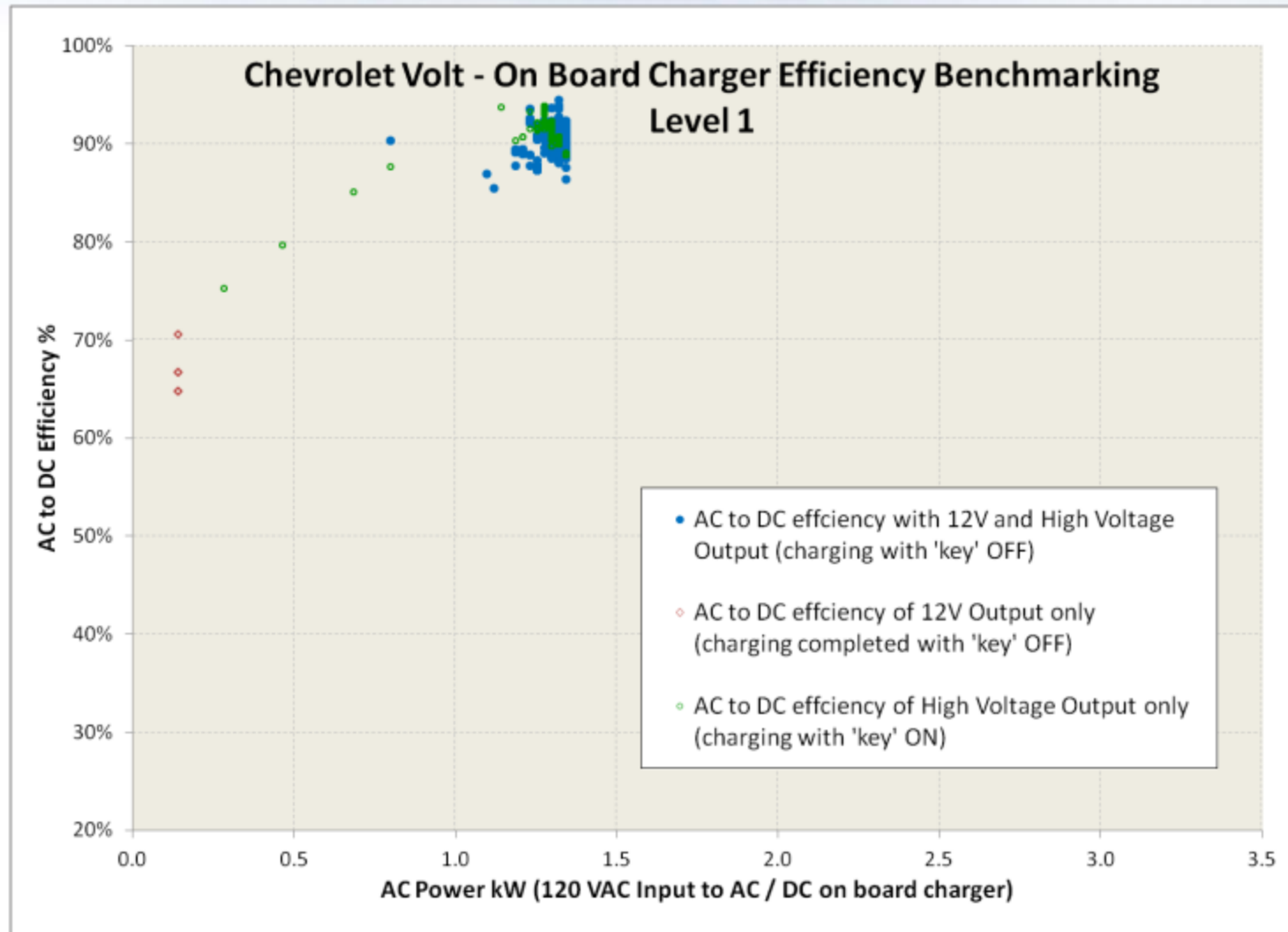
# Conductive System Benchmarking



Entire report can be found at:

<http://avt.inel.gov/pdf/phev/EfficiencyResultsChevroletVoltOnBoardCharger.pdf>

# Conductive System Benchmarking



Entire report can be found at:

<http://avt.inel.gov/pdf/phev/EfficiencyResultsChevroletVoltOnBoardCharger.pdf>

# DCFC Benchmarking – Leaf Charging

U.S. DEPARTMENT OF ENERGY | Energy Efficiency & Renewable Energy | VEHICLE TECHNOLOGIES PROGRAM

Production EVSE Fact Sheet: DC Fast Charger: Hasetec

### Specifications

Grid connection	Hardwired
Connector type	CHAdMo
Approximate size (H x W x D inches)	39 x 69 x 21
Charge level	DC Fast Charge
Input voltage	480 VAC - 3 Phase
Isolation Transformer <sup>1</sup>	75 kVA
Maximum input current <sup>2</sup>	120 Amp

### Test Conditions

Test date	10/23/2012
Supply frequency (Hz)	60
Initial ambient temperature (°F)	85

### Vehicle Charged

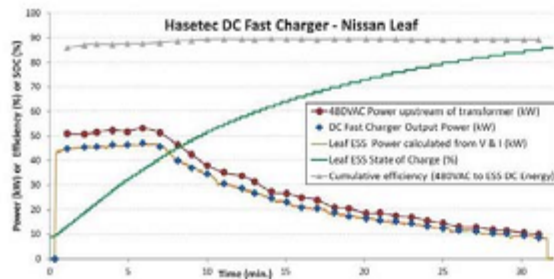
Make and model	2011 Nissan Leaf
Battery type	Li-ion
Initial Leaf ESS State of Charge <sup>3</sup>	9%
Final Leaf ESS State of Charge <sup>3</sup>	86%

### DCFC Test Results<sup>3, 4</sup>

Peak Power draw from Grid (AC kW)	53.1
Energy from grid (AC kWh)	15.0
Peak Charge Power to Leaf ESS (DC kW)	47.1
Energy delivered to Leaf ESS (DC kWh)	13.3
Charge time (min:sec)	31:40
Overall Charge Efficiency (480VAC to ESS DC)	88.7%

### DC Fast Charger Tested

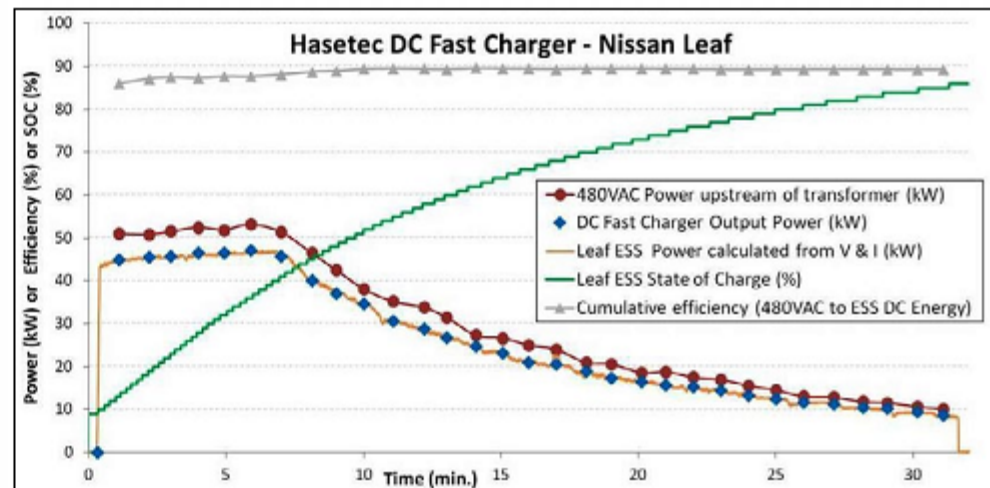
Hasetec LDE-3FCW 50kW



1. IEEE Standard dry-type Isolation Transformer  
 2. Manufacturer specification = 125A max, this installation is configured to 120A max due to supply restrictions  
 3. Vehicle CAN message data acquisition and Hasetec DC output watt-hour meter used for DC measurements  
 4. Square D Watt-hour meter used for 480VAC energy measurements not connected to transformer

INL/EXT-11-23988

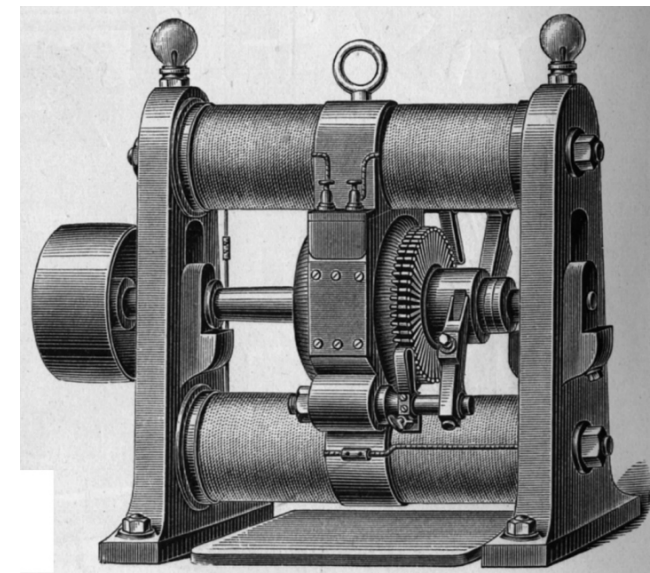
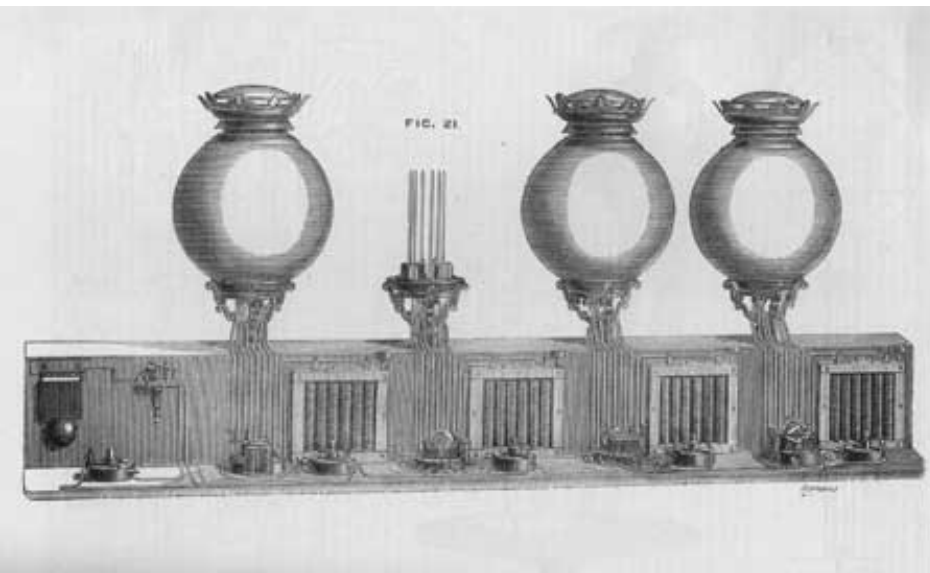
- **88.7% Overall charge efficiency (480VAC to ESS DC)**
- **53.1 AC kW peak grid power**
- **47.1 DC kW peak power to Leaf energy storage system (ESS)**
- **15.0 Grid AC kWh and 13.3 DC kWh delivered to Leaf ESS**



<http://avt.inel.gov/pdf/evse/DCFCHasetec.pdf>

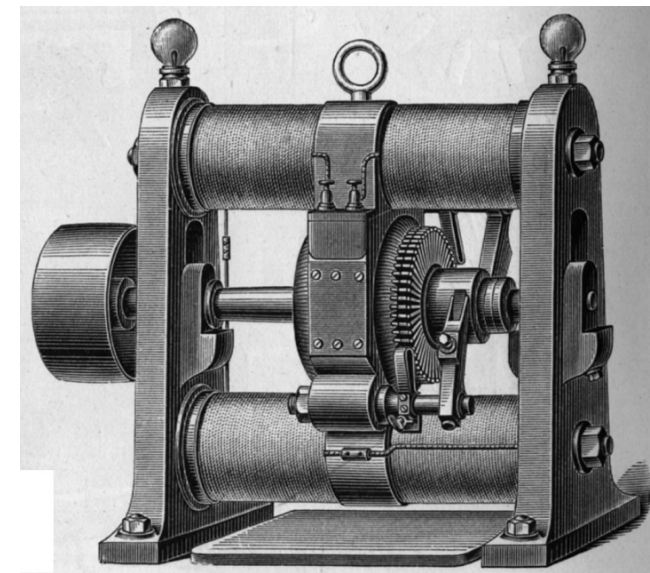
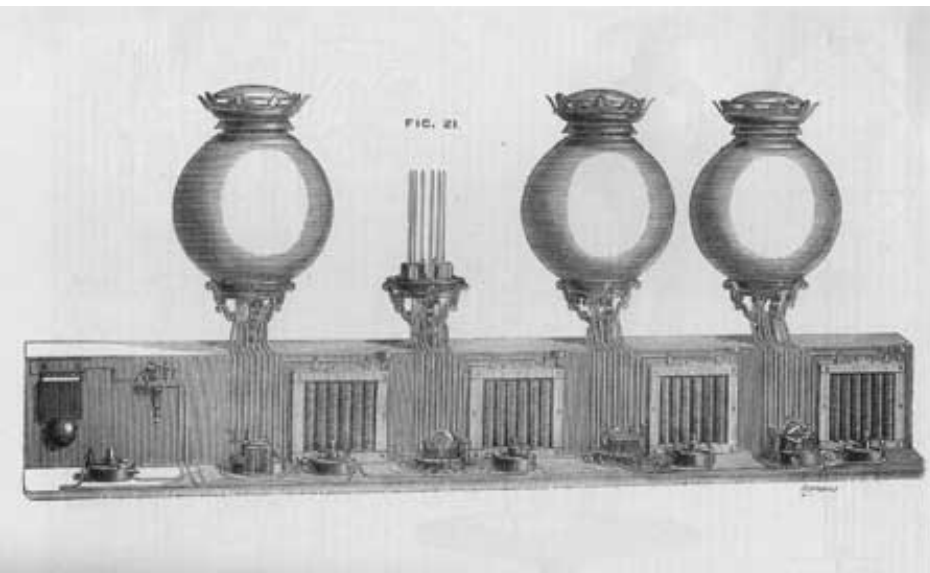
# First Brazilian power grid

- Rio de Janeiro Central Station
- 1878 – D. Pedro II hired Thomas Edison company



# First Brazilian power grid

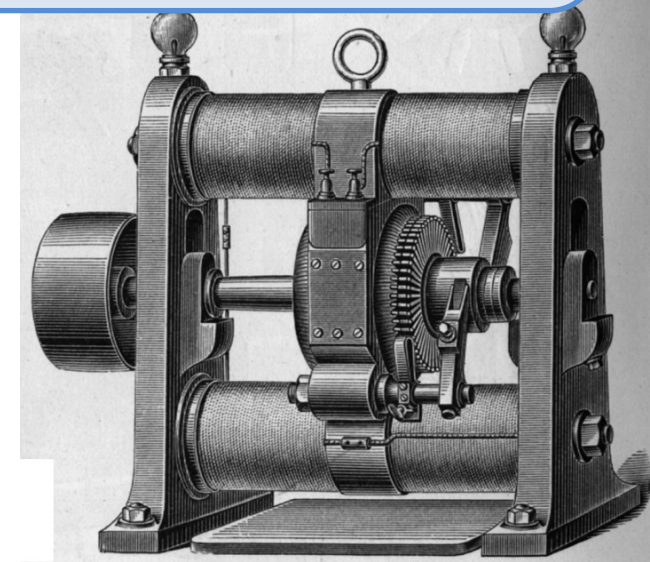
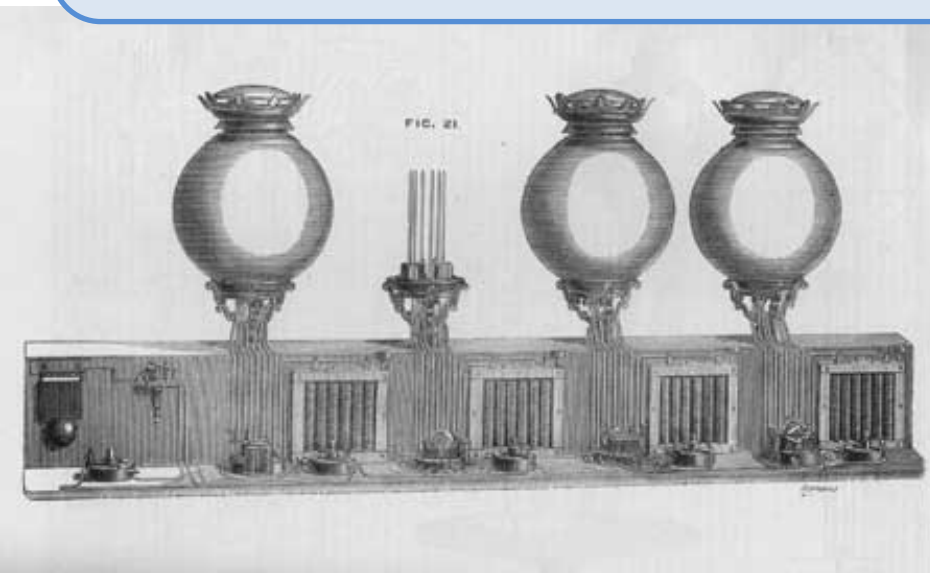
Stability:  
**Supply and demand balance !**



# First Brazilian power grid

Stability:  
**Supply and demand balance !**

First grid:  
**All was well known.**



# First Brazilian power grid

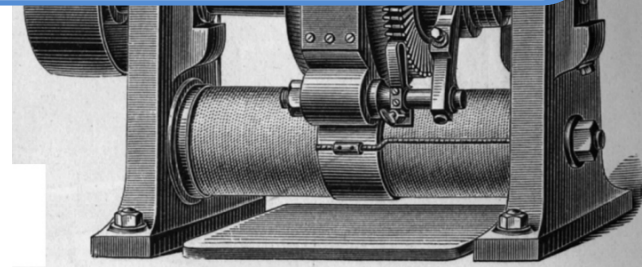
Stability:

**Supply and demand balance !**

First grid:

**All was well known.**

**How about the Smart Grid?**





# **Safety Design of CHAdeMO Quick Charger and its impact on Power Grid**

**December 1 , 2010**

**TEPCO**

**Takafumi Anegawa**

## Optimal charging speed is different in each batteries

- Battery degradation is caused by **over voltage and high temperature.**
- Limit voltage and temperature **depend on battery characteristics.**
- On-board battery management system is watching the voltage and the temperature in real time.



### Observing parameters

- Battery total voltage
- Cell voltage
- Battery temperature
- Input Current etc.

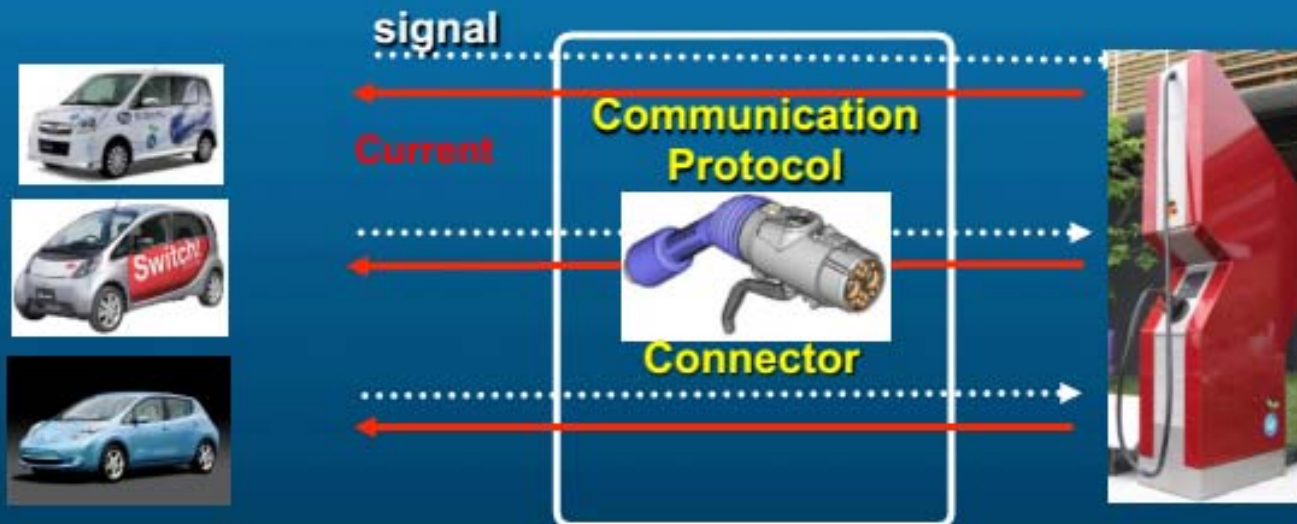
# Charging process is controlled by EV in CHAdeMO

## Problems:

- Battery improvement is so fast that it's **difficult to catch up every batteries' data**.
- Standardization to meet lowest speed battery disturbs battery improvement.

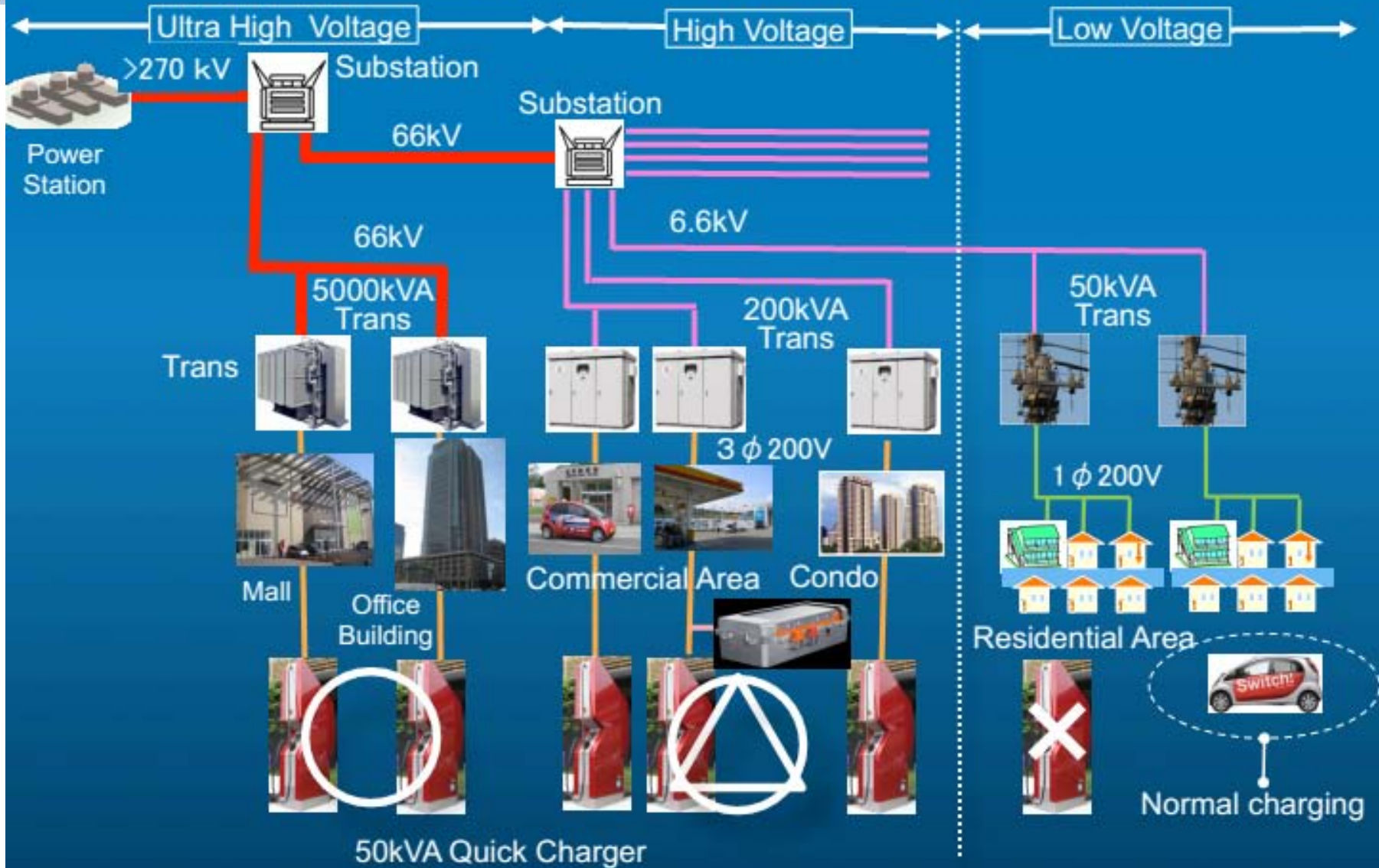
## How CHAdeMO charger works:

- **EV computer unit decides** charging speed based on BMS observation.
- Charging current signal is sent to charger using CAN bus.
- Charger supplies DC current following the request from EV.





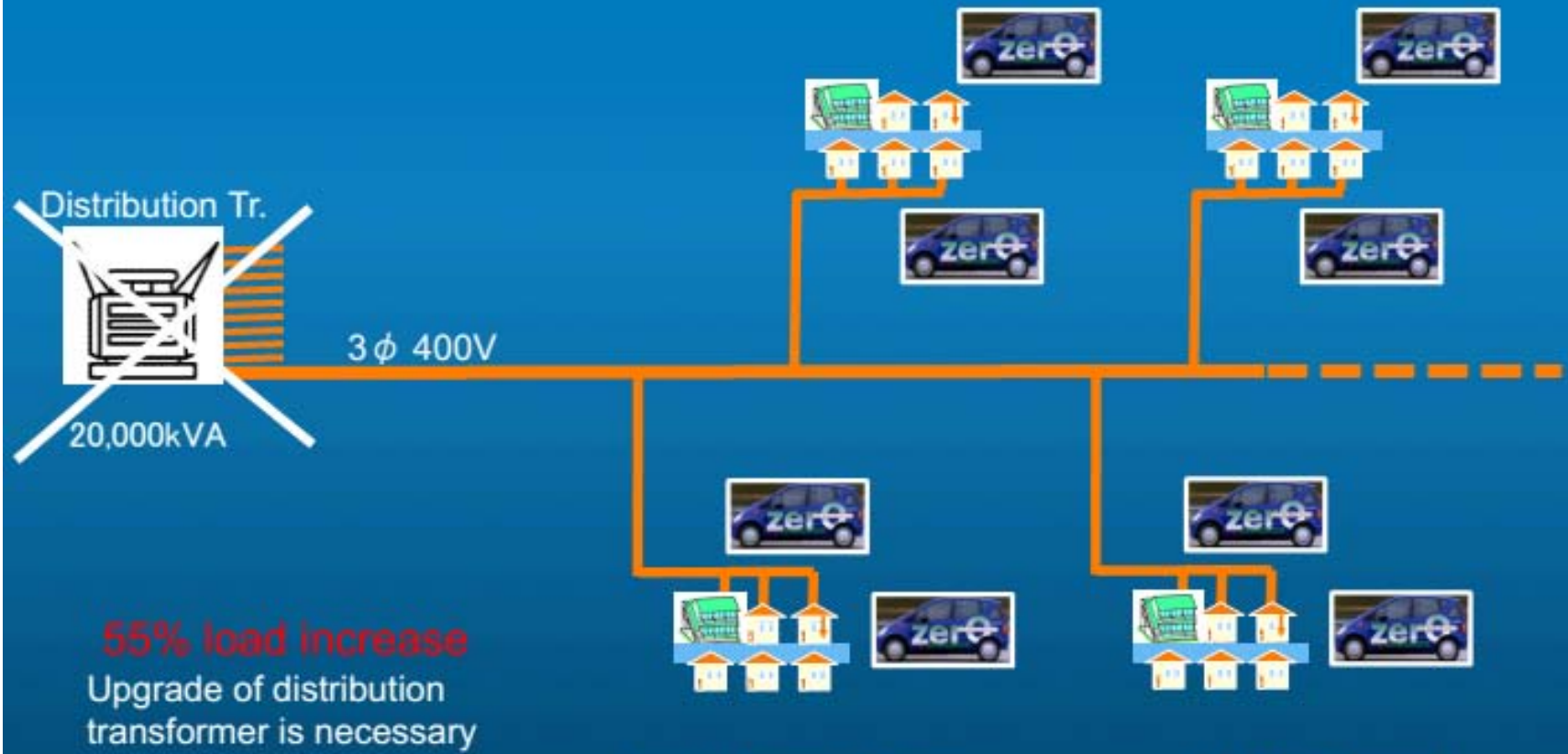
# Location of quick chargers on power grid





# Impact on distribution grid (20% dissemination rate)

16kVA X 1250 dwellings



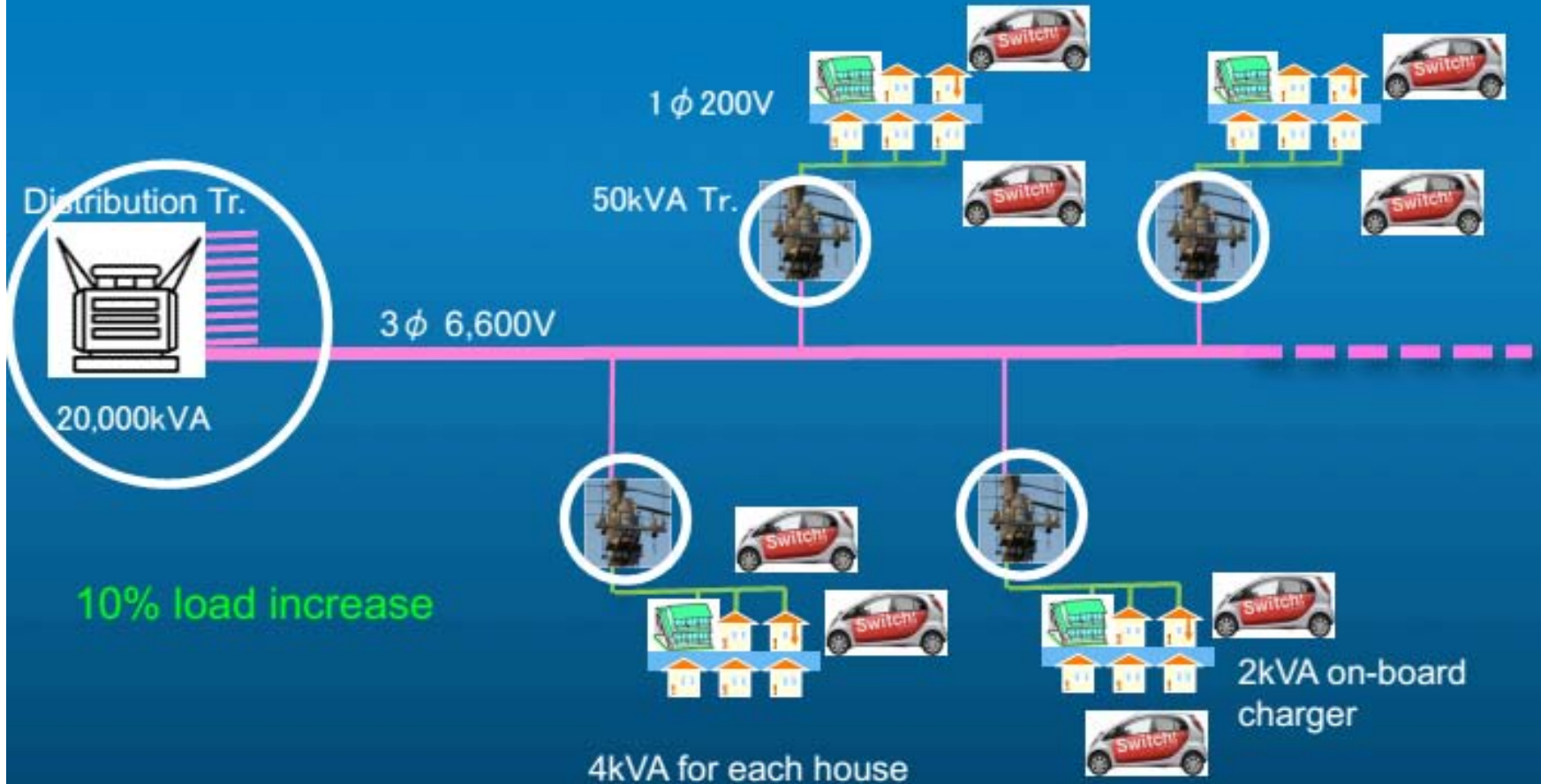
16kVA for each house

44kVA on-board charger

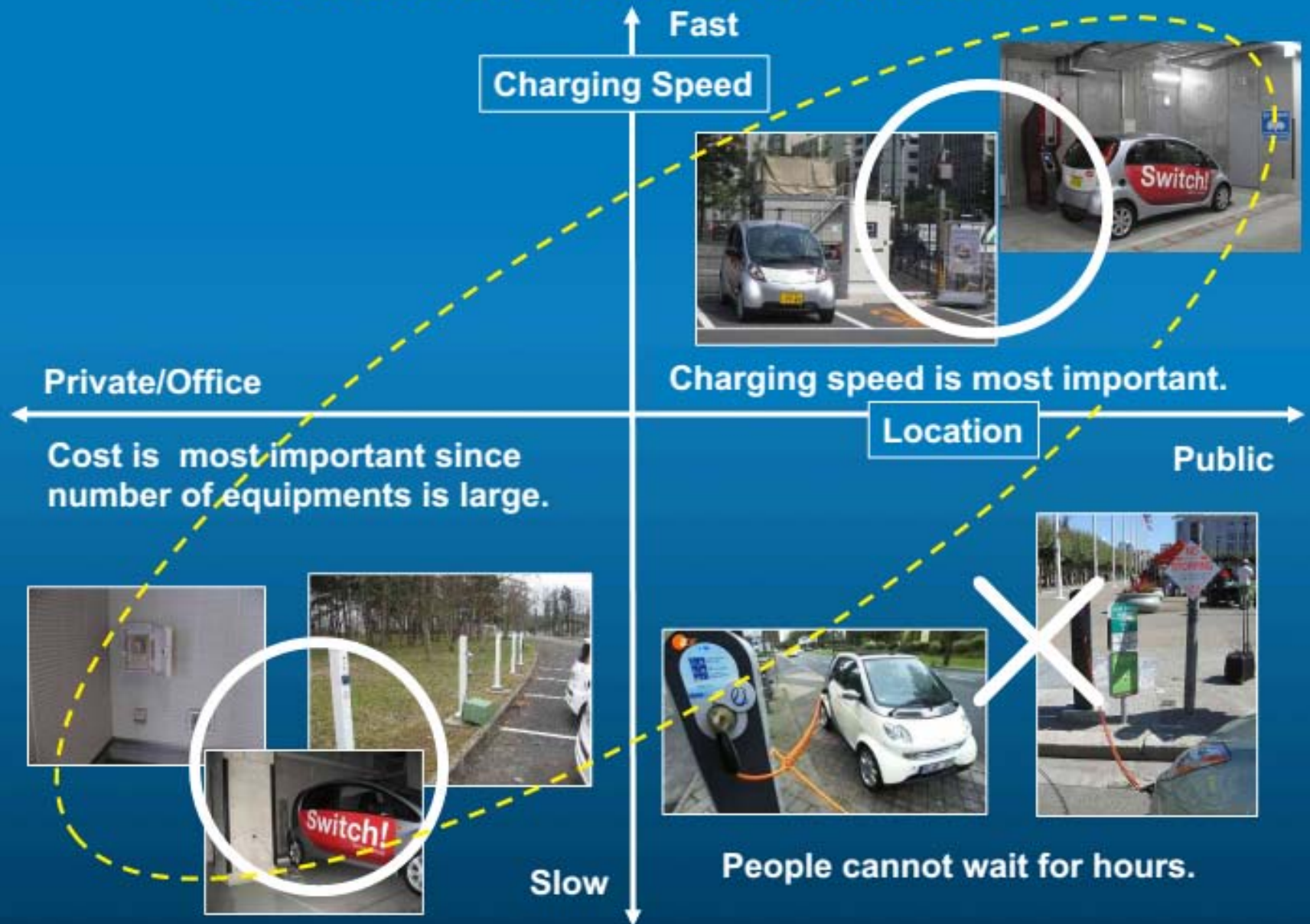


# Impact on distribution grid (20% dissemination rate)

4kVA X 5000 dwellings



# Slow AC and fast DC combination





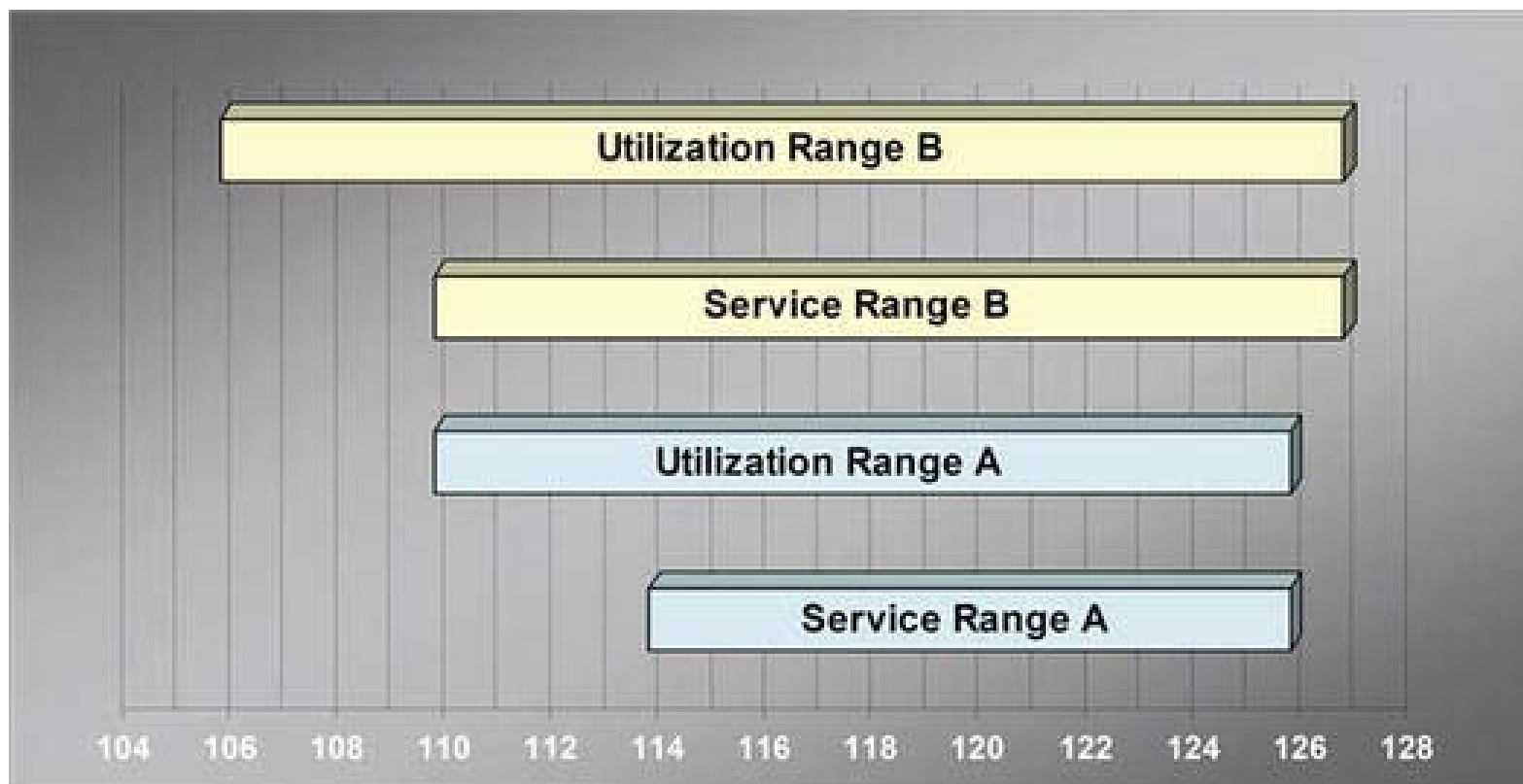
## **Is there negative impact on power grid?**

- **(Ultra) high voltage power grid can supply electricity to quick charger easily.**
- **Frequency to use quick charger is not often then impact on power grid is small.**
- **In order to minimize impact on distribution grid in residential area, on-board charger kW should be small.**
- **If there are moderate number of quick chargers in public area, drivers satisfy with small size on-board chargers.**



# Grid voltage variation range

- IEC



# Grid frequency variation range

- IEC 61000-2-2
  - $\pm 1$  Hz
- ONS (Brazilian agency)

Desempenho	Tempo acumulado máximo de exposição a desvios de frequência ( seg )
$f > 66,0$ Hz	0
$63,5$ Hz $< f \leq 66,0$ Hz	30,0
$62,0$ Hz $< f \leq 63,5$ Hz	150,0
$60,5$ Hz $< f \leq 62,0$ Hz	270,0
$58,5$ Hz $\leq f < 59,5$ Hz	390,0
$57,5$ Hz $\leq f < 58,5$ Hz	45,0
$56,5$ Hz $\leq f < 57,5$ Hz	15,0
$f < 56,5$ Hz	0

# Electronics

Labour saving device	Increase in ownership 1970-2004
Dishwashers	1 per cent in 1970 to 26 per cent in 2004
Microwaves	<1 per cent in 1977 <sup>5</sup> to 84 per cent in 2004
Tumble dryers/washer dryers <sup>6</sup>	<1 per cent 1970 to 55 per cent in 2004
Vacuum cleaner	80 per cent in 1970 to 100 per cent in 2004

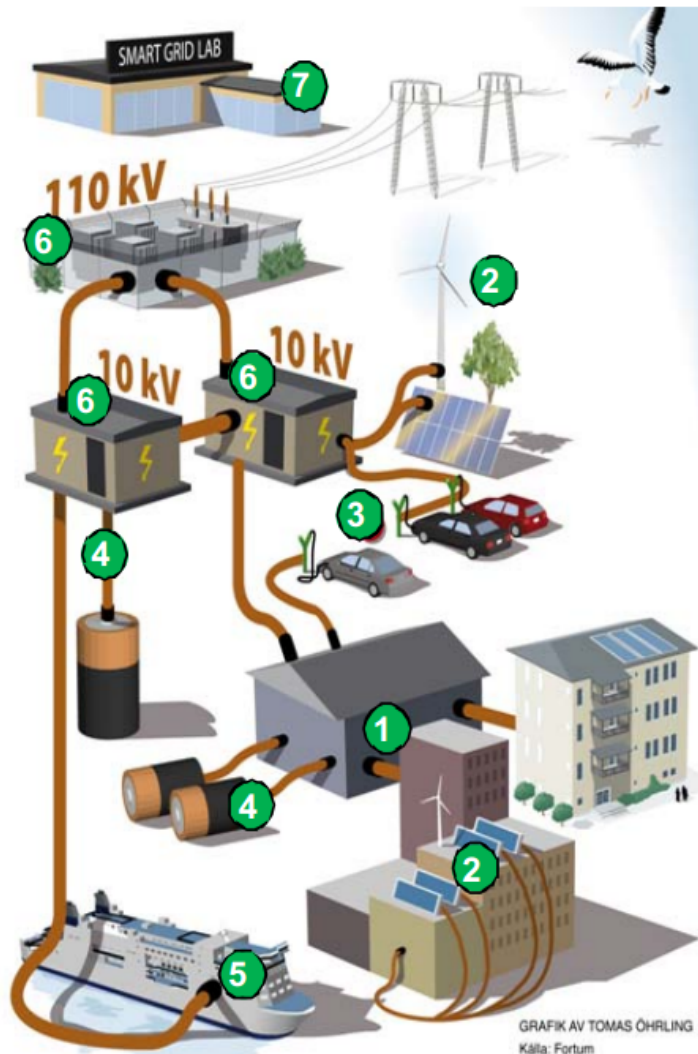
**John the technophile**

Xbox	£14	Laptop	£9
42" plasma TV	£86.50	Printer	£10
14" CRT in bedroom	£2	Fax/Scanner (MFD)	£7.50
Sky +	£16.50	Broadband router	£11
2 Mobile phones – work and personal	£1	PC Speakers	£3
iPod	£0.50		
DVD Home Theatre	£8		
VCR	£11		
Digital radio (kitchen and bedroom)	£9		
Personal organiser	£0.50		
PC & Monitor	£29.50		

**Annual Cost**

**Total annual running cost: £219**

# Smart Grid electric functions



- ① **Smart home and “Demand response”**
  - Reduced peak load and improved energy efficiency through active consumers and home automation
- ② **Distributed generation**
  - Integration of solar panel and wind turbines
- ③ **Integration and use of electric vehicles**
  - Including fast charging and load balancing
- ④ **Energy storage**
  - Stability and power quality
- ⑤ **Smart harbour**
  - Reduce CO<sub>2</sub> emissions by supplying vessel in the harbour with clean power from land (“Shore-to-Ship”)
- ⑥ **Smart substation**
  - Improved efficiency and stability through automation
- ⑦ **Smart Grid Lab**
  - R&D, simulation and demonstration of smart grid applications

# Home Area Networks (HAN)

## Residential Smart Energy Example

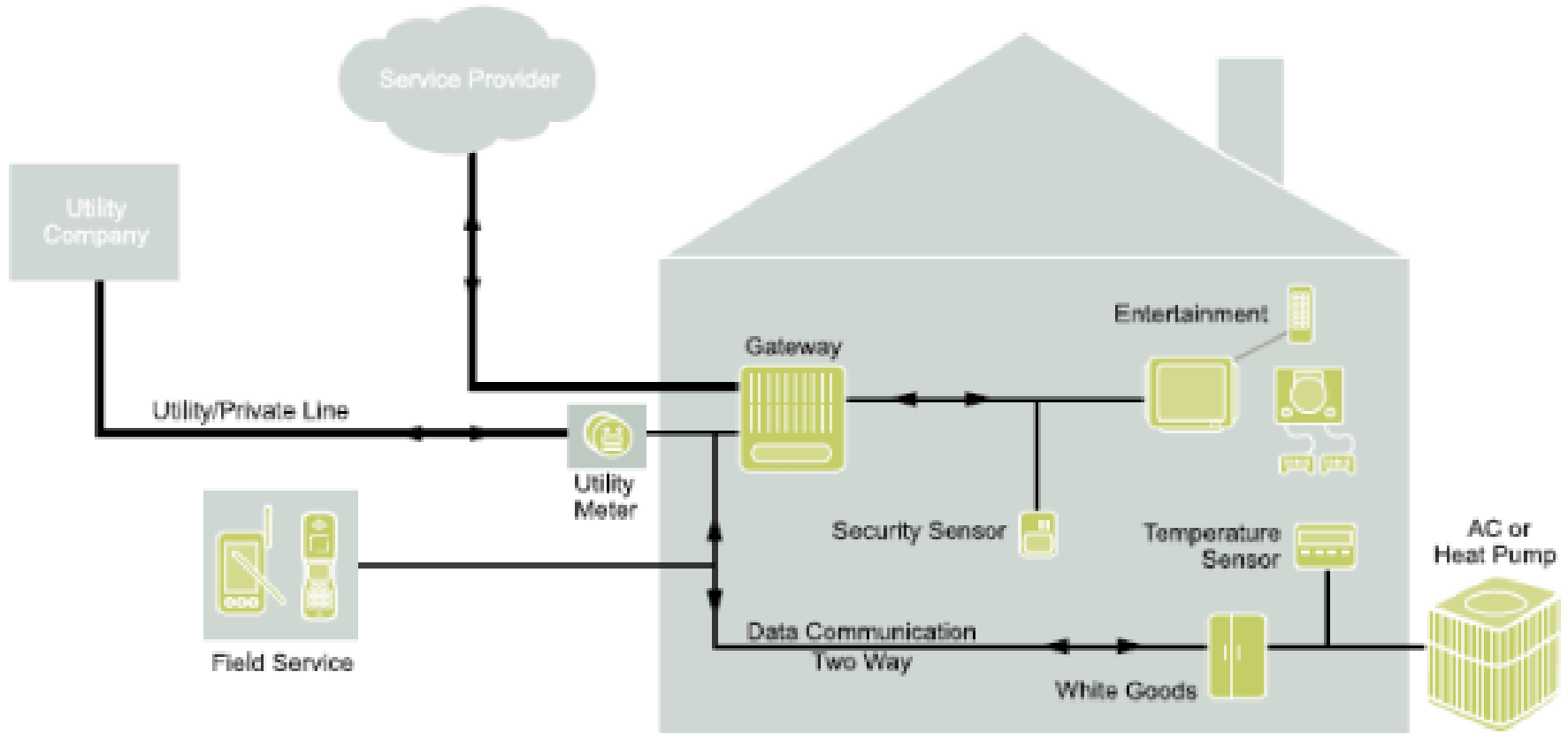
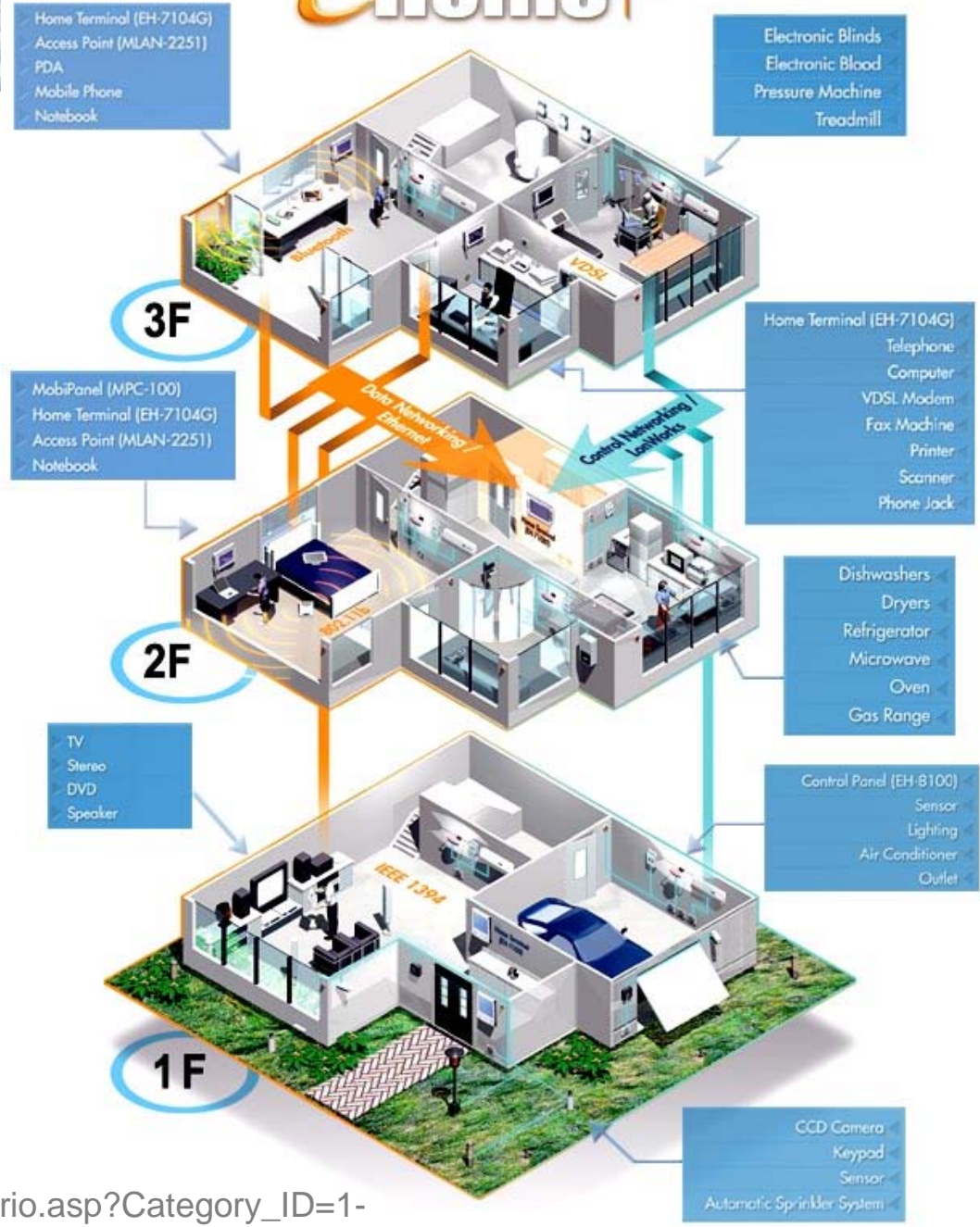
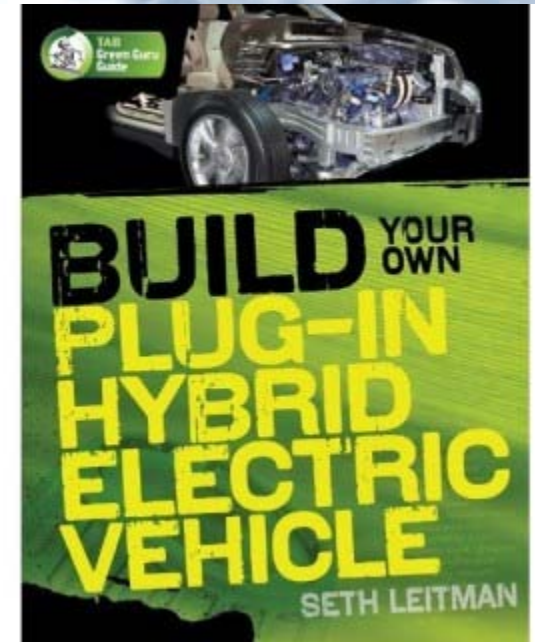
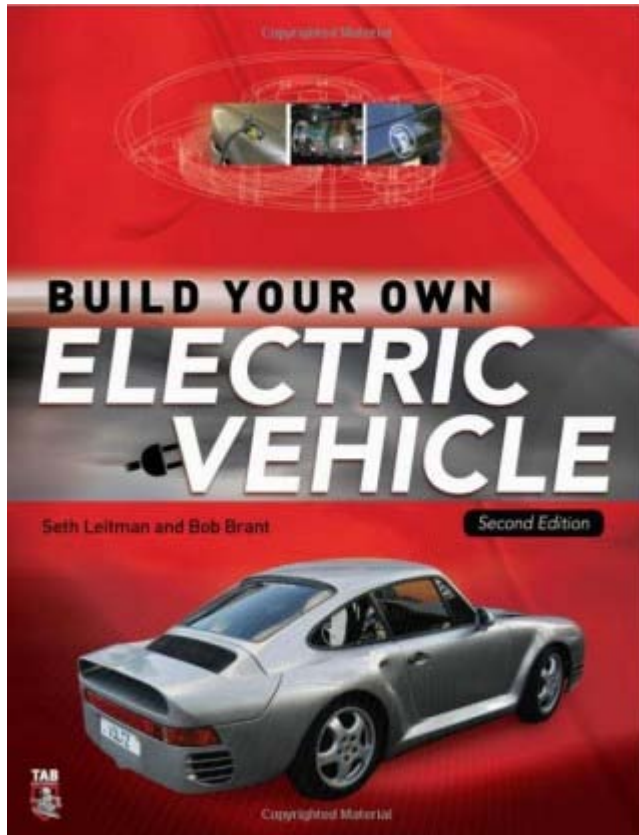


Figure 2

# Improving homes



# EVs are more popular



algae + plug-in Prius =

The world's first algae powered plug-in hybrid vehicle

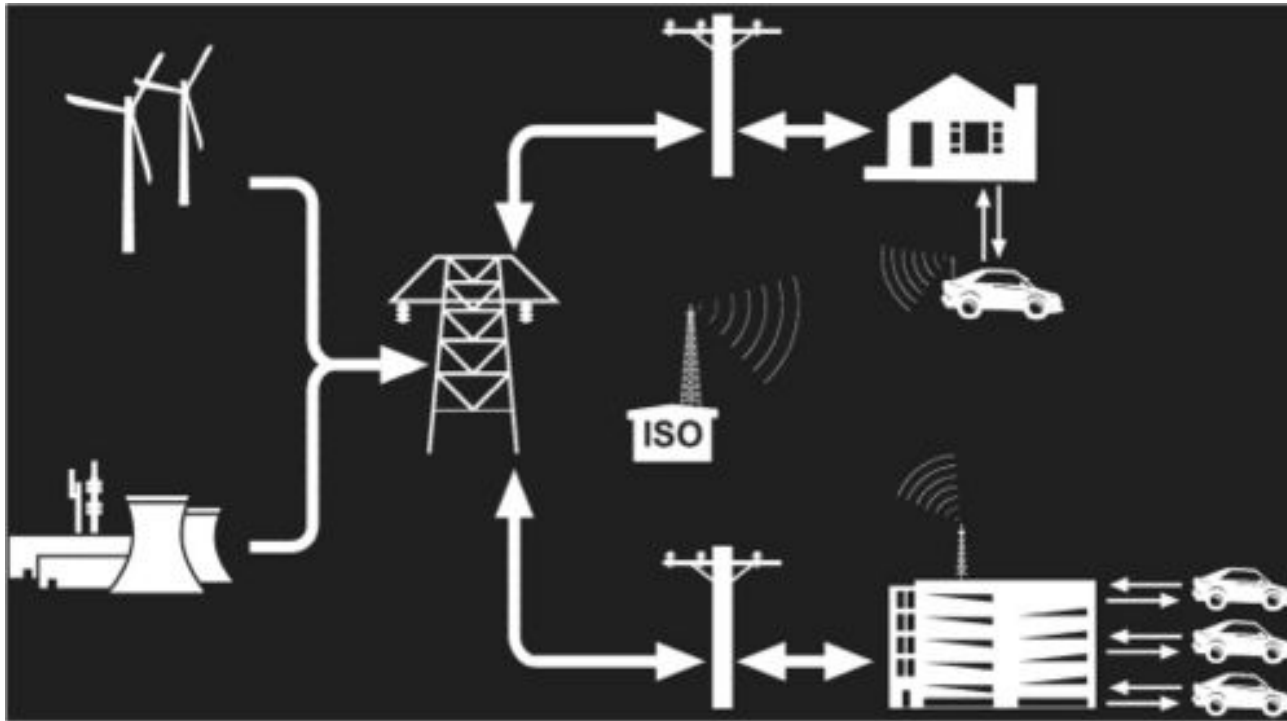


## The ALGAEUS

First car to run on algae gasoline • Plug-in Electric Hybrid  
150 MPG • Algae fuel (green crude) provided by Sapphire Energy

# Vehicle-to-Grid (V2G)

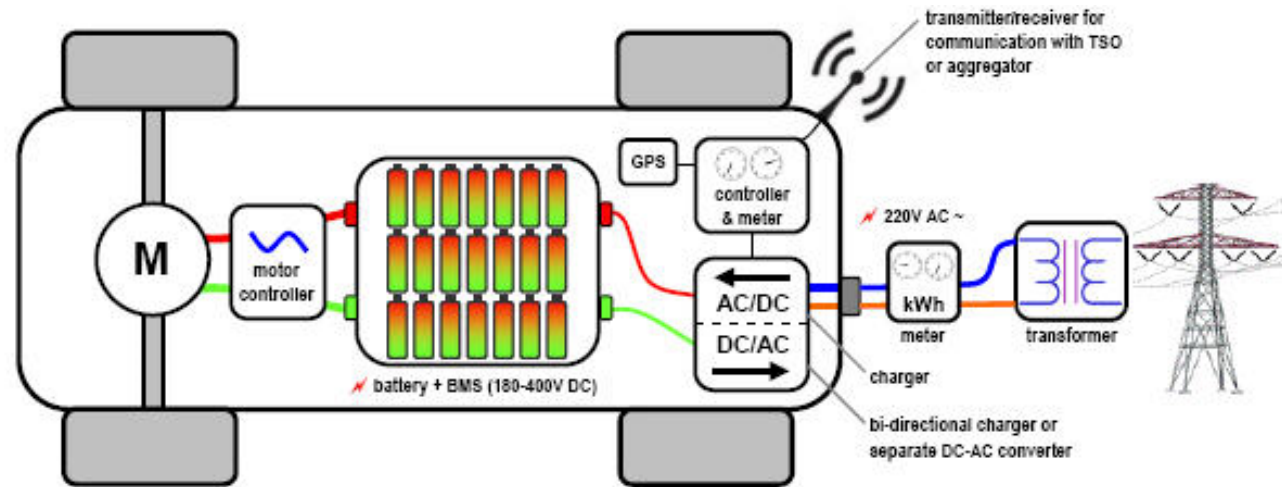
- To integrate EVs to the grid not only as loads, but as storage systems
- Objective: reduce EVs impact to the grid





# The Vehicle-to-Grid (V2G) concept

- Components:
  - Batteries
  - BMS (Battery management systems)
  - Battery charger (ac-dc)
  - Inverter (dc-ac)
  - Controller
  - GPS
  - Measurement
- Outside the vehicle:
  - Smart meter
  - Power grid

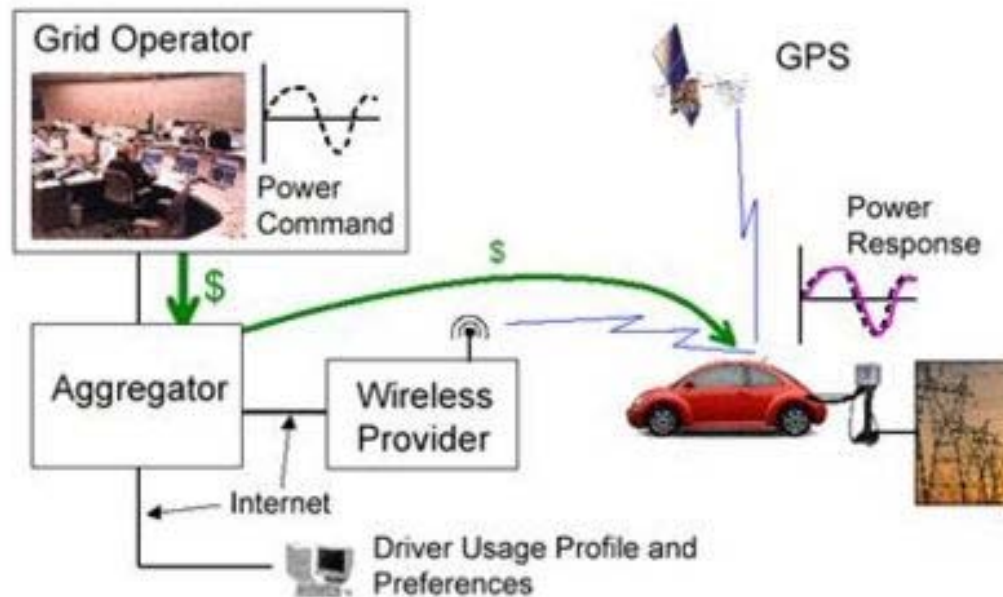


Schematic drawing of a V2G-capable vehicle

# Vehicle-to-Grid (V2G)

- Aggregator:
  - service provider that receives information and takes decisions

## Components of the V2G system



# Nissan's home integrated storage



EV CITY CASEBOOK

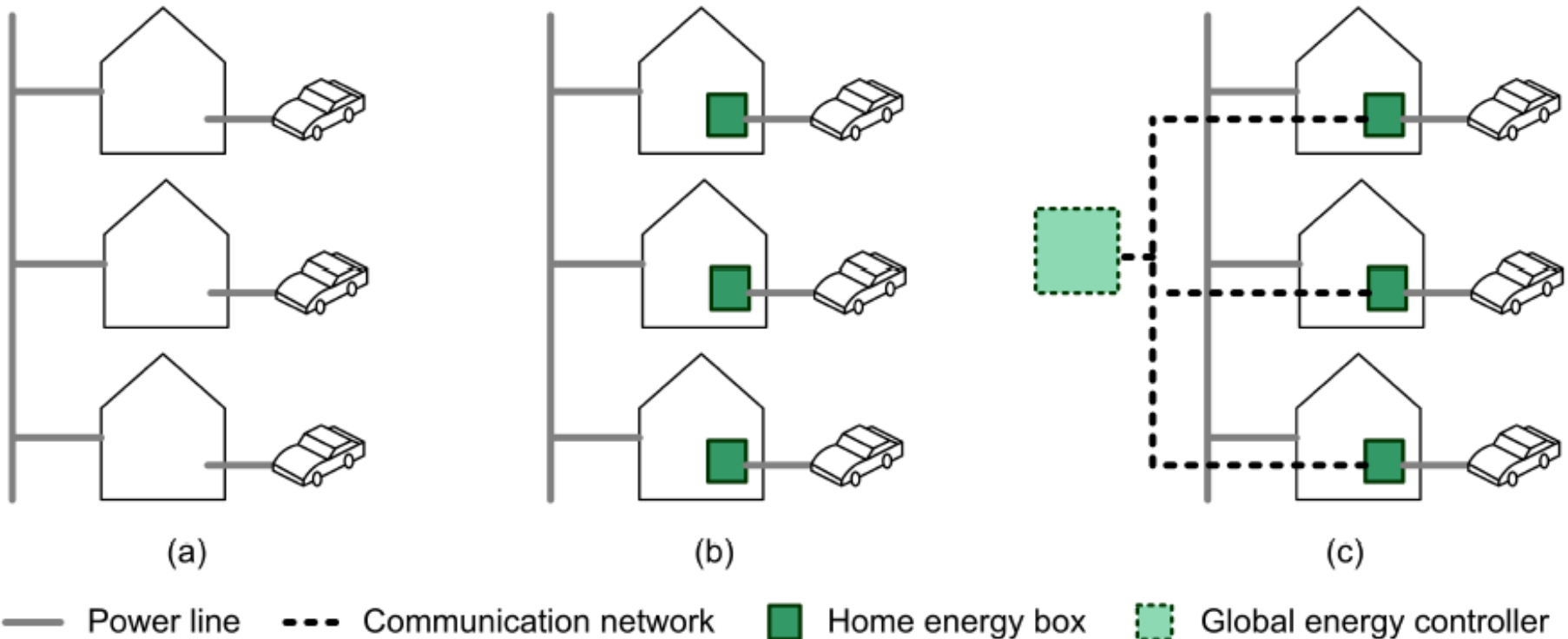
# 50

**BIG IDEAS**

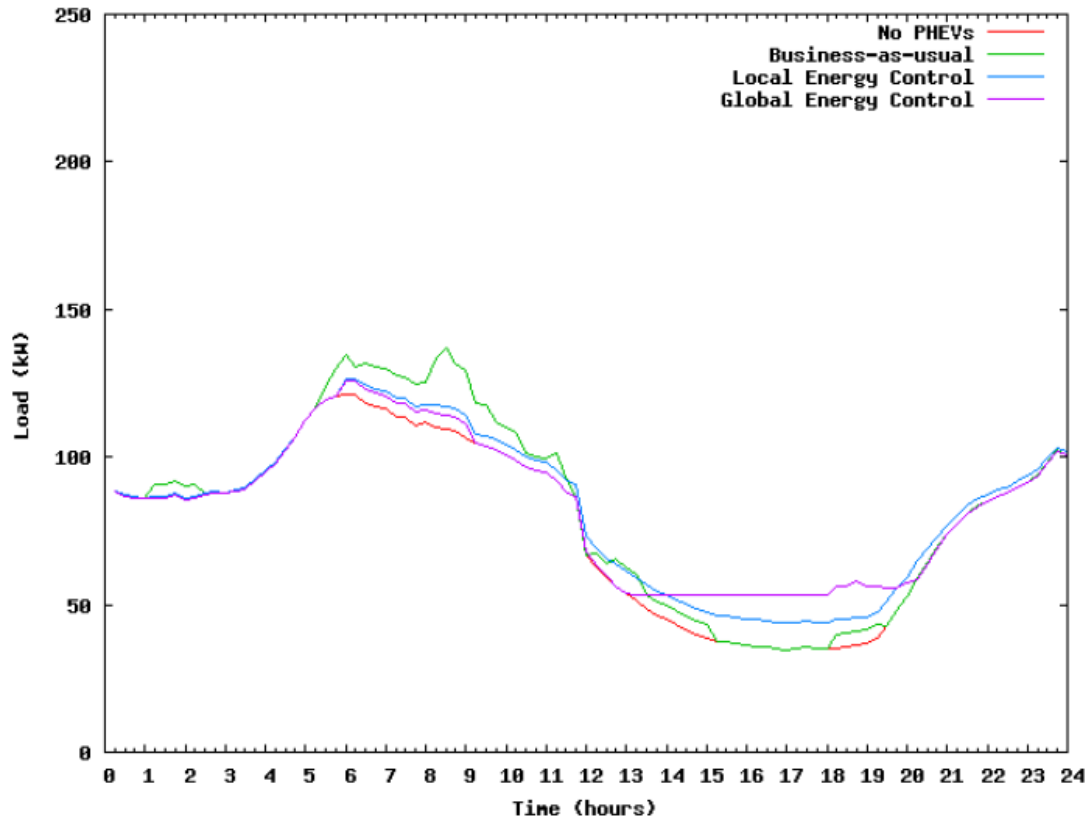
SHAPING THE FUTURE  
OF ELECTRIC MOBILITY

# Analysis of different strategies to V2H

- a) Business-as-usual
- b) Local energy control
- c) Iterative global energy controller

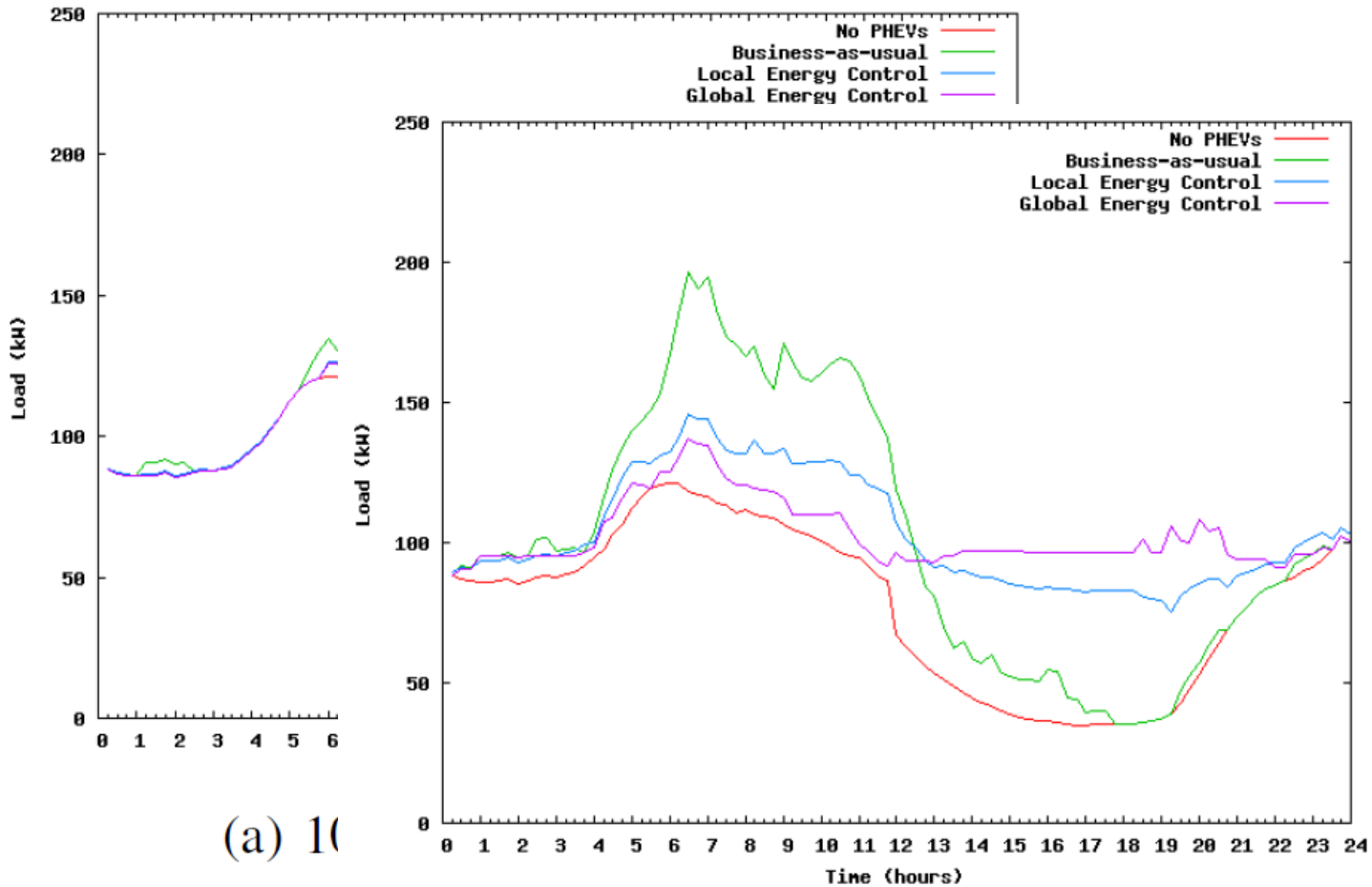


# Analysis of different strategies to V2H



(a) 10% PHEV penetration

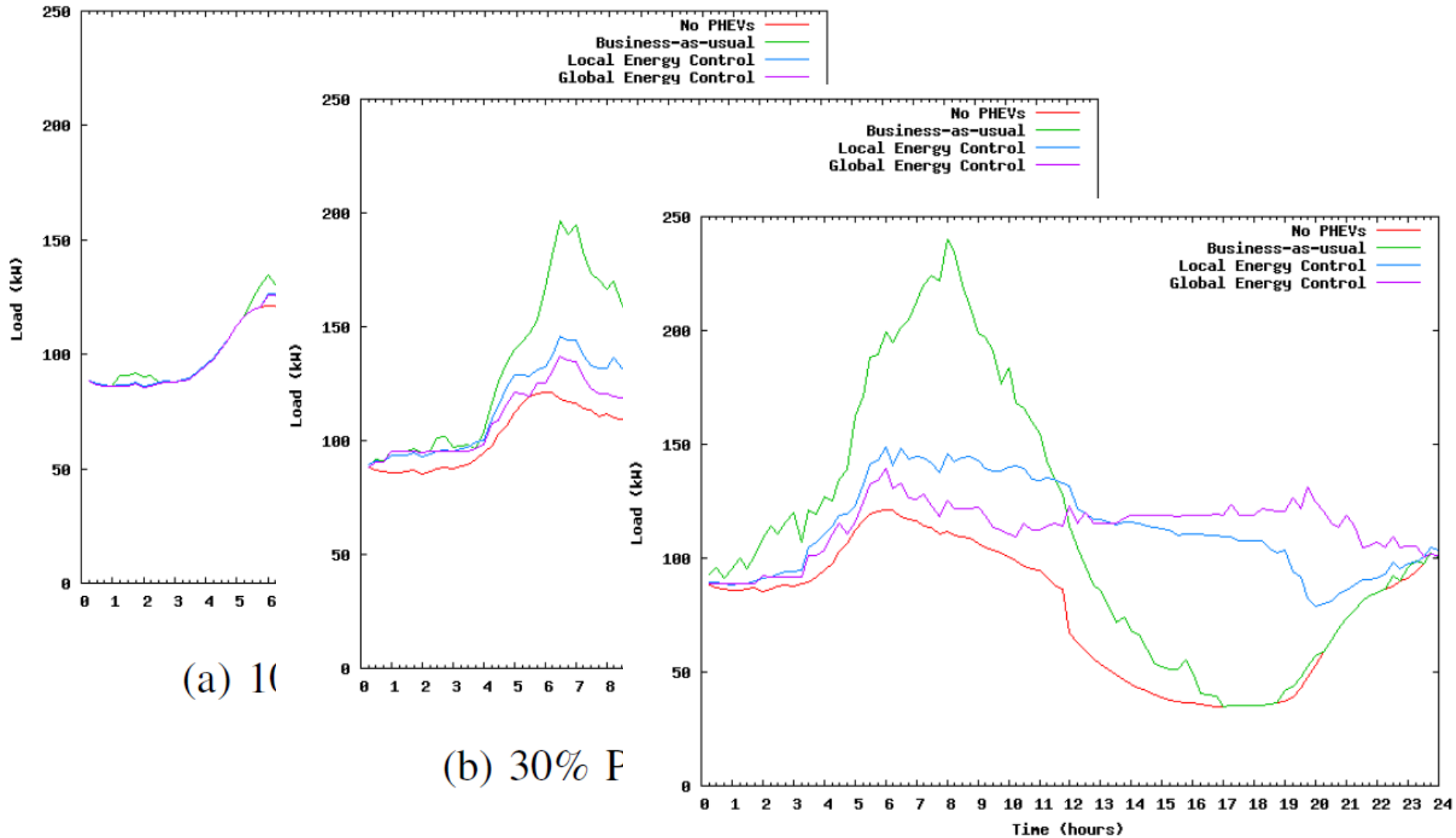
# Analysis of different strategies to V2H



(a) 1h

(b) 30% PHEV penetration

# Analysis of different strategies to V2H



(a) 10%

(b) 30% PHEV

(c) 60% PHEV penetration

# Power Electronics for EV Charging Systems

## ▶ USA (SAE J1772 Definition)

### ■ Level 1 Charging

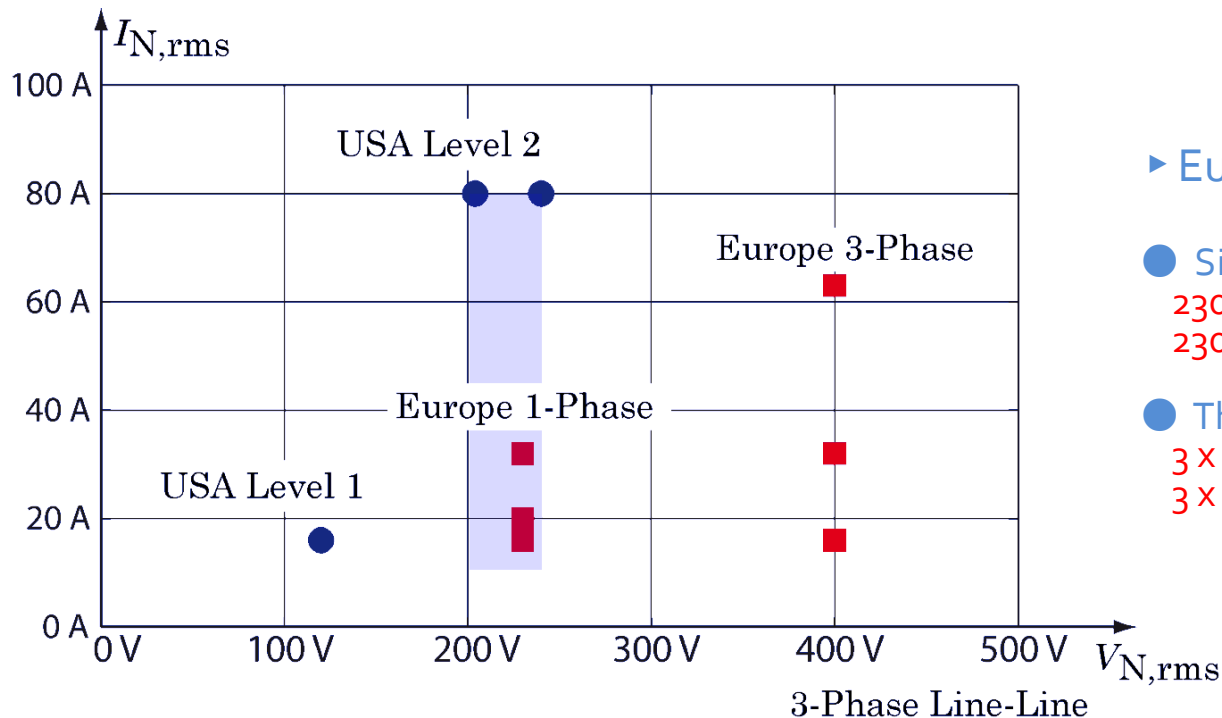
- Single-Phase AC Connection
- On-Board Charger
- 120 VAC, 16 A → 1.92 kW

### ■ Level 2 Charging

- Single-Phase AC Connection
- On-Board Charger
- 204 – 240 VAC, ≤ 80 A → 19.2 kW

### ■ Level 3 Charging

- DC Connection
- Three-Phase Off-Board Charger
- 300 – 600 V<sub>DC</sub>, ≤ 80 A → 240 kW



## ▶ Europe On-Board Charger:

- Single-Phase AC Connection
  - 230 VAC, 16 / 32 A → 3.68 / 7.4 kW
  - 230 VAC, 20 A → 4.6 kW
- Three-Phase AC Connection
  - 3 × 400 VAC, 16 / 32 A → 11 / 22 kW
  - 3 × 400 VAC, 63 A → 44 kW



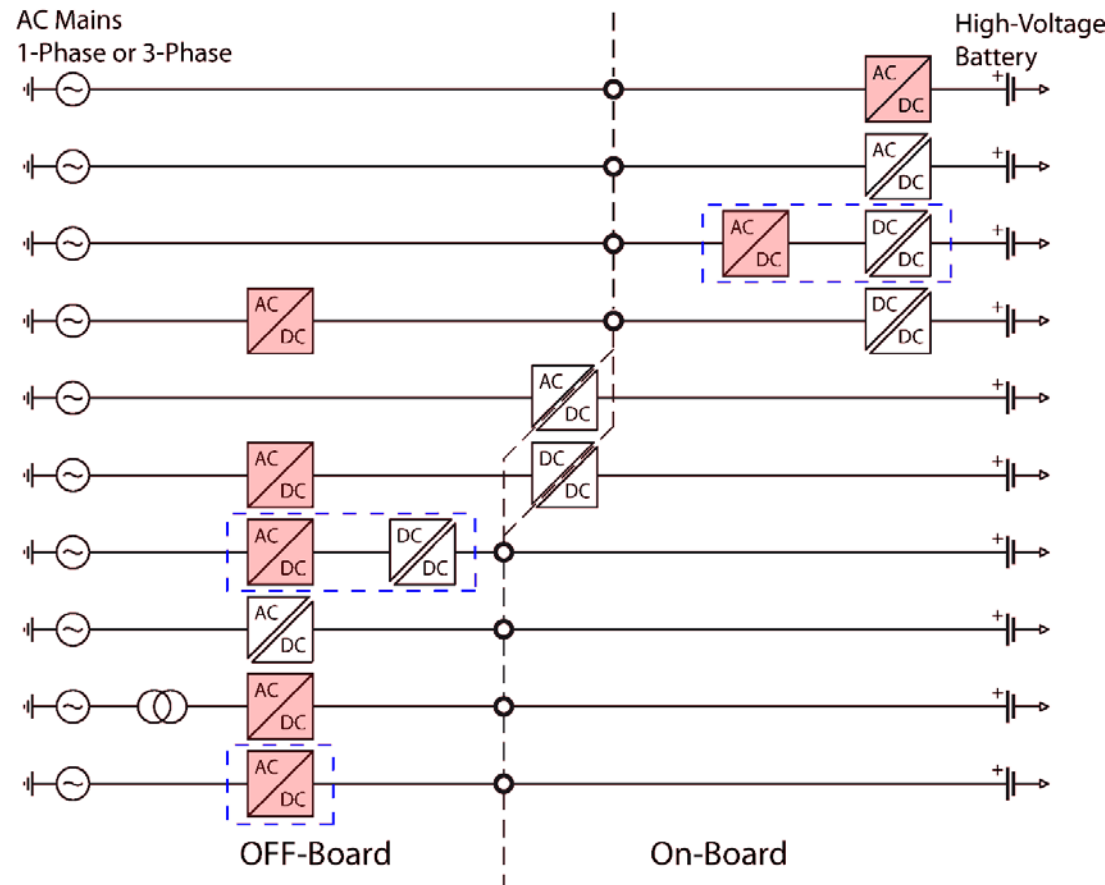
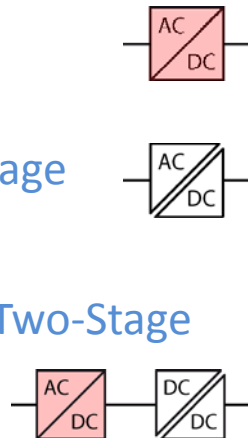
# Power Electronics for EV Charging Systems

## Basic Requirements

- Wide Voltage Range – Voltage Adaption
- Output Current Control
- Mains Sinusoidal Current Shaping
- Isolation of Mains and Battery (?)

## Basic Topologies

- Non-Isolated
- Isolated Single-Stage
- Non- or Isolated Two-Stage



--- Standard Solutions

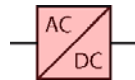
# Power Electronics for EV Charging Systems

## Basic Requirements

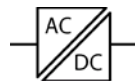
- Wide Voltage Range – Voltage Adaption
- Output Current Control
- Mains Sinusoidal Current Shaping
- Isolation of Mains and Battery (?)

## Basic Topologies

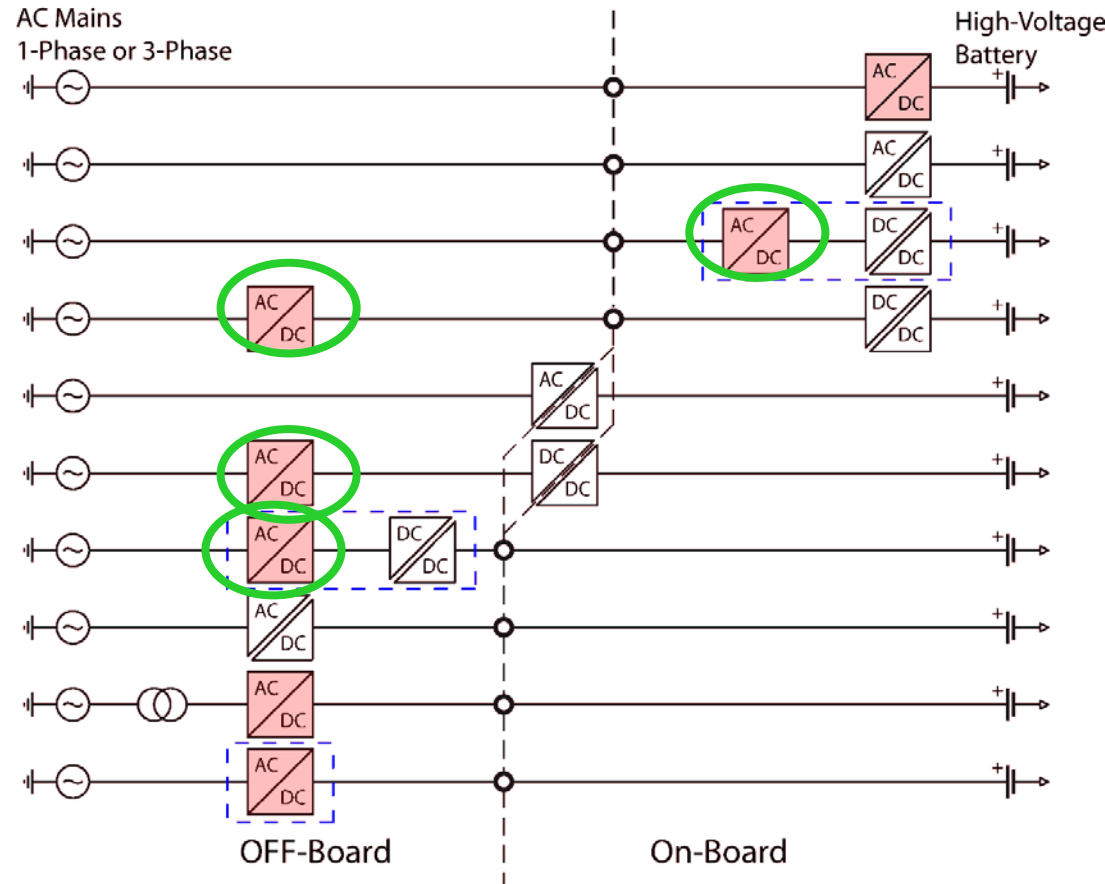
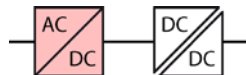
- Non-Isolated



- Isolated Single-Stage

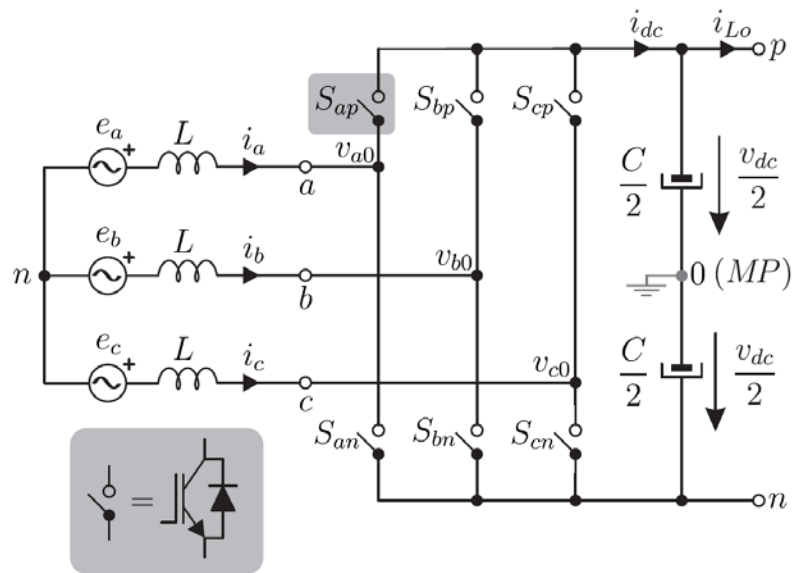


- Non- or Isolated Two-Stage

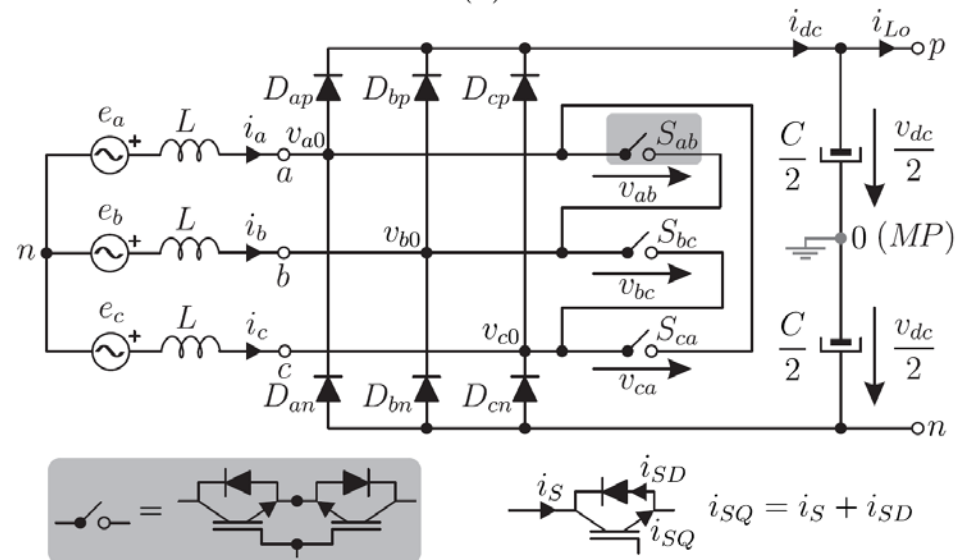


--- Standard Solutions

## VSR



## Delta-Switch VSR

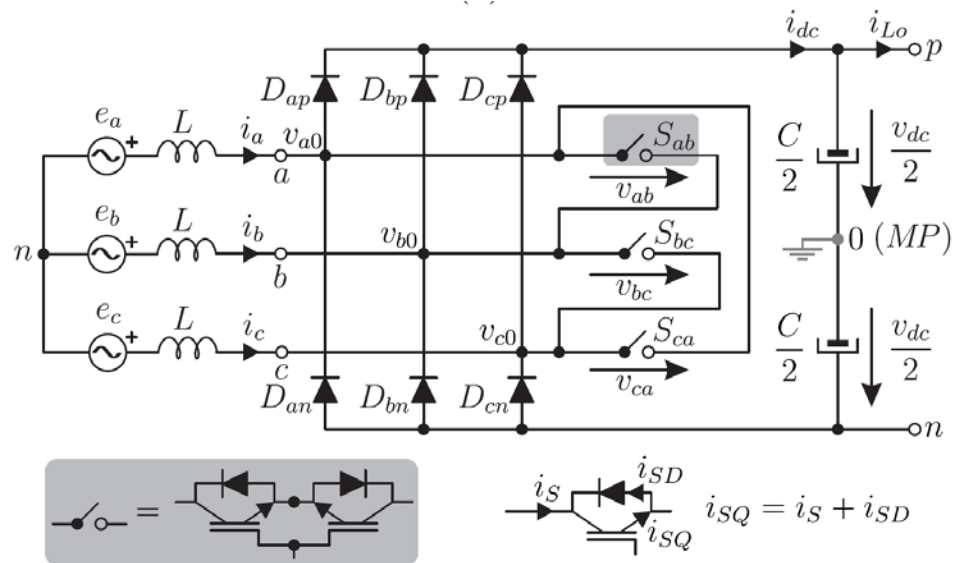


# Topology

- This topology was proposed and firstly operated in:

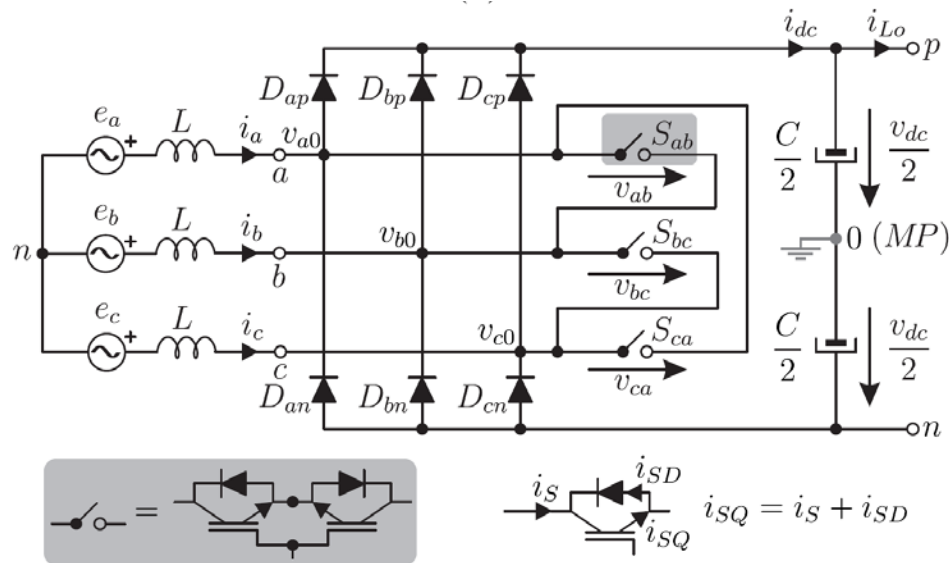
[6] J. W. Kolar, H. Ertl, and F. C. Zach, "Realization considerations for unidirectional three-phase pwm rectifier system with low effects on the mains," in *6th Conf. Power Electron. and Motion Control (PEMC)*, Budapest, Hungary, 1990.

[7] R.-J. Tu and C.-L. Chen, "A new space-vector-modulated control for a unidirectional three-phase switch-mode rectifier," *IEEE Trans. Ind. Electron.*, vol. 45, no. 2, pp. 256–262, 1998.



# Capabilities

- Reference [1] cites it as the most well suited rectifier for industrial applications where a 2-level boost type 3-phase rectifier is required



[1] J. W. Kolar and T. Friedli, "The essence of three-phase pfc rectifier systems - part i," *IEEE Trans. Power Electron.*, vol. 28, no. 1, pp. 176–198, 2013.

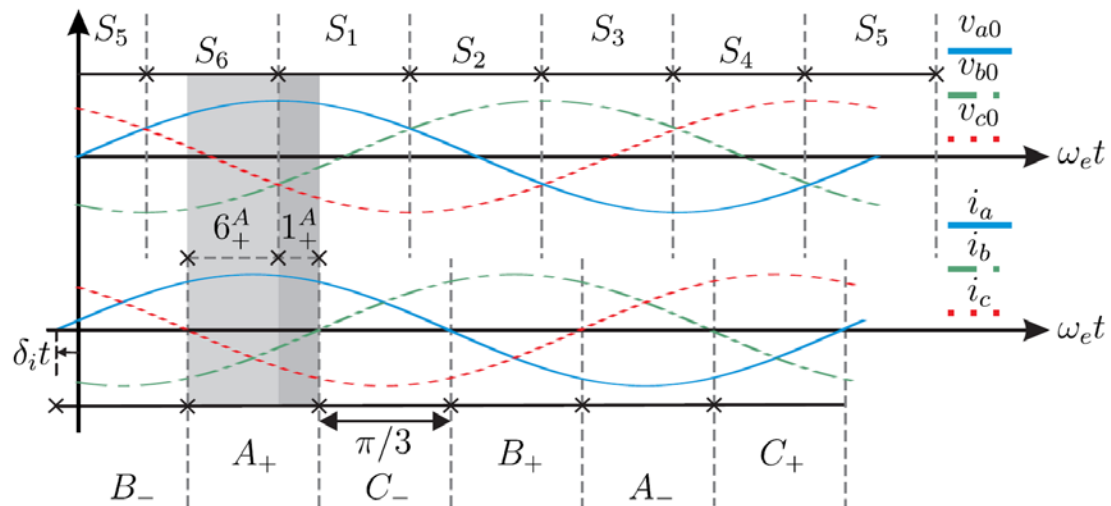
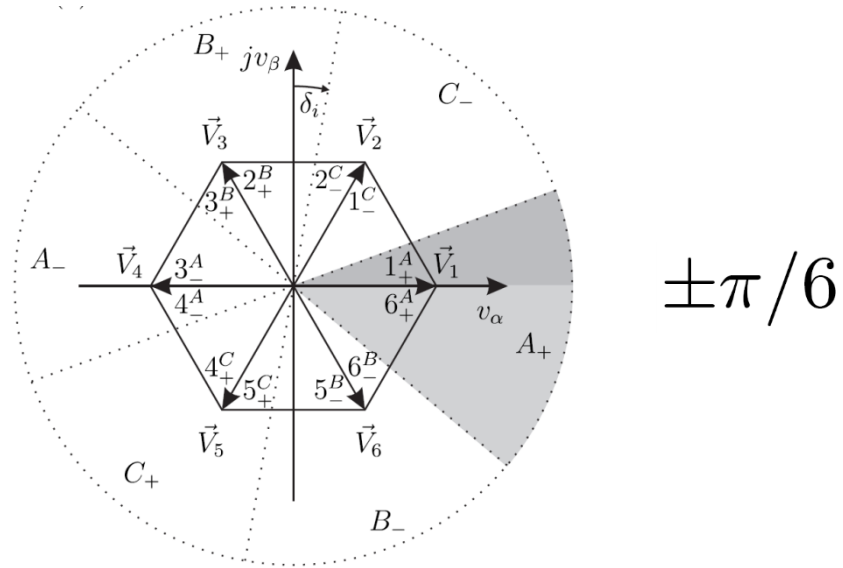
# Applications



- [3-4] WECS applications
- [5] Aircraft application of the Delta-Switch Rectifier

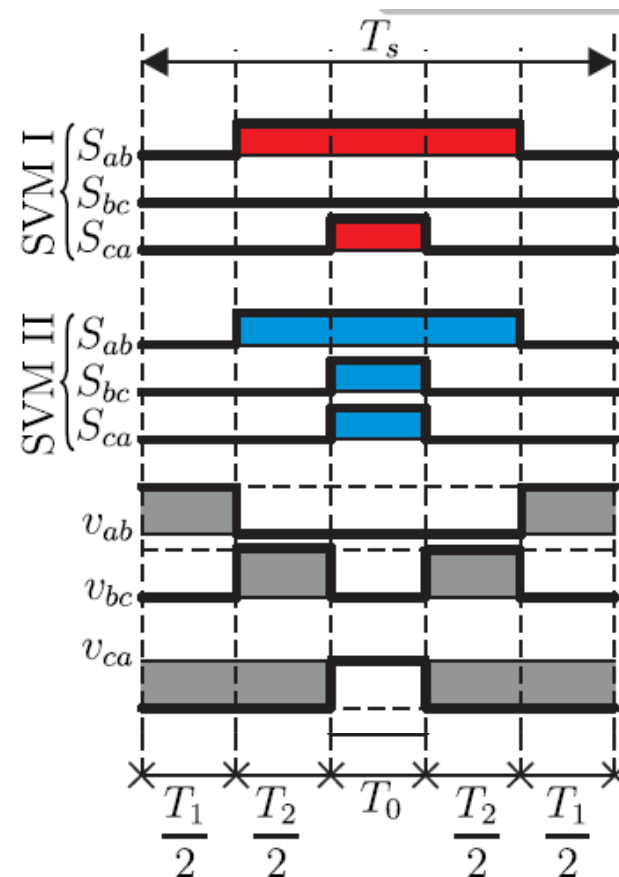
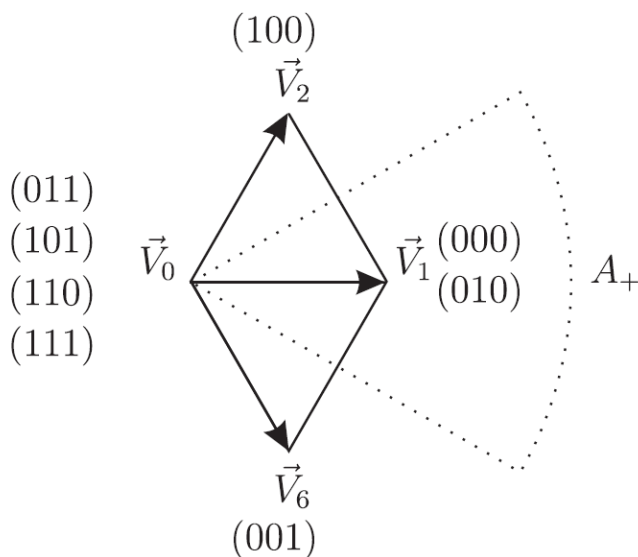
- [3] S. K. T. Miller and J. Sun, “Comparative study of three-phase pwm rectifiers for wind energy conversion,” in *21th Annu. IEEE Applied Power Electron. Conf. and Expo. (APEC)*, Dallas, TX, 2006, pp. 937–943.
- [4] D. A. F. Collier, V. Maryama, and M. L. Heldwein, “Low conduction losses pwm rectifier for high efficiency wind power micro-generation,” in *Proc. of the Int. Exhibition Conf. Power Electron., Intelligent Motion and Power Quality (PCIM-Asia)*, Shanghai, China, 2011.
- [5] M. Hartmann, J. Miniboeck, H. Ertl, and J. W. Kolar, “A three-phase delta switch rectifier for use in modern aircraft,” *IEEE Trans. Ind. Electron.*, vol. PP, no. 99, p. 1, 2011.

# Space vectors



# Modulation Strategies

- [5] SVM I: minimizes switching actions
- [4] SVM II: minimizes conduction losses



[4] D. A. F. Collier, V. Maryama, and M. L. Heldwein, "Low conduction losses pwm rectifier for high efficiency wind power micro-generation," in *Proc. of the Int. Exhibition Conf. Power Electron., Intelligent Motion and Power Quality (PCIM-Asia)*, Shanghai, China, 2011.

[5] M. Hartmann, J. Miniboeck, H. Ertl, and J. W. Kolar, "A three-phase delta switch rectifier for use in modern aircraft," *IEEE Trans. Ind. Electron.*, vol. PP, no. 99, p. 1, 2011.



# Suboptimal Modulation Strategies



- Derived from the optimal strategies and application dependent
- Avoid current sector identification as in [11]

[11] S. K. T. Miller, “Analysis of three-phase rectifiers with ac-side switches and interleaved three-phase voltage-source converters,” Ph.D. dissertation, Faculty of Rensselaer Polytechnic Institute, Troy, NY, 2008.

- Improved THD
- Increased losses

# Suboptimal Modulation Strategies

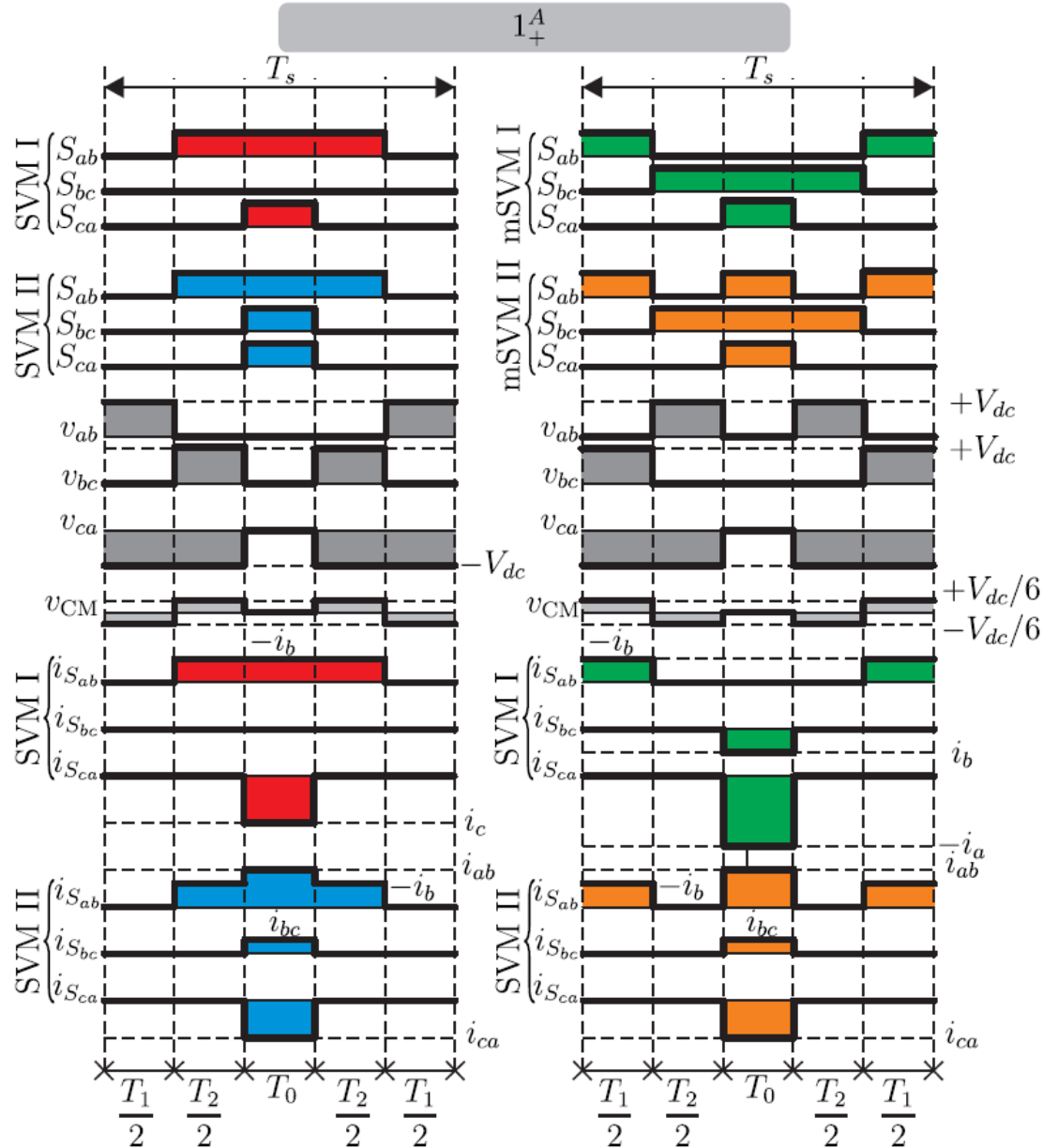


- Derived from the optimal strategies and application dependent
- Avoid current sector identification as in [11]

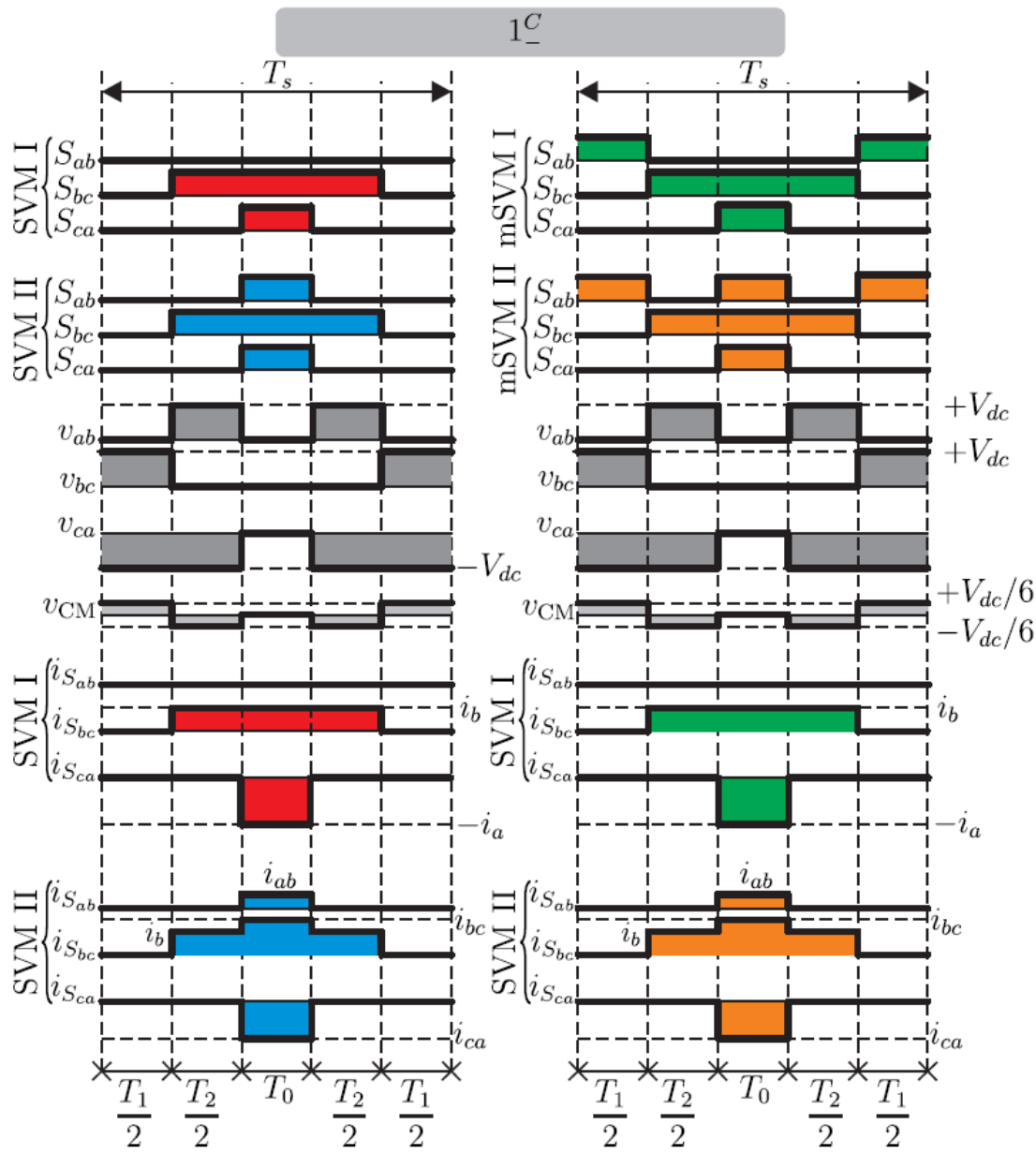
[11] S. K. T. Miller, “Analysis of three-phase rectifiers with ac-side switches and interleaved three-phase voltage-source converters,” Ph.D. dissertation, Faculty of Rensselaer Polytechnic Institute, Troy, NY, 2008.

- Improved THD
- Increased losses, **but, hopefully, not too much!**

# Novel Suboptimal Modulation Strategies

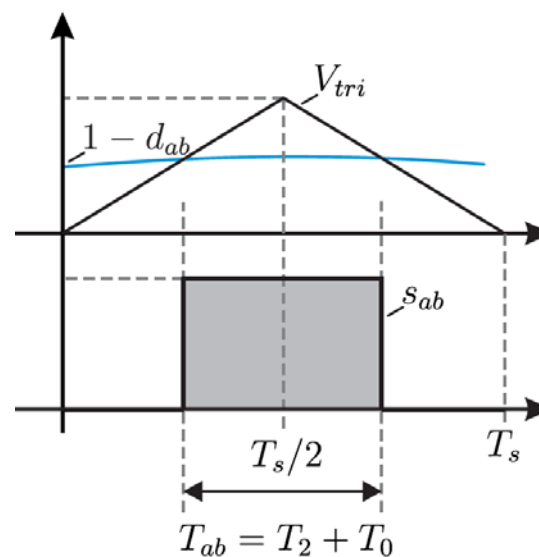
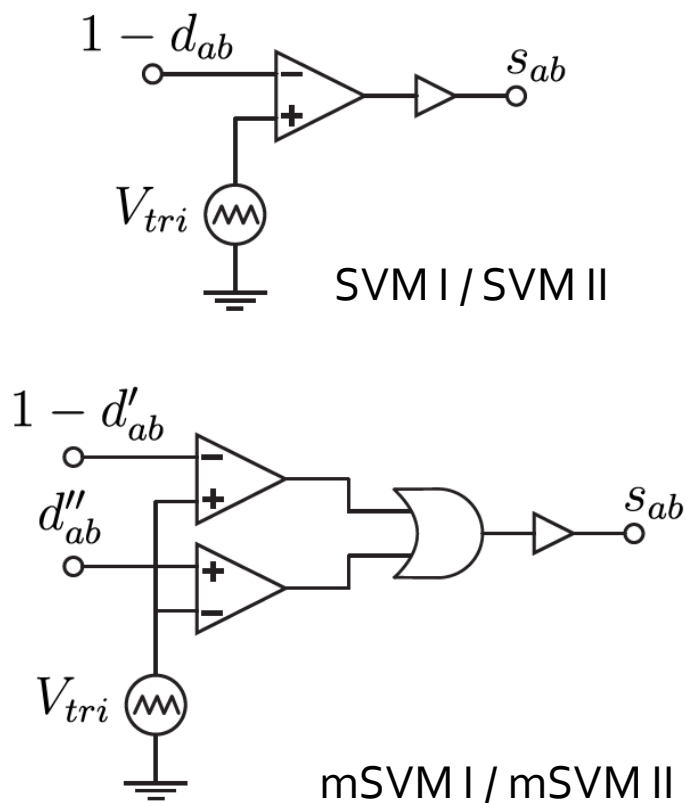


# Novel Suboptimal Modulation Strategies



# Carrier-Based Delta-Switch Rectifier Modulation

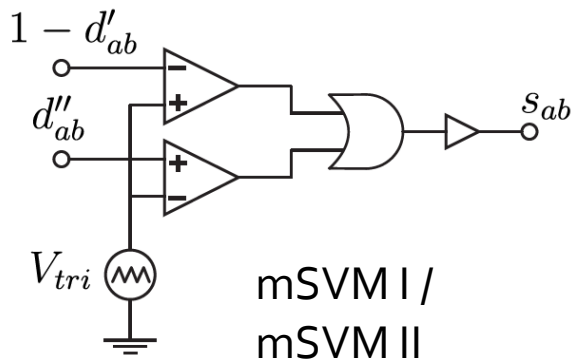
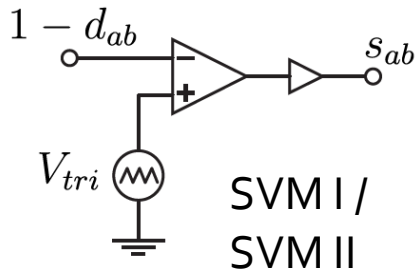
- Implementation:



# Carrier-Based Delta-Switch Rectifier Modulation



- Implementation:



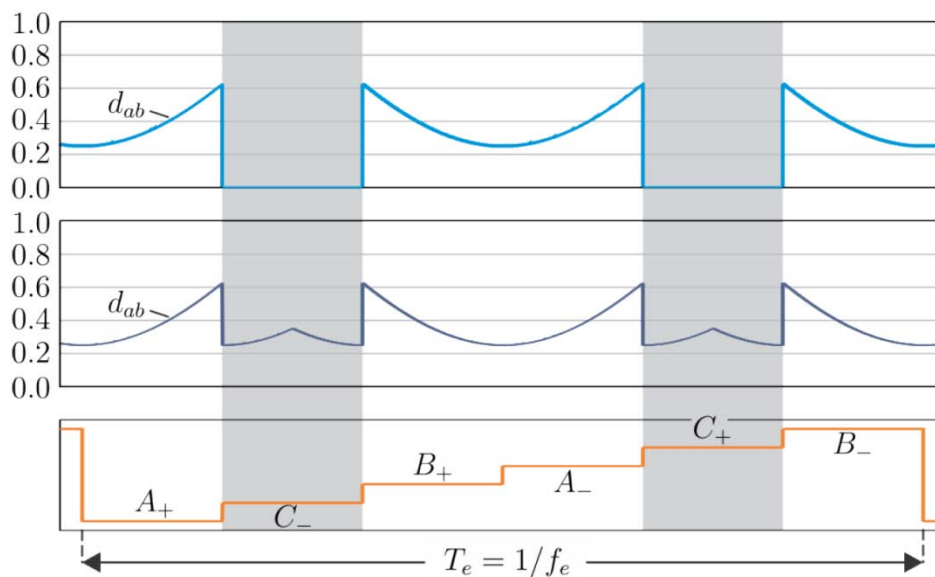
DUTY-CYCLE FUNCTIONS FOR MSVM I AND MSVM II

Voltage Sector	$d$	Duty-cycle Functions		
		$d_{ab}$	$d_{bc}$	$d_{ca}$
$S_1$	$d'$ $d''$	$0   d'_{ca}$ $2\gamma d_\beta$	$1 - 2\gamma d_\beta$ $0$	$1 - \kappa d_\alpha - \gamma d_\beta$ $0$
$S_2$	$d'$ $d''$	$1 + \kappa d_\alpha - \gamma d_\beta$ $0$	$1 - 2\gamma d_\beta$ $0$	$0   d'_{bc}$ $-\kappa d_\alpha + \gamma d_\beta$
$S_3$	$d'$ $d''$	$1 + \kappa d_\alpha - \gamma d_\beta$ $0$	$0   d'_{ab}$ $-\kappa d_\alpha - \gamma d_\beta$	$1 + \kappa d_\alpha + \gamma d_\beta$ $0$
$S_4$	$d'$ $d''$	$0   d'_{ca}$ $-2\gamma d_\beta$	$1 + 2\gamma d_\beta$ $0$	$1 + \kappa d_\alpha + \gamma d_\beta$ $0$
$S_5$	$d'$ $d''$	$1 - \kappa d_\alpha + \gamma d_\beta$ $0$	$1 + 2\gamma d_\beta$ $0$	$0   d'_{bc}$ $\kappa d_\alpha - \gamma d_\beta$
$S_6$	$d'$ $d''$	$1 - \kappa d_\alpha + \gamma d_\beta$ $0$	$0   d'_{ab}$ $\kappa d_\alpha + \gamma d_\beta$	$1 - \kappa d_\alpha - \gamma d_\beta$ $0$

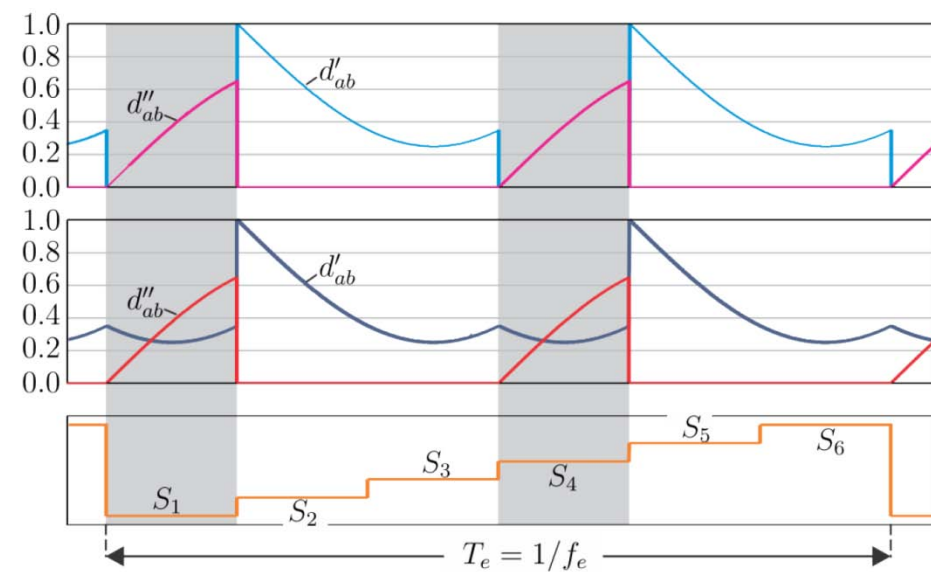
# Carrier-Based Delta-Switch Rectifier Modulation

- $M=0.75$
- $\delta_i=0$

## SVM I & SVM II



## mSVM I & mSVM II



# Carrier-Based Delta-Switch Rectifier Modulation



- Analytical losses calculation

DUTY-CYCLE FUNCTIONS FOR SVM I AND SVM II

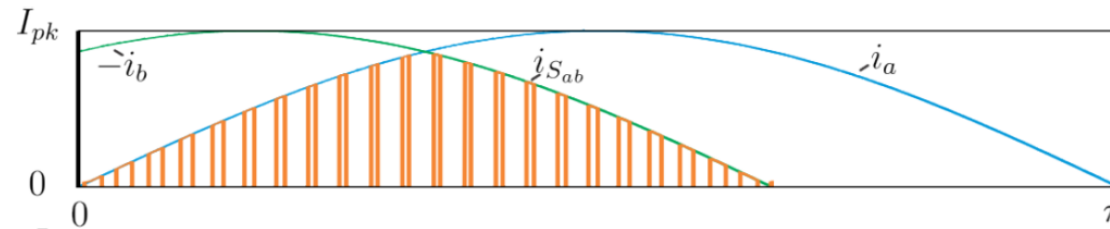
Current Sector	Duty-cycle Functions		
	$d_{ab}$	$d_{bc}$	$d_{ca}$
$A_+$	$1 - \kappa d_\alpha + \gamma d_\beta$	$0   \min(d_{ab}, d_{ca})$	$1 - \kappa d_\alpha - \gamma d_\beta$
$C_-$	$0   \min(d_{bc}, d_{ca})$	$1 - 2\gamma d_\beta$	$1 - \kappa d_\alpha - \gamma d_\beta$
$B_+$	$1 + \kappa d_\alpha - \gamma d_\beta$	$1 - 2\gamma d_\beta$	$0   \min(d_{ab}, d_{bc})$

$$\kappa = 3/2$$

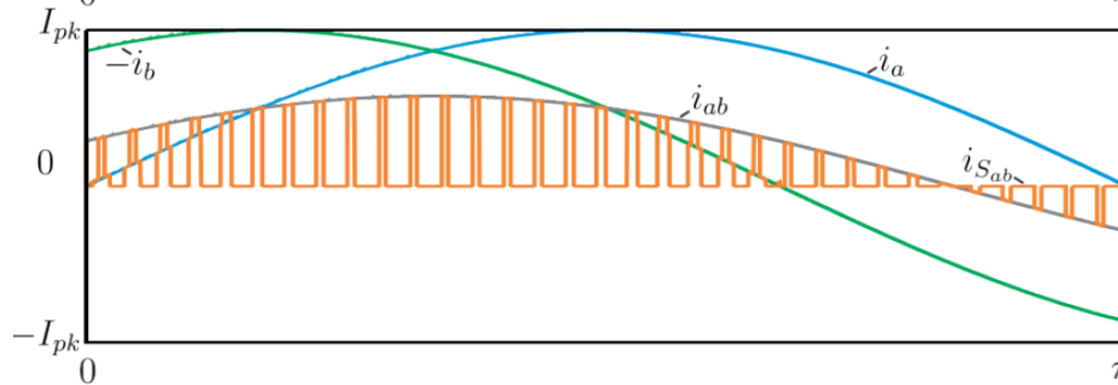
$$\gamma = \sqrt{3}/2$$



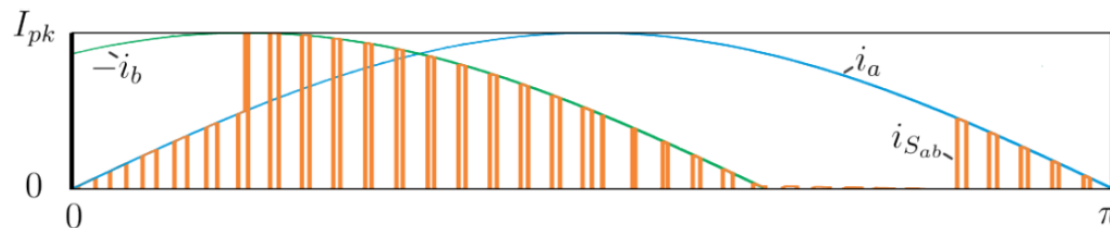
# Delta-Switch Rectifier Currents



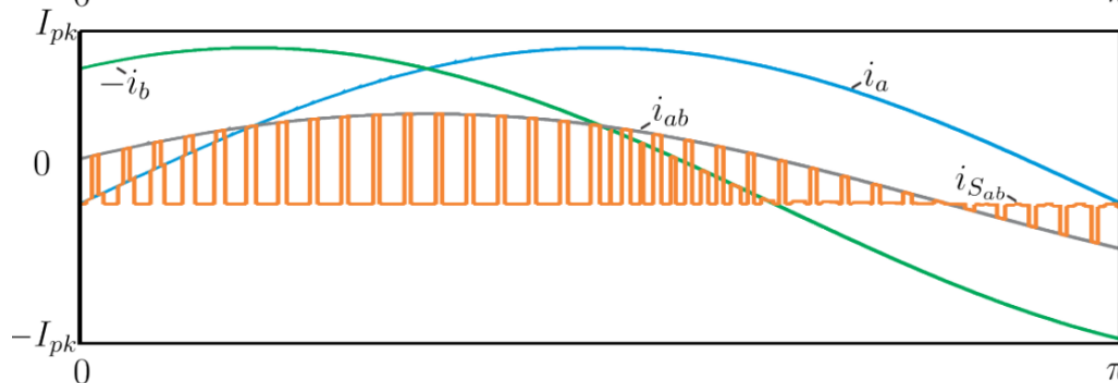
SVM I



SVM II



mSVM I



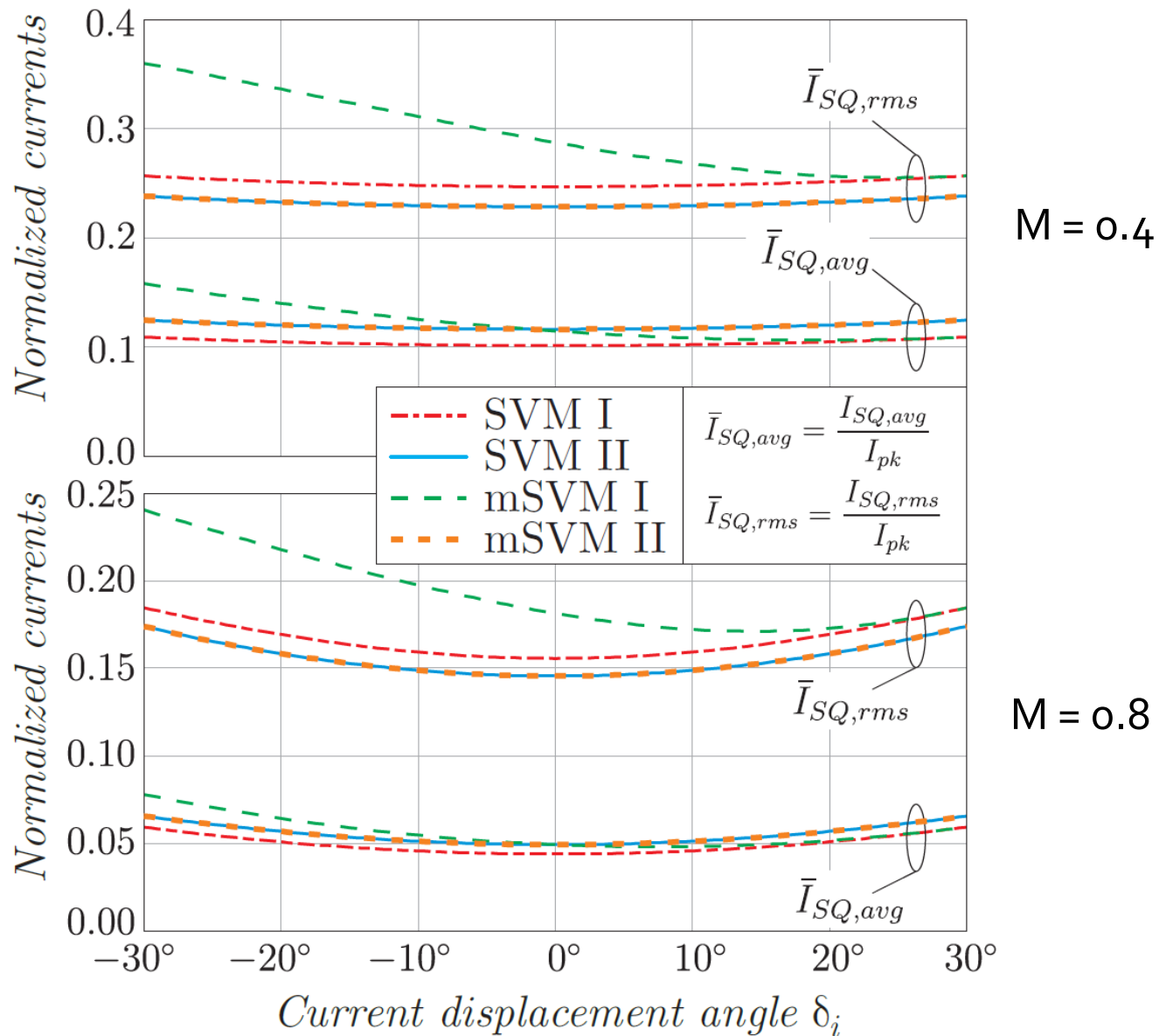
mSVM II

# Delta-Switch Rectifier Current Efforts

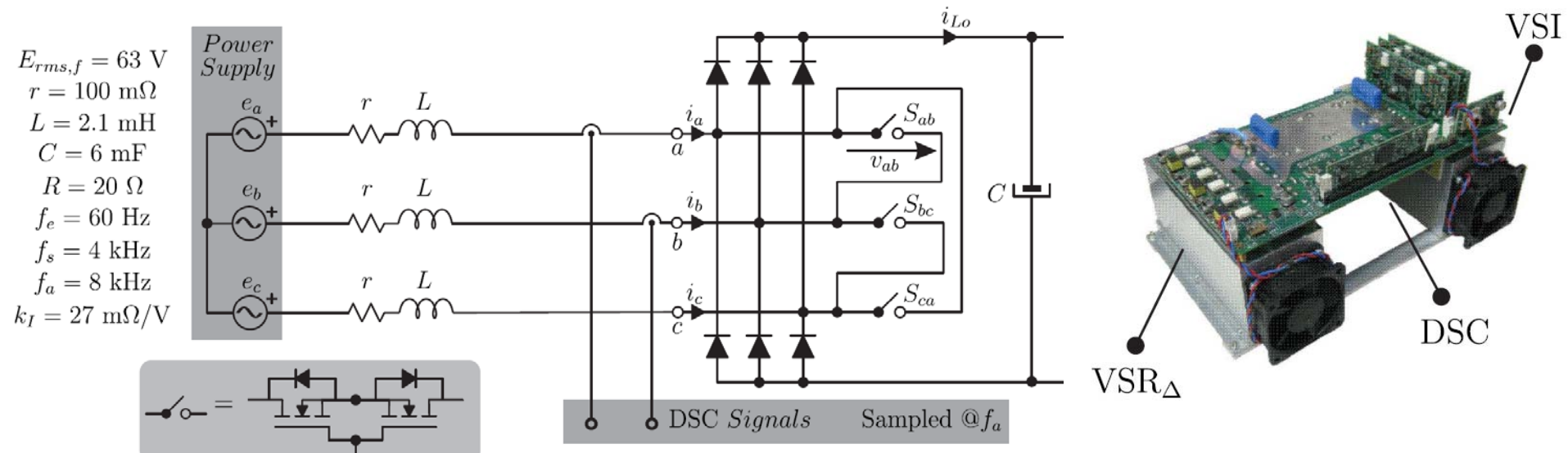
- Current efforts

	$I_{D,avg}$	$I_{pk} \frac{M}{2\sqrt{3}} \cos(\delta_i)$	(5)
	$I_{D,rms}$	$I_{pk} \sqrt{\frac{M}{12\pi} [3 + 2 \cos(2\delta_i) + 2\sqrt{3} \cos(\delta_i)]}$	(6)
SVM I	$I_{SQ,avg}$	$I_{pk} \left[ \frac{1}{2\pi} - \frac{M}{4\sqrt{3}} \cos(\delta_i) \right]$	(7)
	$I_{SQ,rms}$	$I_{pk} \sqrt{\frac{1}{6} - \frac{\sqrt{3}}{8\pi} - \frac{M}{2\pi\sqrt{3}} \cos(\delta_i)}$	(8)

# Delta-Switch Rectifier Current Efforts



# Experimental Results

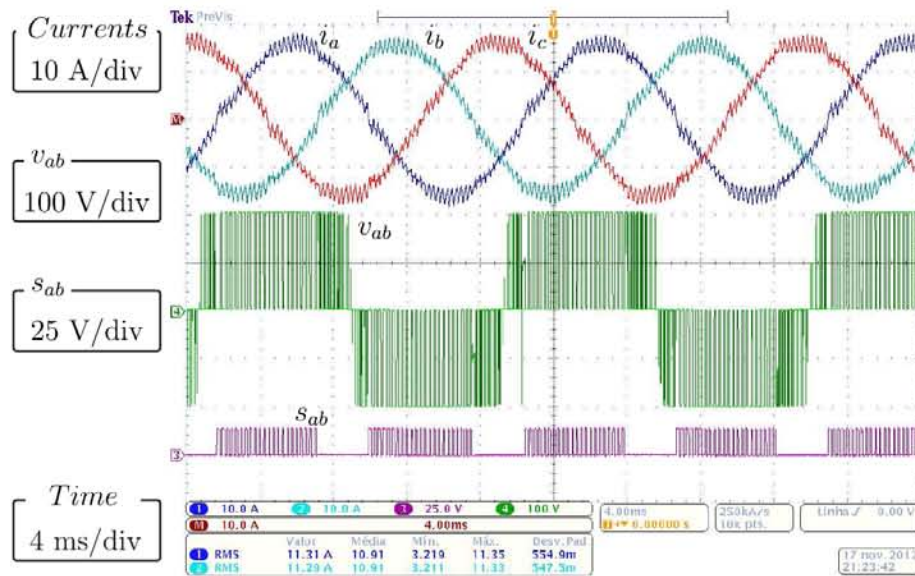


- Employed current control strategy (equivalent to ZADC) in [16]

[16] D. A. F. Collier, M. S. Ortmann, and M. L. Heldwein, "Current self-control applied to sensorless permanent magnet synchronous generators," in *Proc. of the XXth Int. Conf. Electrical Machines (ICEM)*, Marseille, France, 2012.

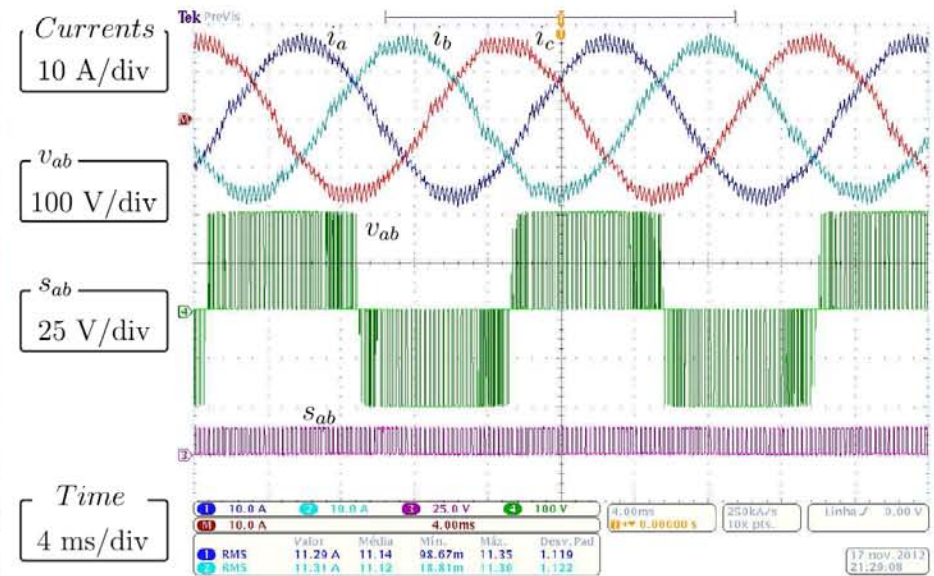
# Experimental Results

## SVM I – Current THD 3.16 %



(a)

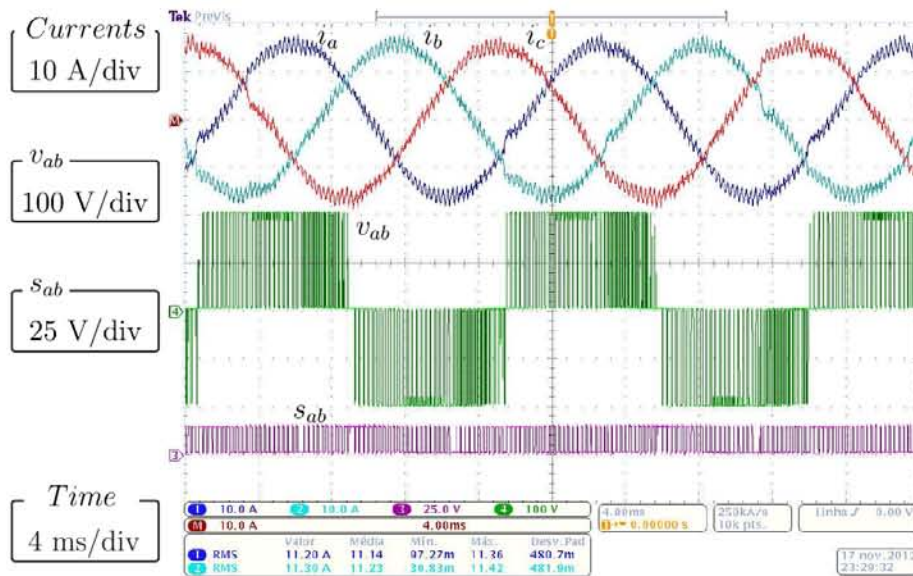
## SVM II – Current THD 3.23 %



(b)

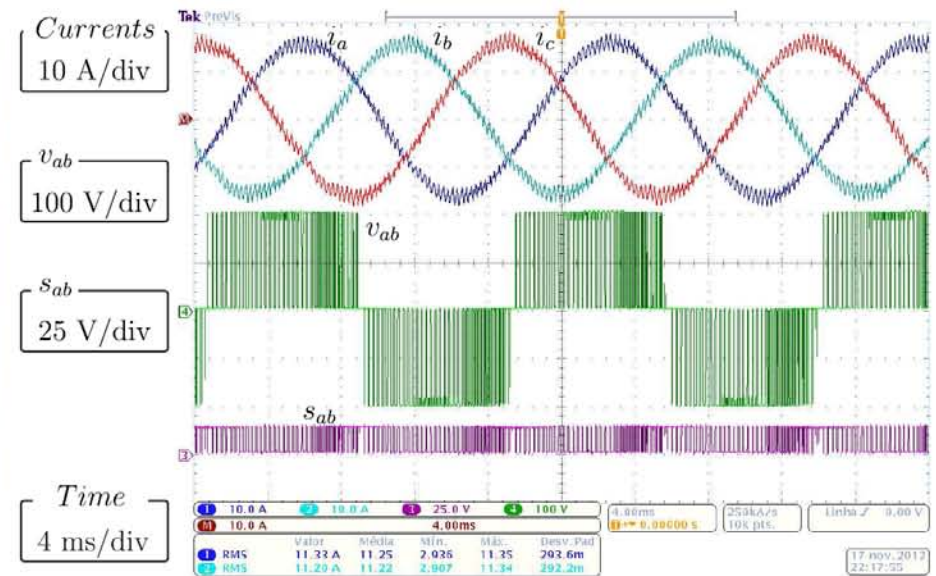
# Experimental Results

mSVM I – Current THD 3.84 %



(c)

mSVM II – Current THD 1.54 %



(d)

# Experimental Results

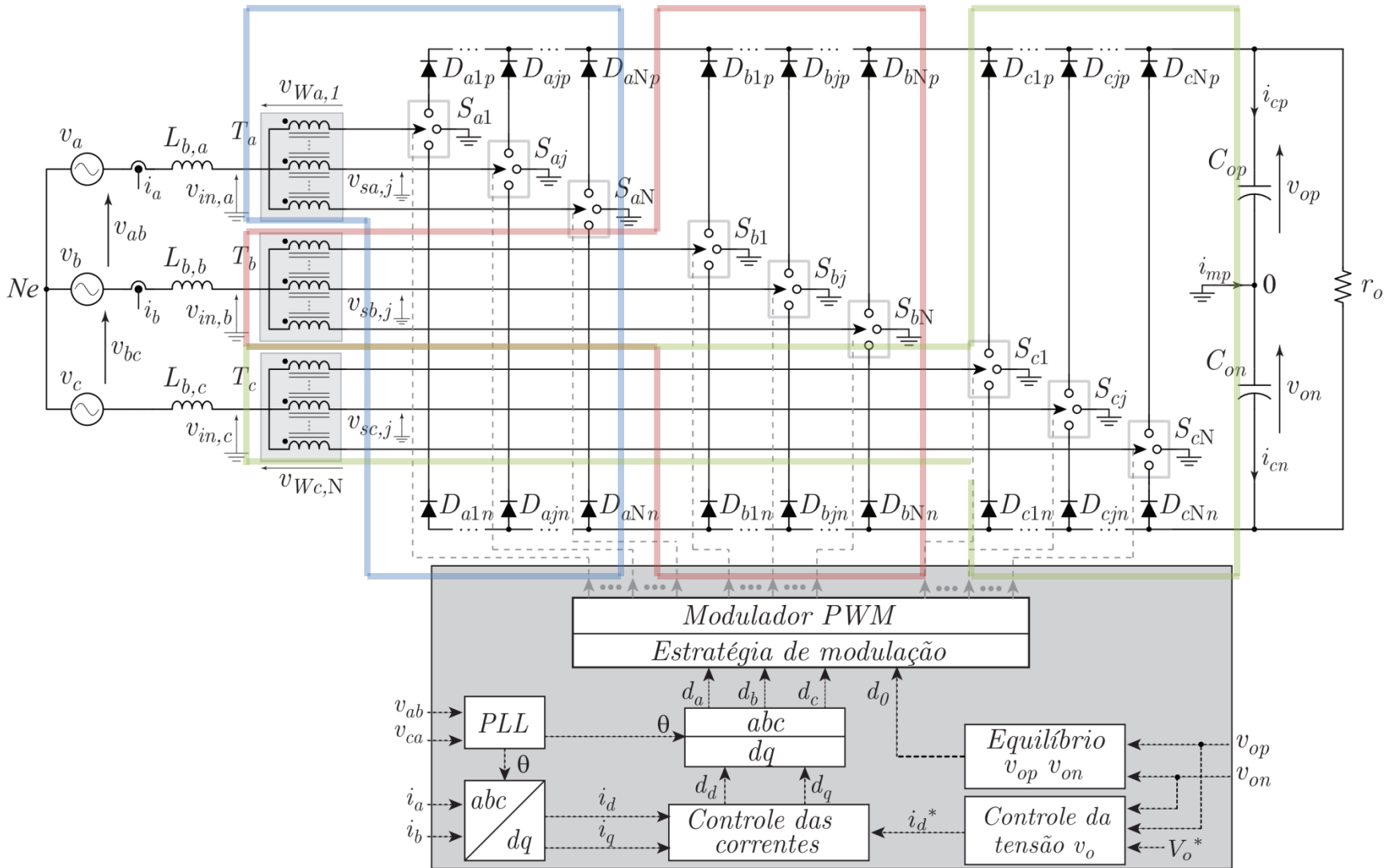


- Results @ 200 V (dc) / 2 kW

## THD AND RMS MEASUREMENTS

Measurement	SVM I	SVM II	mSVM I	mSVM II
$I_{a,rms}$	11.39 A	11.35 A	11.28 A	11.34 A
$THD_{i_a}$	3.16 %	3.23 %	3.84 %	1.54 %
$V_{ab,rms}$	106.26 V	106.42 V	106.36 V	105.95 V
$THD_{v_{ab}}$	7.50 %	8.23 %	9.10 %	3.31 %

# Multi-state switching cells based 3-phase rectifiers

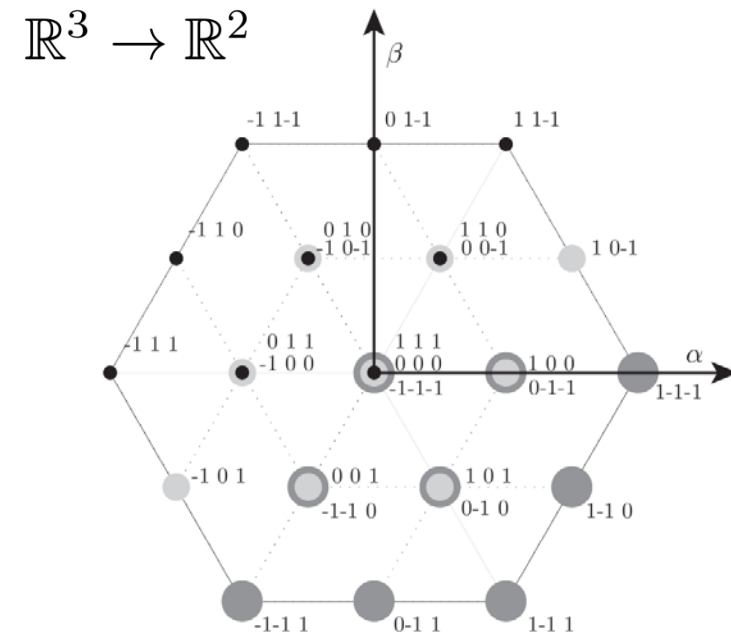
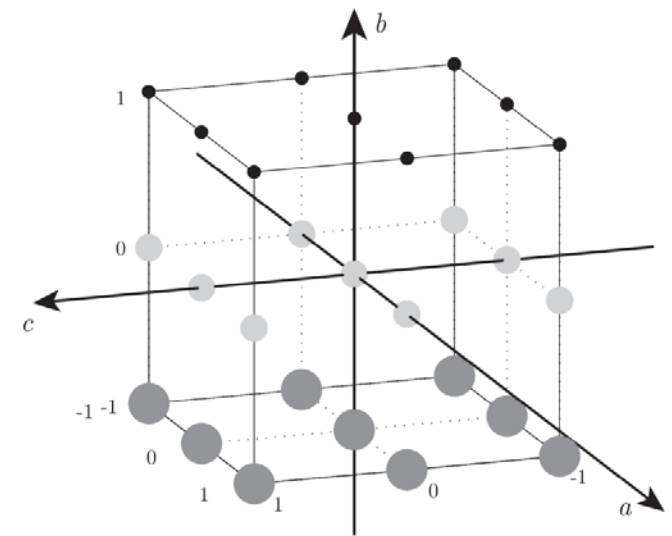
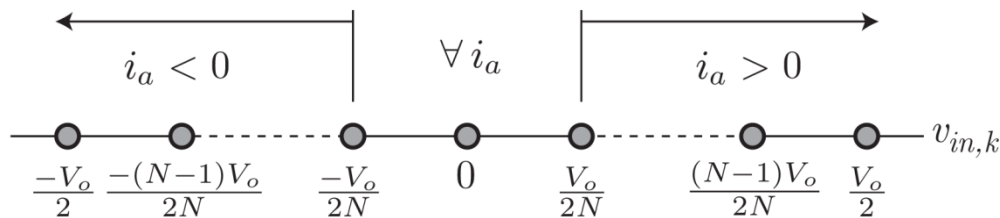




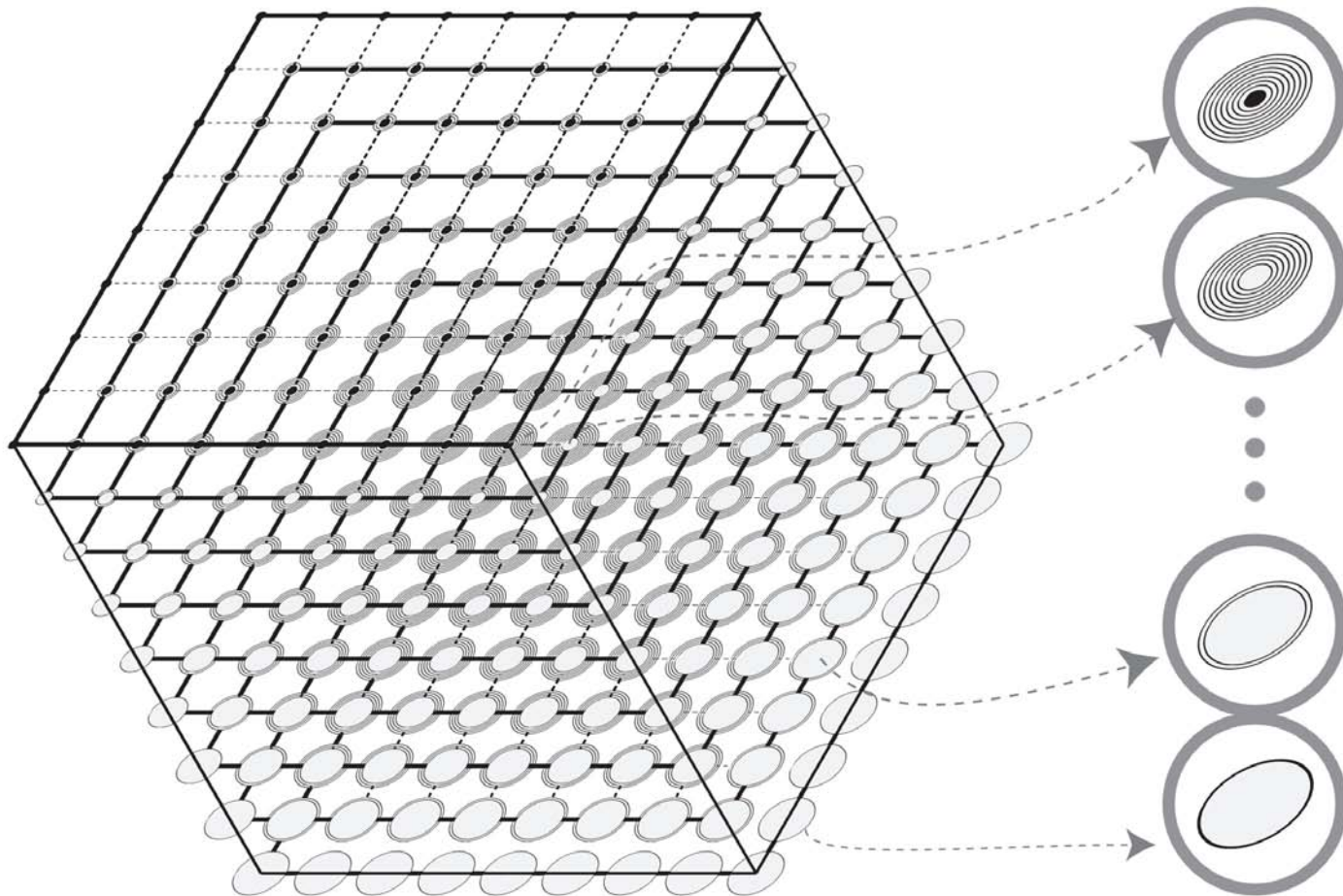
- Space vector analysis

- Leg voltage:

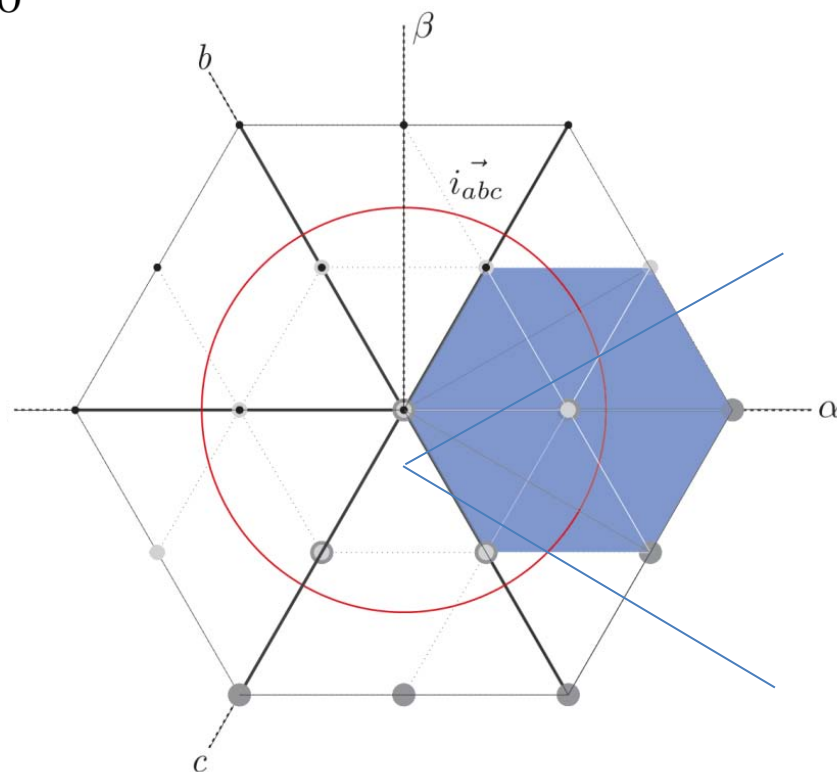
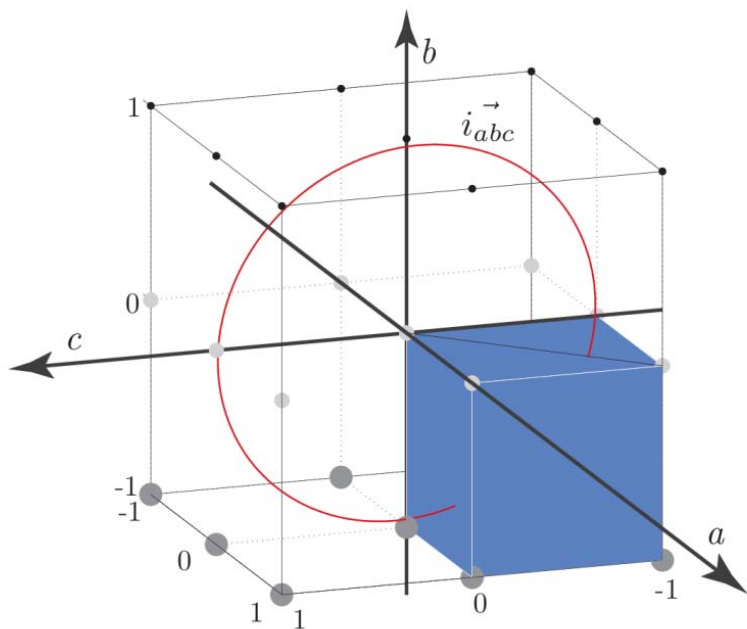
$$v_{in,k} = \text{sign}(i_k) \frac{V_o}{2} \left( 1 - \frac{1}{N} \sum_{j=1}^N s_{kj} \right)$$



- $N=4$ , 217 vectors in  $\alpha\beta$ ;



- Input voltages space
  - Current direction enforces restrictions
    - 8 unit sub-cubes
- Example for:  $i_a > 0, i_b < 0$  e  $i_c < 0$



# Control oriented models



- Current control:

$$\vec{v}_{abc} = \mathbf{L} \cdot \frac{d}{dt} \vec{i}_{abc} + \vec{v}_{in,abc} - \vec{v}_{Ne,0}$$

$$\begin{cases} L_b \frac{d}{dt} i_d = \sqrt{\frac{2}{3}} \hat{V}_g - \frac{V_o}{2} m_{d,x} + L_b \omega_g i_q \\ L_b \frac{d}{dt} i_q = \frac{V_o}{2} m_{q,x} - L_b \omega_g i_d \\ \frac{V_o}{2} m_{0,x} = -\sqrt{3} v_{Ne,0} \end{cases}$$

- Output voltage control:

$$v_d i_d = \frac{1}{2} C_o \frac{dv_o^2}{dt} + \frac{v_o^2}{R_o}$$

$$G_{v_o}(s) = \frac{\tilde{v}_o}{\tilde{i}_d} = \frac{V_d}{2V_o} \frac{R_o}{s \frac{R_o C_o}{2} + 1}$$

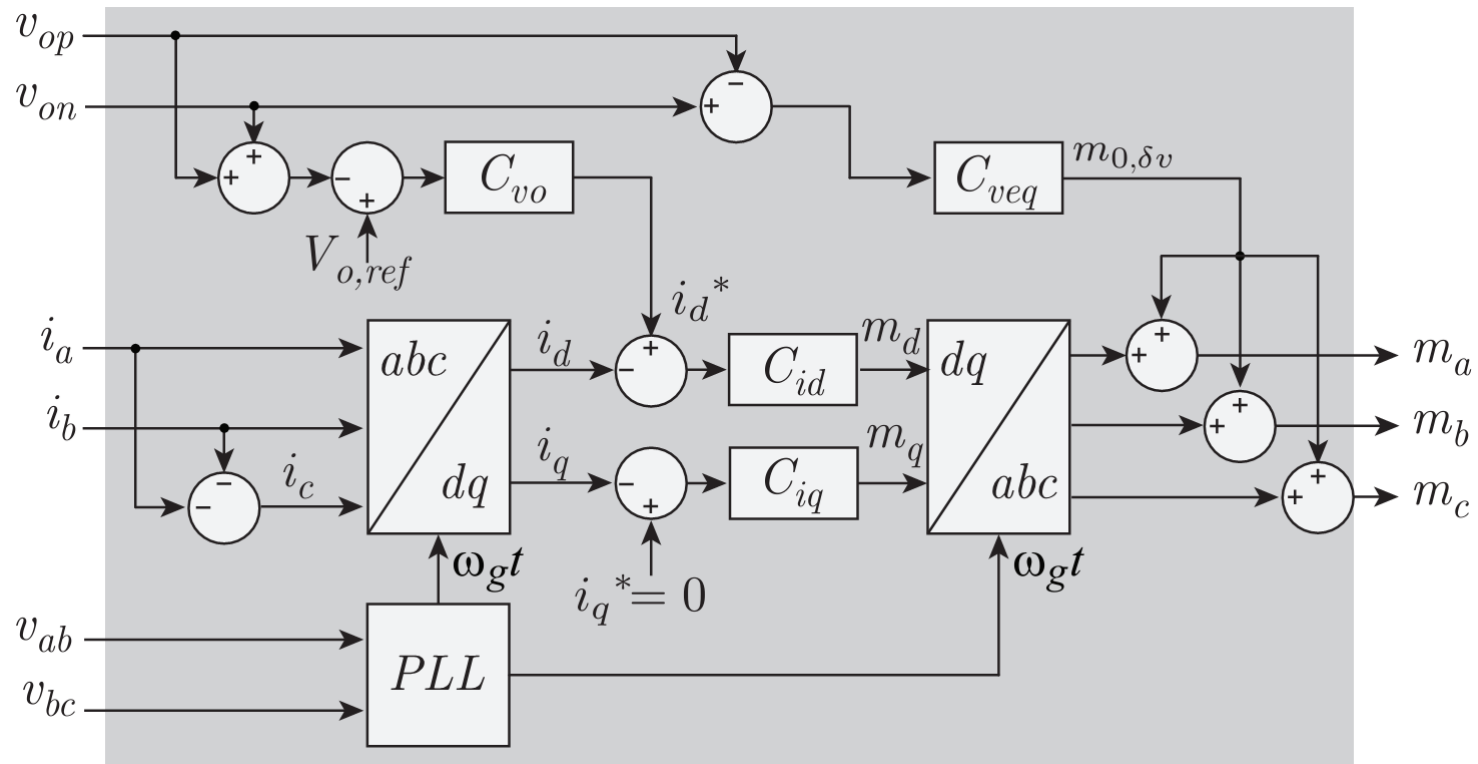
- Partial dc-link voltage balance control:

$$\langle i_{mp} \rangle = -m_{0,\delta v} [ |i_a| + |i_b| + |i_c| ]$$

$$\frac{\delta_{vmp}}{m_{0,\delta v}} = -\frac{3\hat{I}_{in}}{sC_{opn}\pi}$$

# MLMSR Control strategy

- Similar to 2-level VSR control
- Zero-axis signal controls the dc-offset to balance the dc-link



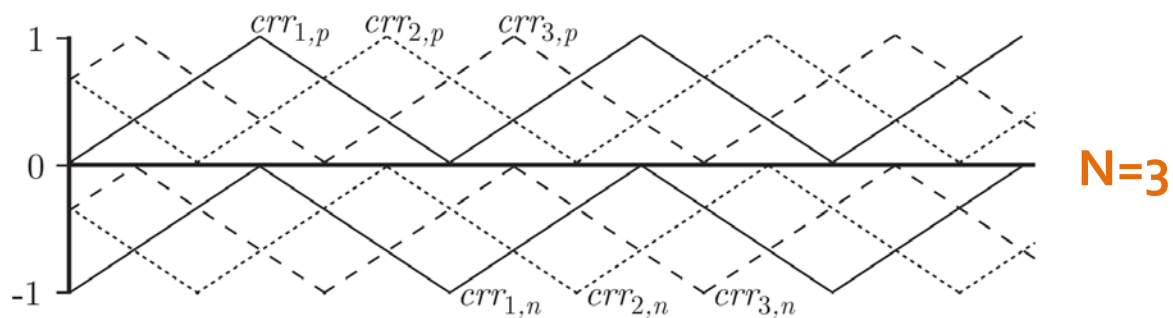
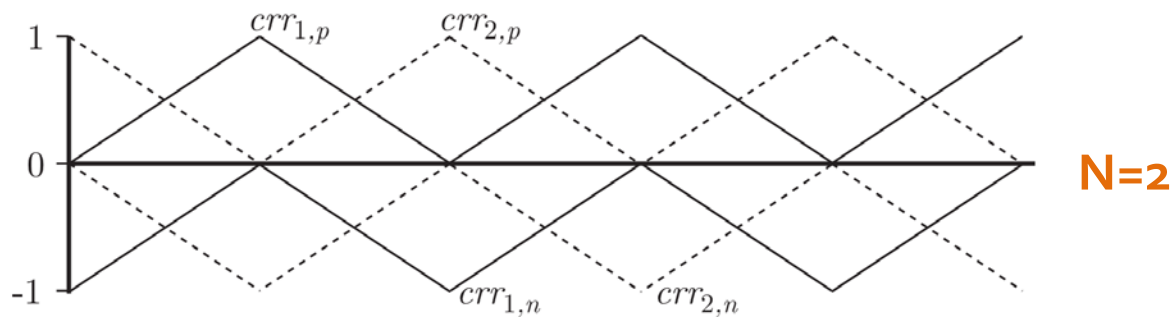
# MLMSR modulation



- Space vector
  - Highly flexible
  - Computacionalmente demandante
  - Liberdade: redundâncias
- Carrier based
  - Simples
  - Desempenho próximo ao SVM é possível
  - Liberdade: sinal eixo zero

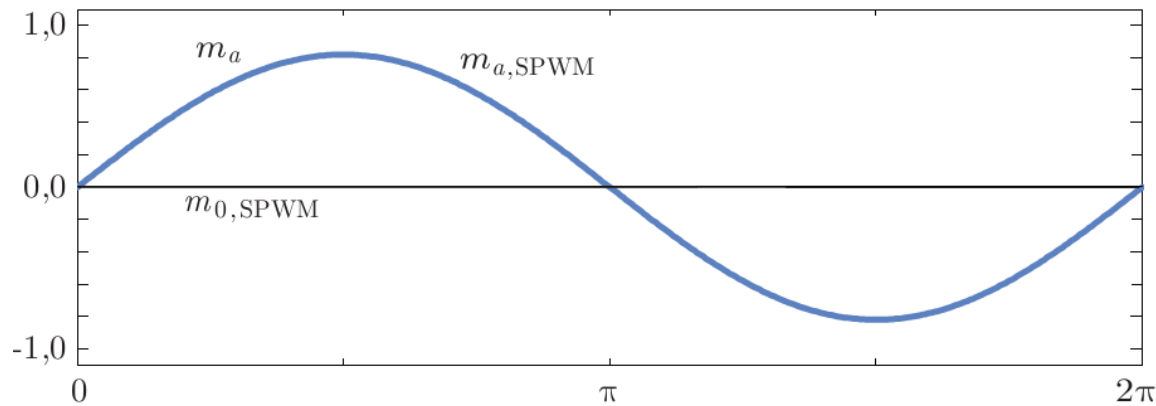
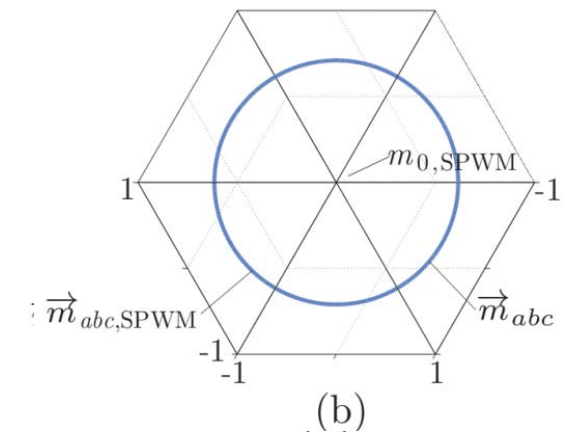
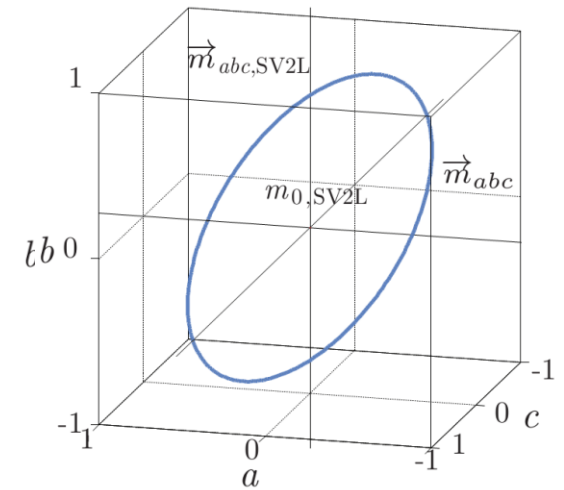
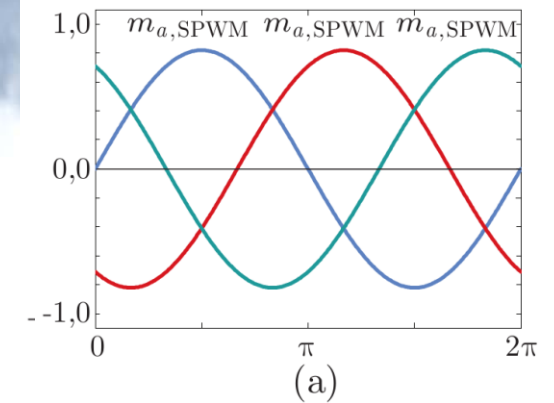
# MLMSR carrier-based modulation

$$\begin{cases} m_a = M \text{sen}(\omega_g t) \\ m_b = M \text{sen}(\omega_g t - \frac{2\pi}{3}) \\ m_c = M \text{sen}(\omega_g t + \frac{2\pi}{3}) \end{cases}$$



# MLMSR carrier-based modulation

- SPWM
  - Simpler
  - $M \leq 1,15$
  - $Z = 0$



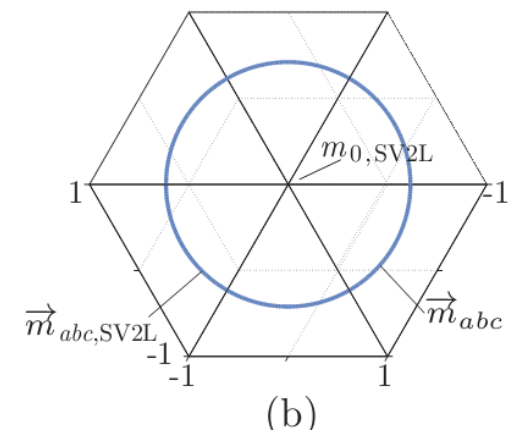
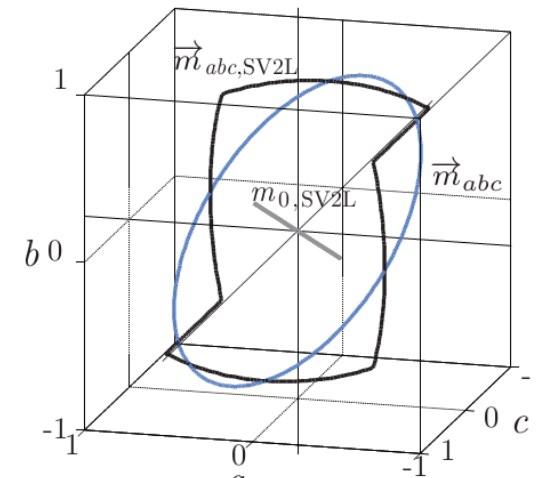
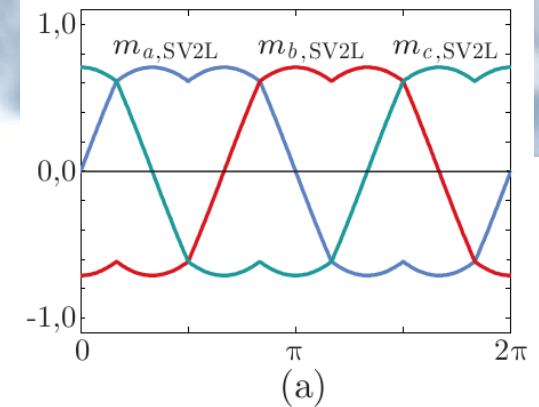
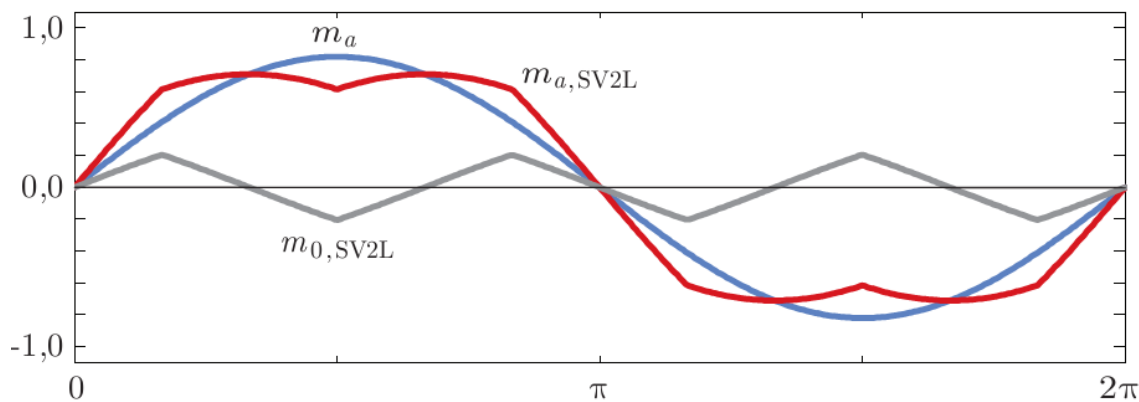


# MLMSR carrier-based modulation

- SV2L
  - 2-level SVM equivalent
  - $M \leq 1,15$

$$m_{0,SV2L} = -\frac{1}{2} [\max(m_a, m_b, m_c) - \min(m_a, m_b, m_c)]$$

$$m_{k,SV2L} = m_k + m_{0,SV2L}$$



# MLMSR carrier-based modulation

- DPWM

- Reduced switching losses
- $M \leq 1,15$

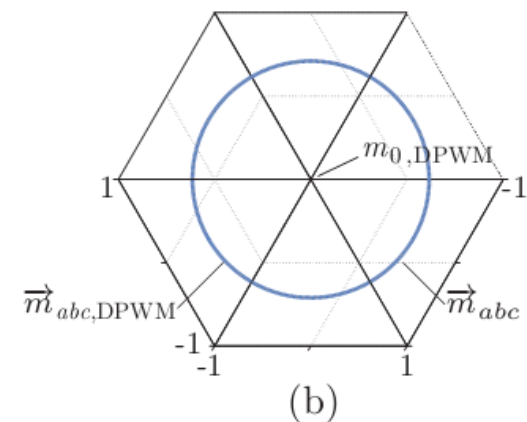
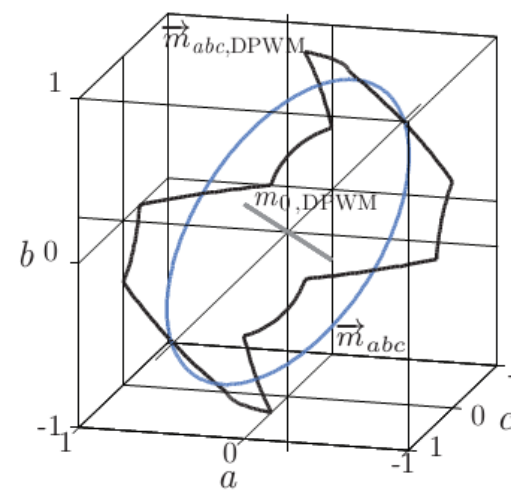
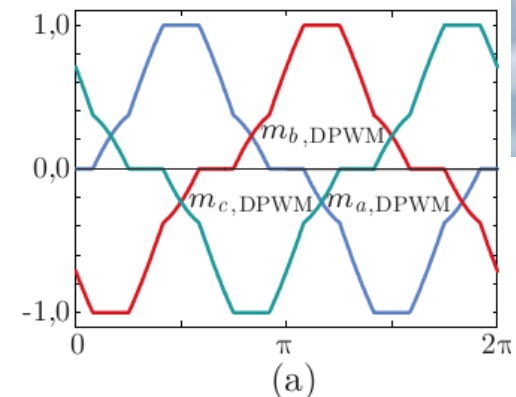
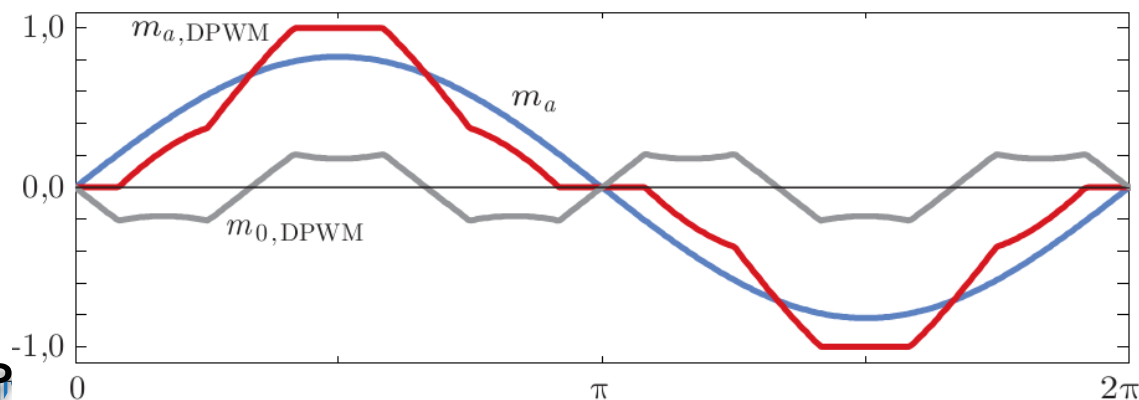
$$m_{0,DPWM} = \frac{\text{sign}(m'_{\max})}{2} - m'_{\max},$$

$$m'_{\max} = \begin{cases} m'_a & \text{se } |m'_a| = \max(|m'_a|, |m'_b|, |m'_c|) \\ m'_b & \text{se } |m'_b| = \max(|m'_a|, |m'_b|, |m'_c|) \\ m'_c & \text{se } |m'_c| = \max(|m'_a|, |m'_b|, |m'_c|) \end{cases}$$

$$m'_a = (m_a + 1) \bmod (1) - 1/2$$

$$m'_b = (m_b + 1) \bmod (1) - 1/2$$

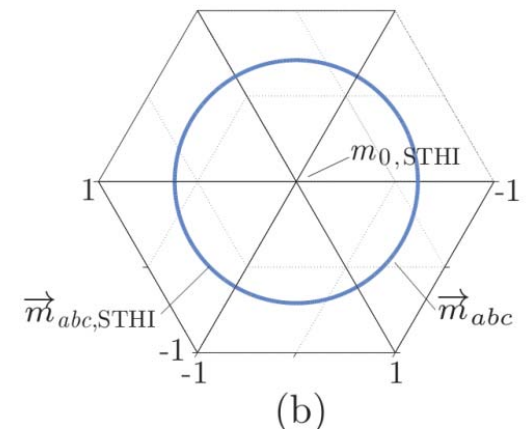
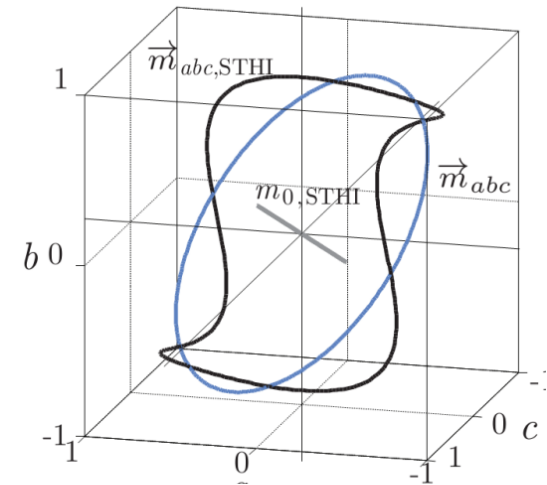
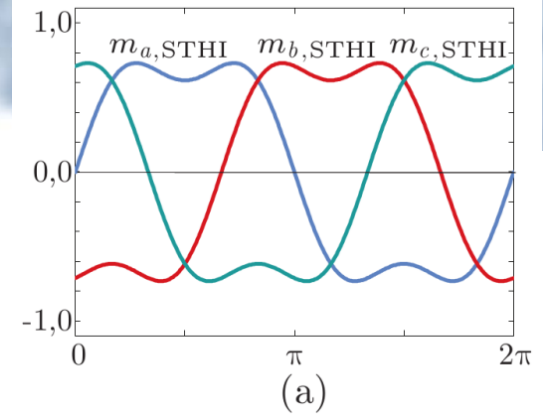
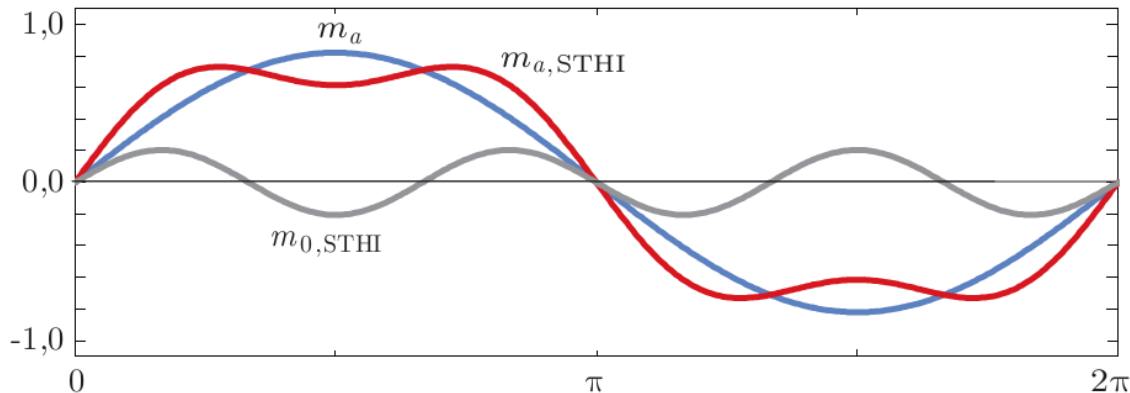
$$m'_c = (m_c + 1) \bmod (1) - 1/2$$



# MLMSR carrier-based modulation

- STHI
  - Minimizes dc-link LF oscillations
  - $M \leq 1,15$

$$m_{0,STHI} = \frac{M}{4} \sin(3\omega_g t)$$



# MLMSR carrier-based modulation comparison



- Input current ripple

$$\begin{cases} v_{Lb,a}^{hf} = -(v_{in,a} - \langle v_{in,a} \rangle) + (v_{cm} - \langle v_{cm} \rangle) \\ v_{Lb,b}^{hf} = -(v_{in,b} - \langle v_{in,b} \rangle) + (v_{cm} - \langle v_{cm} \rangle) \\ v_{Lb,c}^{hf} = -(v_{in,c} - \langle v_{in,c} \rangle) + (v_{cm} - \langle v_{cm} \rangle) \end{cases}$$

- Common mode voltage

$$v_{cm} = \frac{1}{3} (v_{in,a} + v_{in,b} + v_{in,c})$$

- IPT magnetizing voltages

$$v_{Wkj,dm} = L_{Wk,dm} \frac{d}{dt} i_{Wkj,dm}$$

- Mid-point current

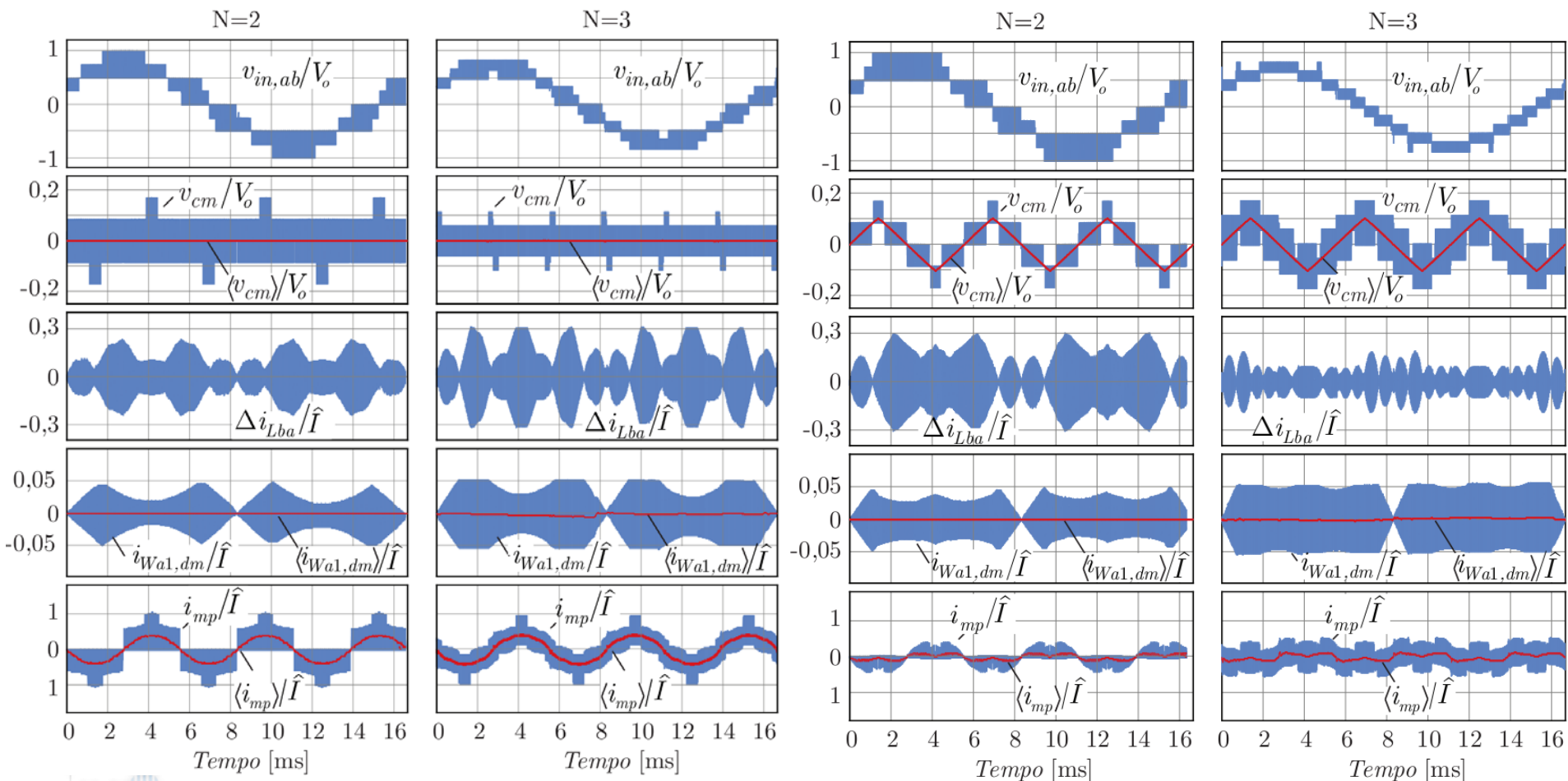
$$\langle i_{mp} \rangle = i_a [1 - m_a \text{sign}(i_a)] + i_b [1 - m_b \text{sign}(i_b)] + i_c [1 - m_c \text{sign}(i_c)]$$

# MLMSR carrier-based modulation comparison

- N=2 e N=3

## SPWM

## SV2L

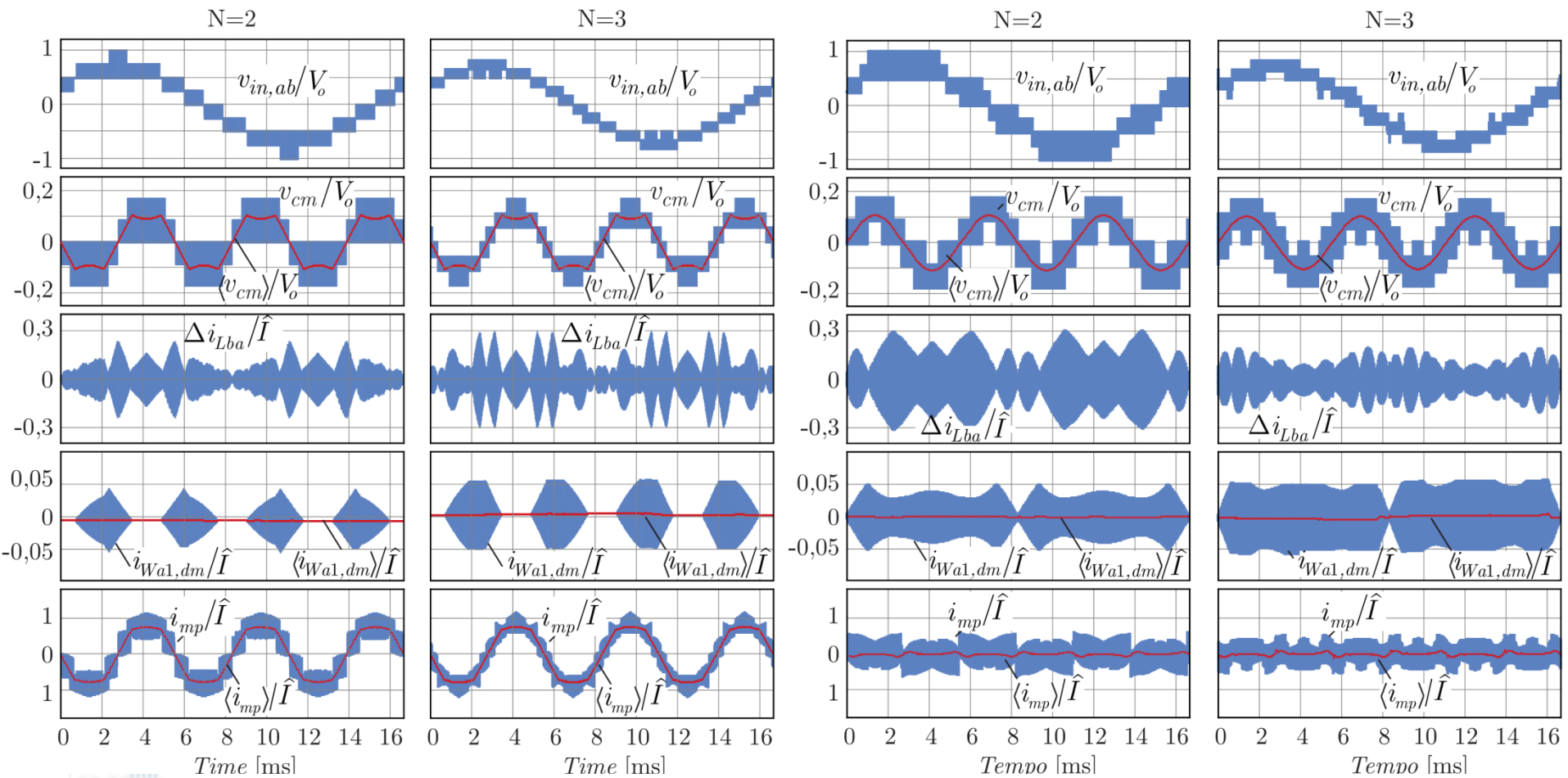


# MLMSR carrier-based modulation comparison

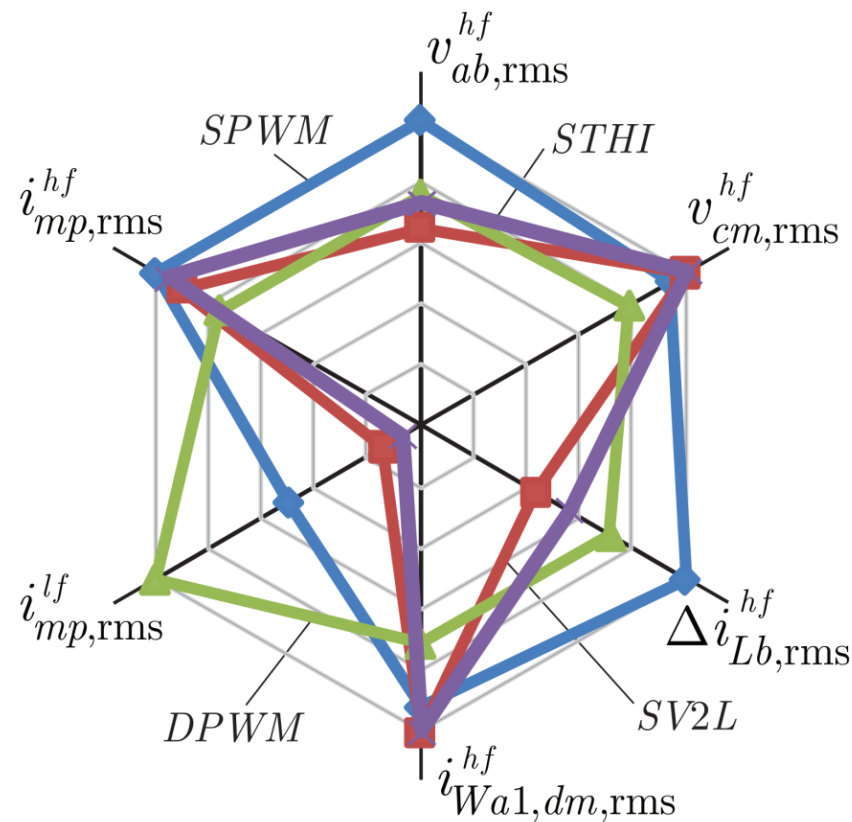
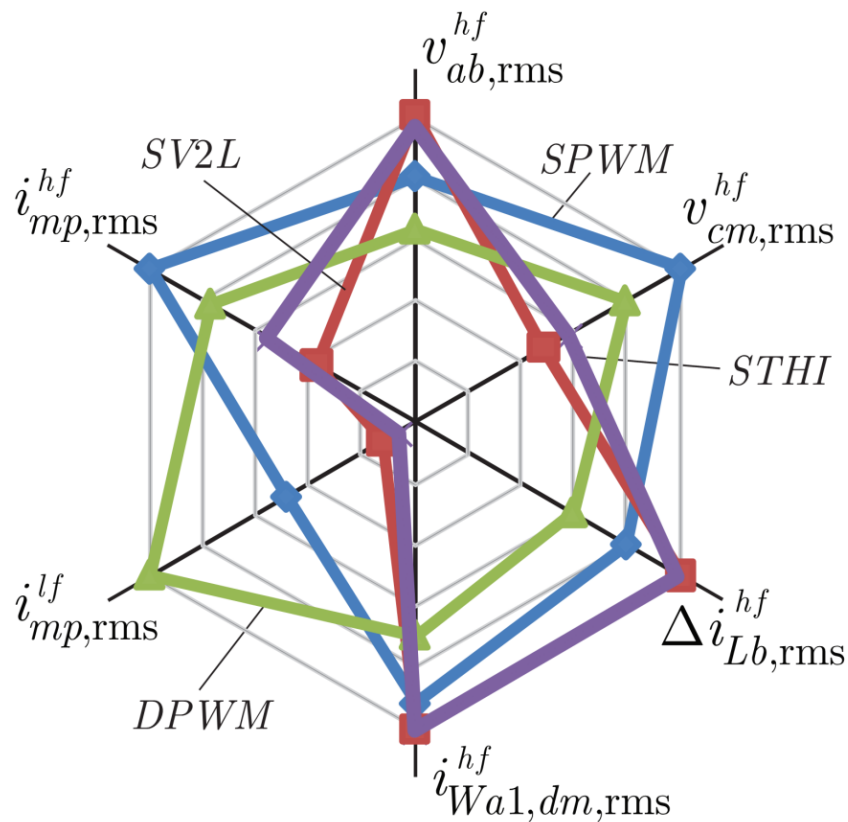
- N=2 e N=3

## DPWM

## STHI

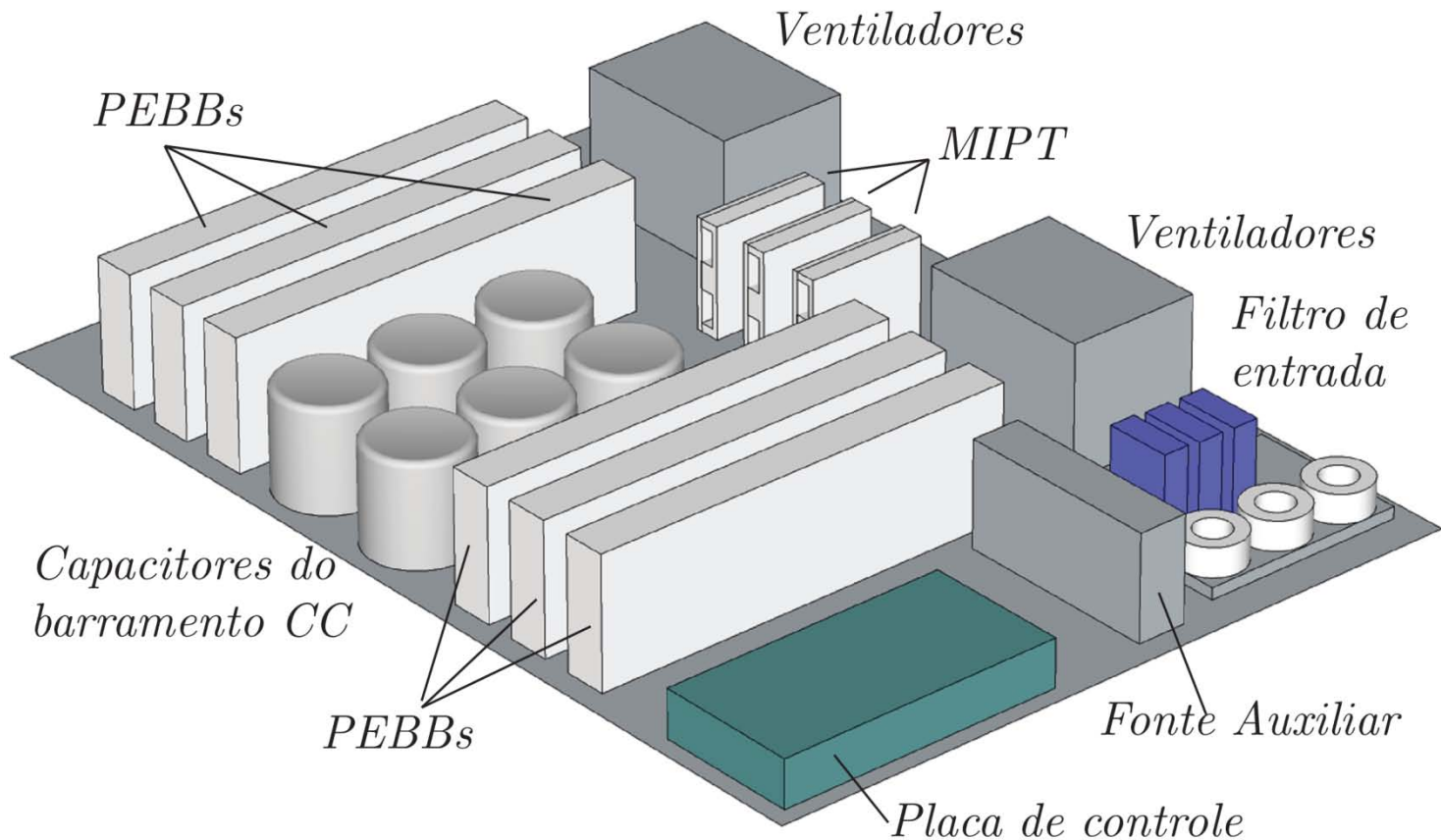


# MLMSR carrier-based modulation comparison



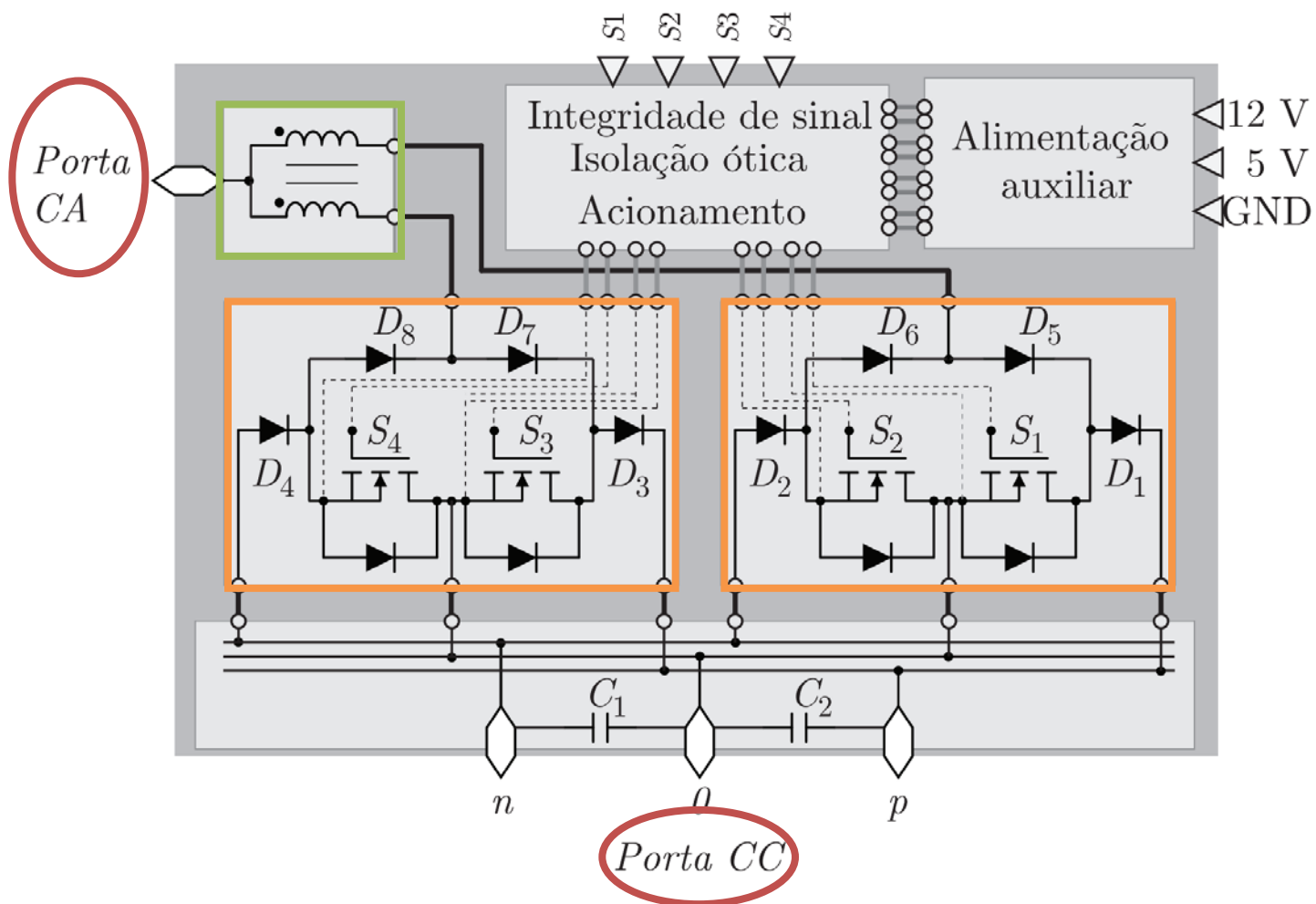
# MLMSR example

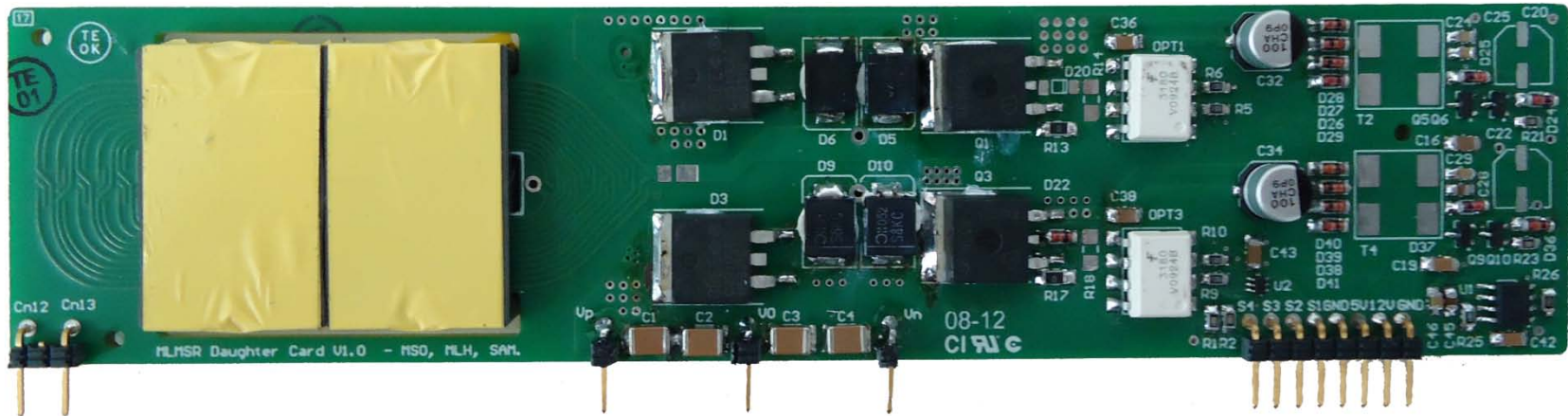
- PEBBs
- Heatsink-less





## Interface de controle



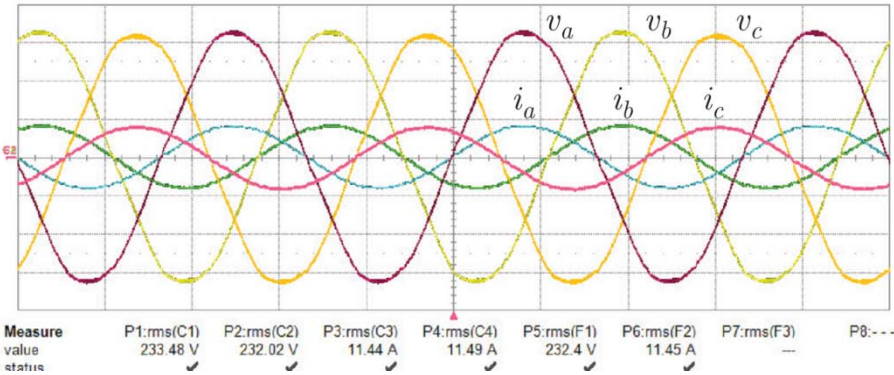


- 6 layers PCB – 180mm x 40,5mm:
  - Integrated MIPT
    - 12 turns
    - $J = 1980 \text{ A/cm}^2$ ;
  - Power supply:
    - 12V, 5V;
- Digital inputs:
    - $S_1, S_2, S_3, S_4$ ;
  - Mosfets CoolMos 600 V, 20 A;
  - Diodes Sic 600V 10 A;
  - Diodes Si, 800 V, 8 A;
  - Drivers e aux. power;

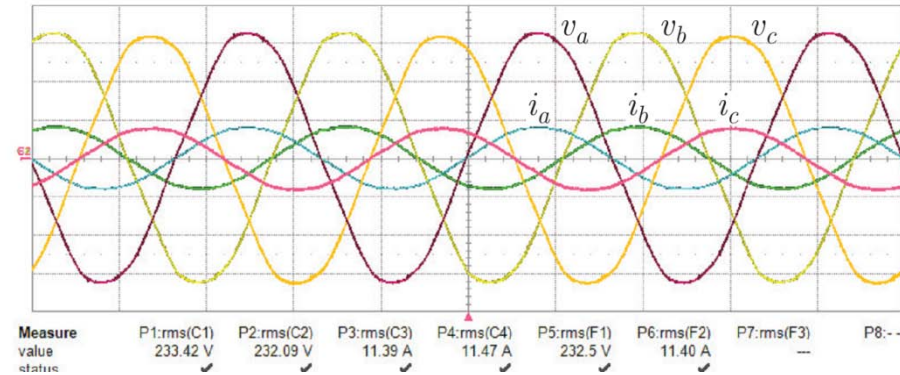
# MLMSR N=4



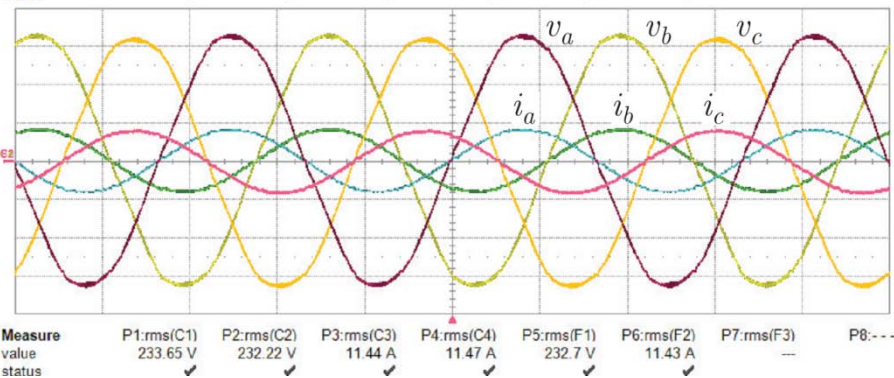
## SPWM



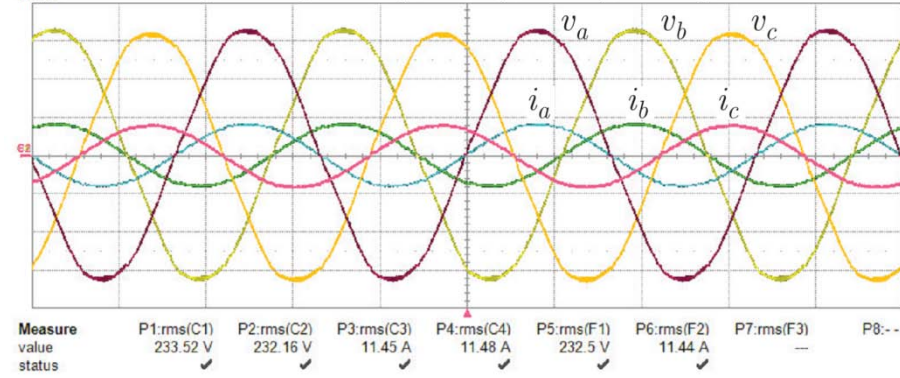
## DPWM



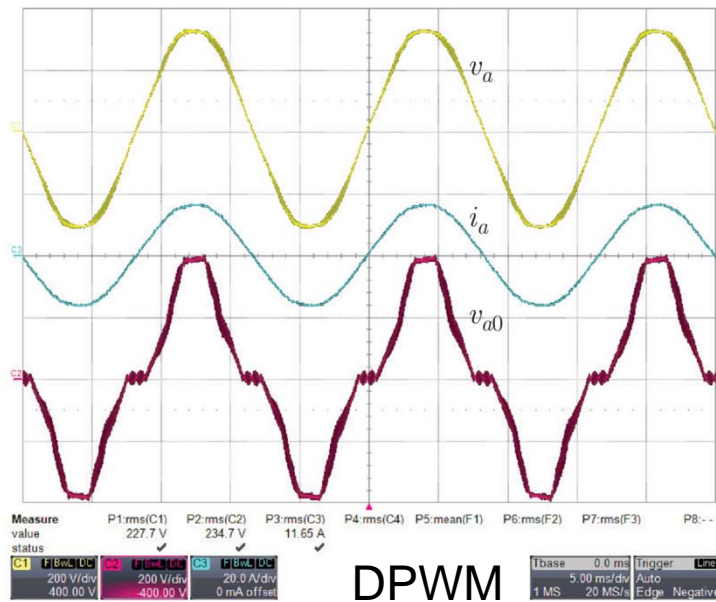
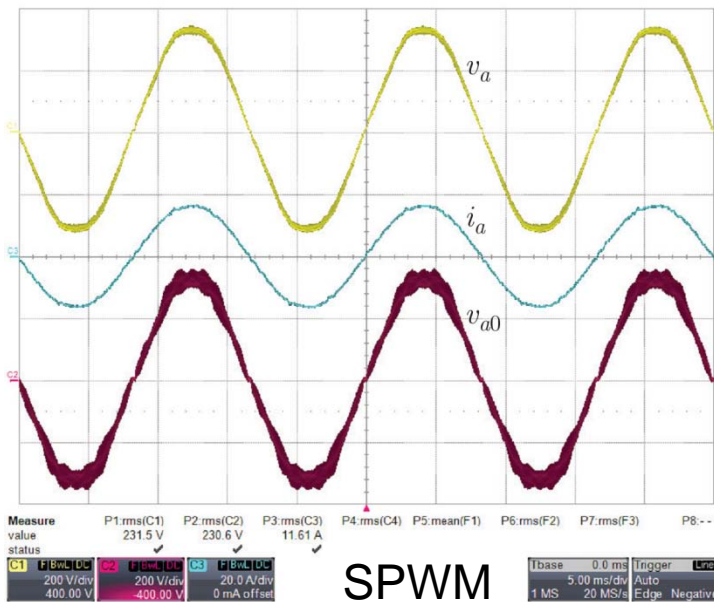
## SV2L



## STHI



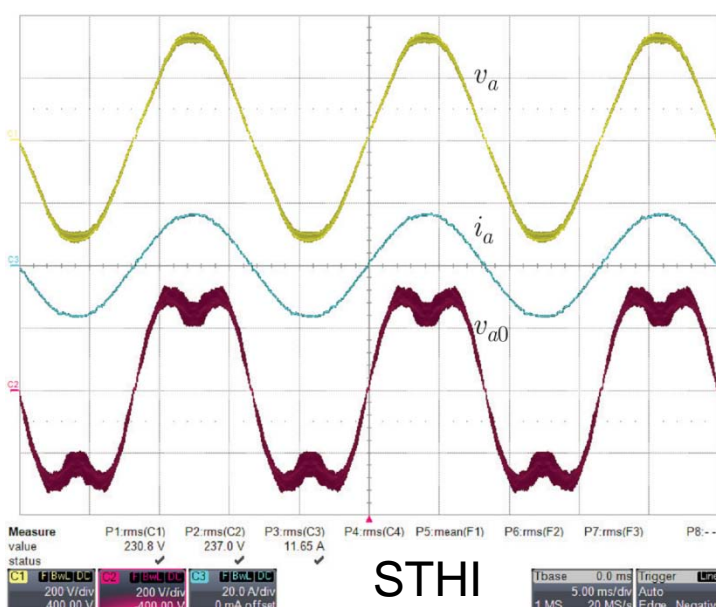
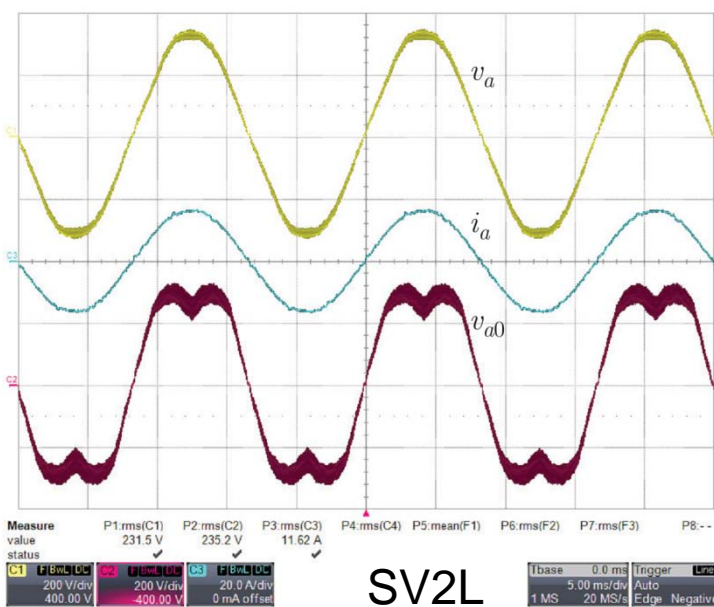
# MLMSR N=4



➔ Input voltage

➔ Input current

➔ Converter voltage

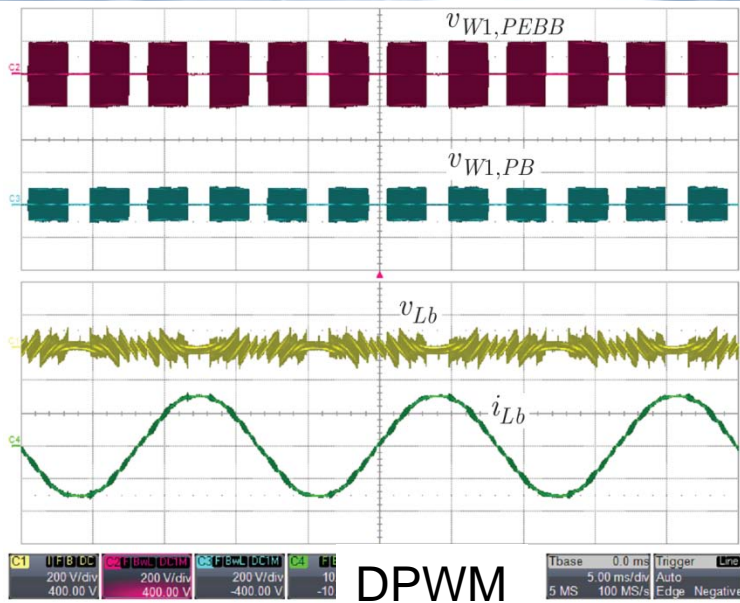
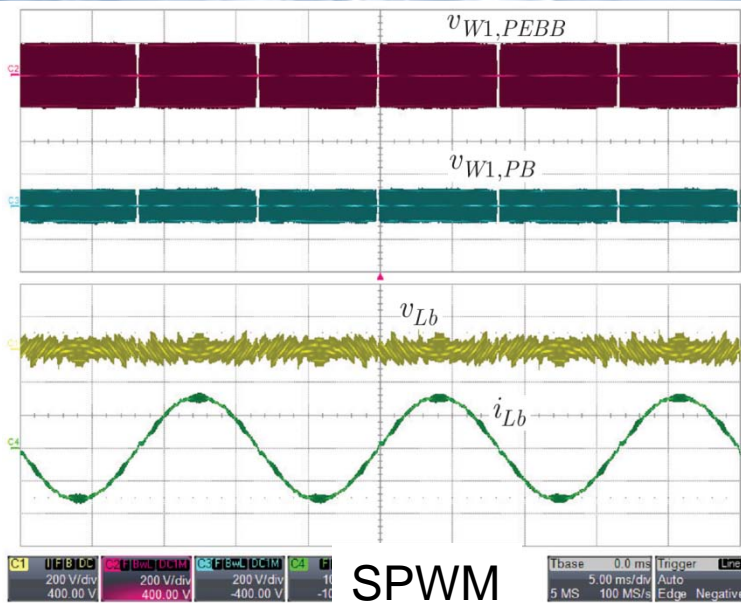


➔ Input voltage

➔ Input current

➔ Converter voltage

# MLMSR N=4

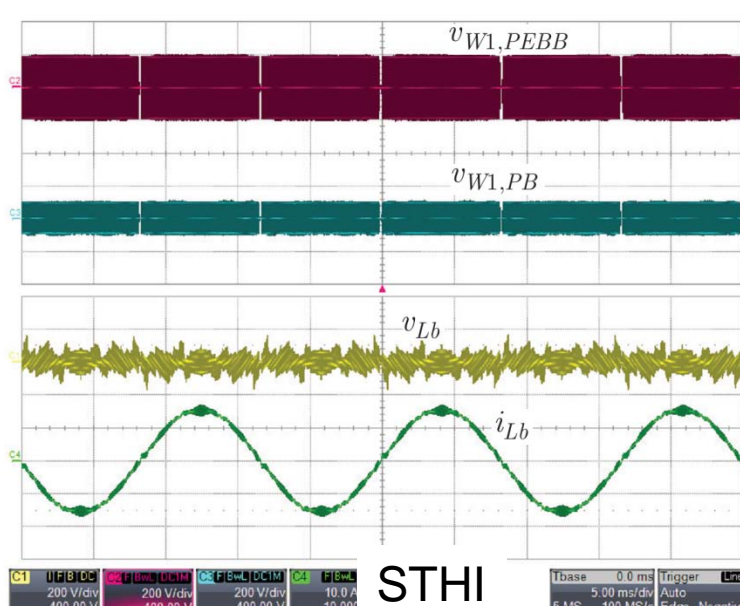
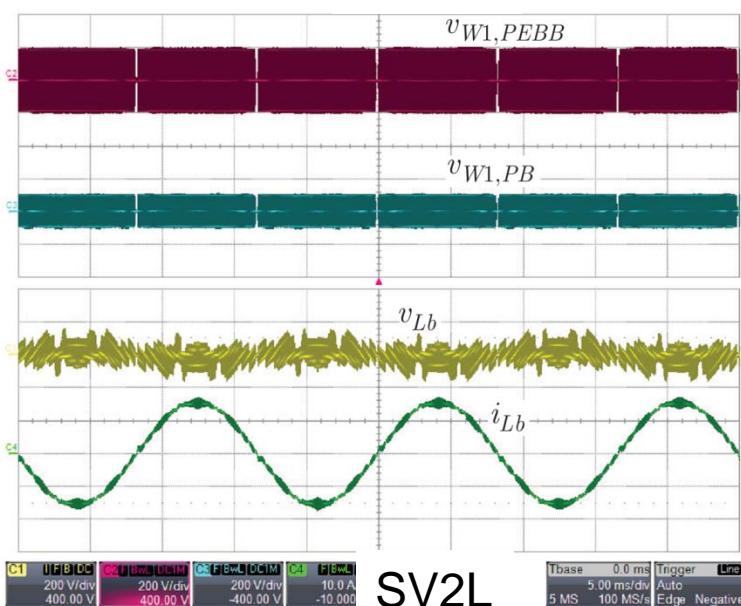


→ Voltage MITP - PEBB

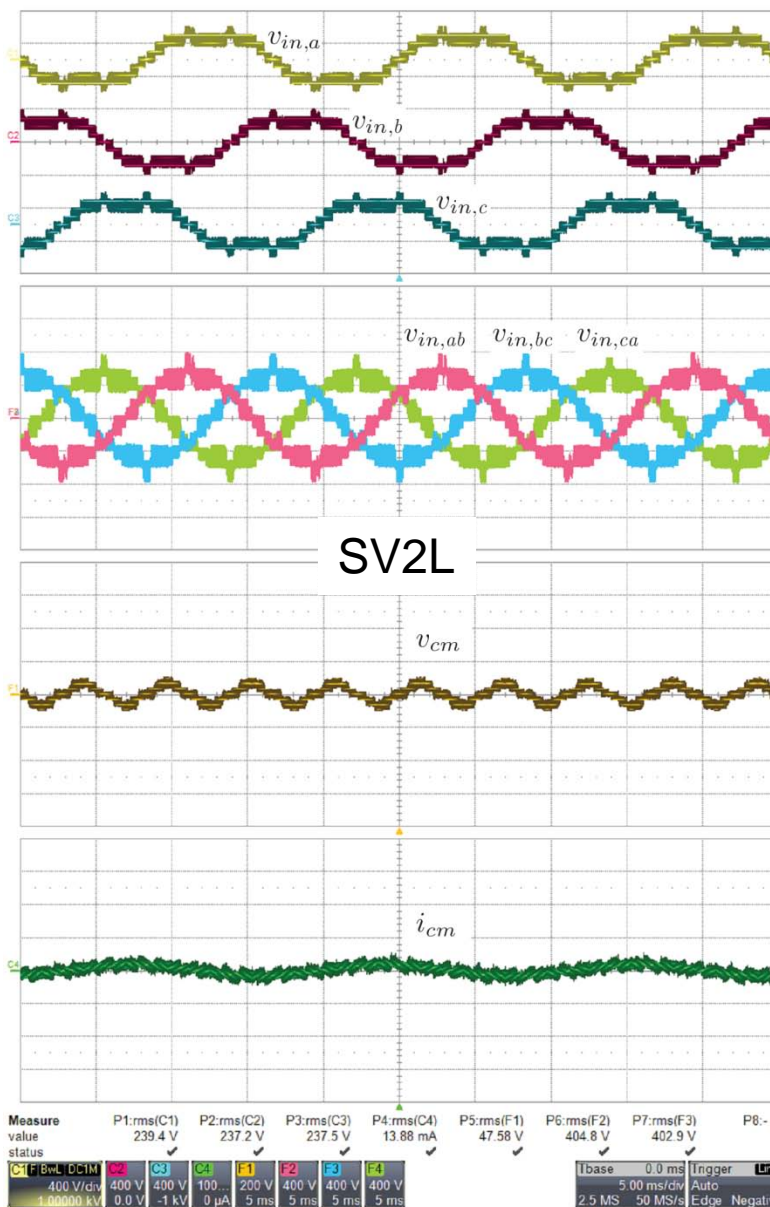
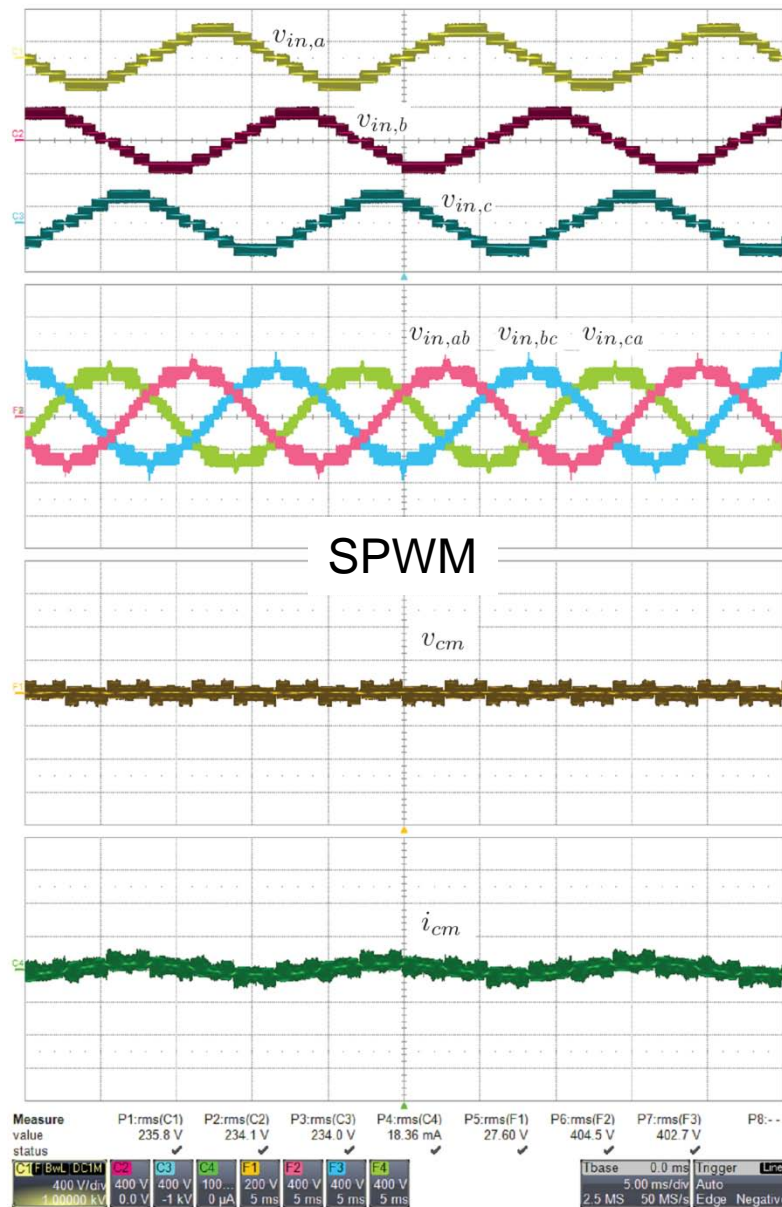
→ Voltage MIPT - Base

→ Inductor voltage

→ Inductor current



# MLMSR N=4



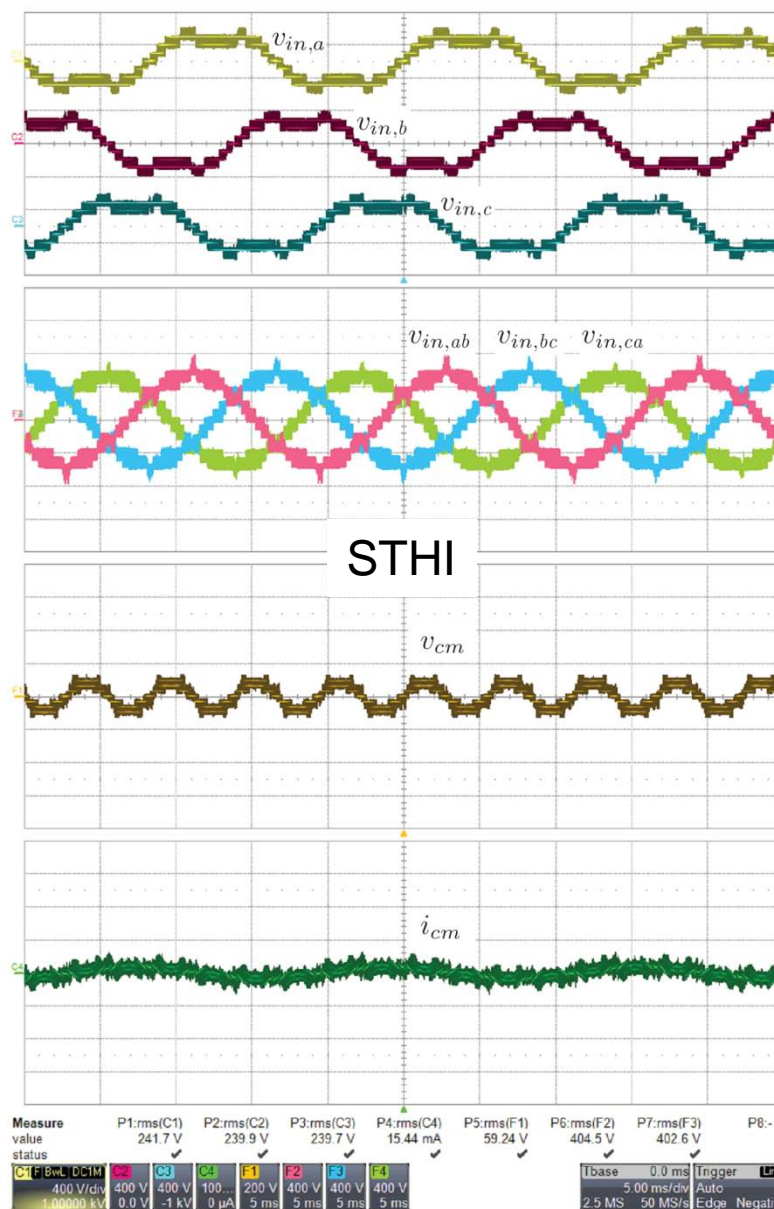
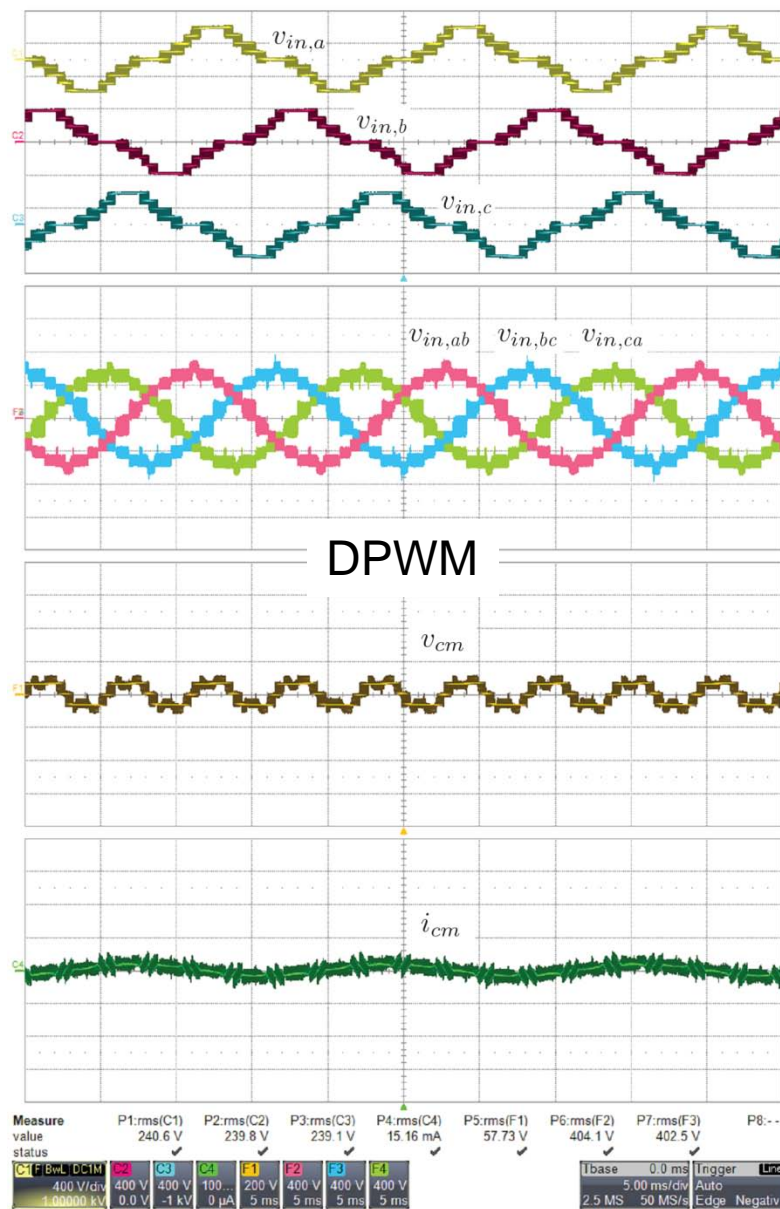
➔ Converter phase voltages

➔ Converter line voltages

➔ Common mode voltage

➔ Common mode current

# MLMSR N=4



➔ Converter phase voltages

➔ Converter line voltages

➔ Common mode voltage

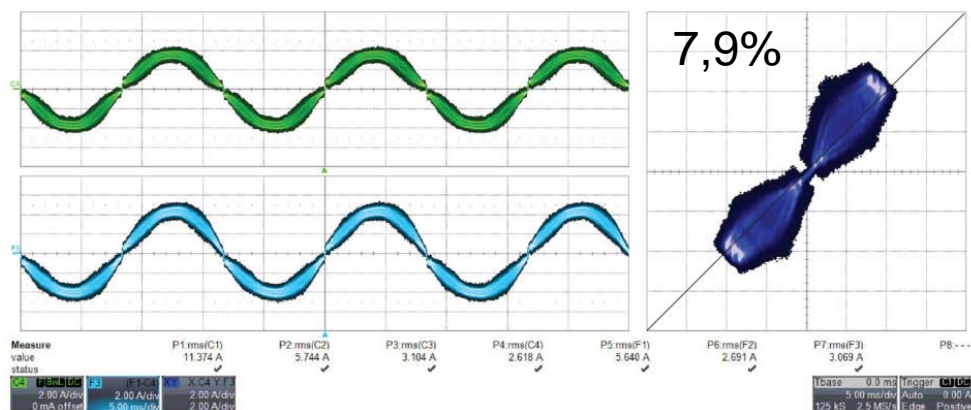
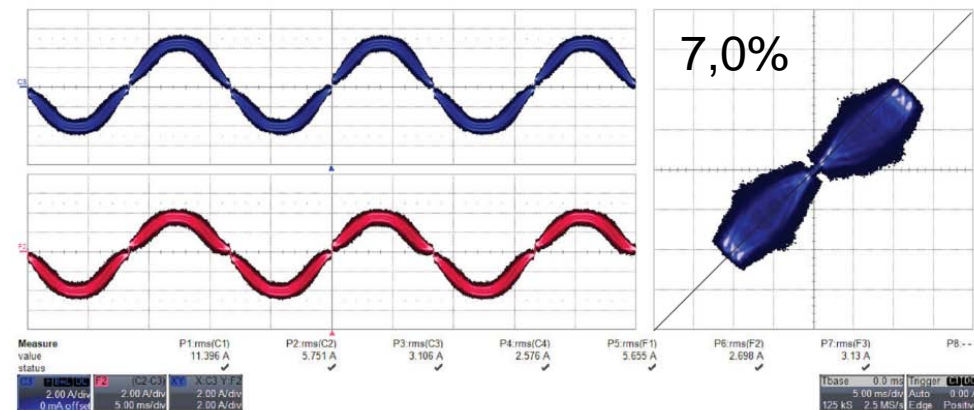
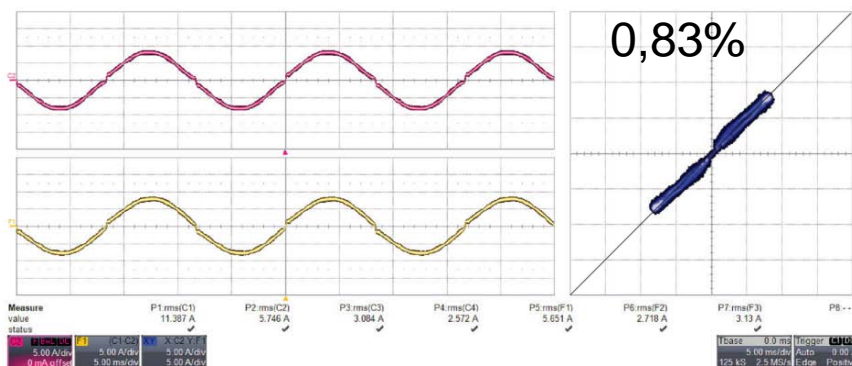
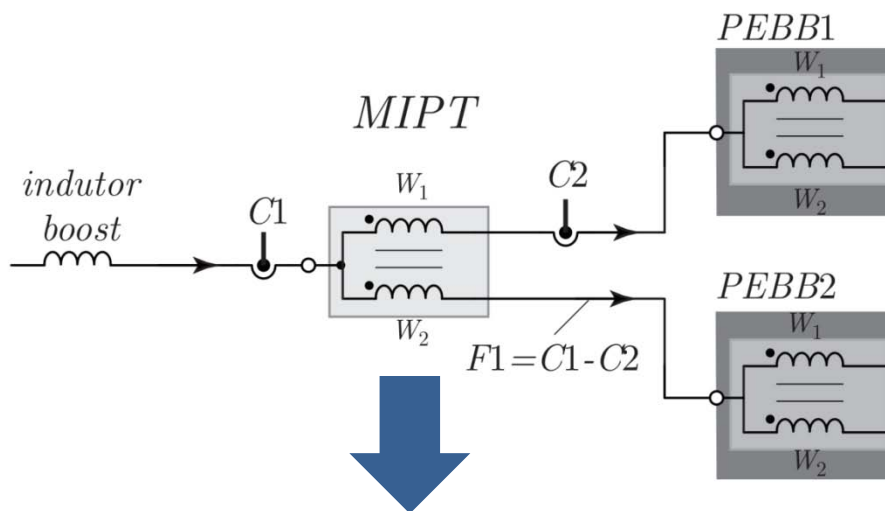
➔ Common mode current

# MLMSR MIPT behavior



- Distribuição das correntes nos enrolamentos dos MIPTs:

$$F_{diW} \% = \frac{|I_{W12,RMS} - \bar{I}_{W,RMS}|}{\bar{I}_{W,RMS}}$$

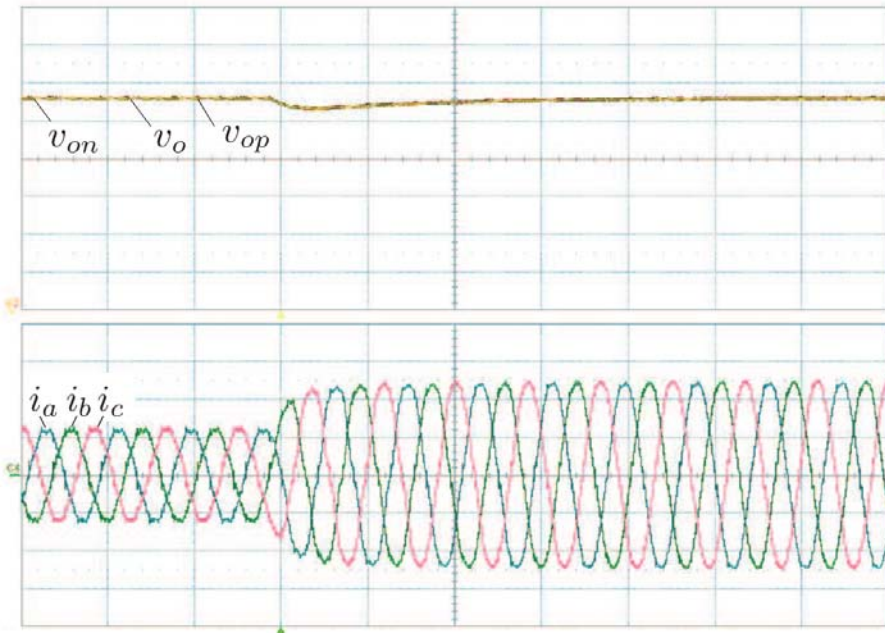




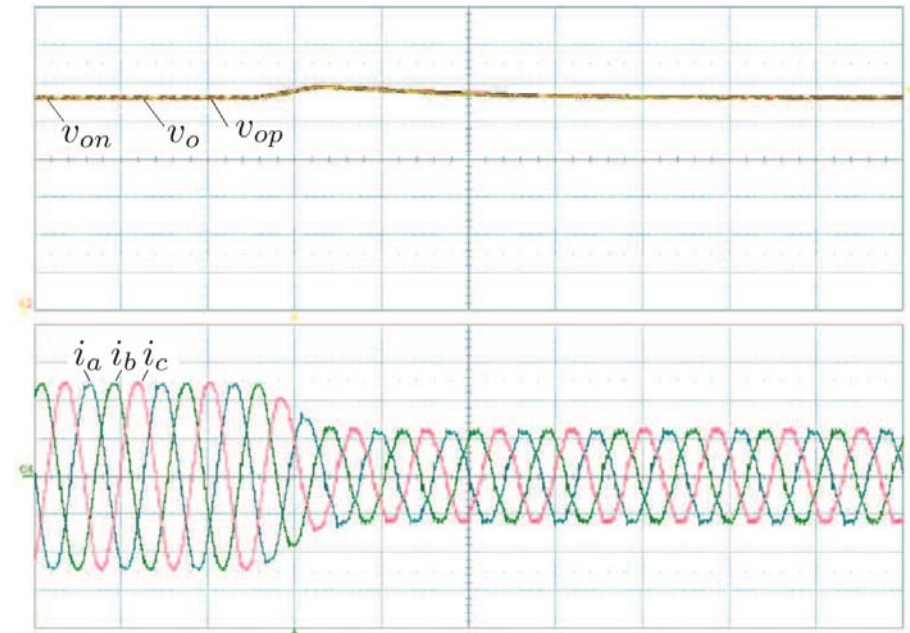
# MLMSR N=4



- Transient load step



40% to 80%  $P_o$



80% to 40%  $P_o$

C1	F100	C2	F100	C3	F100	C4	EWLIDb	F1	web	F2	web
50.0 V	50.0 V	5.00 A	5.00 A/div	100 V	5.00 A	-300 V	-300 V	0.0 mA	0.0 mA/div	20 ms	20 ms

Tbase	-40.0 ms	Trigger	UI00
	20.0 ms/div		Single 390.0 V
1 MS	5 MS/s		Edge Positive

C1	F100	C2	F100	C3	F100	C4	EWLIDb	F1	web	F2	web
50.0 V	50.0 V	5.00 A	5.00 A/div	100 V	5.00 A	-300 V	-300 V	0.0 mA	0.0 mA/div	20 ms	20 ms

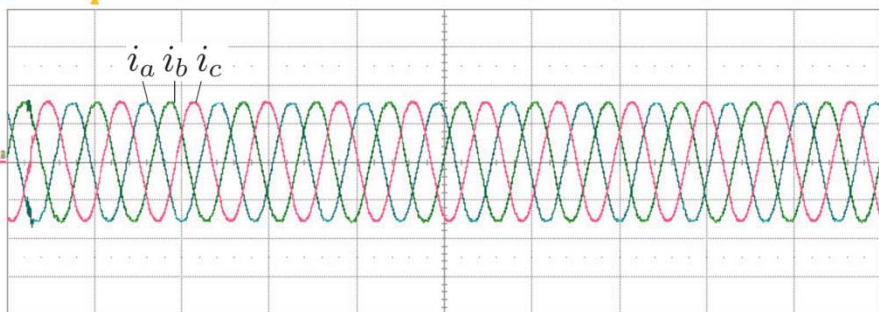
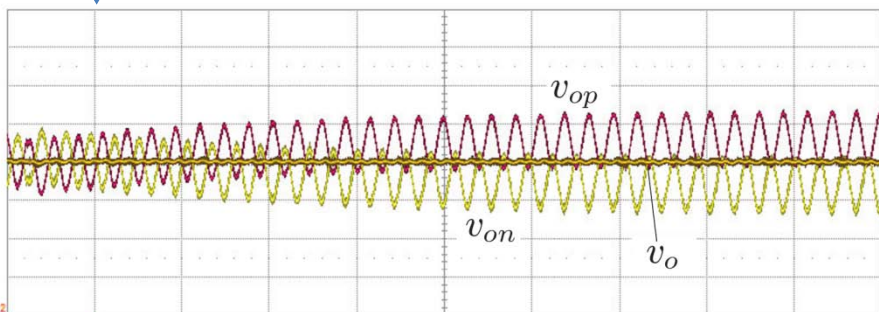
Tbase	-40.0 ms	Trigger	UI00
	20.0 ms/div		Stop 390.0 V
1 MS	5 MS/s		Edge Positive

# MLMSR N=4



- Dc-link unbalance

Balance control off



Measure	value	status
P3:rms(C3)	11.077 A	✓
P4:rms(C4)	11.063 A	✓
P5:mean(F1)	760.3632 V	✓
P6:rms(F2)	11.10 A	✓
P7:rms(F3)	---	
P8:---	---	

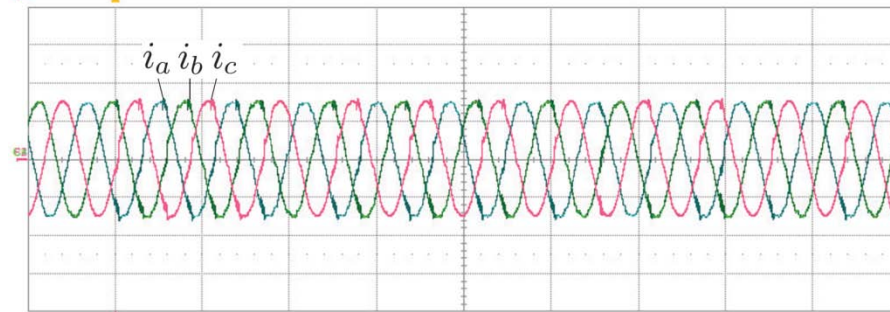
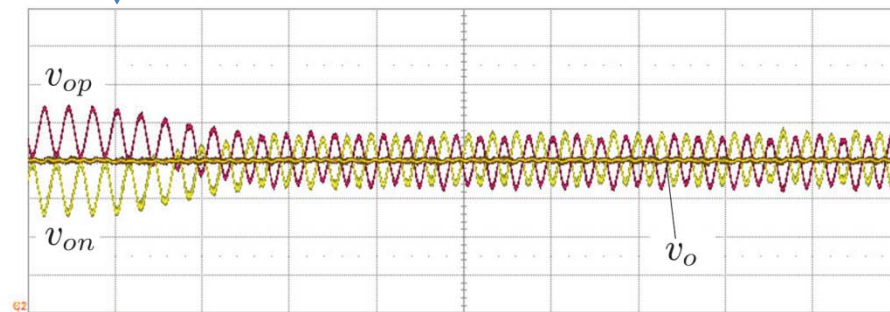
  

Channel	Scale	Offset	Unit
C1	10.0 V/div	-380.000 V	V
C2	10.0 V	-380 V	V
C3	10.0 A	0.0 mA	A
C4	10.0 A	0 mA	A
F1	20.0 V	20 ms	V
F2	10.0 A	20 ms	A

Parameter	Value
Tbase	-30.0 ms
Trigger	Stop
Ext DC	3.00 V
1 MS	5 MS/s
Edge	Positive

Balance control on



Measure	value	status
P3:rms(C3)	10.737 A	✓
P4:rms(C4)	10.704 A	✓
P5:mean(F1)	760.3131 V	✓
P6:rms(F2)	10.74 A	✓
P7:rms(F3)	---	
P8:---	---	

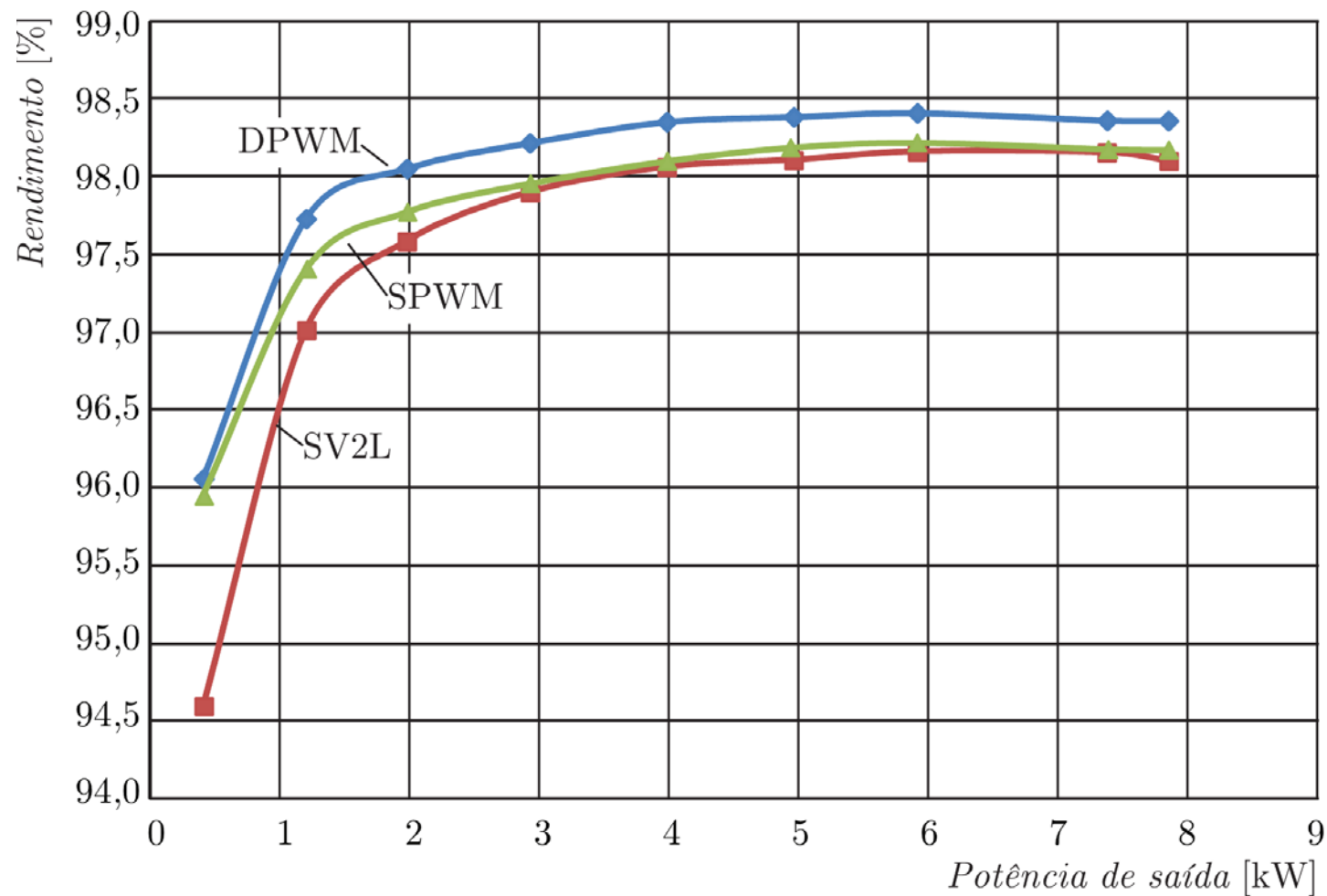
  

Channel	Scale	Offset	Unit
C1	10.0 V/div	-380.000 V	V
C2	10.0 V	-380 V	V
C3	10.0 A	0.0 mA	A
C4	10.0 A	0 mA	A
F1	20.0 V	20 ms	V
F2	10.0 A	20 ms	A

Parameter	Value
Tbase	-30.0 ms
Trigger	Stop
Ext DC	3.00 V
1 MS	5 MS/s
Edge	Positive

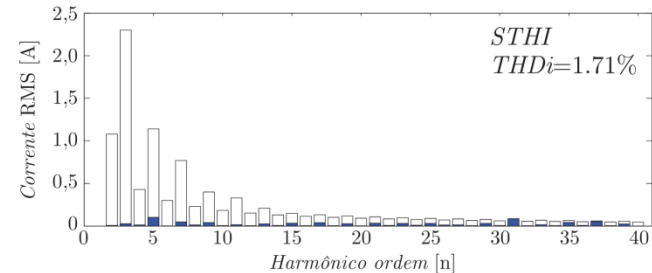
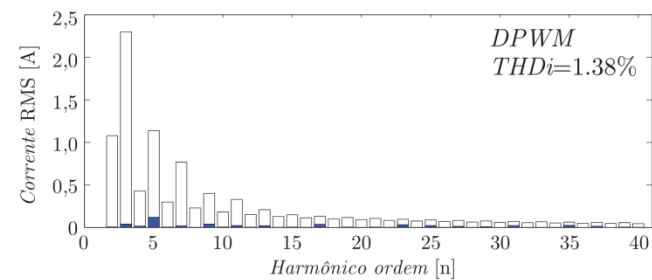
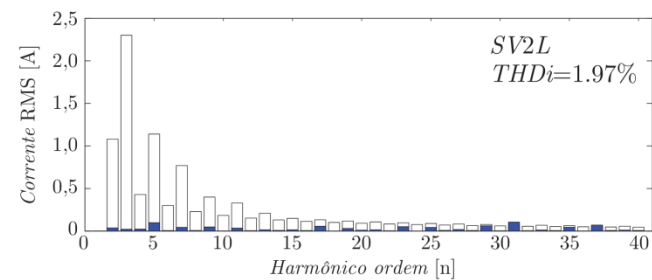
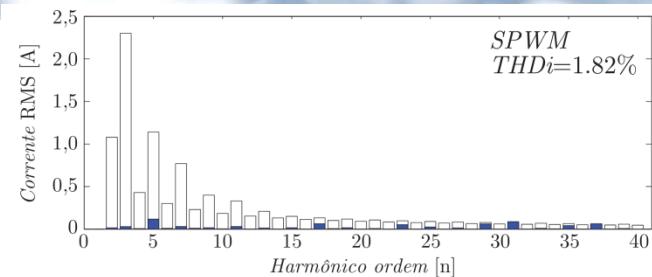
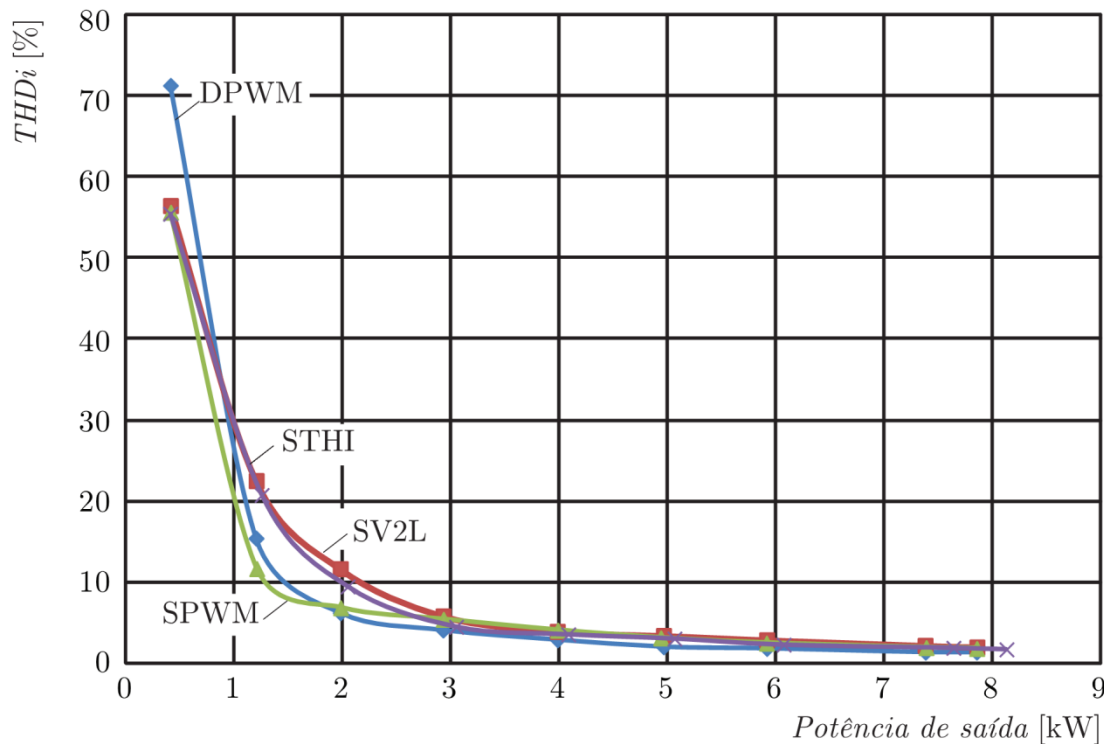
- Efficiency



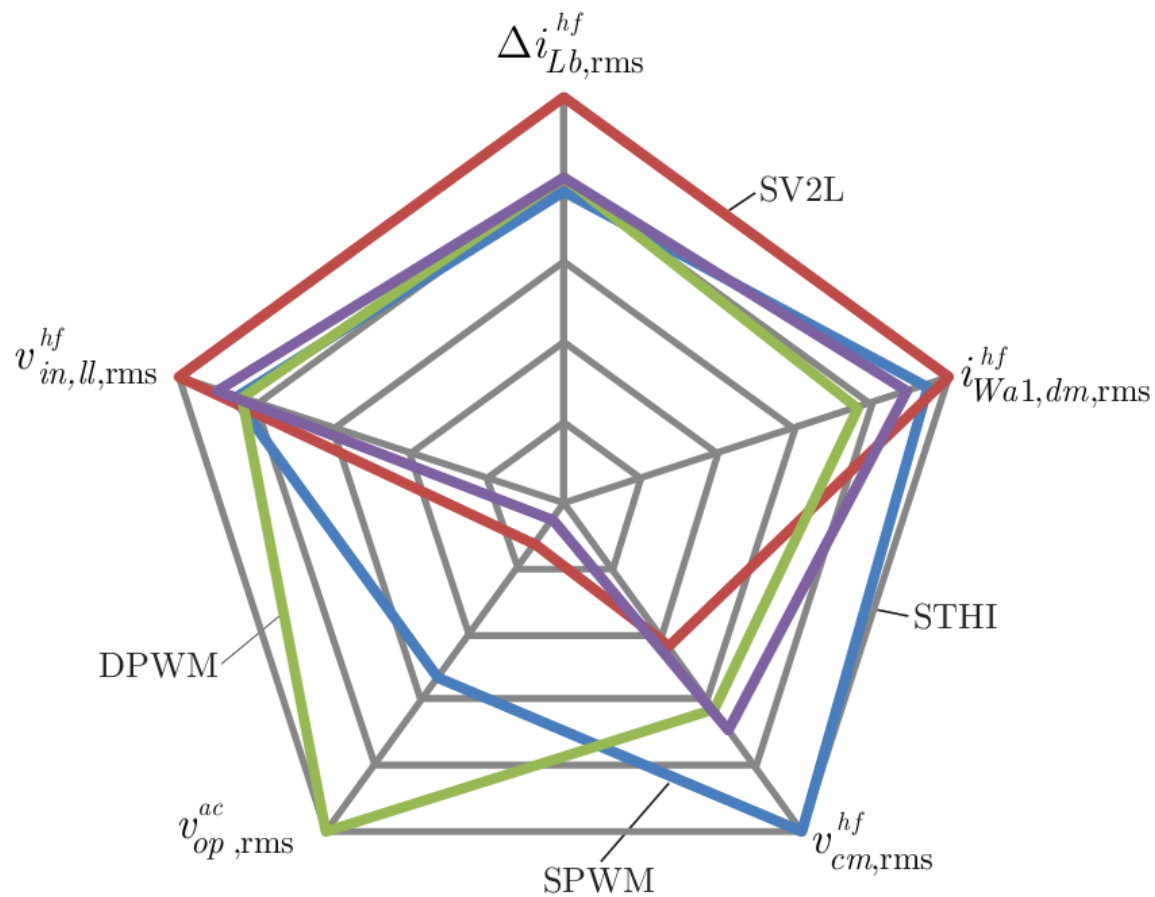
# MLMSR N=4



- THDi



- Comparison

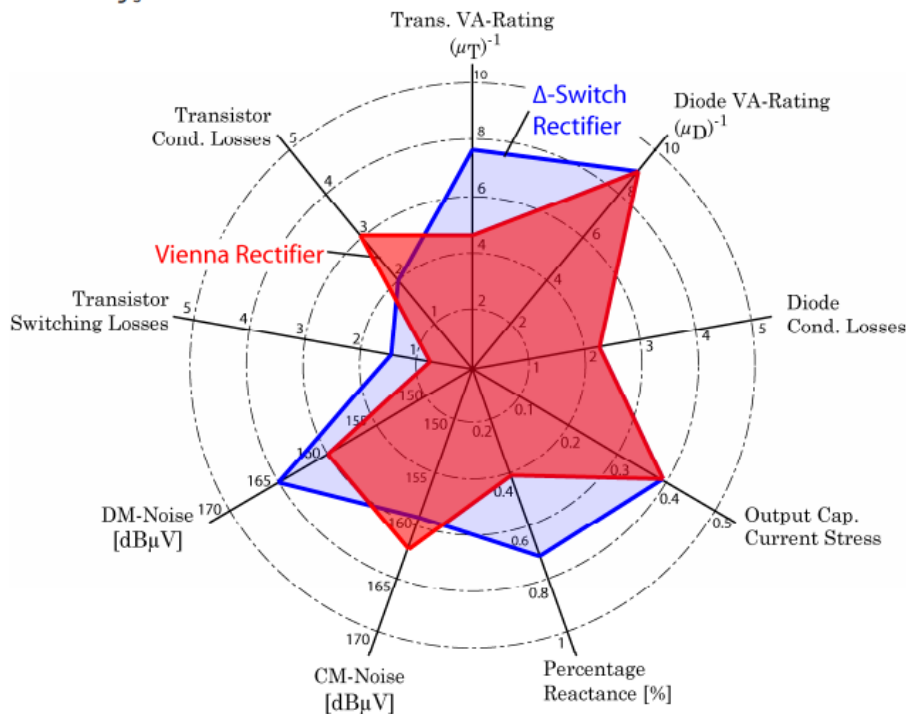


# Comparison

## Comparative Evaluation (I)

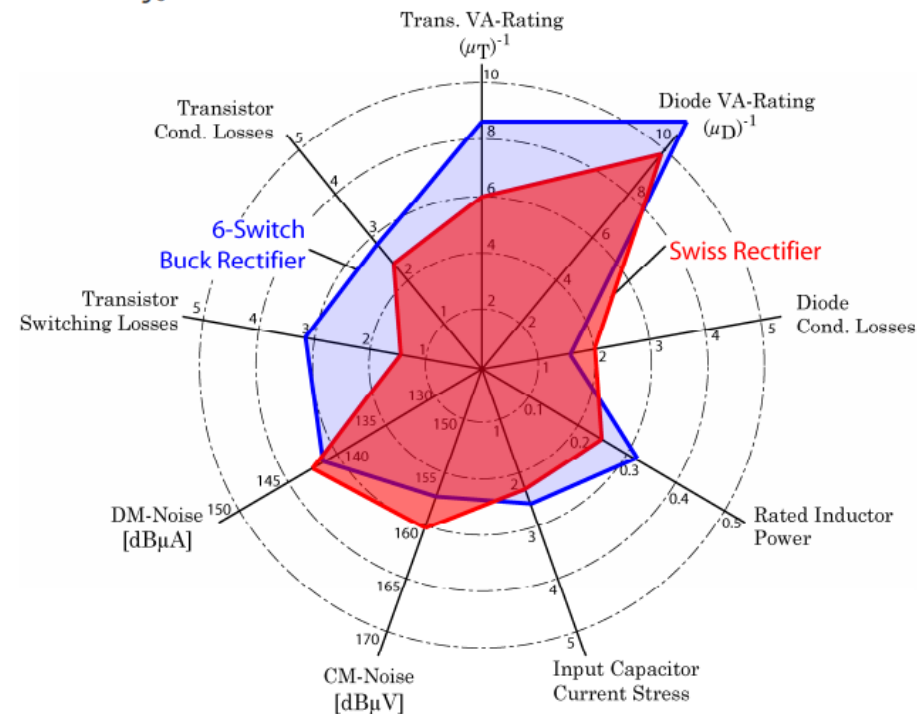
### ► Boost-Type VIENNA / $\Delta$ -Switch Rectifier

$V_{LL} = 400 \text{ V (50 Hz)}$   
 $P_o = 10 \text{ kW}$   
 $U_o = 720 \text{ V}$   
 $f_s = 72 \text{ kHz}$



### ► Buck-Type SWISS/ 6-Switch Rectifier

$V_{LL} = 400 \text{ V (50 Hz)}$   
 $P_o = 10 \text{ kW}$   
 $U_o = 360 \text{ V}$   
 $f_s = 72 \text{ kHz}$



## Performance Indices

### ► Diodes

$$\text{Diode VA - Rating} = \frac{1}{\mu_D} = \frac{\sum_n V_{D,\max,n} I_{D,\max,n}}{P_o}$$

$$\text{Diode Conduction Losses} = \frac{\sum_n I_{D,\text{avg},n}}{I_o}$$

### ► Power Passives

$$\text{Percentage Reactance} = \frac{2\pi f_N I_N L_N}{V_N}$$

$$\text{Rated Inductor Power} = \frac{I_L \Delta I_{L,\text{pkpk}} L f_s}{P_o}$$

$$\text{Capacitive Current Stress} = \frac{\sum_n I_{C,\text{rms},n}}{I_o}$$

### ► Transistors

$$\text{Transistor VA - Rating} = \frac{1}{\mu_T} = \frac{\sum_n V_{T,\max,n} I_{T,\max,n}}{P_o}$$

$$\text{Transistor Conduction Losses} = \frac{\sum_n I_{T,\text{rms},n}}{I_o}$$

$$\text{Transistor Sw. Losses Boost} = \frac{\sum_n I_{T,\text{avg},n} V_{T,n}}{P_o}$$

$$\text{Transistor Sw. Losses Buck} = \frac{\sum_n I_{T,n} V_{T,\text{avg},n}}{P_o}$$

### ► Conducted Noise (DM, CM)

$$V_{\text{Noise}} = V_{DM} + V_{CM} \quad V_{CM} = \frac{V_a + V_b + V_c}{3}$$

$$V_{DM}^2 = V_{DM,\text{tot}}^2 - V_{N,\text{rms}}^2$$

$$V_{CM}^2 = V_{CM,\text{tot}}^2 - V_{CM,\text{LF}}^2$$

# Dc-dc converters for EV battery chargers



## High Efficiency DC-DC Converter for EV Battery Charger Using Hybrid Resonant and PWM Technique

Hongmei Wan

Thesis submitted to the faculty of the  
Virginia Polytechnic Institute and State University



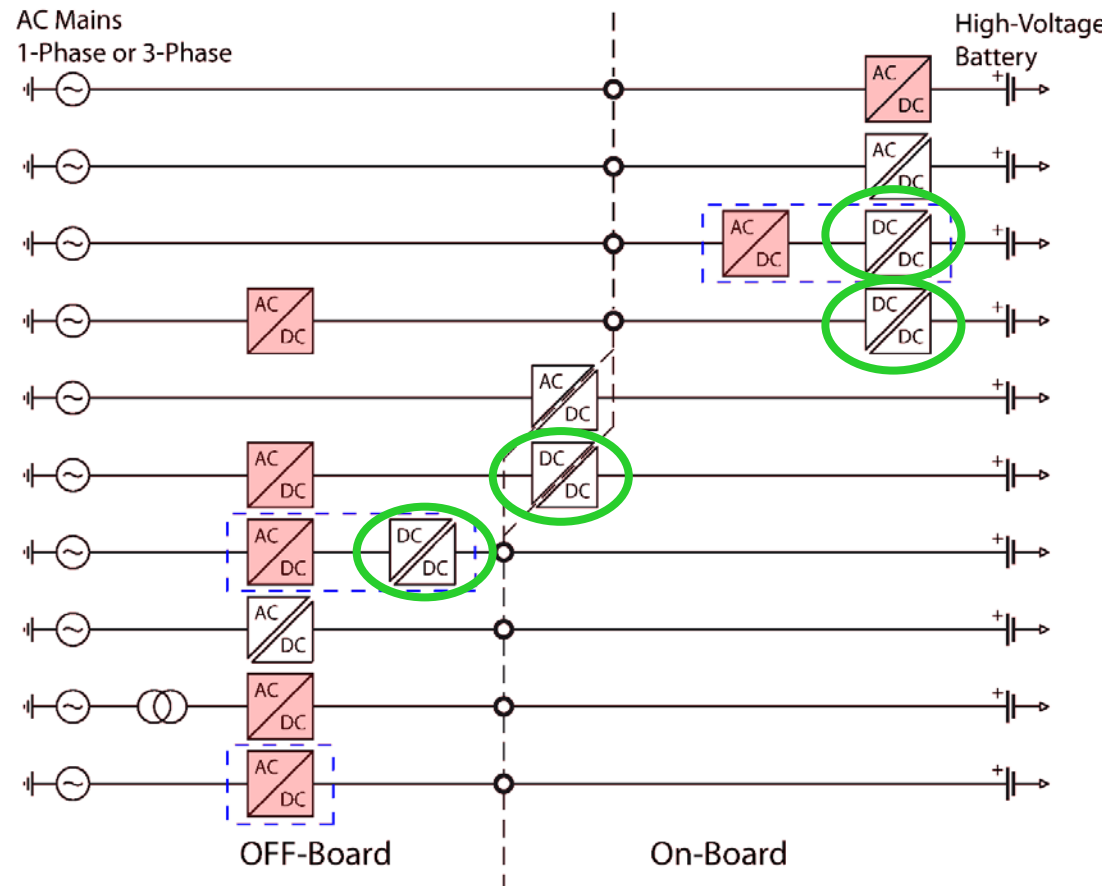
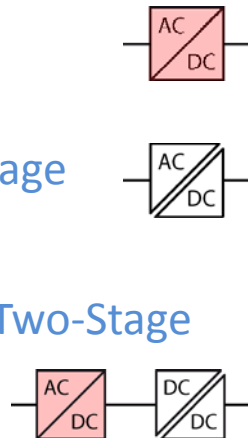
# Power Electronics for EV Charging Systems

## Basic Requirements

- Wide Voltage Range – Voltage Adaption
- Output Current Control
- Mains Sinusoidal Current Shaping
- Isolation of Mains and Battery (?)

## Basic Topologies

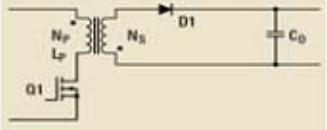
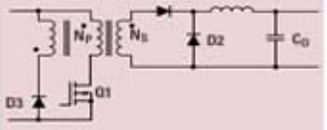
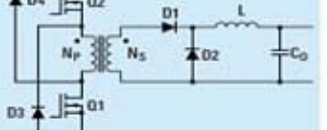
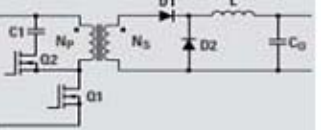
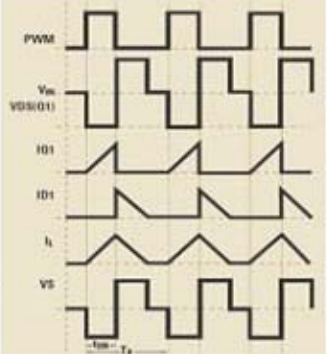
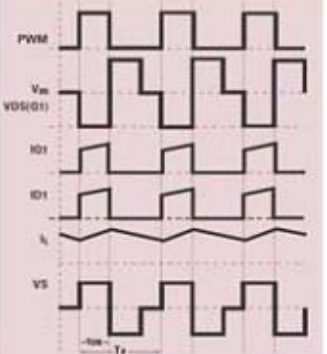
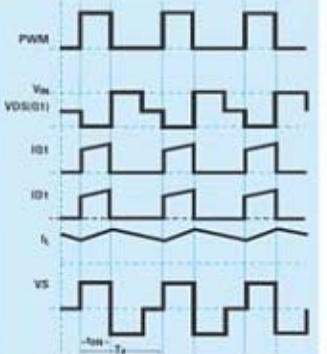
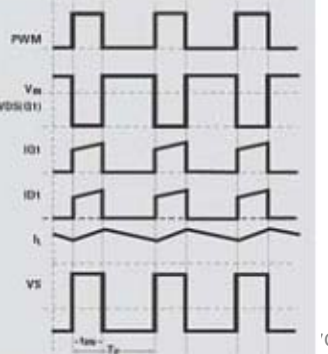
- Non-Isolated
- Isolated Single-Stage
- Non- or Isolated Two-Stage



--- Standard Solutions

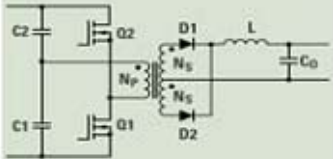
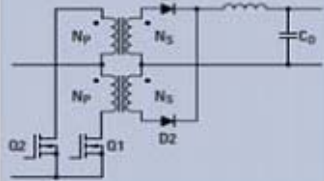
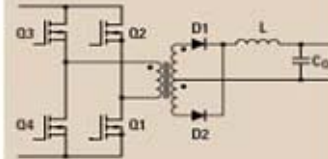
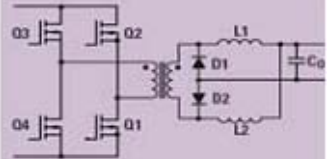
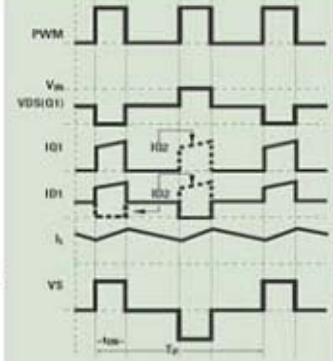
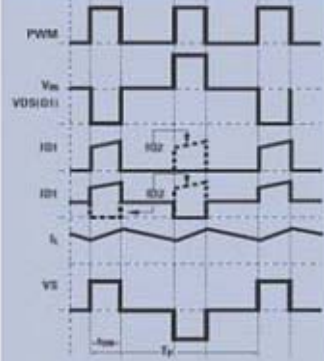
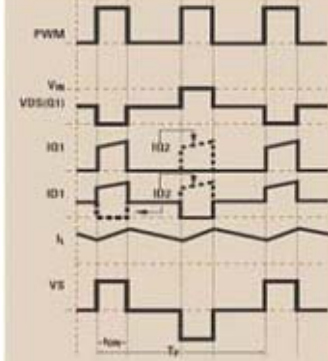
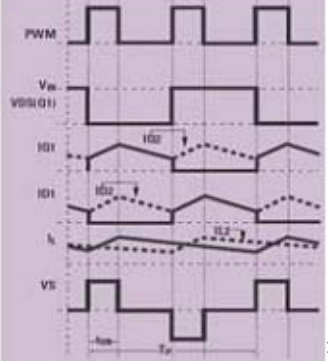
# Insulated dc-dc converters

Table 1.3: Power Supply Topologies from www.ti.com

Type of Converter	FLYBACK	FORWARD	2 SWITCH FORWARD	ACTIVE CLAMP FORWARD
Circuit Configuration	Equations and Waveforms for Discontinuous Mode 			
Ideal Transfer Function*	$\frac{V_{OUT}}{V_{IN}} = D \times \sqrt{\frac{T_P \times V_{OUT}}{2 \times I_{OUT} \times L_P}}$	$\frac{V_{OUT}}{V_{IN}} = \left(\frac{N_S}{N_P}\right) \times \left(\frac{t_{ON}}{T_P}\right) = \left(\frac{N_S}{N_P}\right) \times D$	$\frac{V_{OUT}}{V_{IN}} = \left(\frac{N_S}{N_P}\right) \times \left(\frac{t_{ON}}{T_P}\right) = \left(\frac{N_S}{N_P}\right) \times D$	$\frac{V_{OUT}}{V_{IN}} = \left(\frac{N_S}{N_P}\right) \times \left(\frac{t_{ON}}{T_P}\right) = \left(\frac{N_S}{N_P}\right) \times D$
Drain Current*	$I_{O1} (\text{max}) = \left(\frac{V_{IN} \times t_{ON}}{L_P}\right)$	$I_{O1} (\text{max}) = \left(\frac{N_S}{N_P}\right) \times I_{OUT}$	$I_{O1} (\text{max}) = \left(\frac{N_S}{N_P}\right) \times I_{OUT}$	$I_{O1} (\text{max}) = \left(\frac{N_S}{N_P}\right) \times I_{OUT}$
Drain Voltage*	$V_{DS} = V_{IN} + V_{OUT} \times \left(\frac{N_P}{N_S}\right)$	$V_{DS} = 2 \times V_{IN}$	$V_{DS} = V_{IN}$	$V_{DS} = V_{IN} \times \left(\frac{1}{1-D}\right)$
Average Diode Current*	$I_{D1} = I_{OUT}$	$I_{D1} = I_{OUT} \times D$	$I_{D1} = I_{OUT} \times D$	$I_{D1} = I_{OUT} \times D$
Diode Reverse Voltage*	$V_{D1} = V_{OUT} + V_{IN} \times \left(\frac{N_S}{N_P}\right)$	$V_{D1} = V_{OUT} + V_{IN} \times \left(\frac{N_S}{N_P}\right)$	$V_{D1} = V_{OUT} + V_{IN} \times \left(\frac{N_S}{N_P}\right)$	$V_{D1} = V_{OUT} + V_{IN} \times \left(\frac{N_S}{N_P}\right) \times \left(\frac{1}{1-D}\right)$
Voltage and Current Waveforms				

\* Excludes ripple current and output diode voltage drop. Continuous conduction mode shown (unless otherwise noted). For

# Insulated dc-dc converters

Type of Converter	HALF BRIDGE	PUSH PULL	FULL BRIDGE	PHASE SHIFT ZVT
Circuit Configuration				
Ideal Transfer Function*	$\frac{V_{OUT}}{V_{IN}} = \left(\frac{N_S}{N_P}\right) \times \left(\frac{t_{ON}}{T_P}\right) = \left(\frac{N_S}{N_P}\right) \times D$	$\frac{V_{OUT}}{V_{IN}} = 2 \times \left(\frac{N_S}{N_P}\right) \times \left(\frac{t_{ON}}{T_P}\right) = 2 \times \left(\frac{N_S}{N_P}\right) \times D$	$\frac{V_{OUT}}{V_{IN}} = 2 \times \left(\frac{N_S}{N_P}\right) \times \left(\frac{t_{ON}}{T_P}\right) = 2 \times \left(\frac{N_S}{N_P}\right) \times D$	$\frac{V_{OUT}}{V_{IN}} = 2 \times \left(\frac{N_S}{N_P}\right) \times \left(\frac{t_{ON}}{T_P}\right) = 2 \times \left(\frac{N_S}{N_P}\right) \times D$
Drain Current*	$I_{Q1} (\text{max}) = \left(\frac{N_S}{N_P}\right) \times I_{OUT}$	$I_{Q1} (\text{max}) = \left(\frac{N_S}{N_P}\right) \times I_{OUT}$	$I_{Q1} (\text{max}) = \left(\frac{N_S}{N_P}\right) \times I_{OUT}$	$I_{Q1} (\text{max}) = \left(\frac{N_S}{N_P}\right) \times I_{OUT}$
Drain Voltage*	$V_{DS} = V_{IN}$	$V_{DS} = 2 \times V_{IN}$	$V_{DS} = V_{IN}$	$V_{DS} = V_{IN}$
Average Diode Current*	$I_{D1} = (I_{OUT} \times D) + \frac{I_{OUT}}{2} \times (1-2D)$	$I_{D1} = (I_{OUT} \times D) + \frac{I_{OUT}}{2} \times (1-2D)$	$I_{D1} = (I_{OUT} \times D) + \frac{I_{OUT}}{2} \times (1-2D)$	$I_{D1} = \frac{1}{2} \times I_{OUT}$
Diode Reverse Voltage*	$V_{D1} = V_{IN} \times \left(\frac{N_S}{N_P}\right)$	$V_{D1} = V_{IN} \times \left(\frac{N_S}{N_P}\right) \times 2$	$V_{D1} = V_{IN} \times \left(\frac{N_S}{N_P}\right) \times 2$	$V_{D1} = V_{IN} \times \left(\frac{N_S}{N_P}\right)$
Voltage and Current Waveforms				

\* Excludes ripple current and output diode voltage drop. Continuous conduction mode shown (unless otherwise noted). For



# Insulated resonant dc-dc converters

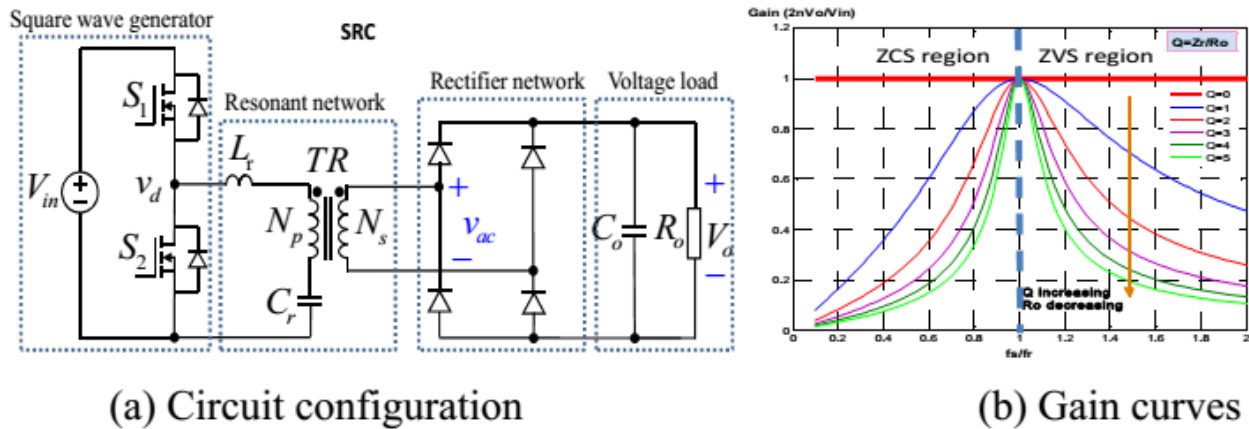


Fig.1.7 Half bridge SRC

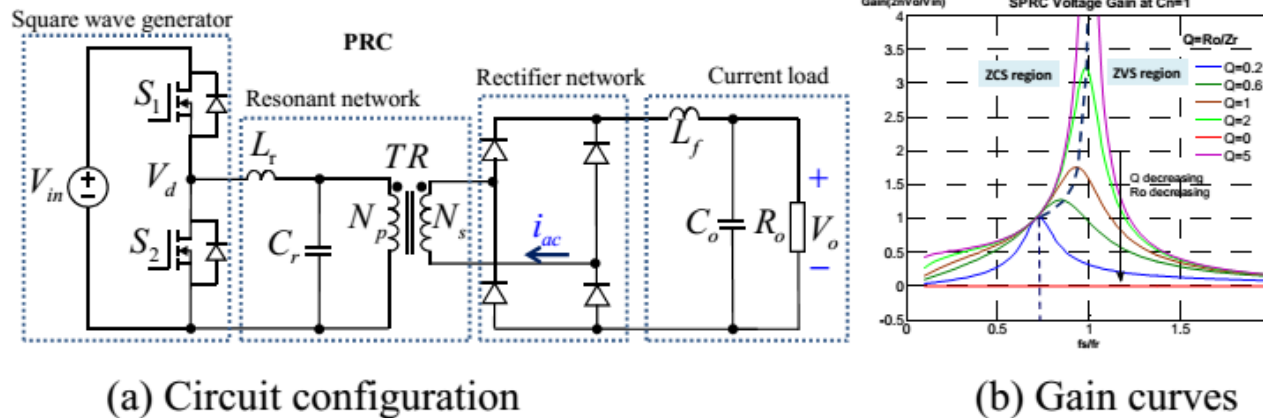


Fig.1.8 Half Bridge PRC

# Insulated resonant dc-dc converters

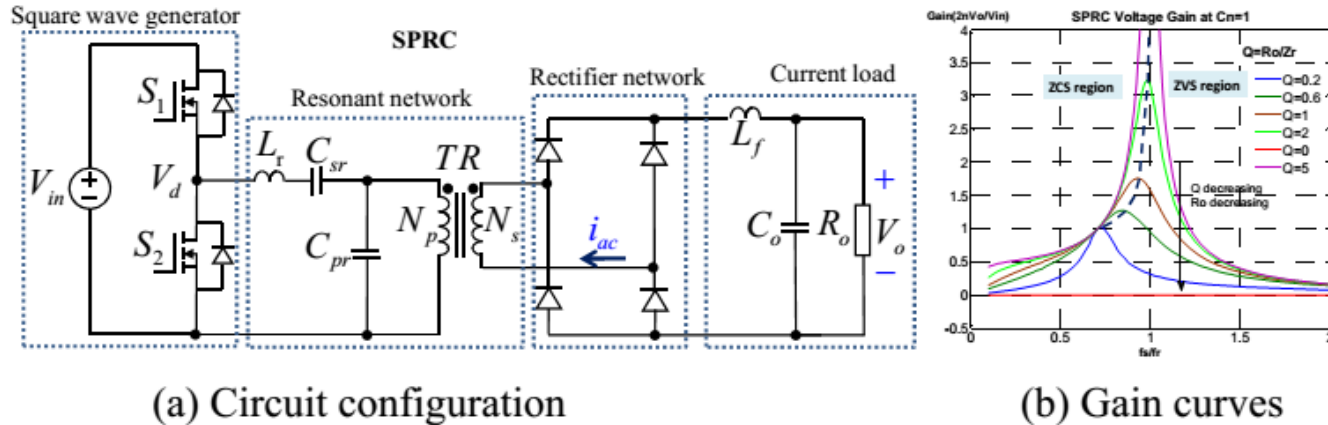


Fig.1.9 Half Bridge SPRC

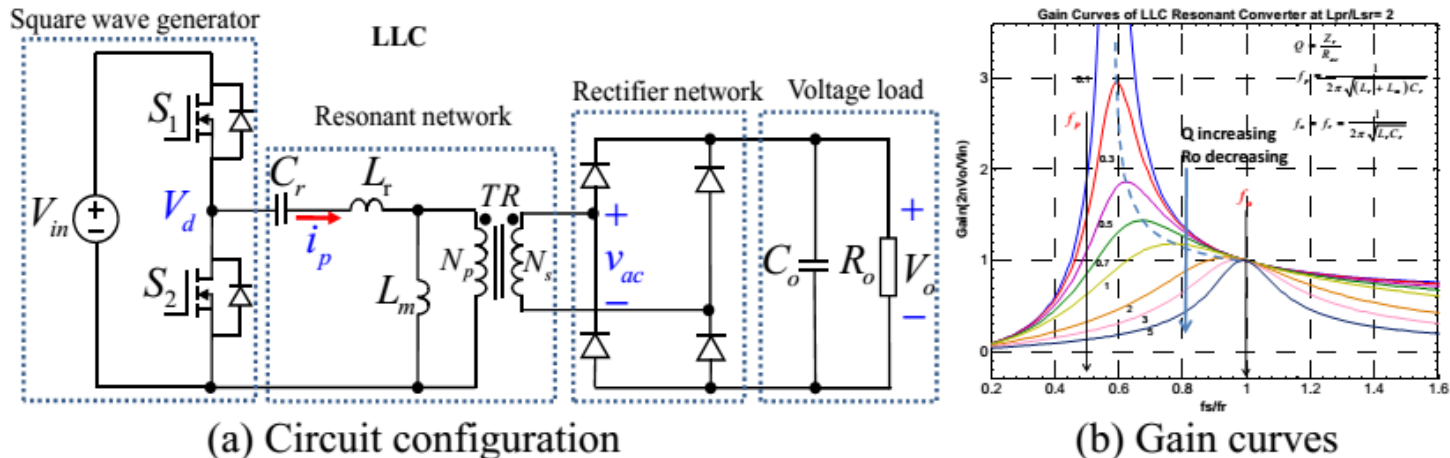


Fig.1.10 Half Bridge LLC Resonant Converter

# Most popular EV topologies



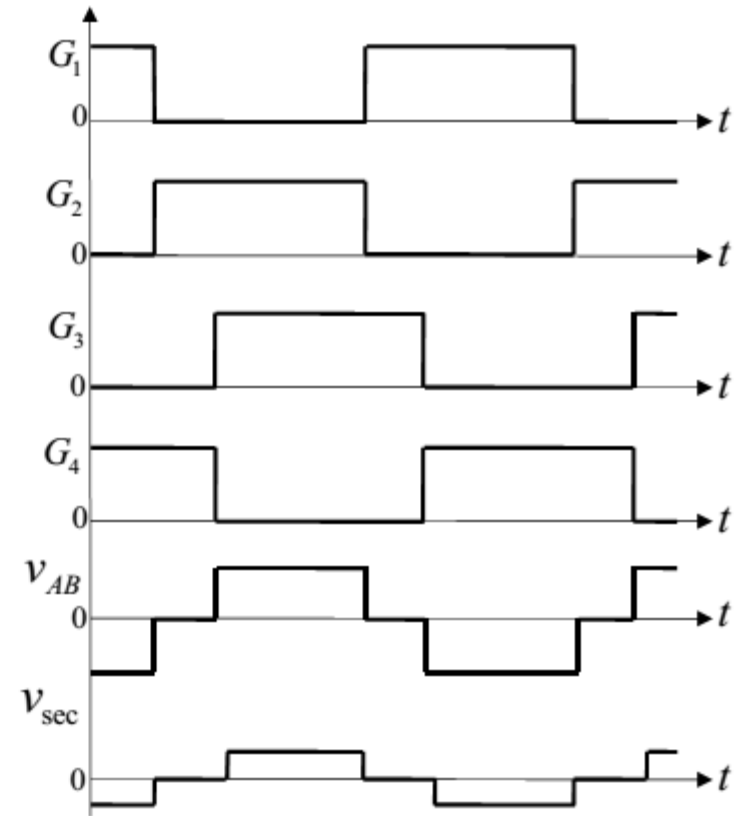
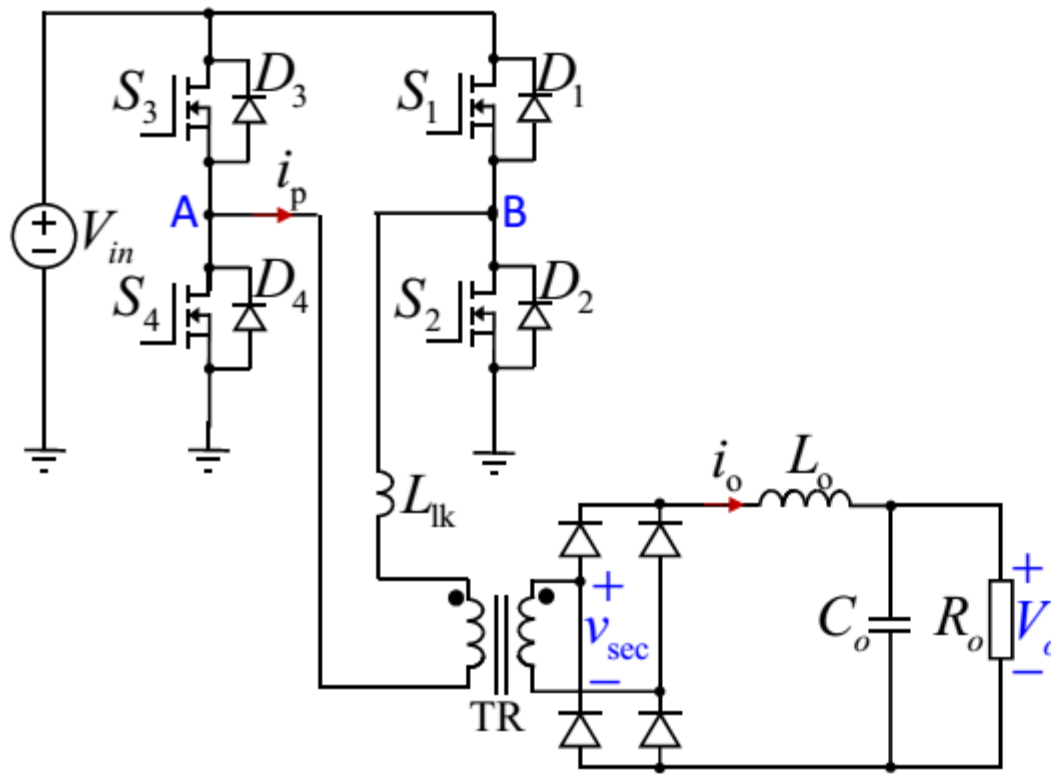
- 1) A soft-switched full-bridge (FB) DC-DC converter;
- 2) An asymmetrically controlled zero-voltage switched (ZVS) half-bridge (HB) converter;
- 3) An active-clamped soft-switched forward converter.

J. Zhang, C.Y. Lin, X. Zhuang, K. Rinne, D. Sable, G. Hua and F.C. Lee, “Design of A 4kw On-Board Battery Charger for Electric Vehicle,” Annual VPEC Seminar, September 1995.

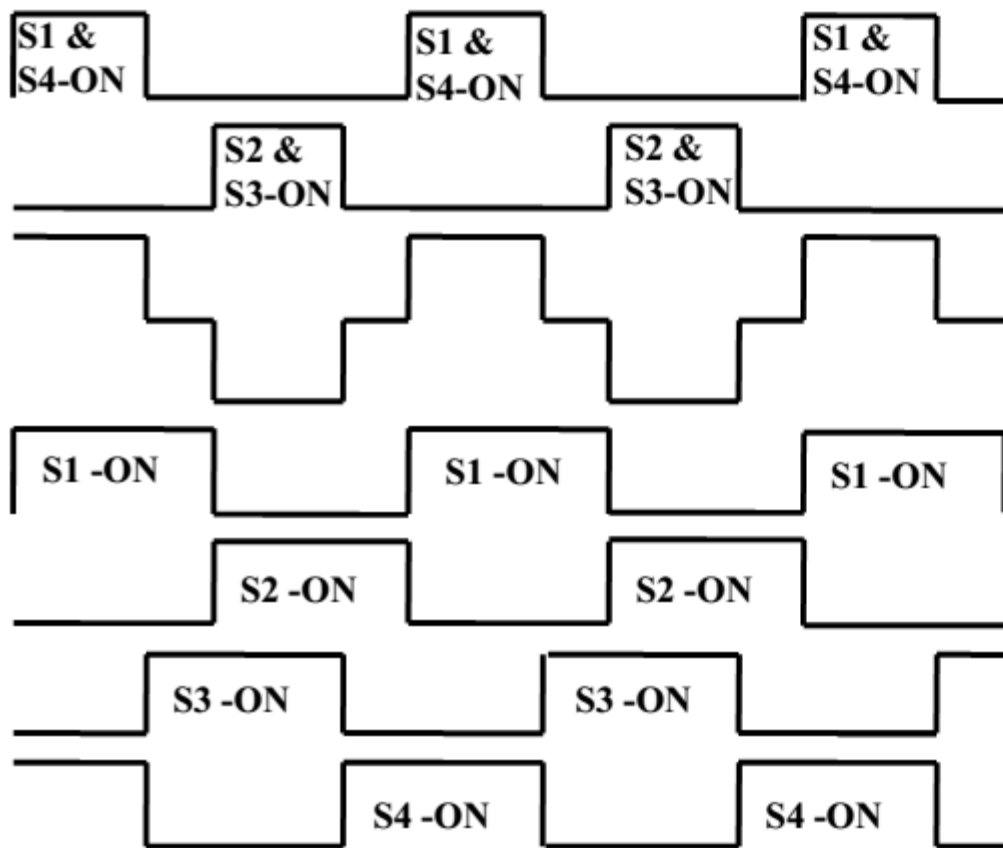
W. Andreyckak, “Active Clamp and Reset Technique Enhances Forward Converter Performance,” in Unitrode Power Supply Design Seminar, 1994.

T. Ninomiya, N. Matsumoto, M. Nakahara, and K. Harada, “Static And Dynamic analysis of Zero-Voltage-Switched Half-Bridge Converter with PWM Control,” IEEE PESC, 1991.

# Phase-shifted Full-bridge ZVS



# Phase-shifted Full-bridge ZVS



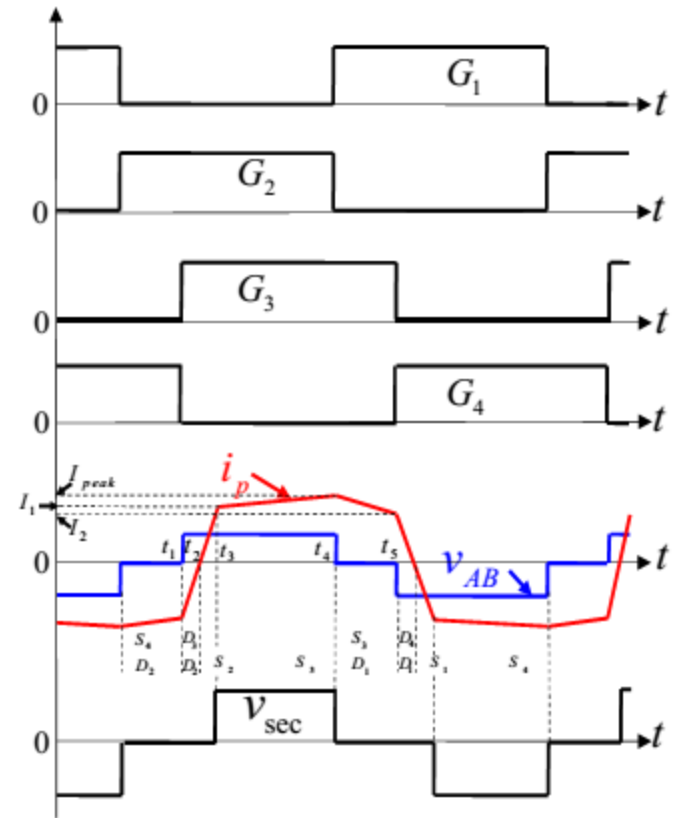
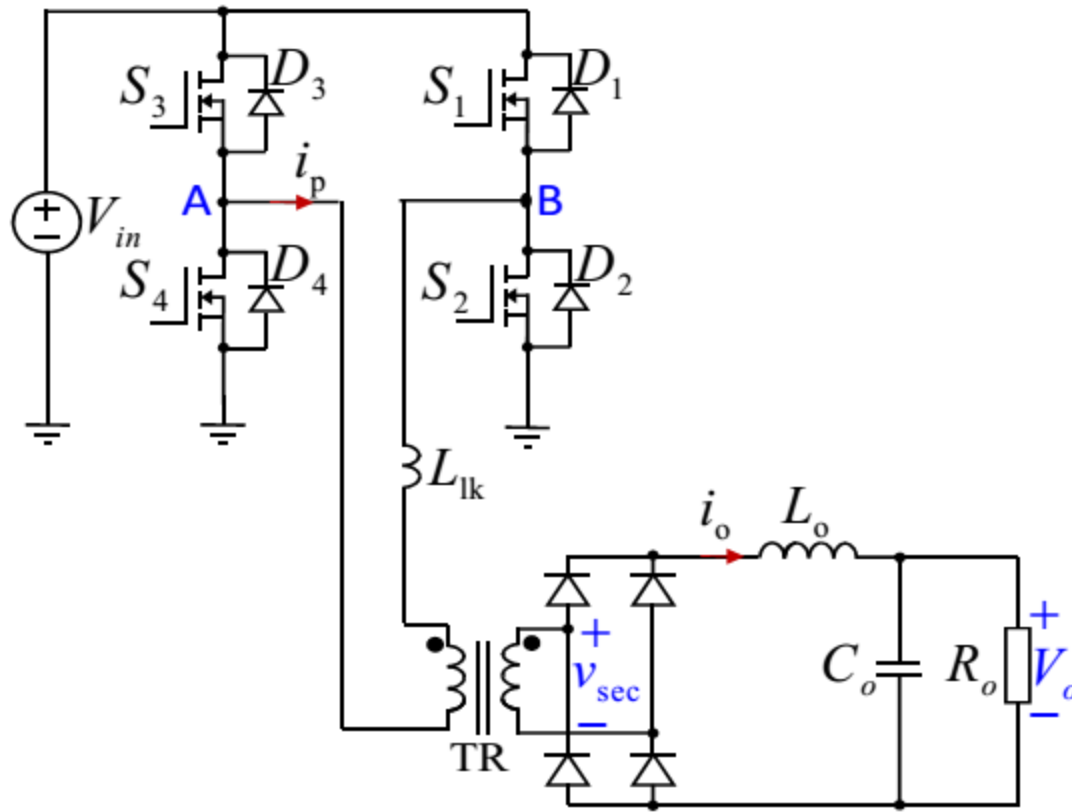
Full bridge topology switching control

Transformer primary winding voltage

Phase shifted FB-ZVS PWM DC/DC converter switching control



# Phase-shifted Full-bridge ZVS



# Phase-shifted Full-bridge ZVS

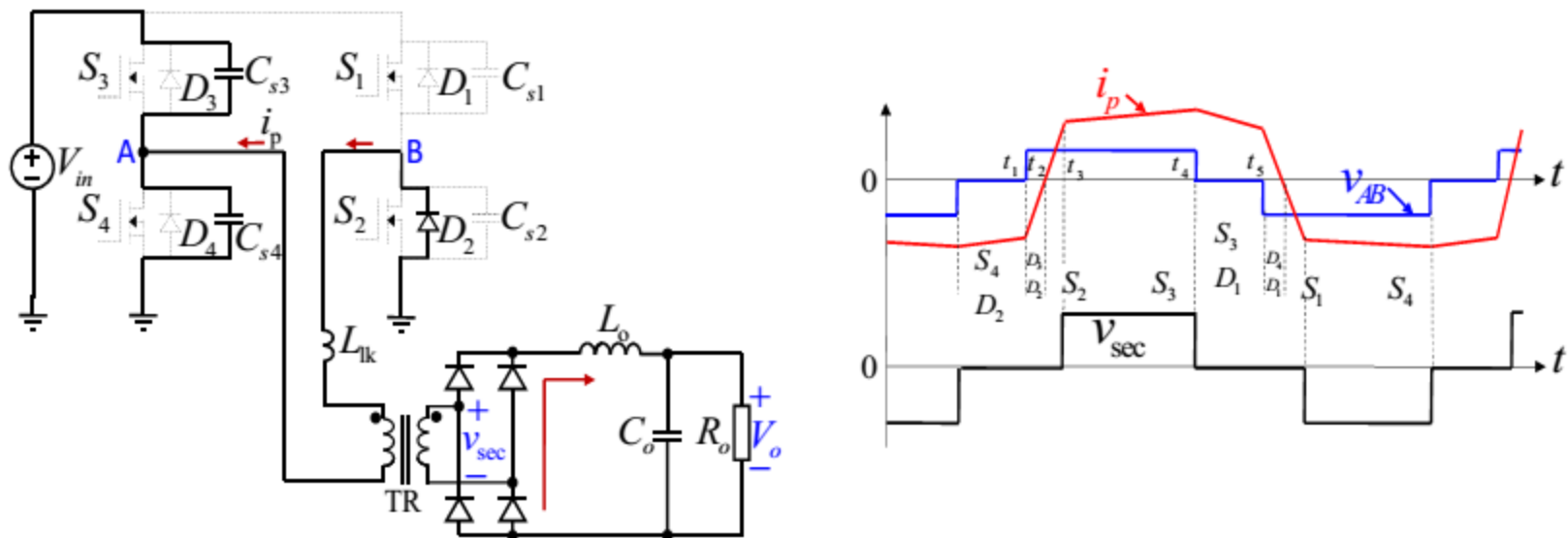


Fig.2.4 Model1: at time t1

# Phase-shifted Full-bridge ZVS

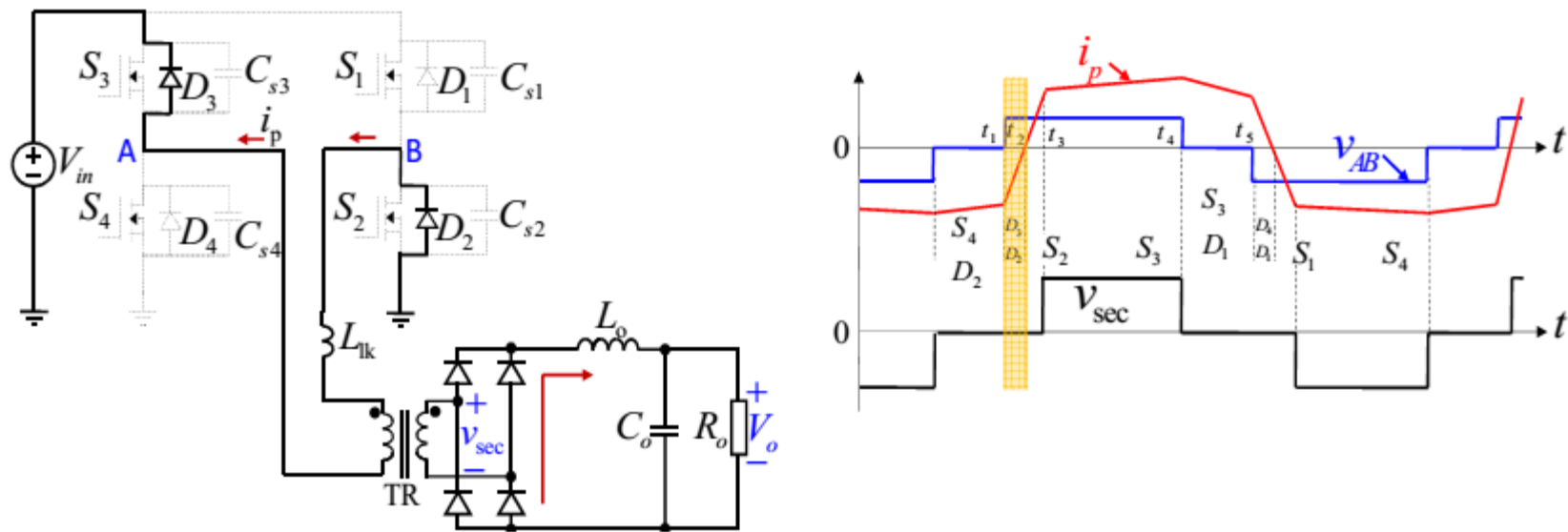


Fig.2.5 Mode2: at interval  $t_1 \sim t_2$

# Phase-shifted Full-bridge ZVS

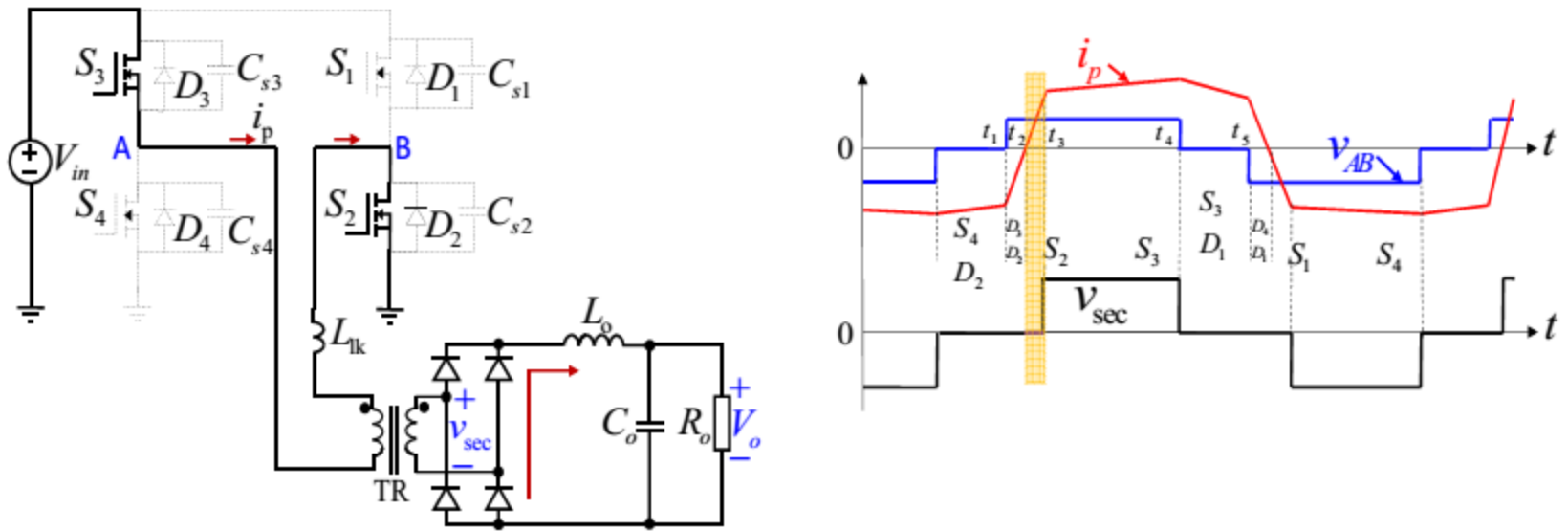


Fig.2.6 Mode3: at interval  $t_2 \sim t_3$

# Phase-shifted Full-bridge ZVS

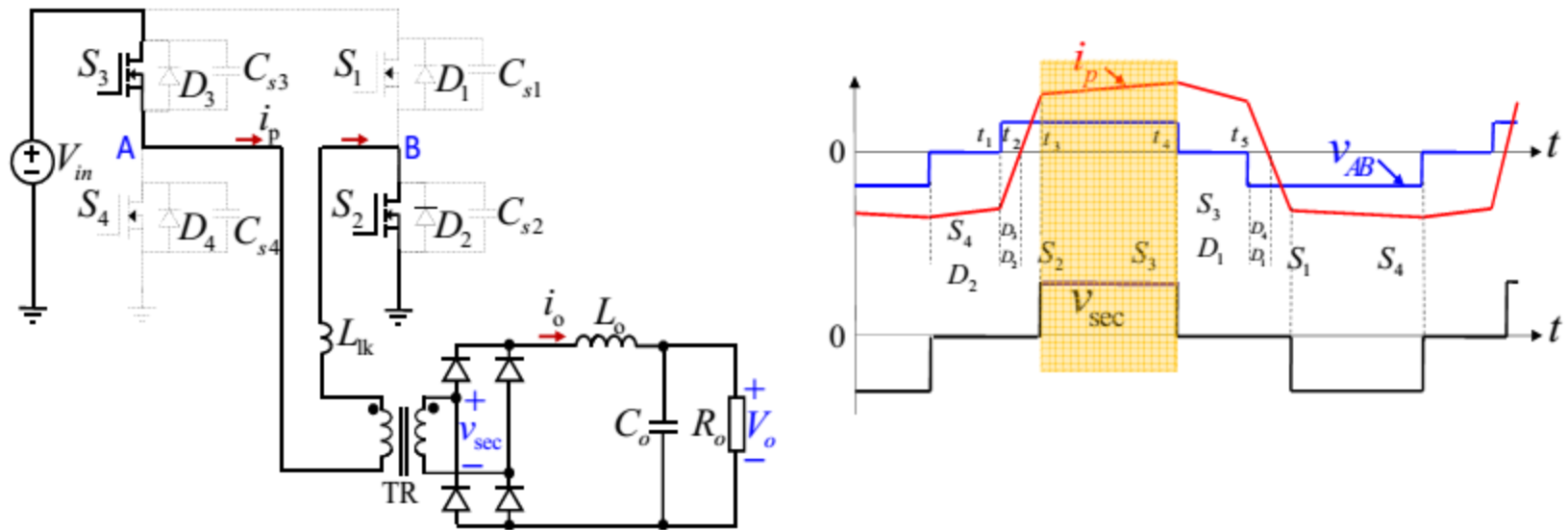


Fig.2.7 Mode4: at interval  $t_3 \sim t_4$

# Phase-shifted Full-bridge ZVS

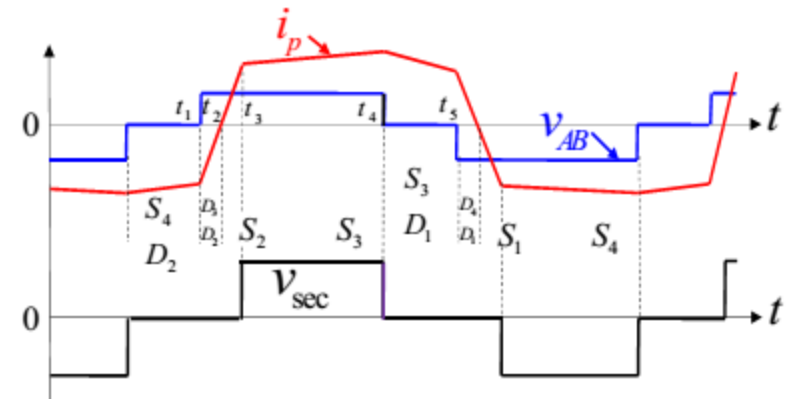
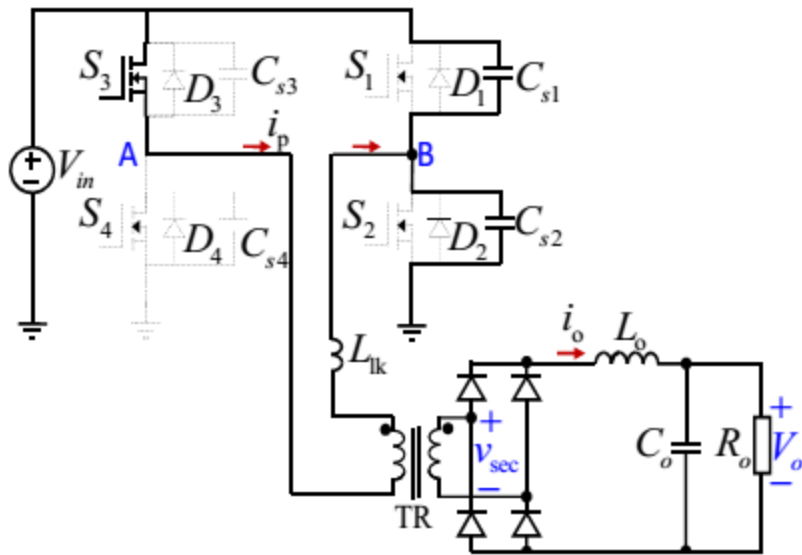


Fig.2.8 Mode5: at time  $t_4$

# Phase-shifted Full-bridge ZVS

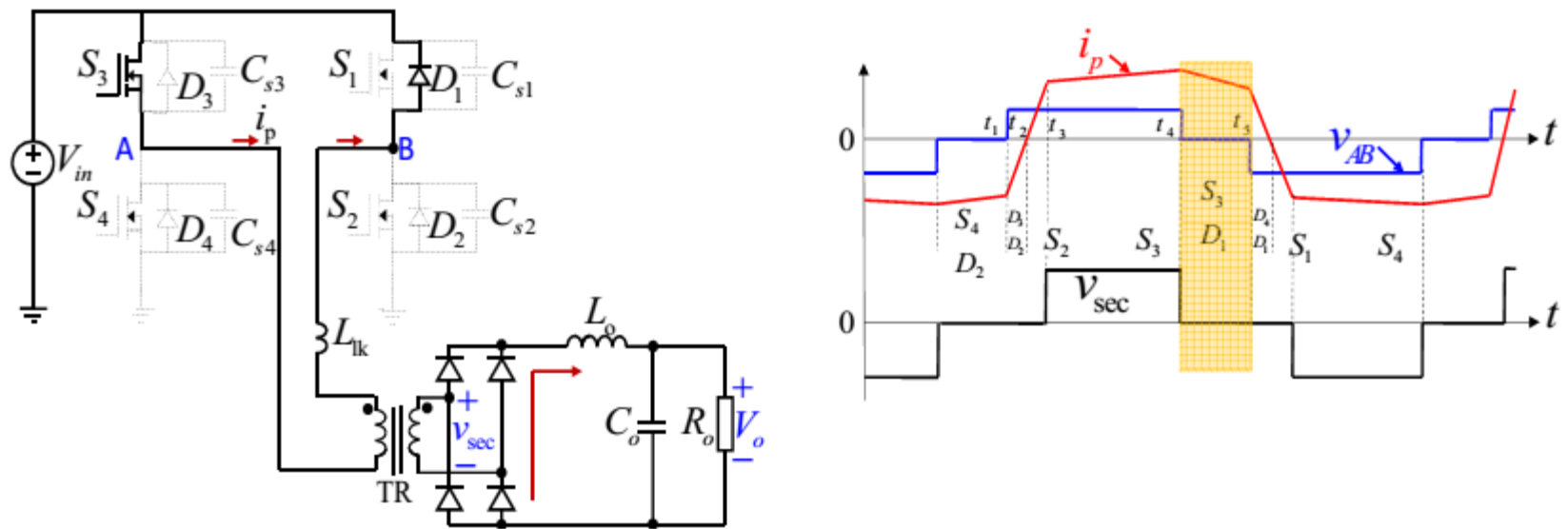
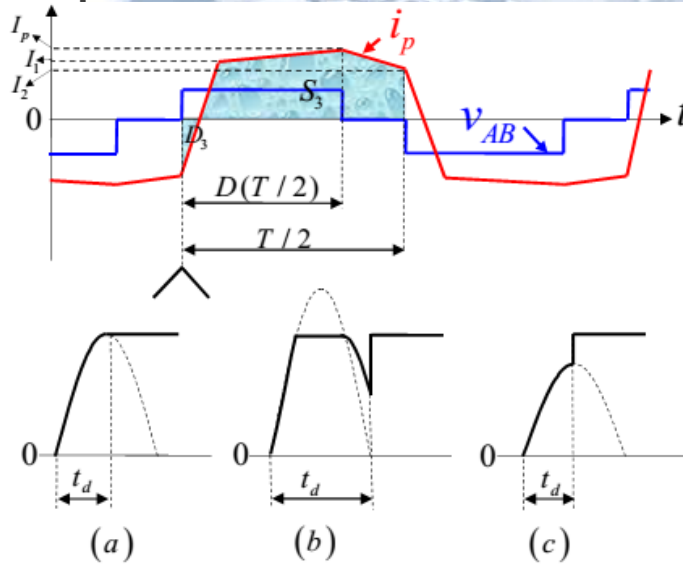


Fig.2.9 Mode6: interval  $t_4 \sim t_5$

# ZVS on $S_3$ - $S_4$ (lagging leg)



$$I_{ZVS} = \sqrt{\frac{C_{s3} // C_{s4} + C_{tr}}{L_{lk}}} V_{in}$$

$$\omega_r = \frac{1}{\sqrt{L_{lk} (C_{s3} // C_{s4})}}$$

$$t_d^{\max} = \frac{1}{4} T = \frac{\pi}{2} \sqrt{L_{lk} (C_{s3} // C_{s4} // C_{tr})}$$

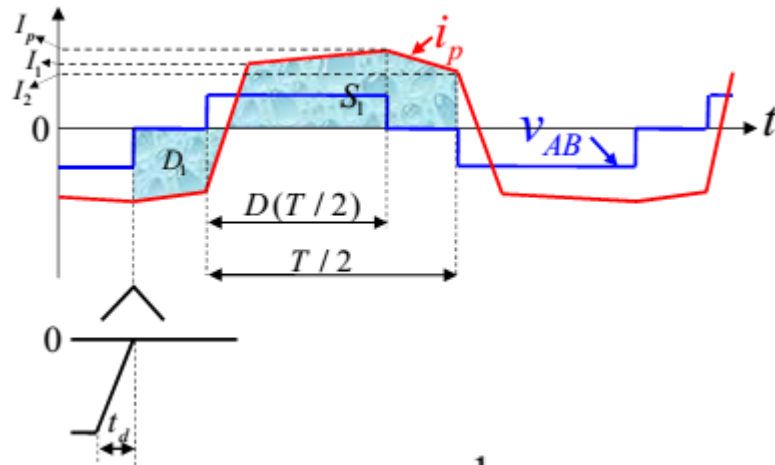
Fig.2.10 Detail of the rising edge of the voltage across the switch of lagging leg

where

- (a) corresponds to the limit case when the energy in  $L_{lk}$  is equal to the energy required to charge the capacitances.
- (b) corresponds to the case when the energy in  $L_{lk}$  is larger than the energy required to charge/discharge the capacitors. The switch output capacitances are charged/discharged in less than one fourth of the resonant period, and the voltage is clamped to the input voltage.
- (c) corresponds to the case when the energy in  $L_{lk}$  is not sufficient to charge/discharge the output capacitances, and ZVS is lost.



# ZVS on $S_1$ - $S_2$ (leading leg)

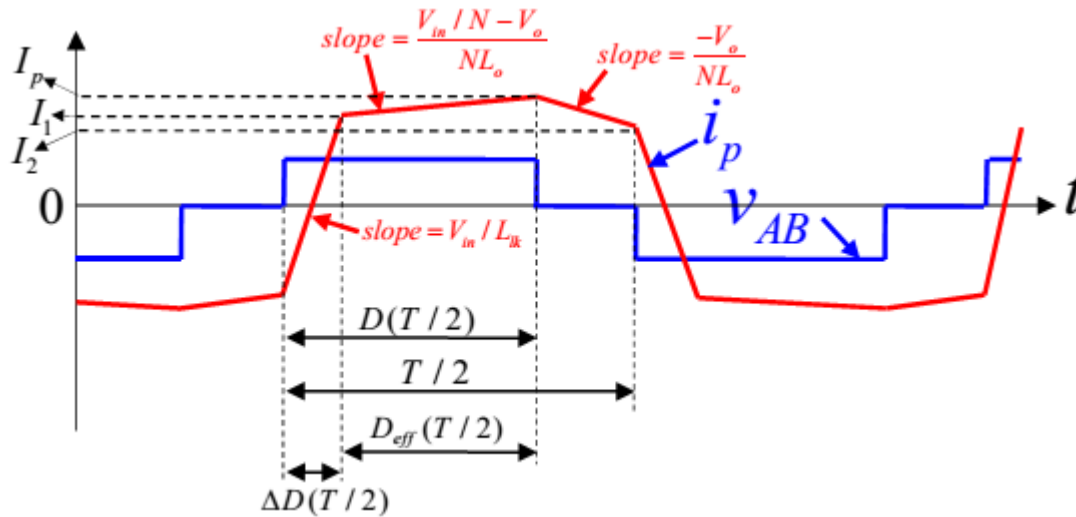


$$I_2 = C_s \frac{dv}{dt}$$

$$dv = V_{in}$$

$$\frac{1}{2}(L_{o-p} + L_{lk})I_2^2 > \frac{1}{2}(C_{s1} // C_{s2})V_{in}^2 + \frac{1}{2}C_{tr}V_{in}^2$$

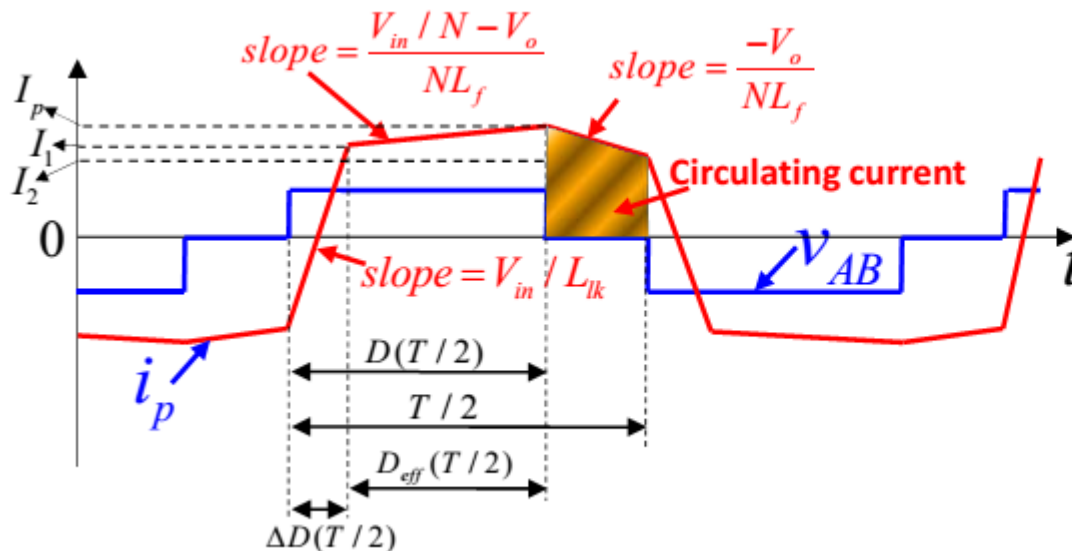
# Phase-shifted Full-bridge ZVS



$$\begin{cases} D_{\text{sec}} = \frac{NV_o}{V_{\text{in}}} \\ D_{\text{eff}} = D_{\text{sec}} = D_{\text{pri}} - \Delta D \\ \Delta D = (I_1 + I_2) / \left( \frac{V_{\text{in}}}{L_{\text{lk}}} \frac{T}{2} \right) = D_{\text{sec}} \frac{4L_{\text{lk}}}{N^2 R_o} f_s \end{cases}$$

# Phase-shifted Full-bridge ZVS

- Low load ZVS is hard to achieve and depends on  $L_{lk}$
- If  $L_{lk}$  is large, duty-cycle is lost
- Maximize  $N_s/N_p$  reduces rectifier voltages, but requires higher  $L_{lk}$
- There is circulating current
- ZVS occurs at the primary, but there are oscillations at the secondary (reverse recovery)



$$I_1 \geq I_{ZVS} = \sqrt{\frac{C_{s3} // C_{s4} + C_{tr}}{L_{lk}}} V_{in}$$

$$\Delta D = D_{sec} \frac{4L_{lk}}{N^2 R_o} f_s$$

# LLC resonant converter

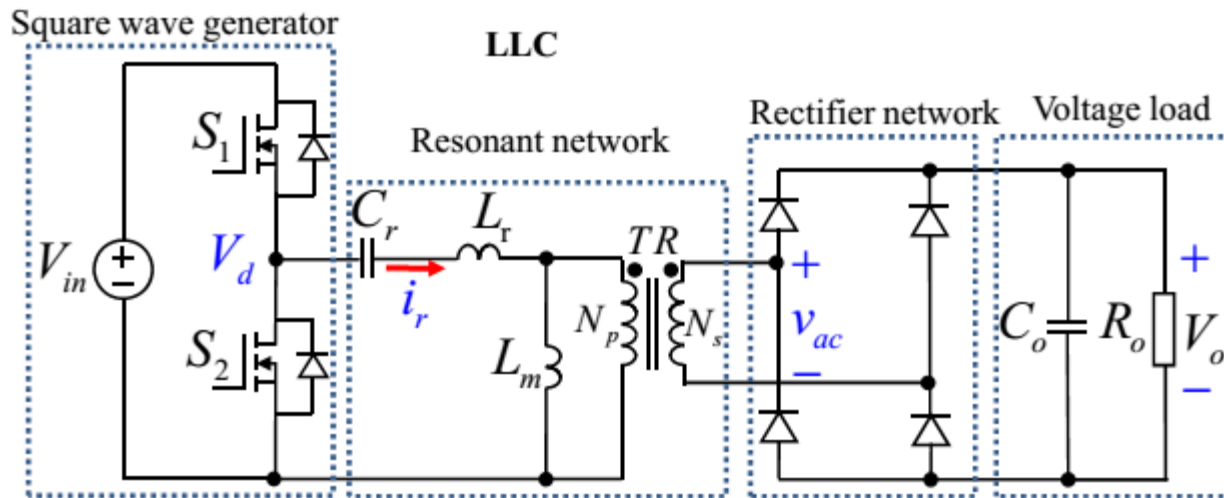
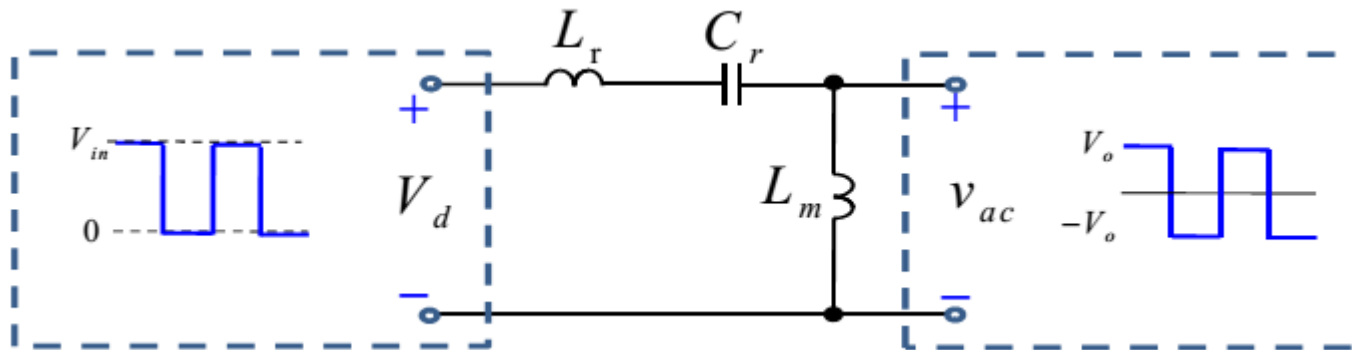


Fig.2.14 Half Bridge LLC Resonant Converter

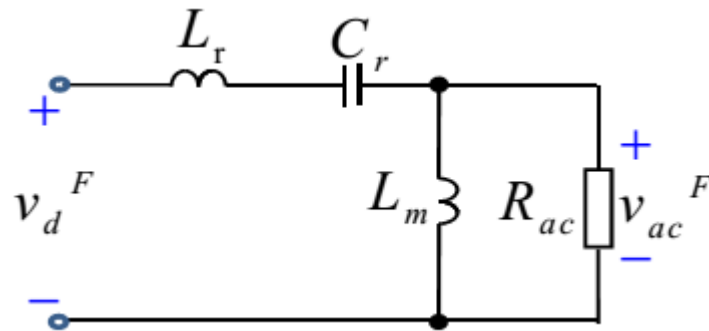
# LLC resonant converter

- Equivalent circuit

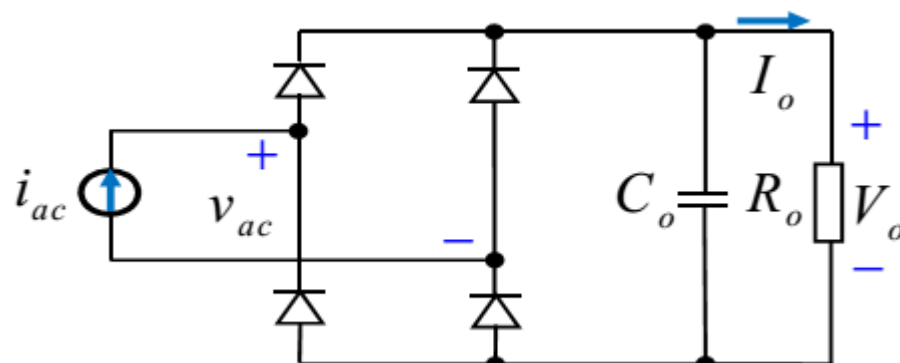


# LLC resonant converter

- Primary-side equivalent circuit

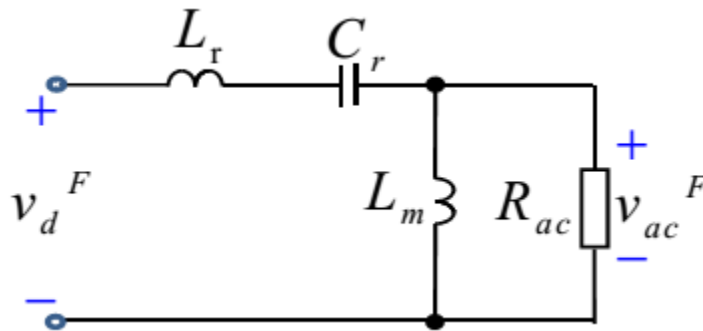


- Secondary-side equivalent circuit



# LLC resonant converter

- Primary-side equivalent circuit



$$R_{ac} = \frac{V_{ac}^F}{i_{ac}} = \frac{8}{\pi^2} R_o$$

$$n = N_p / N_s$$

$$R_{ac} = \frac{V_{ac}^F}{i_{ac}} = \frac{8n^2}{\pi^2} R_o$$

# LLC resonant converter

- Dc gain

$$M = \frac{V_o}{V_{in}/2} = \frac{v_{ac,pk}^F}{v_{d,pk}^F} = \frac{\frac{4}{\pi} V_o}{\frac{4}{\pi} \frac{V_{in}}{2}} = \left| \frac{\left(\frac{\omega}{\omega_o}\right)^2 (m-1)}{\left(\frac{\omega^2}{\omega_p^2} - 1\right) + j \frac{\omega}{\omega_o} \left(\frac{\omega^2}{\omega_o^2} - 1\right) (m-1) Q} \right|$$

$$L_p = L_m + L_r$$

$$\omega_o = \frac{1}{\sqrt{L_r C_r}}$$

$$m = \frac{L_p}{L_r}$$

$$\omega_p = \frac{1}{\sqrt{L_p C_r}}$$

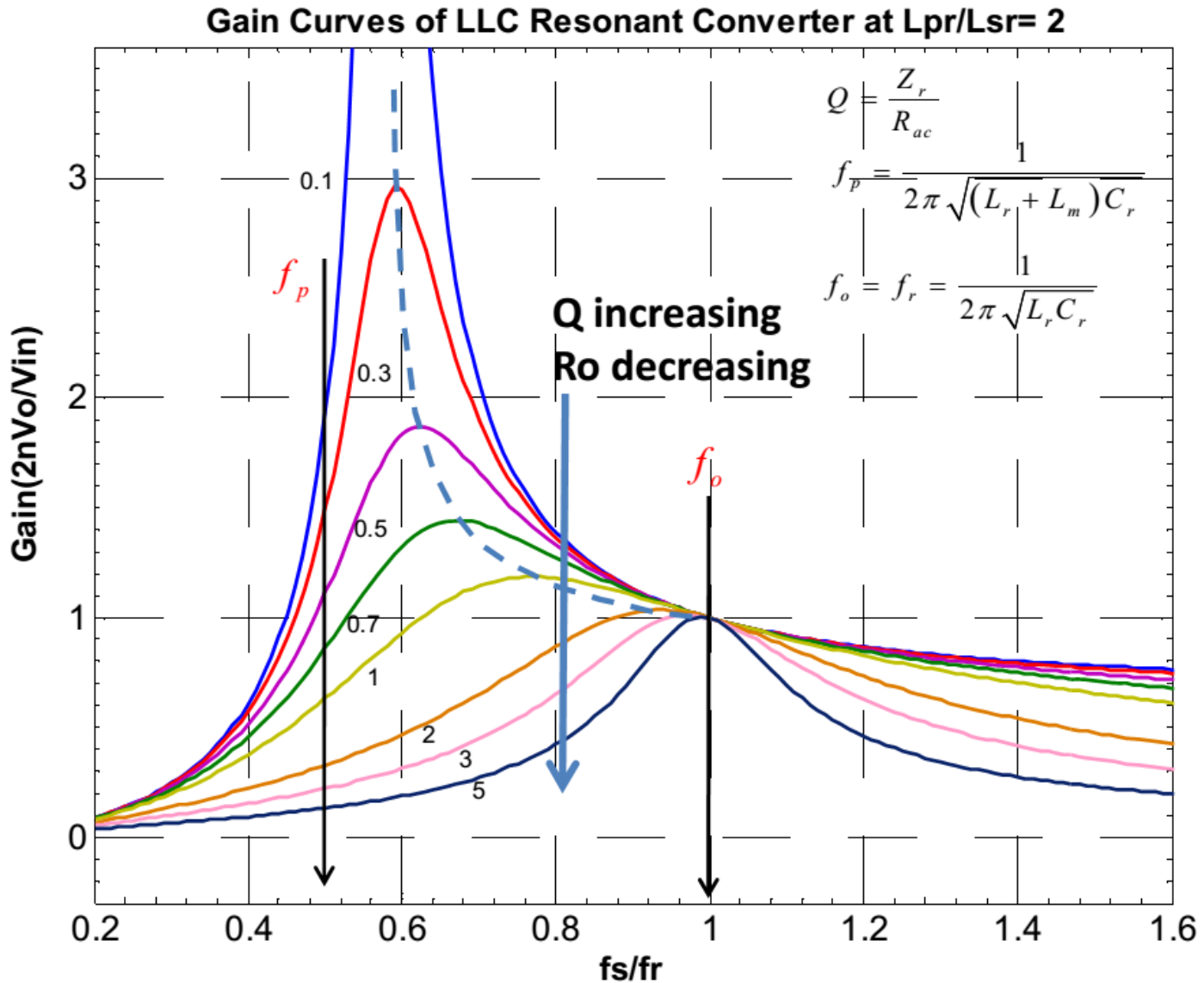
$$Z_r = \sqrt{\frac{L_r}{C_r}}$$

$$Q = \frac{Z_r}{R_{ac}}$$



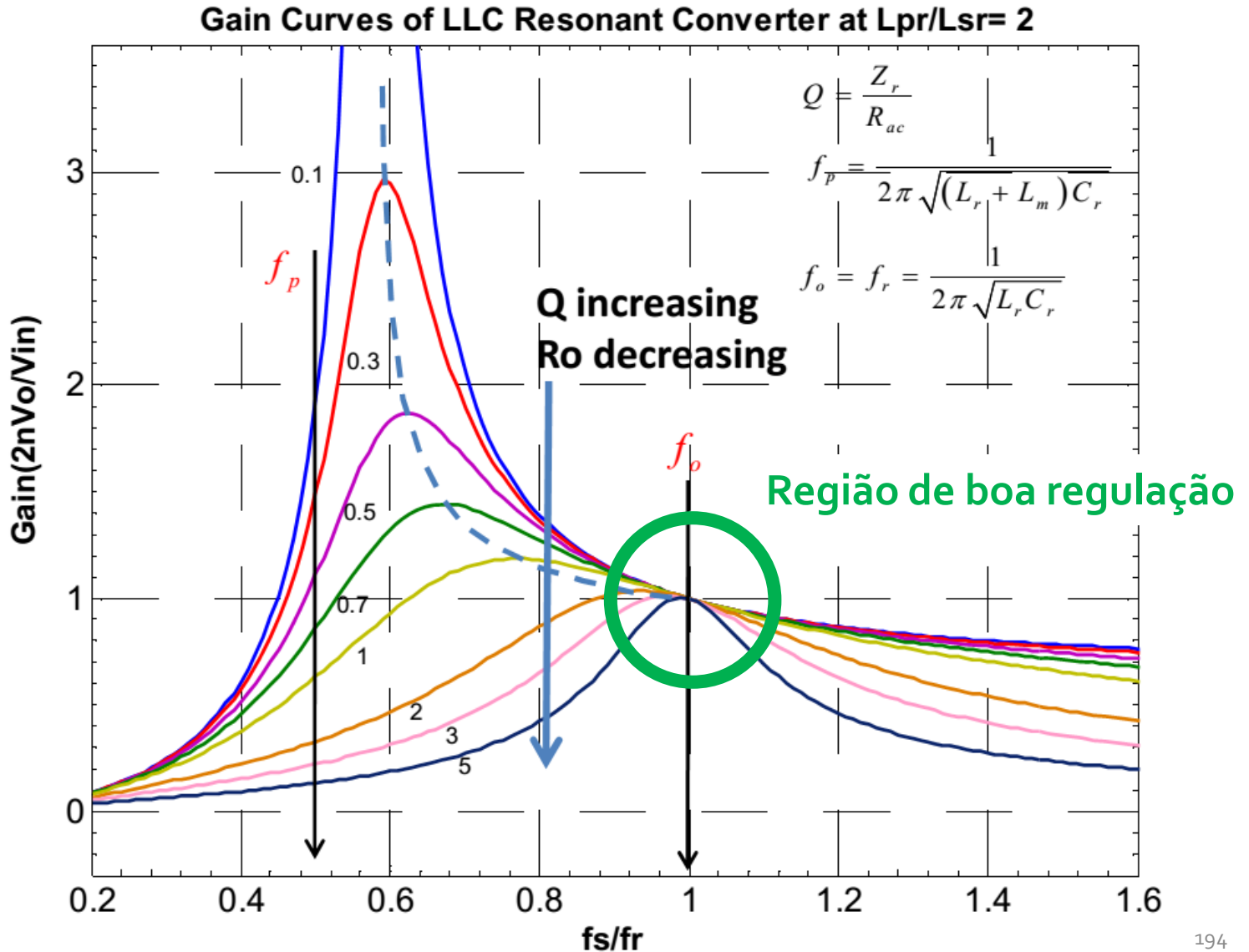
# LLC resonant converter

- Gain

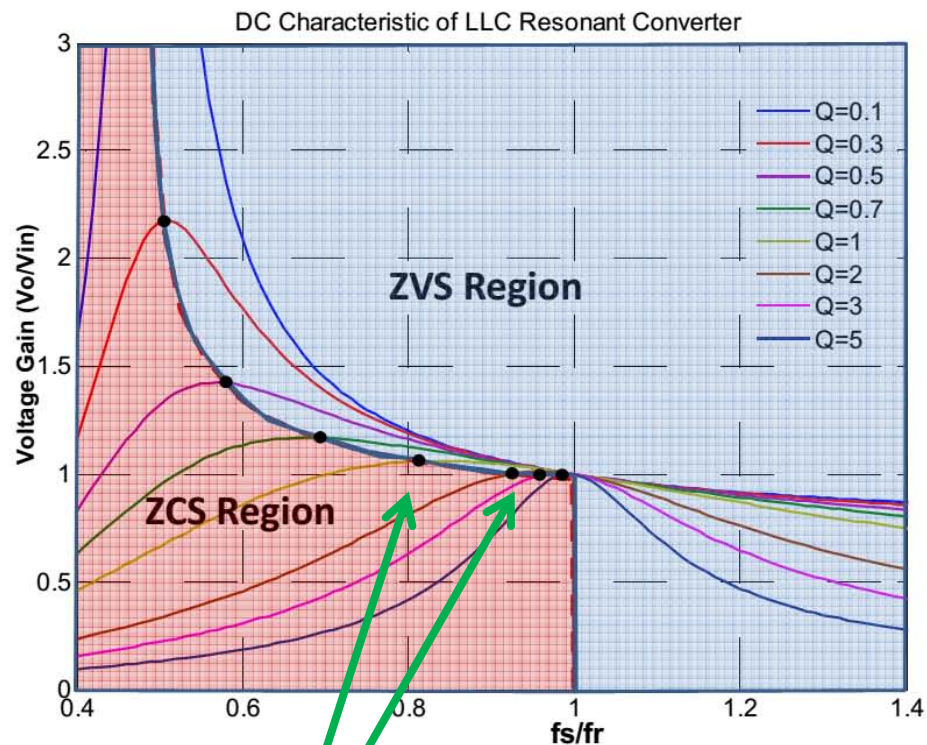


# LLC resonant converter

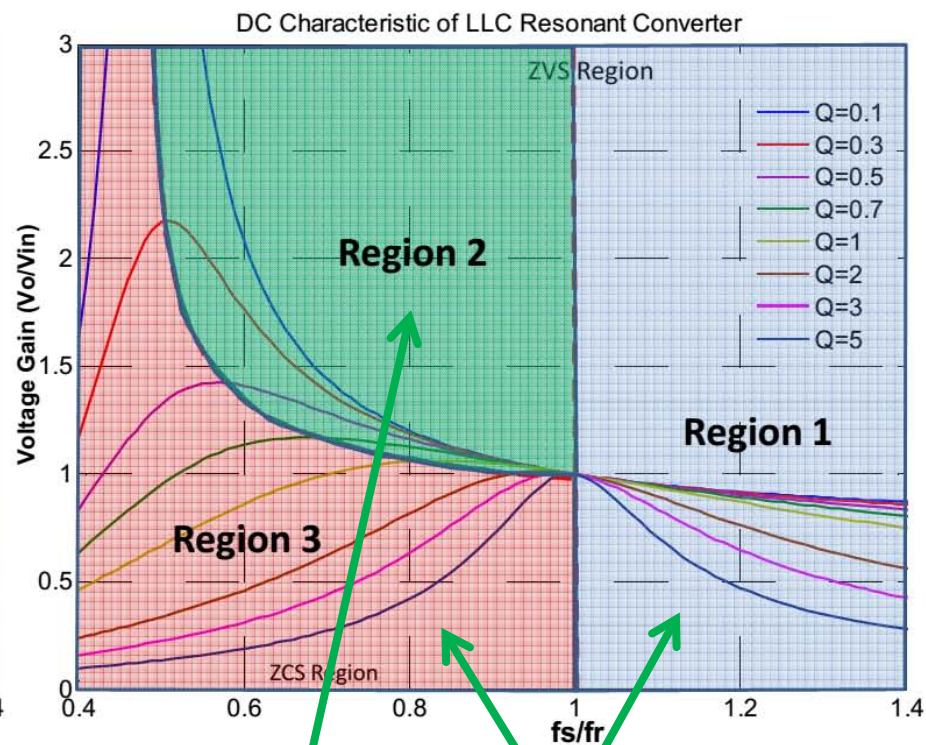
- Gain



# LLC resonant converter



Maximum gain points

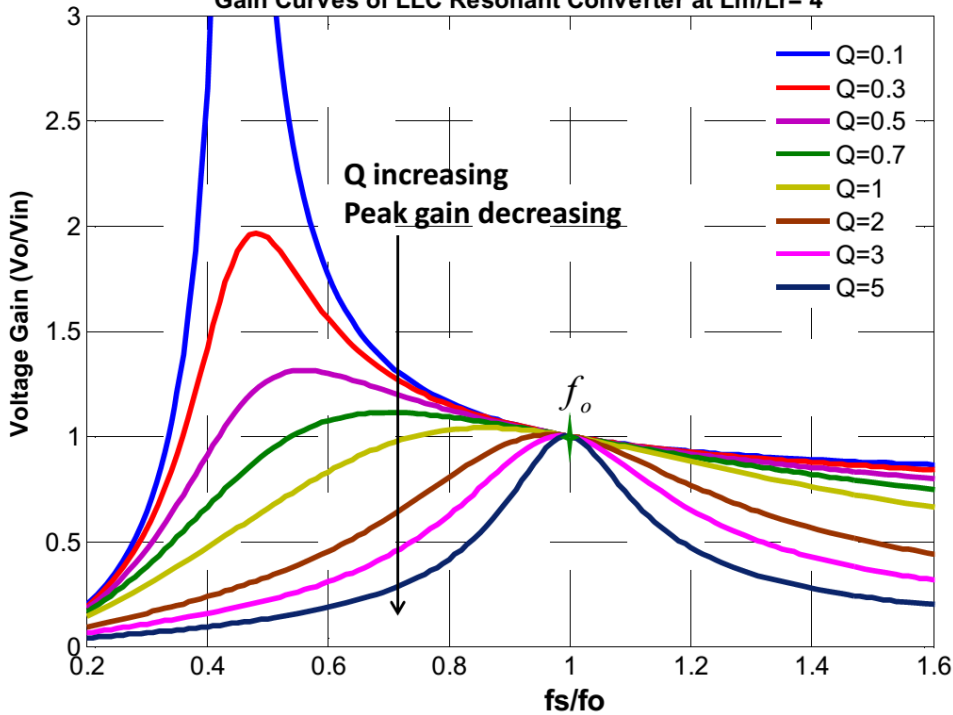


PRC-like operation

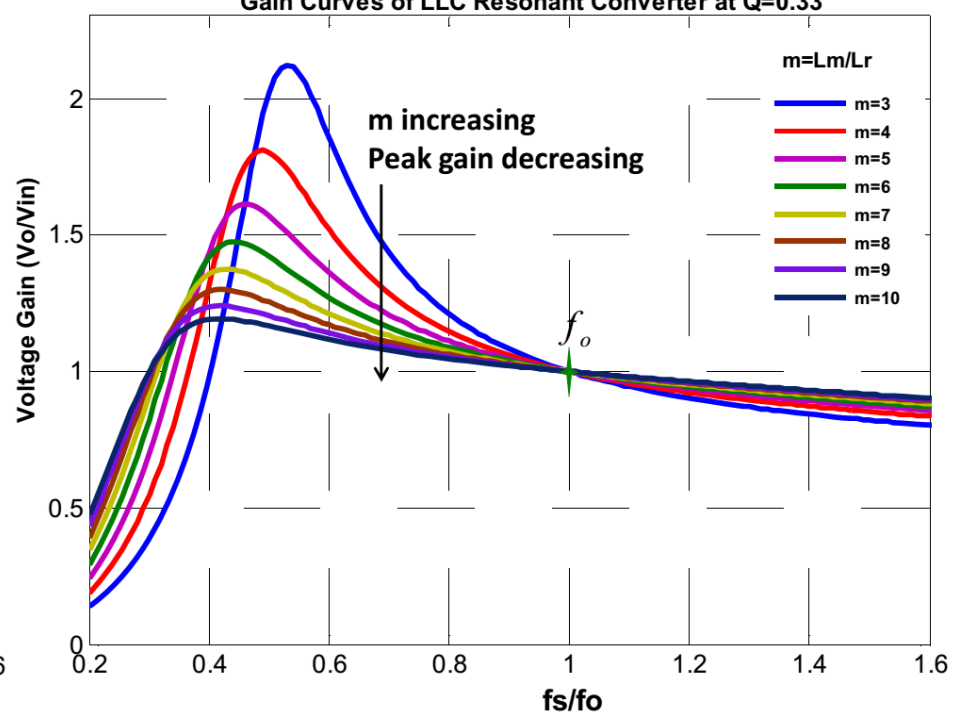
SRC-like operation

# LLC resonant converter

Gain Curves of LLC Resonant Converter at  $L_m/L_r = 4$

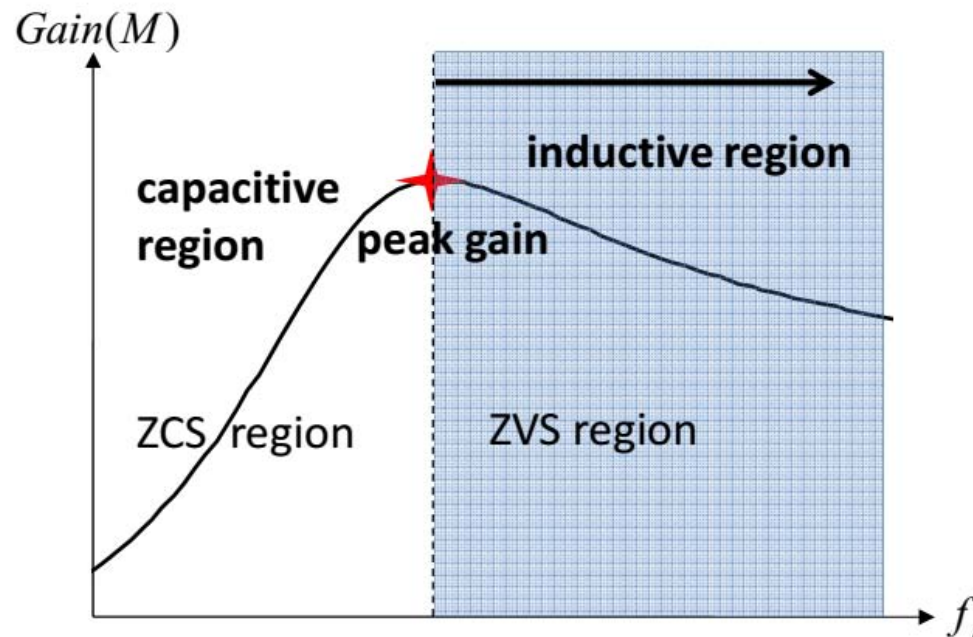


Gain Curves of LLC Resonant Converter at  $Q=0.33$



# LLC resonant converter

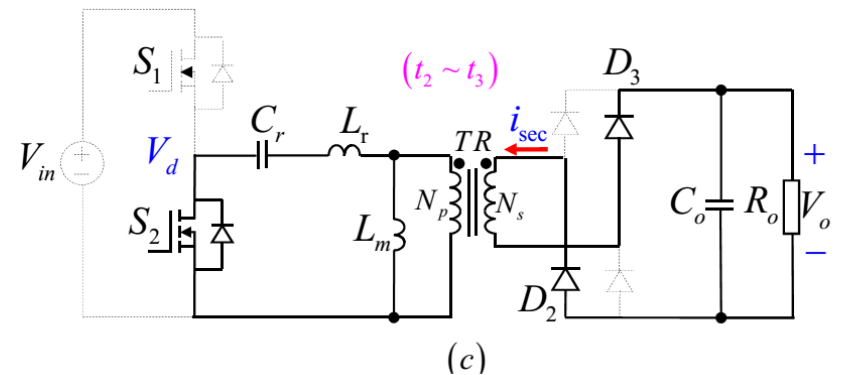
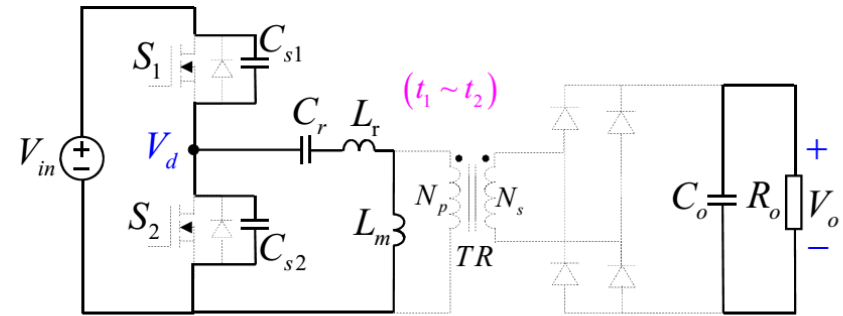
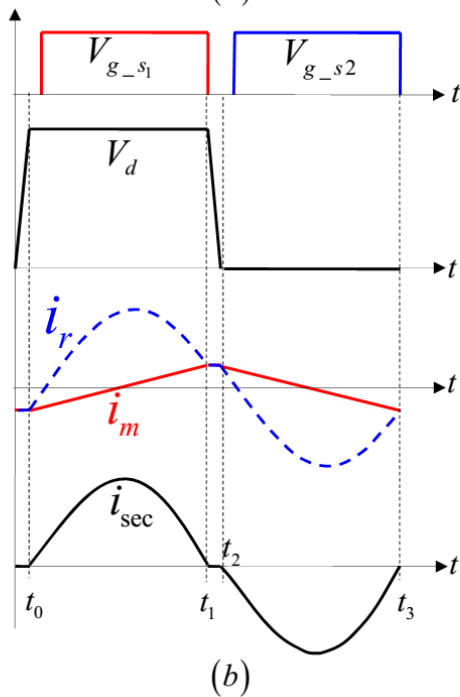
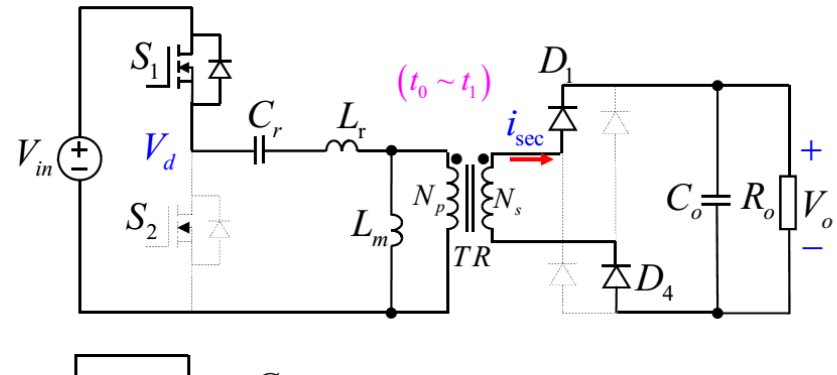
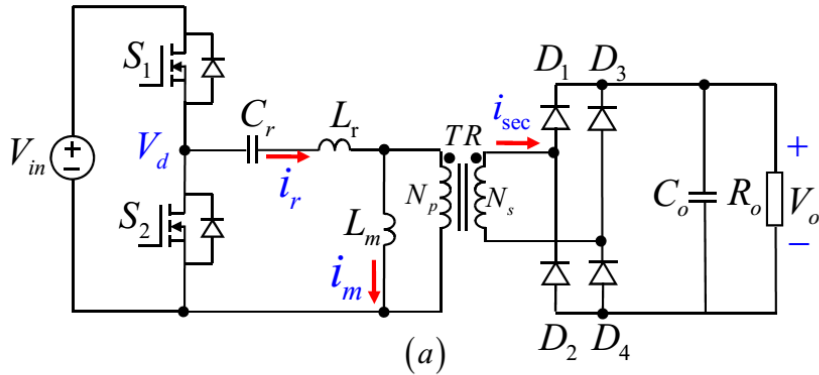
- ZVS operation is preferable



- The MOSFET body-diode suffers reverse recovery at the capacitive region

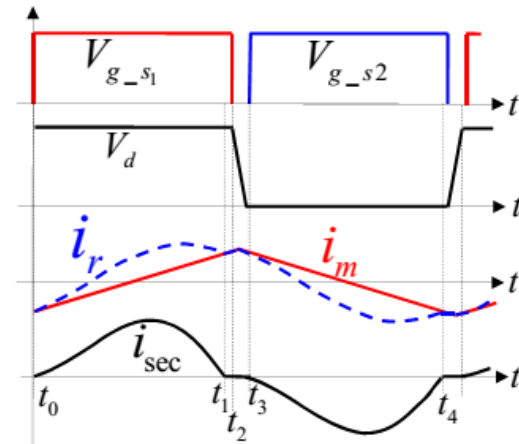
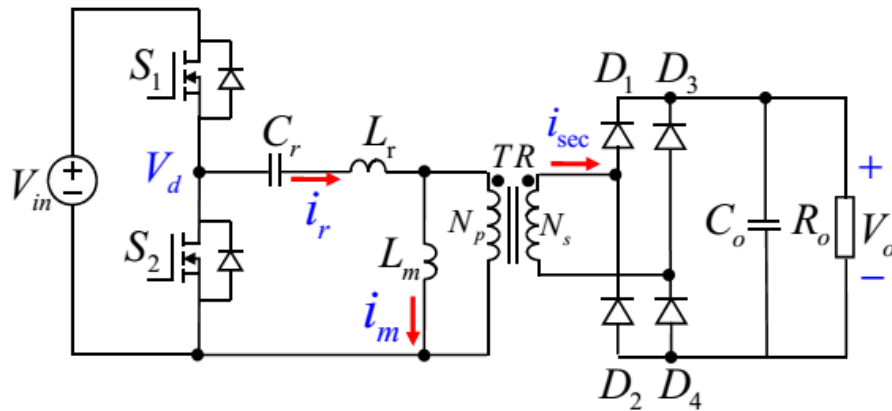
# LLC resonant converter

- Resonance point operation



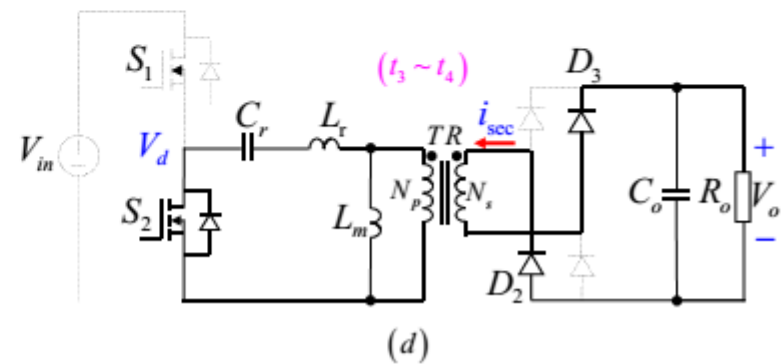
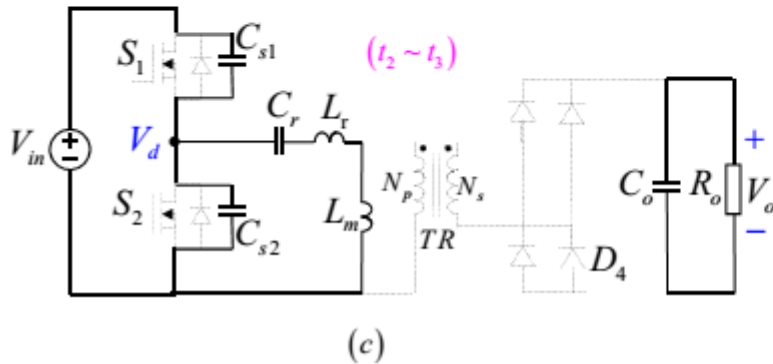
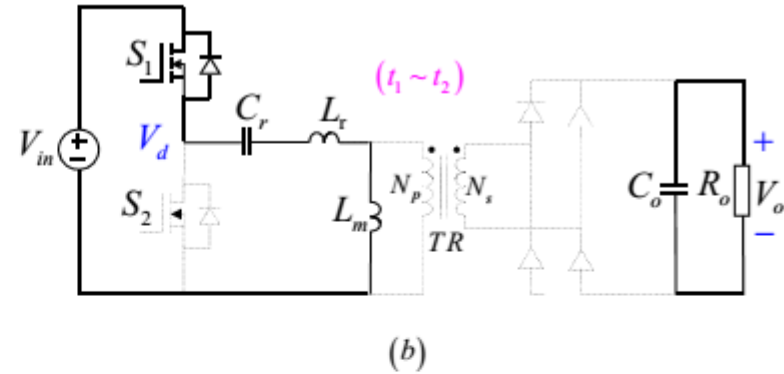
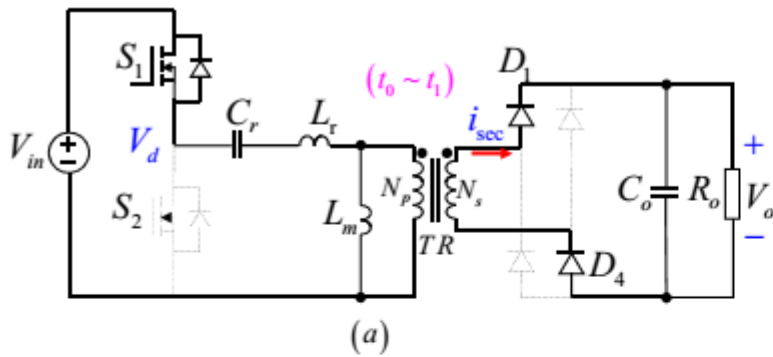
# LLC resonant converter

- Below resonance operation



# LLC resonant converter

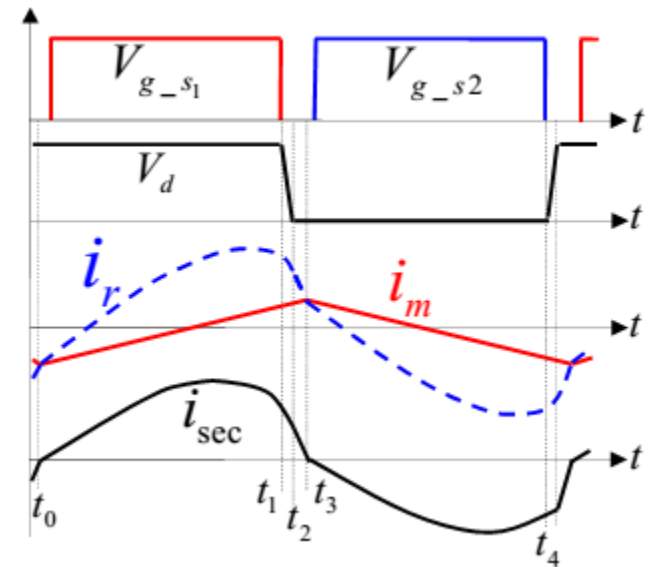
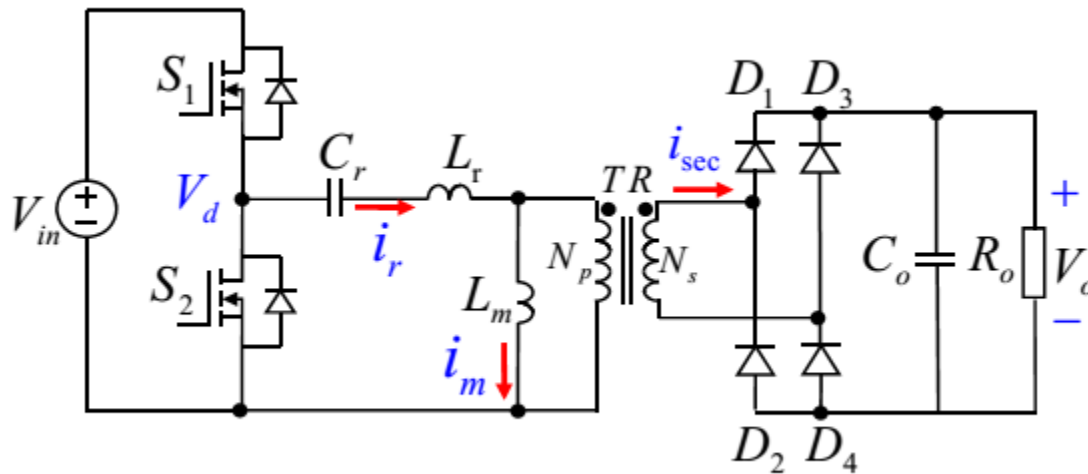
- Below resonance operation





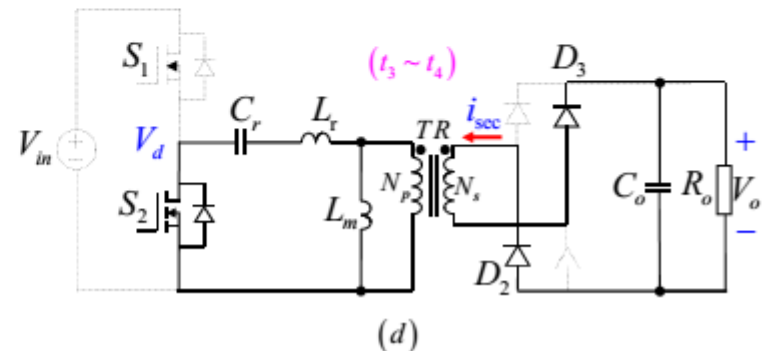
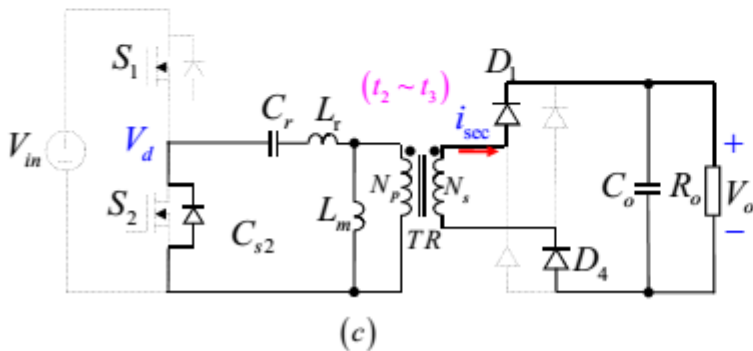
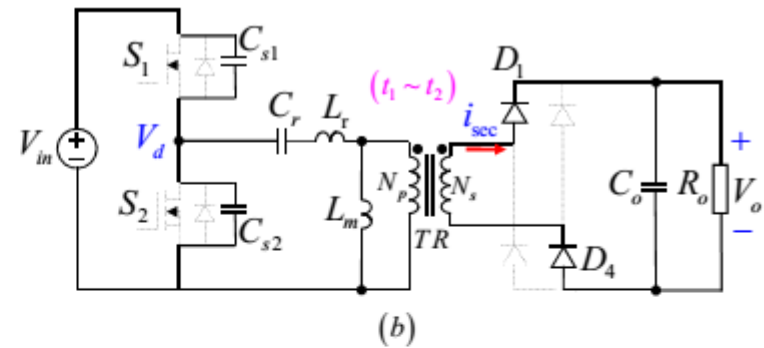
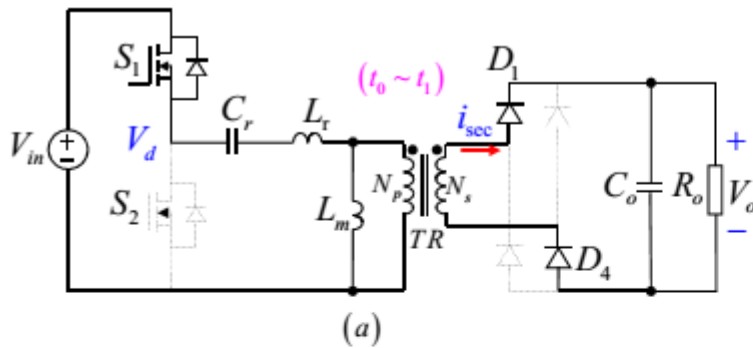
# LLC resonant converter

- Above resonance operation



# LLC resonant converter

- Above resonance operation

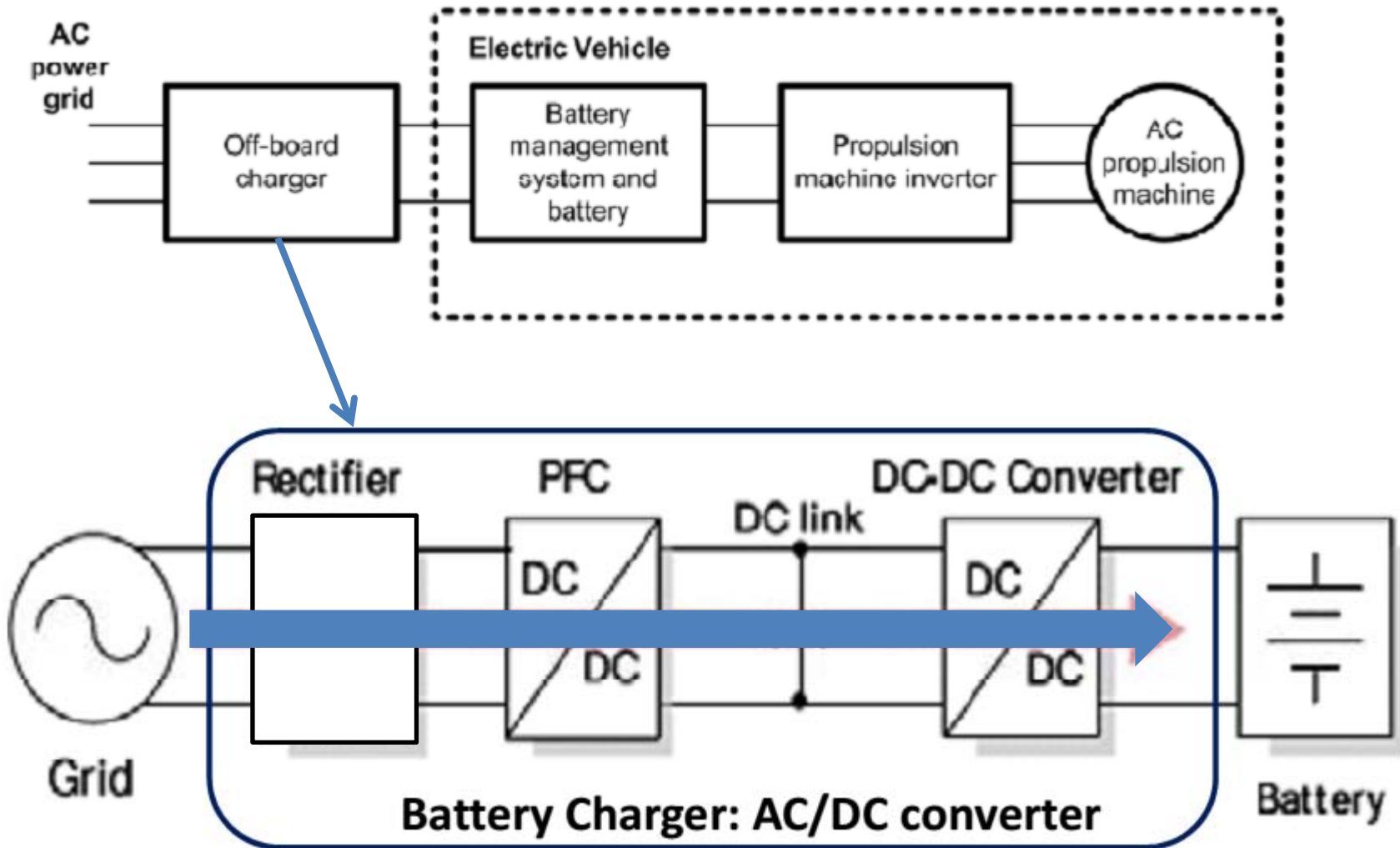


# LLC resonant converter

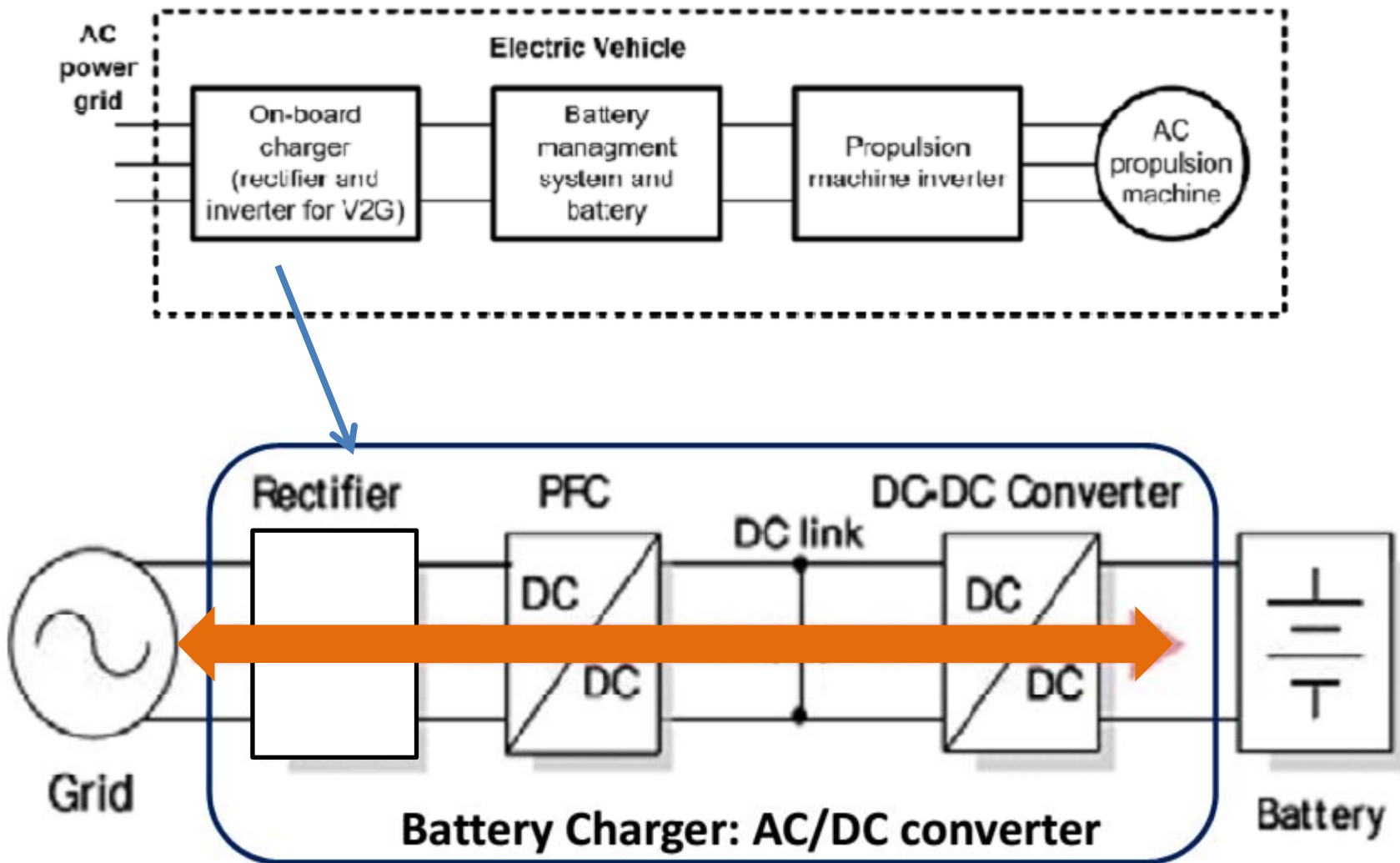


- Below resonance operation leads to soft-switching at the secondary switches, but circulating current rises
- Increasing  $m$  leads to higher  $f_s$  variation
- Reducing  $m$  reduces  $L_M$  and increases the circulating current and increases  $P_{cond}$  e  $P_{sw}$
- The product  $m \cdot Q$  is fix when  $L_M$  and  $f_s$  is fixed
- Reduce  $m$  and increase  $Q$  reduces  $f_s$  variation, but reduces gain
- $L_r$  and  $C_r$  can vary, but low  $C_r$  values result in low impedance and higher short-circuit current and, thus, higher  $f_s$

# Power flow in an EV



# Power flow in an EV



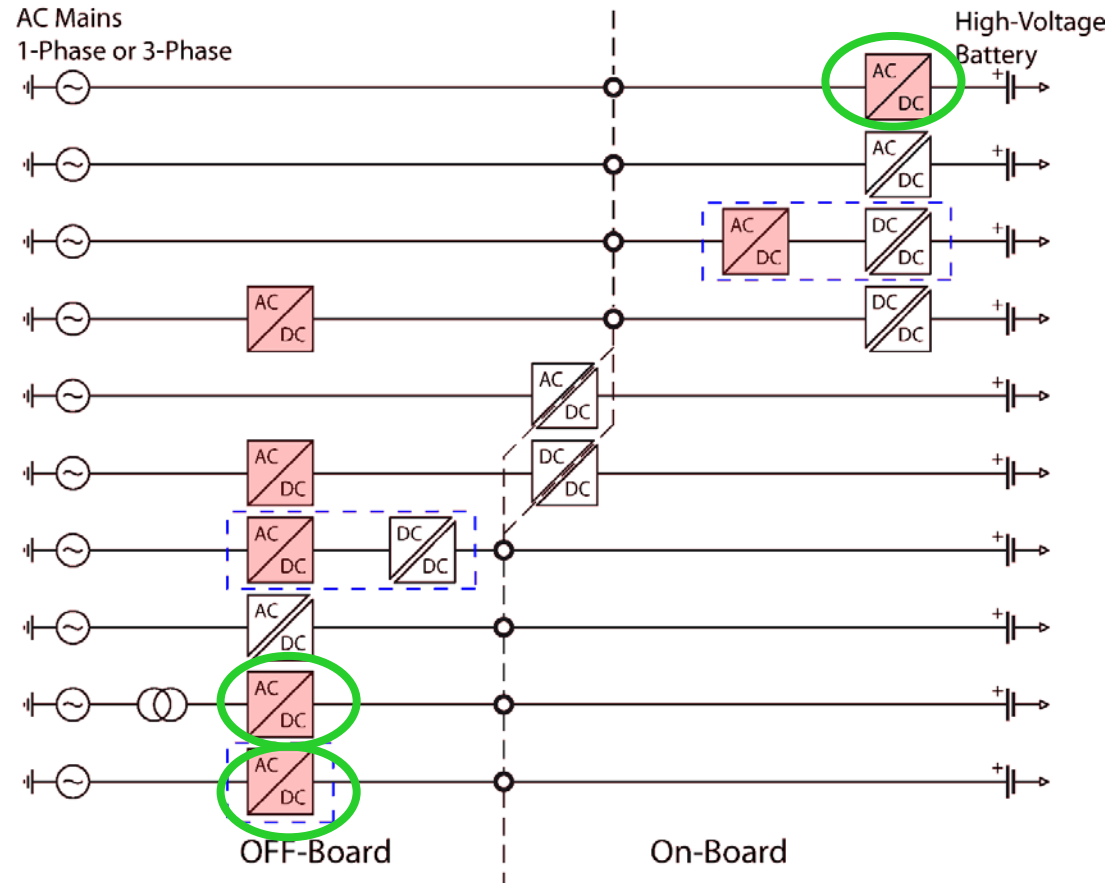
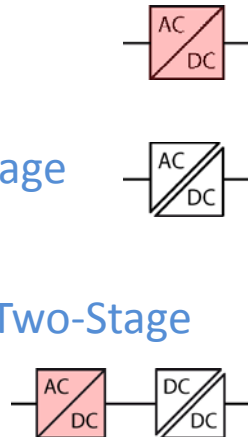
# Power Electronics for EV Charging Systems

## Basic Requirements

- Wide Voltage Range – Voltage Adaption
- Output Current Control
- Mains Sinusoidal Current Shaping
- Isolation of Mains and Battery (?)

## Basic Topologies

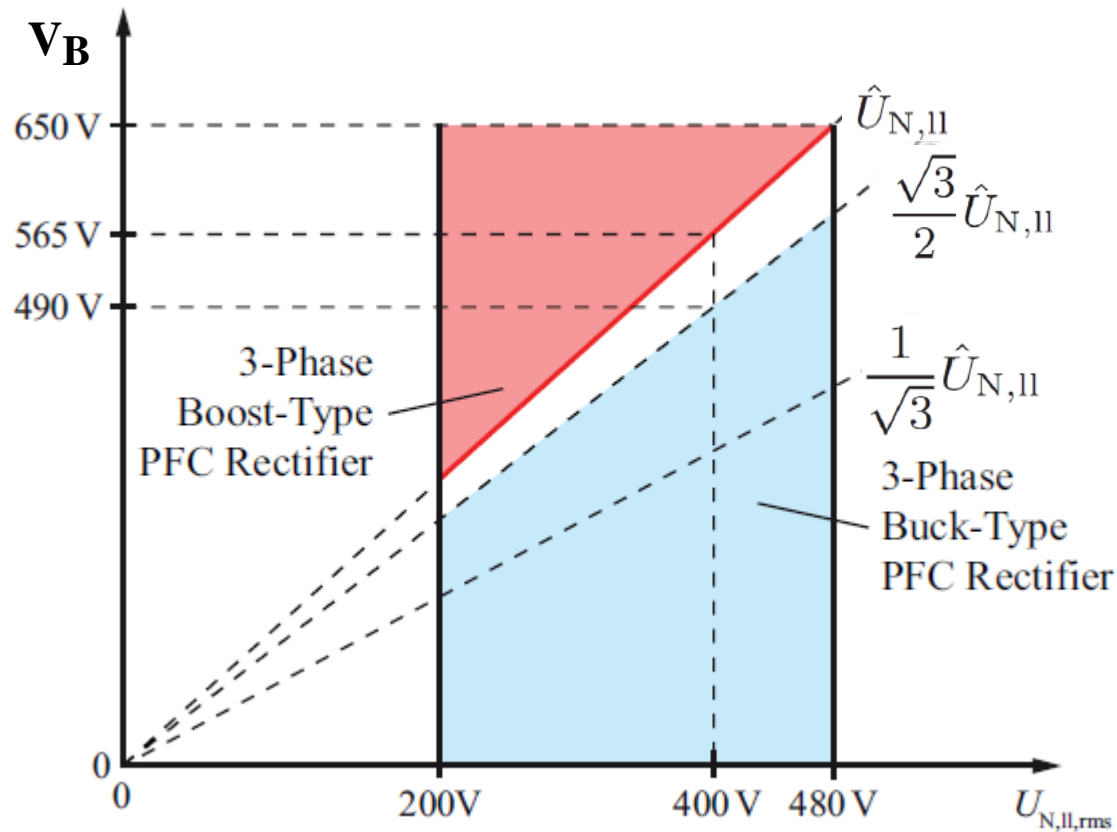
- Non-Isolated
- Isolated Single-Stage
- Non- or Isolated Two-Stage



--- Standard Solutions

# Operating Range of High Power Factor Grid Interfaces

- Boost Type
- Buck Type

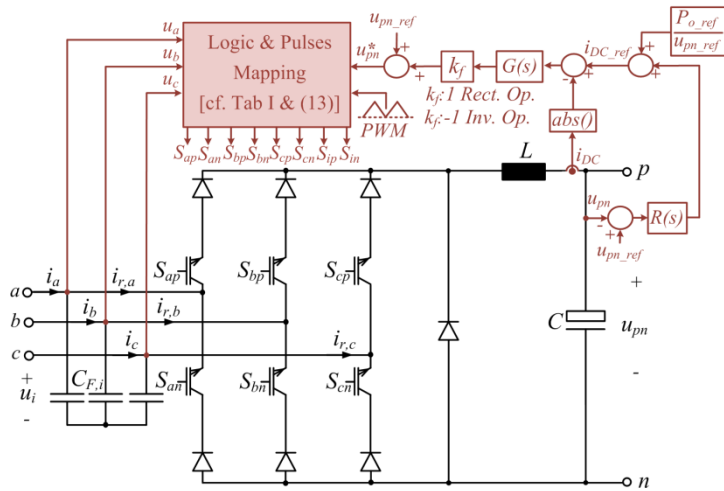


$V_B$  ..... DC Output Voltage  
 $U_{N,ll,rms}$  ... RMS Value of Grid Line-to-Line Voltage

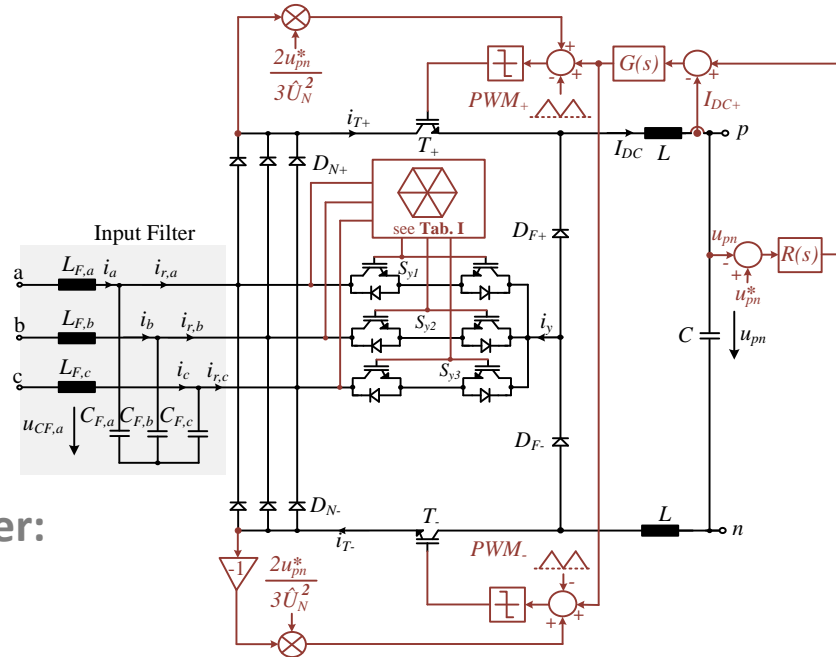
$U_{N,ll,rms}$

# Conventional 3-Ph Current Source AC-DC Systems

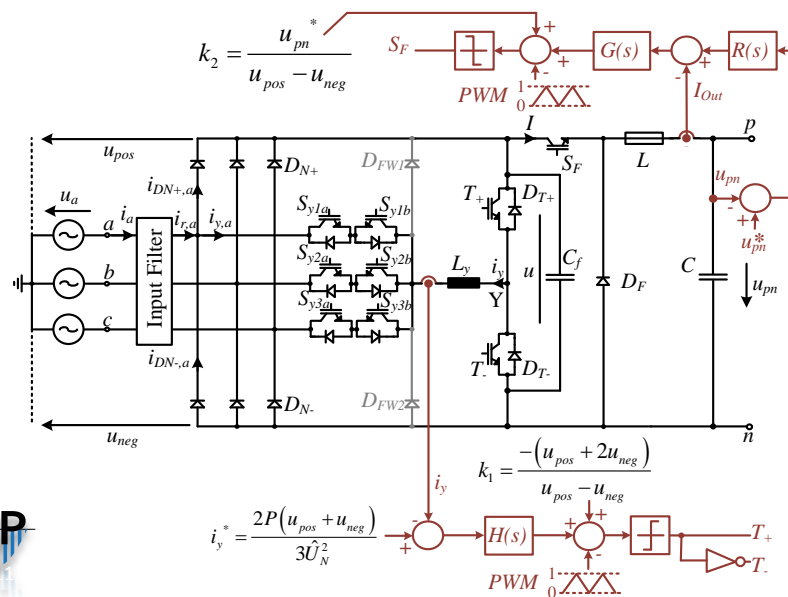
## Six-Switch Current Source Rectifier:



## Swiss Rectifier I:



## Hybrid 3<sup>rd</sup> Harmonic Injection Current Source Rectifier:

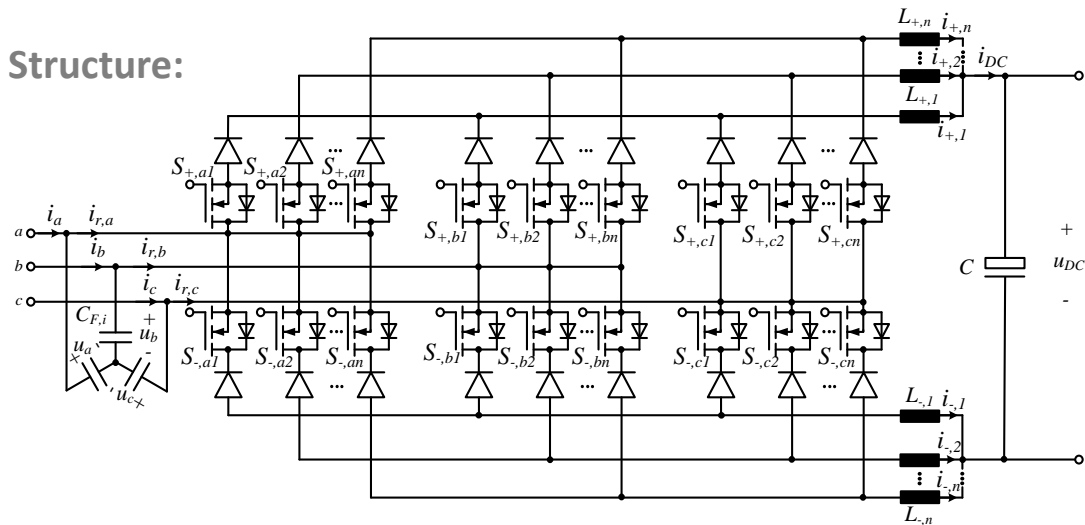




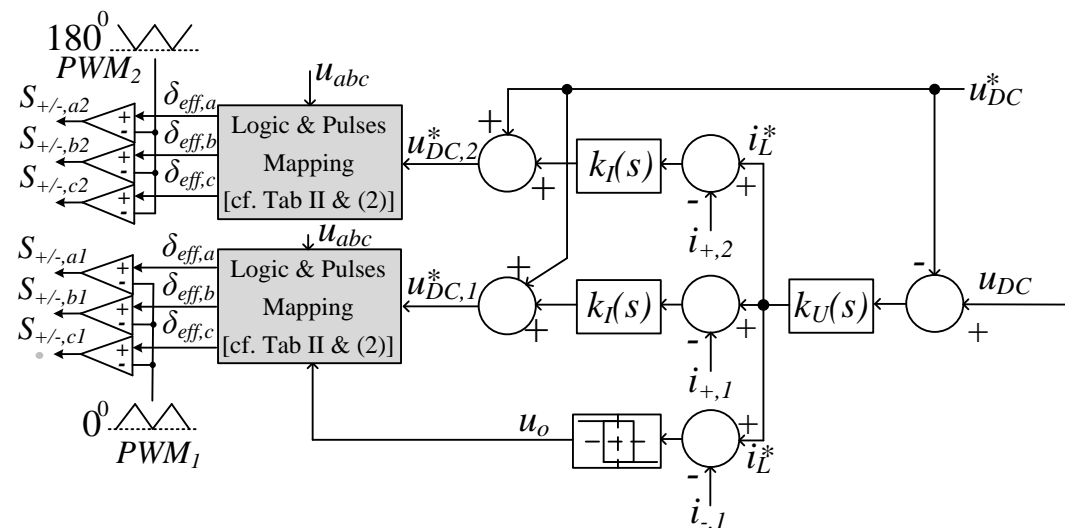
# Modular Multilevel Current Source Converters

- Conventional Buck-type PFC Rectifier

(2N+1)-Level Unidirectional Structure:

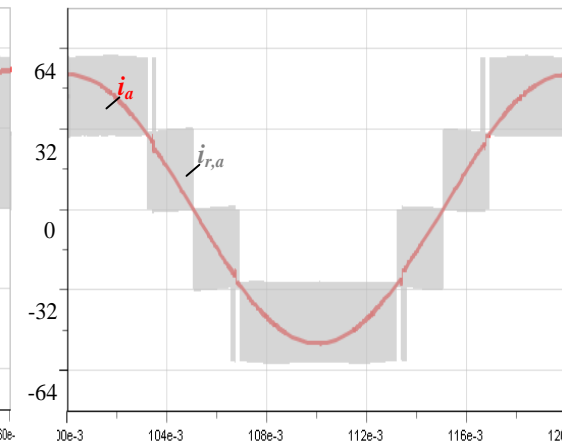
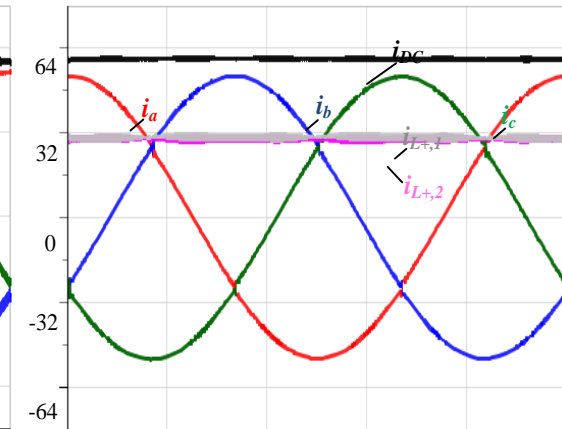
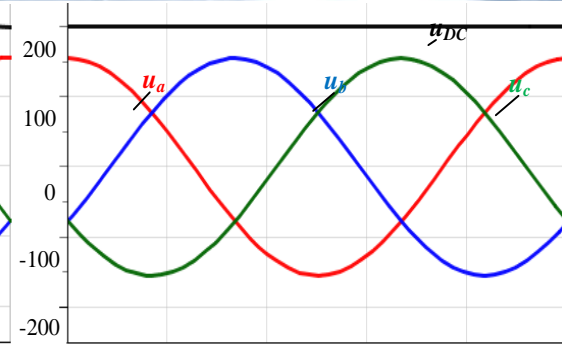
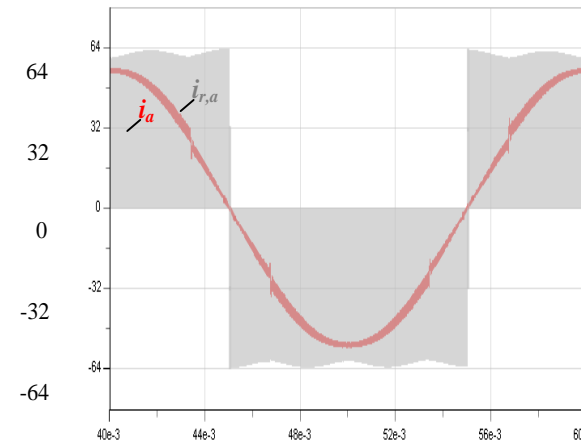
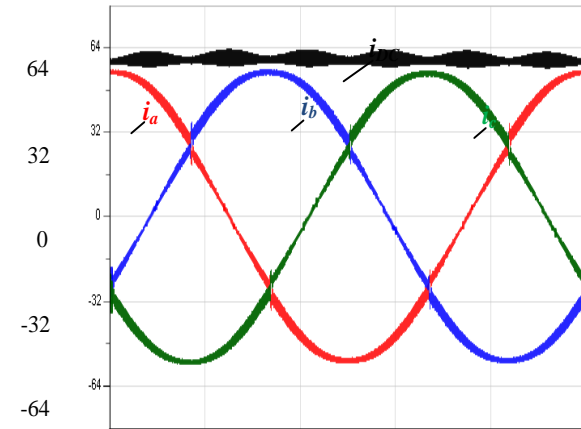
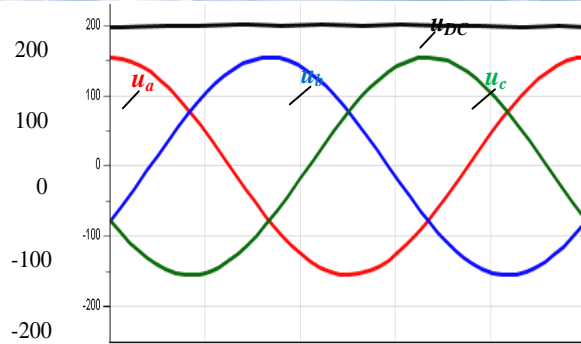


Feedback Control:



# Modular Multilevel Current Source Converters

Conventional 3-Level

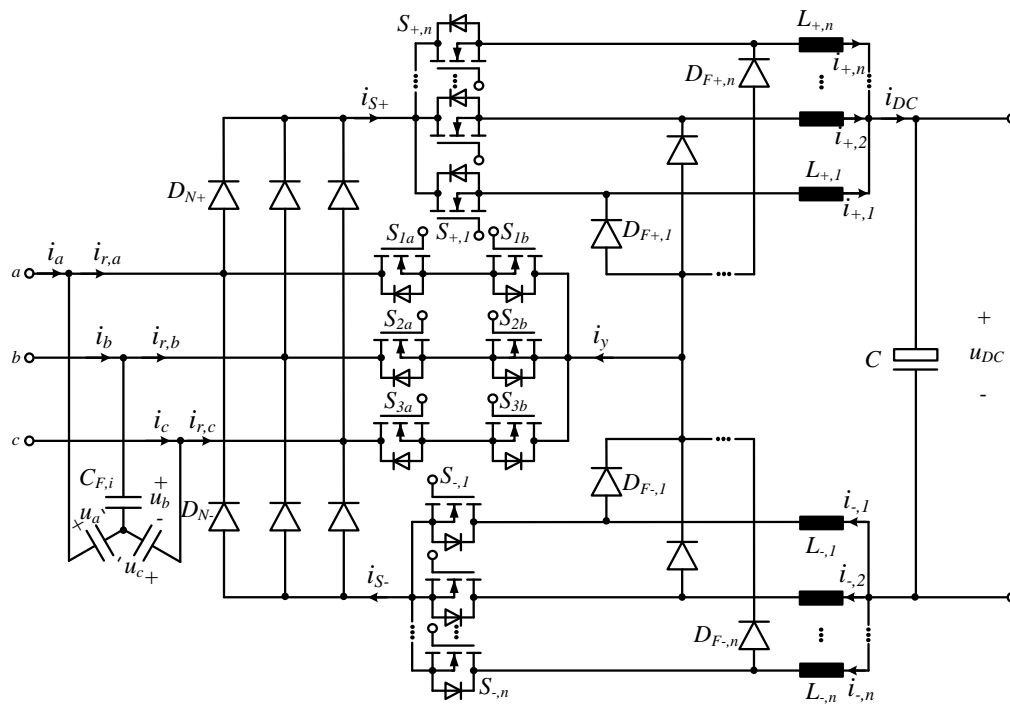


Modular 5-Level

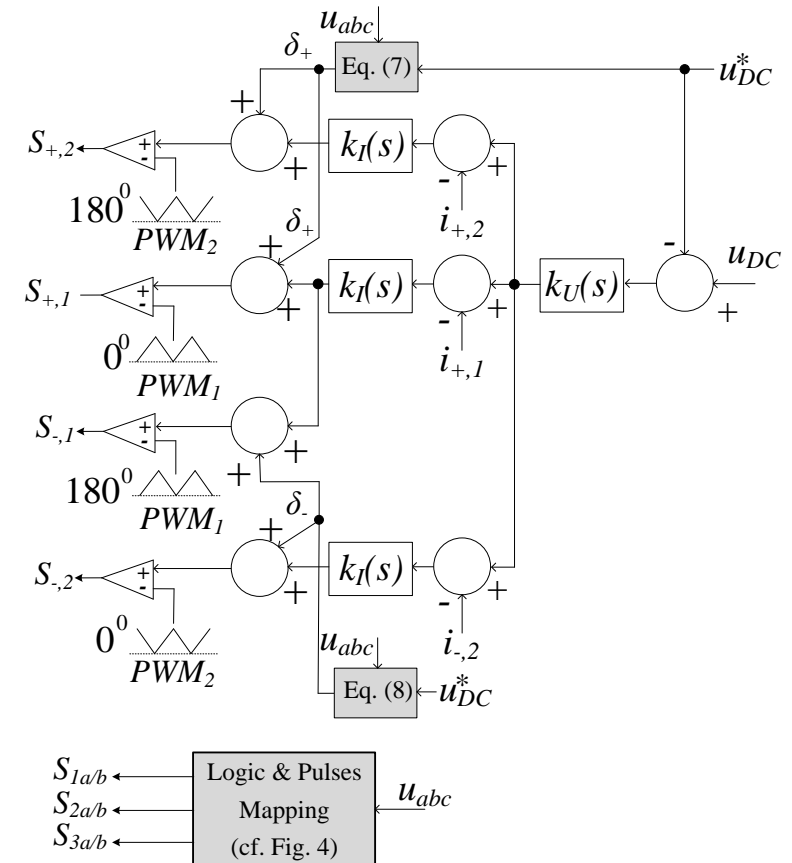
# Modular Multilevel Current Source Converters

- Swiss Rectifier (SR) I

(2N+1)-Level Unidirectional Structure:



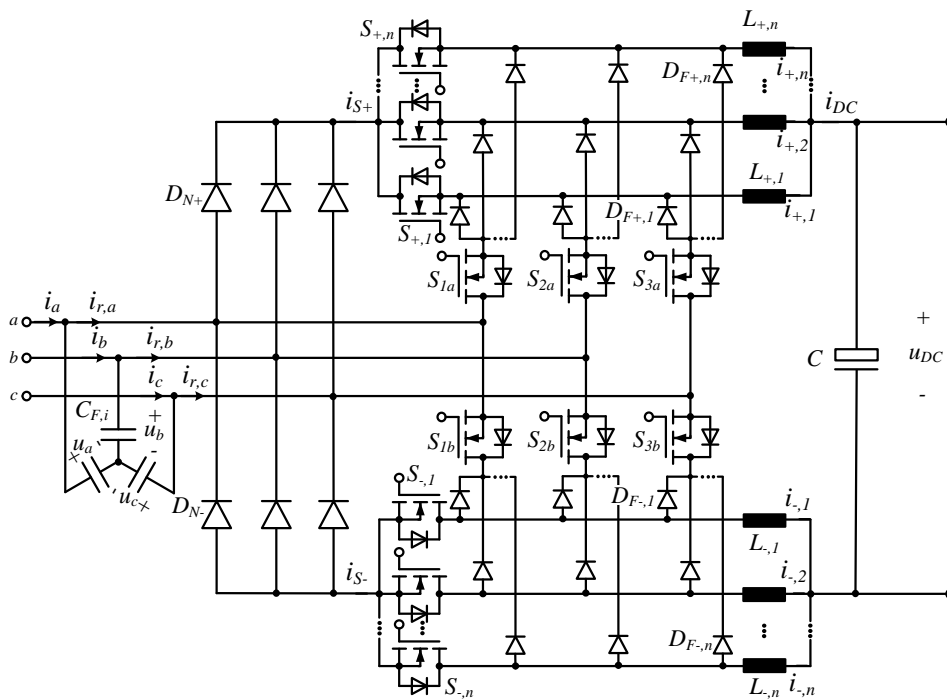
Feedback Control:



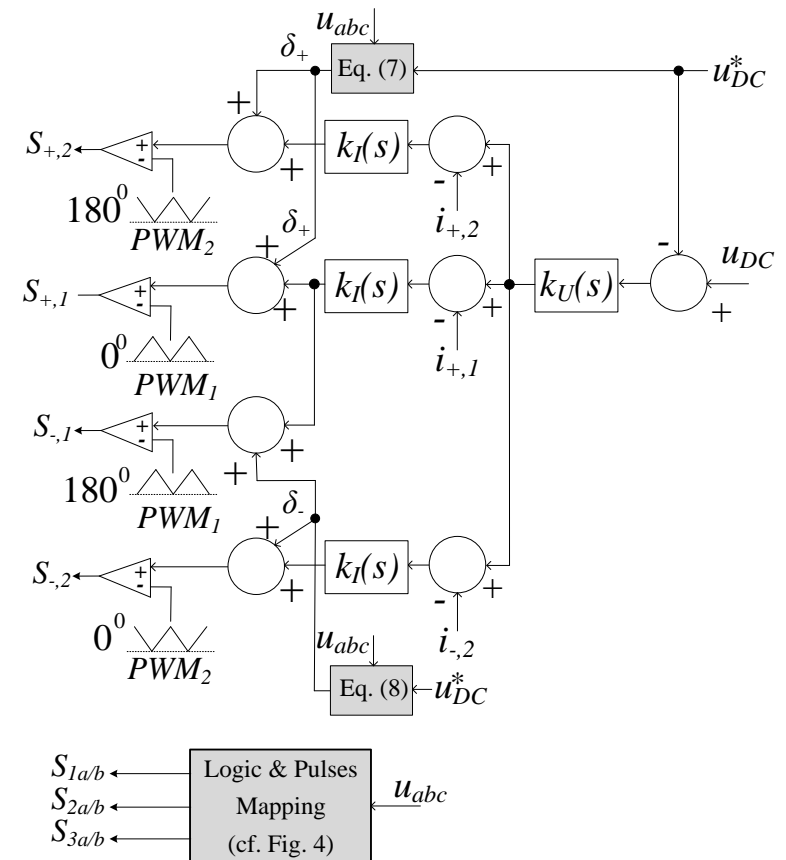
# Modular Multilevel Current Source Converters

- Swiss Rectifier (SR) II

(2N+1)-Level Unidirectional Structure:

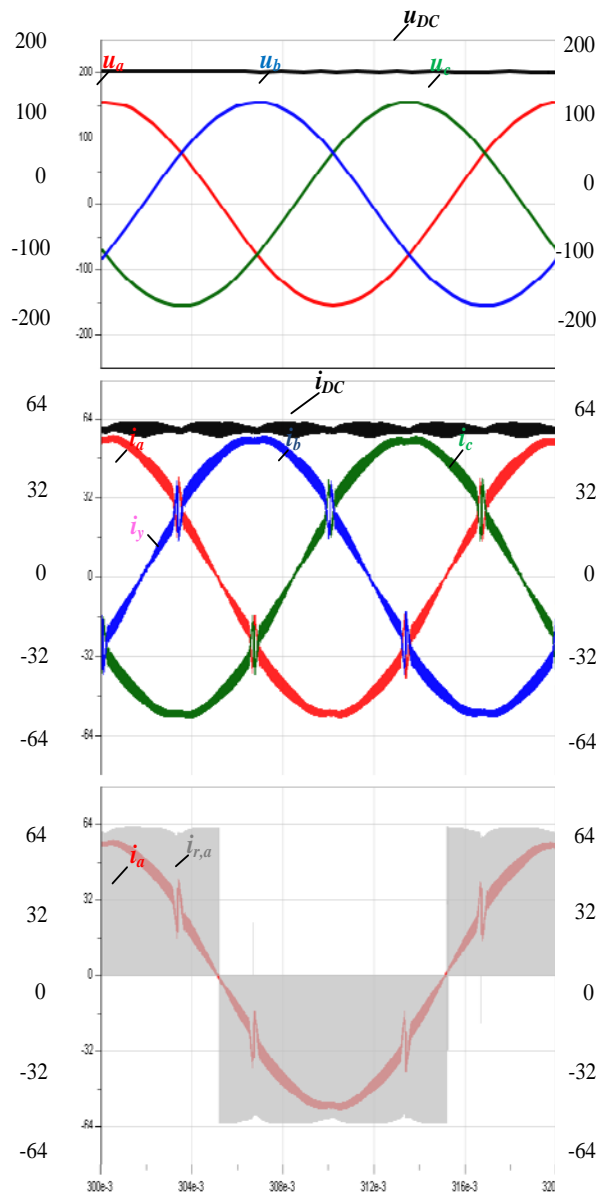


Feedback Control:

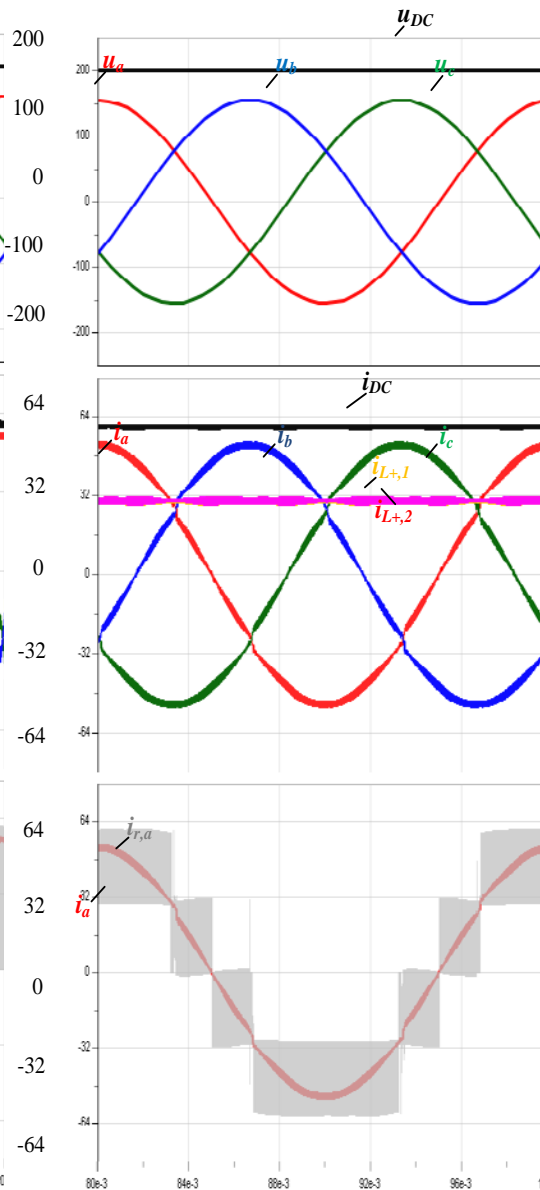


# Modular Multilevel Current Source Converters

Conventional 3-Level



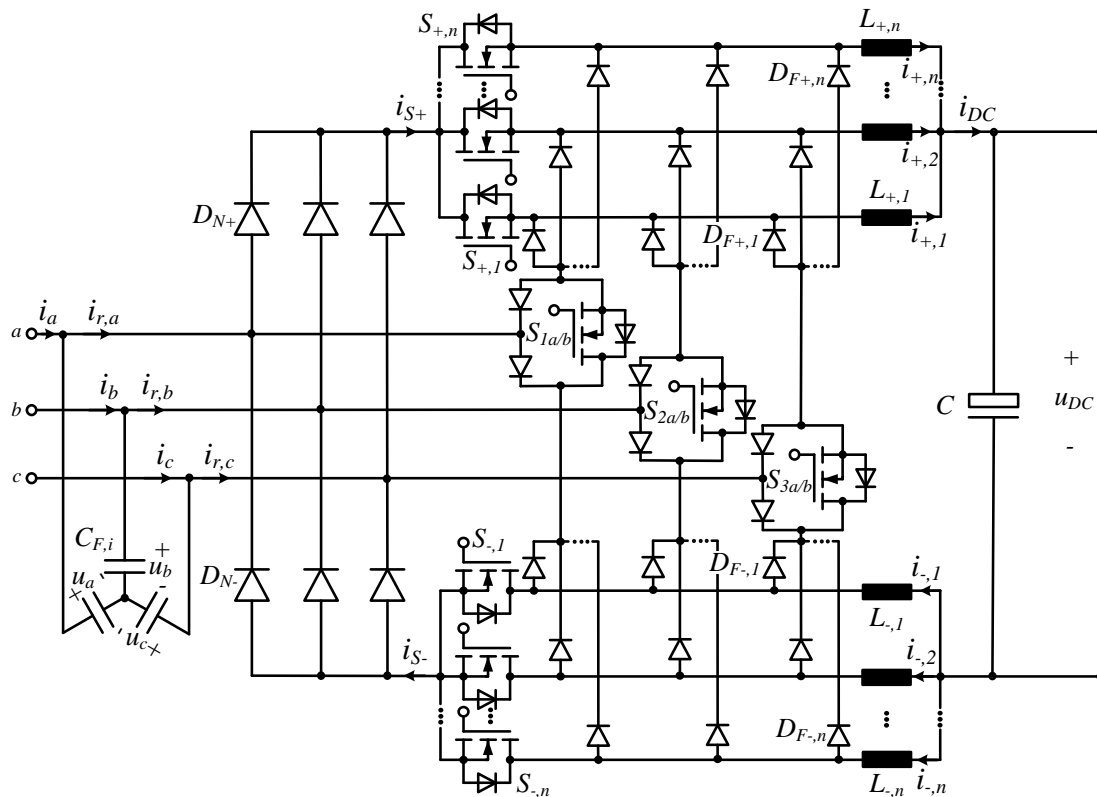
Modular 5-Level



# Modular Multilevel Current Source Converters

- Swiss Rectifier (SR) III

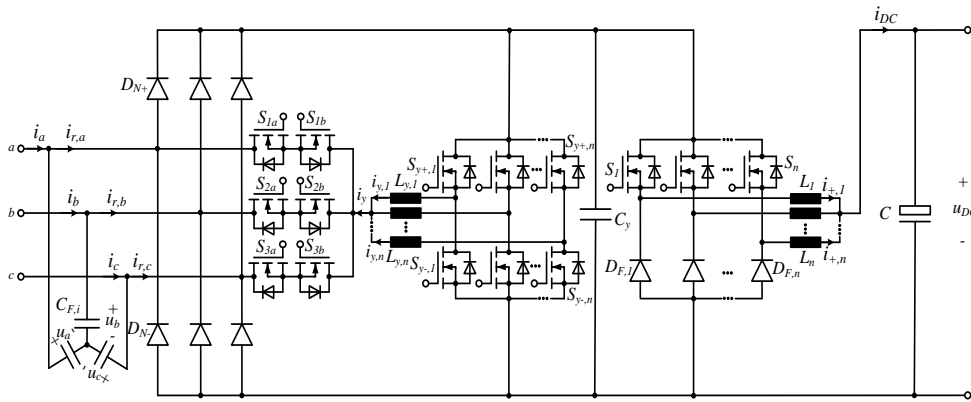
(2N+1)-Level Unidir. based on 3-switch:



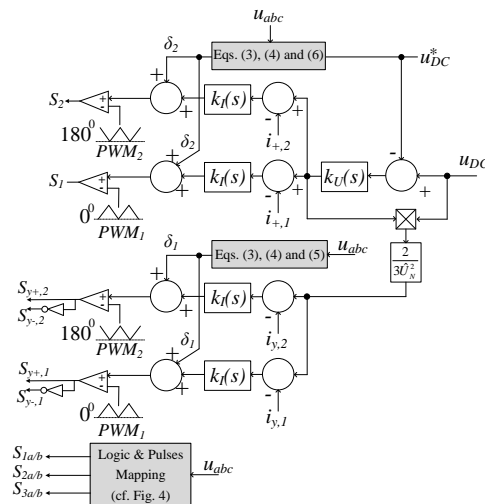
# Modular Multilevel Current Source Converters

- Hybrid-Switch Act. 3rd Harm. Inj. Rect.

(2N+1)-Level Structure:

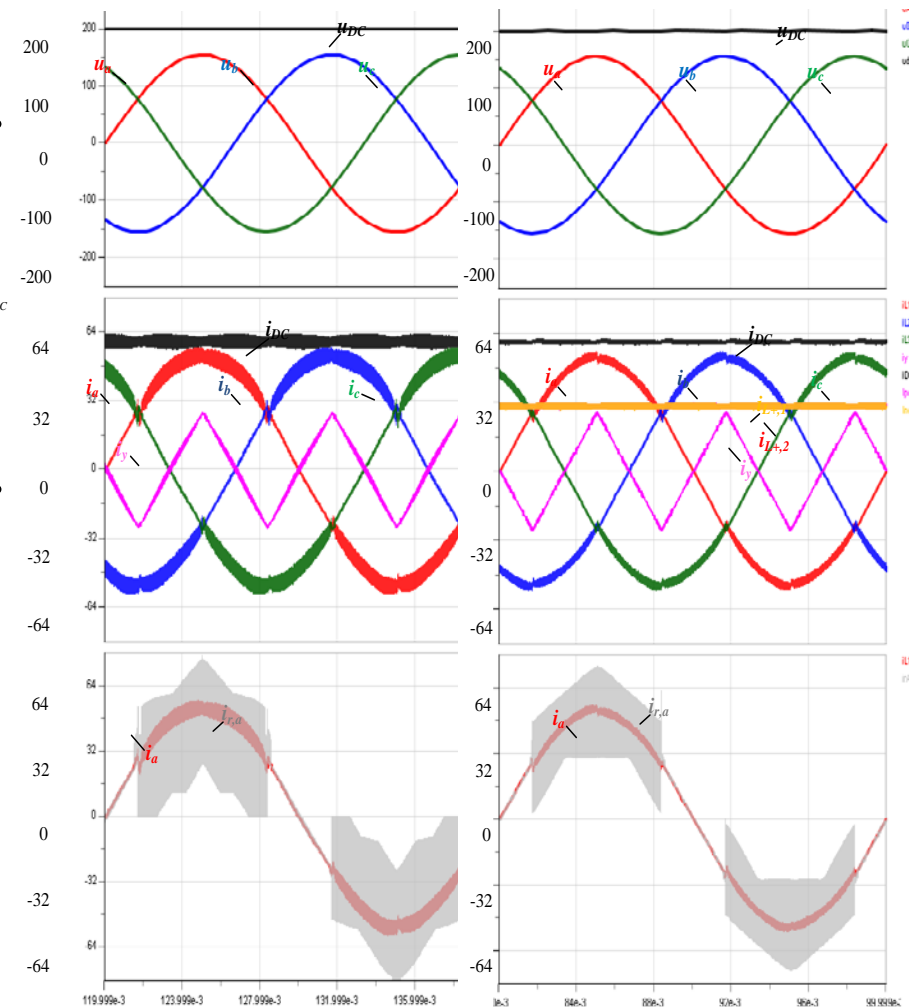


Feedback Control:



Conventional 3-Level

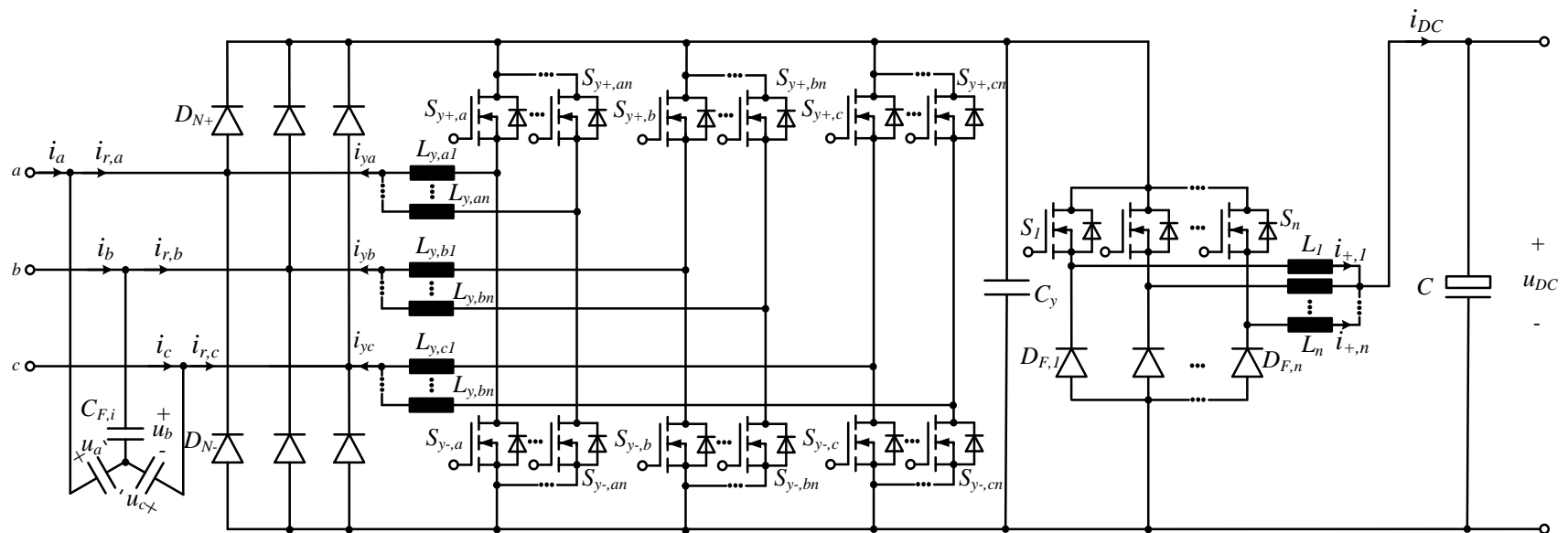
Modular 5-Level



# Modular Multilevel Current Source Converters

- Hybrid-Switch Act. 3rd Harm. Inj. Rect. Alternative Implementation

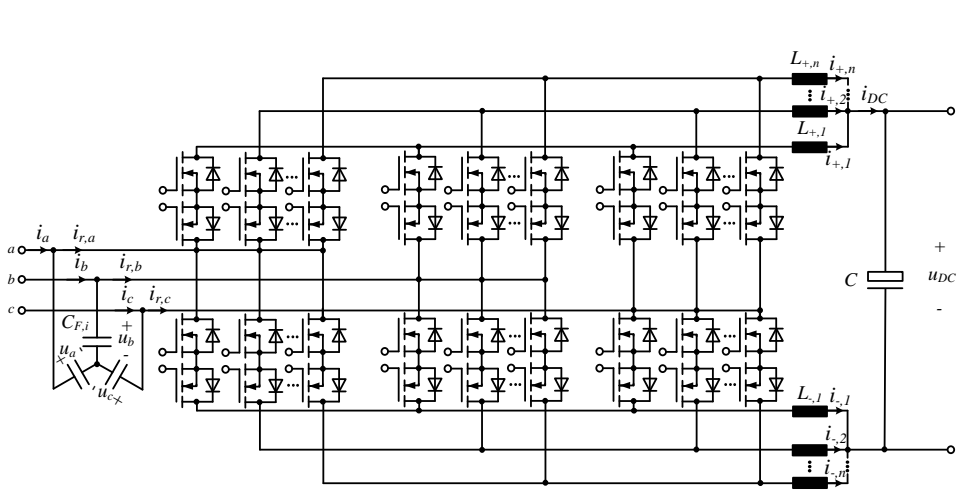
(2N+1)-Level Structure:





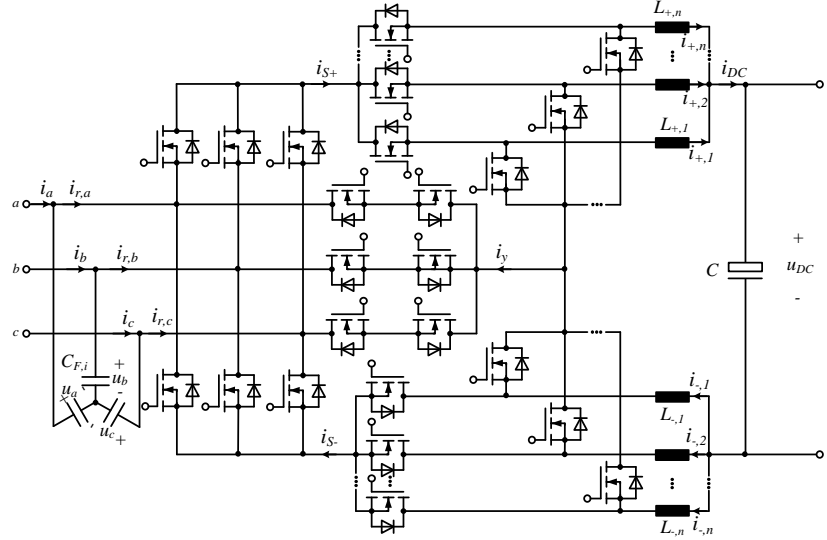
# Bidirectional Modular Multilevel Current Source Converters

(2N+1)-Level 6-switch Buck-type Rectifier:



- 3-Level Structure: 12 Fast Mosfets
- 5-Level Structure: 24 Fast Mosfets
- 7-Level Structure: 32 Fast Mosfets

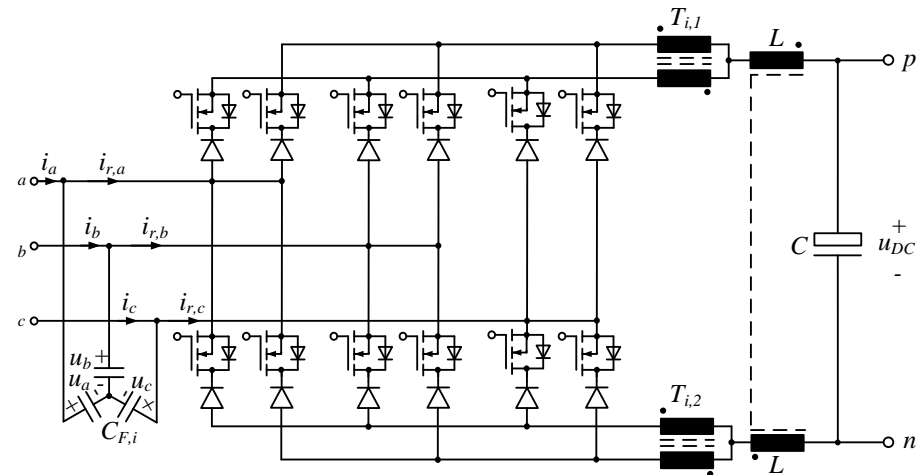
(2N+1)-Level Swiss Rectifier:



- 3-Level Structure: 4 Fast + 12 Low Freq. Mosfets
- 5-Level Structure: 8 Fast + 12 Low Freq. Mosfets
- 7-Level Structure: 12 Fast + 12 Low Freq. Mosfets

# Experimental Results

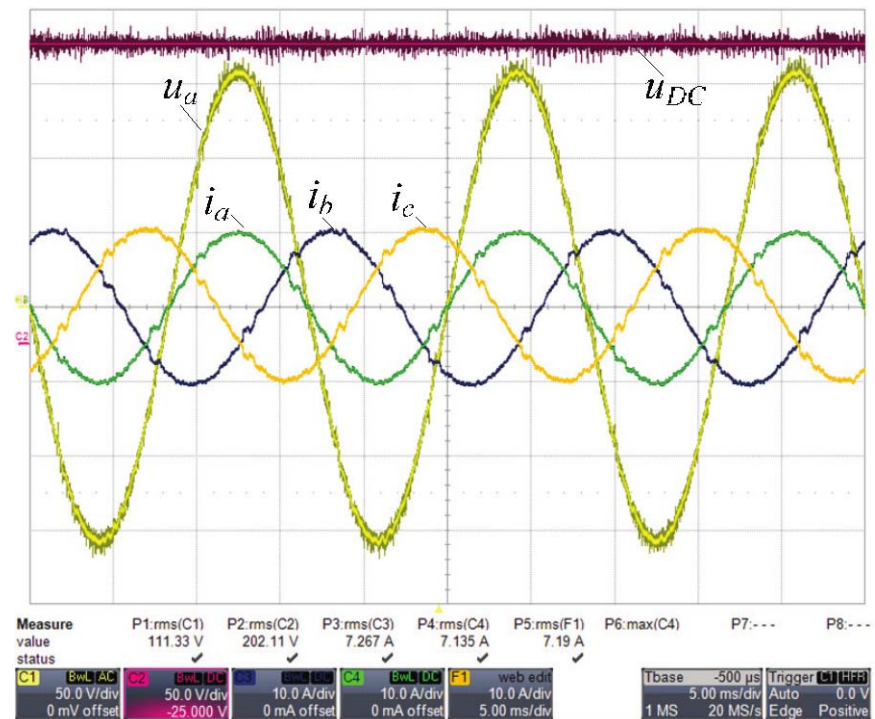
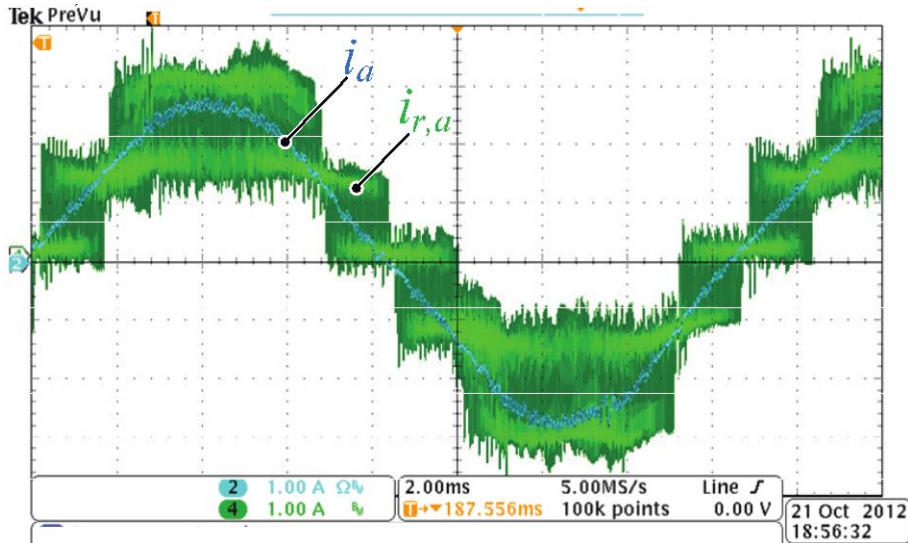
- 5-Level Current Source Rectifier



Input phase voltage $u_{a,b,c}$	127 V rms
Mains frequency $f_N$	60 Hz
Switching frequency $f_p$	20 kHz
Rated output power P	2.5 kW
Output capacitor C	470 $\mu$ F
Input capacitor $C_{F,i}$	10 $\mu$ F
Input inductor $L_{F,i}$	80 $\mu$ H
DC inductor L	125 $\mu$ H

# Experimental Results

- 5-Level Current Source Rectifier

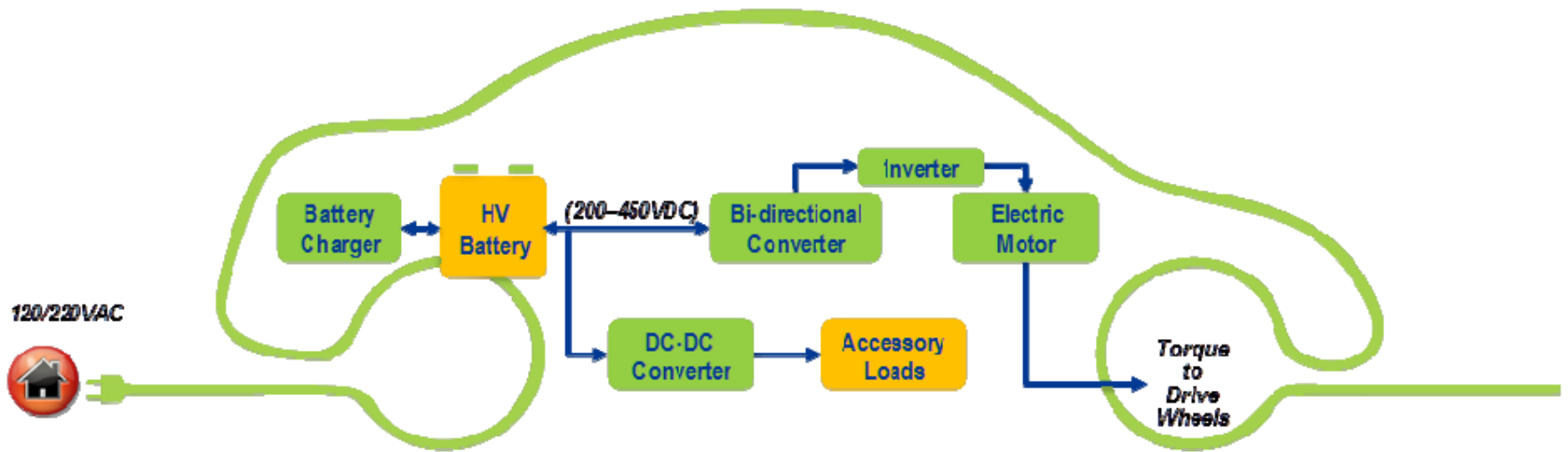


***EV Everywhere: -  
A Grand Challenge in Plug-In Electric Vehicles -***

**Initial Framing Document -**

**White Paper to Explore -  
A Grand Challenge in Plug-In Electric Vehicles -**







**Table 1.** Batteries and Energy Storage 2022 Targets (*based on EV Everywhere 5-year payback analysis*)

		<b>Current Status</b>	<b>PHEV40</b>	<b>AEV100</b>	<b>AEV300</b>
<b>Battery Cost</b>	\$/kWh (usable)	650	190	300	110
<b>Pack Specific Energy</b>	Wh/kg	80-100	150	180	225
<b>Pack Energy Density</b>	Wh/L	200	250	300	425
<b>State-of-Charge Window</b>	%	50	80	90	90

**Table 2.** Electric Motors and Power Electronics 2022 Targets (*based on EV Everywhere 5-year payback analysis*)

		<b>Current Status</b>	<b>PHEV40</b>	<b>AEV100</b>	<b>AEV300</b>
<b>System Cost</b>	\$/kW	20	5	14	4
<b>Motor Specific Power</b>	kW/kg	1.2	1.9	1.3	1.3
<b>Power Electronics Specific Power</b>	kW/kg	10.5	16	12	16.7
<b>System Peak Efficiency</b>	%	90	97	91	98

**Table 3.** Vehicle Lightweighting 2022 Targets *(based on EV Everywhere 5-year payback analysis)*

		<b>Current Status</b>	<b>PHEV40</b>	<b>AEV100</b>	<b>AEV300</b>
<b>Vehicle Lightweighting</b>	%	n/a	29	3	30
<b>Lightweighting Cost</b>	\$/lb-saved	n/a	3.30	3.30	3.30

**Table 4.** Vehicle Charging Infrastructure 2022 Targets *(based on EV Everywhere 5-year payback analysis)*

		<b>Current Status</b>	<b>PHEV40</b>	<b>AEV100</b>	<b>AEV300</b>
<b>Charger Cost</b>	\$/kW	150	35	140	25
<b>Charger Efficiency</b>	%	91	99	91	99

# Onboard chargers targets

**On-Board Chargers:** The on –board charger is essential to *EV Everywhere*. Cost is the most significant challenge. The current status and current technical targets for on-board chargers are shown in Table 8.

**Table 8.** Current status and current technical targets for on-board chargers

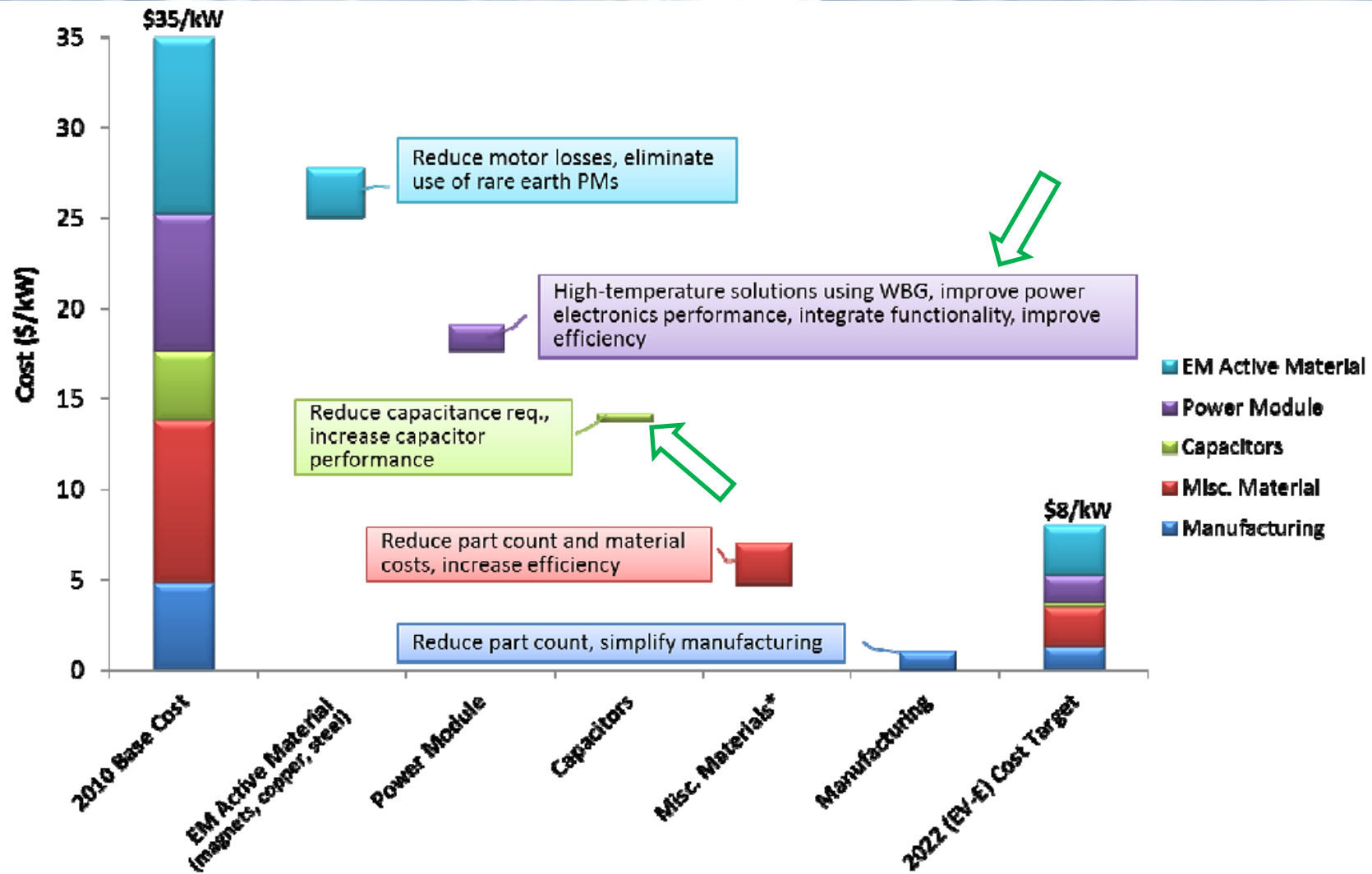
<b>3.3 kW Charger</b>	<b>2010</b>	<b>2015</b>	<b>2022</b>
Cost	\$900 - \$1,000	\$600	\$330
Size	6-9 liters	4.0 liters	3.5 liters
Weight	9 -12 kg	4.0 kg	3.5 kg
Efficiency	90 – 92 %`	93%	94%



# Inverters targets



**Power Electronics** - Initially proposed areas of R&D focus include the development of affordable WBG devices, high-temperature capacitors, advanced packaging, high voltage operation, and new circuit topologies. Power electronics based on advanced SiC devices are currently under development and their usage will increase as suppliers mature their manufacturing processes leading to improved device yield and performance specifications. The promise of GaN-on-Si based devices will likely provide substantial performance improvements in terms of efficiency, operating temperature, and reliability relative to Si; however the status of GaN wafer and device technology is in its infancy compared to Si or even even SiC.



\* Misc Materials

*Inverter: cold plate, drive boards, thermal interface material, bus bar, current sensors, housing, control board, etc.  
 Motor: bearings, housing, sensors, wire varnish and insulation, potting materials, shaft, miscellaneous materials.*

## V. Additional Requirements

We propose the following other key requirements for the *EV Everywhere* Challenge:

- **Secure Materials Supply at Scale:** Technologies should be based on materials without major supply/availability barriers and risks when deployed at large scale. This is required to meet cost goals, to eliminate foreign material resource dependence, and to ensure large-volume scalability.
- **Safety:** Technologies/solutions should meet all applicable safety and environmental standards and must meet or exceed Federal Motor Vehicle Safety Standards (FMVSS) and SAE–J2929 Battery Safety Standard.
- **Recycling:** Technologies should also be capable of full recycling. Recycling can provide a financial value and thereby contribute to overall affordability and sustainability, can conserve material resources, and can reduce the costs and environmental concerns of vehicle and component disposal at end of life.
- **No Reduction in Grid Reliability:** The charging technologies and charging infrastructures considered must be deployable without compromising the reliability of the electric grid and local distribution networks.



# Green charging stations



Table I: Existing Electric Vehicle Charging Stations

Station	SET	Charging Spaces	Installed Power	Cost
UIowa EVCS	224 PV panels <sup>1</sup>	20 <sup>2</sup>	57 kW <sup>2</sup>	\$950,000 <sup>2</sup>
Mitsubishi SPCS <sup>3</sup>	96 PV panels	4	16.8 kW	\$130,000 <sup>4</sup>
Solar Canopy <sup>5</sup>	15 PV panels	1	3.75 kW	\$60,000
Mini E SPCS <sup>6</sup>	24 PV panels	1	5.63 kW	\$25,000 <sup>7</sup>
Sanya Skypump <sup>8</sup>	1 VAWT	1	4 kW	\$30,000

# Master of Science Thesis

## Design of a Sustainable Electric Vehicle Charging Station

Bill V. E. Bakolas

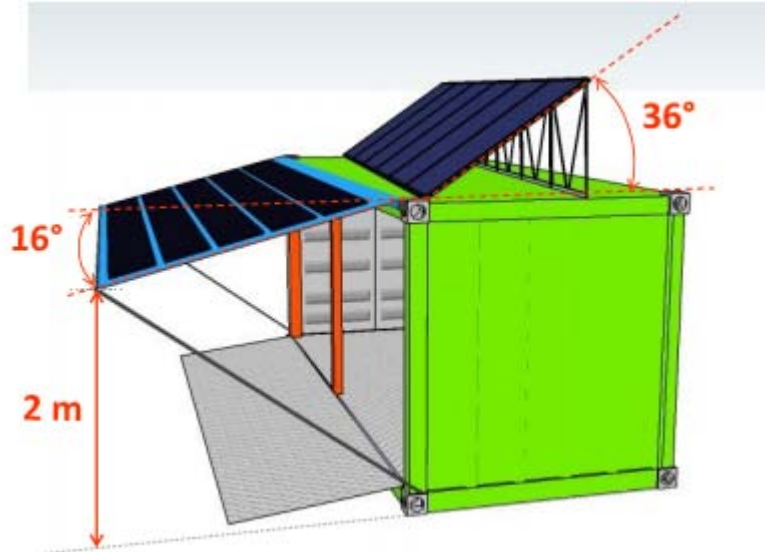
### Abstract

Electric vehicles only become useful in reducing greenhouse gas emissions, if the electricity used to charge their batteries comes from renewable energy sources. This thesis was conducted within the electric mobility framework of the Green Village, the project put forward to test the Green Campus Concept. The objective was to design a Station that charges electric vehicles, using sustainable energy technologies. To achieve an optimal performance of the selected components, a particular layout architecture was suggested. Additionally, a computer model was developed to simulate the Station operation under variant energy generation and consumption inputs, as established by fitted meteorological data and predicted usage patterns. Simulations were run using the Station model and the corresponding results were analyzed. Finally the economic aspects of the project implementation were examined and conclusions were drawn regarding the commercialization of its conceptual attributes.

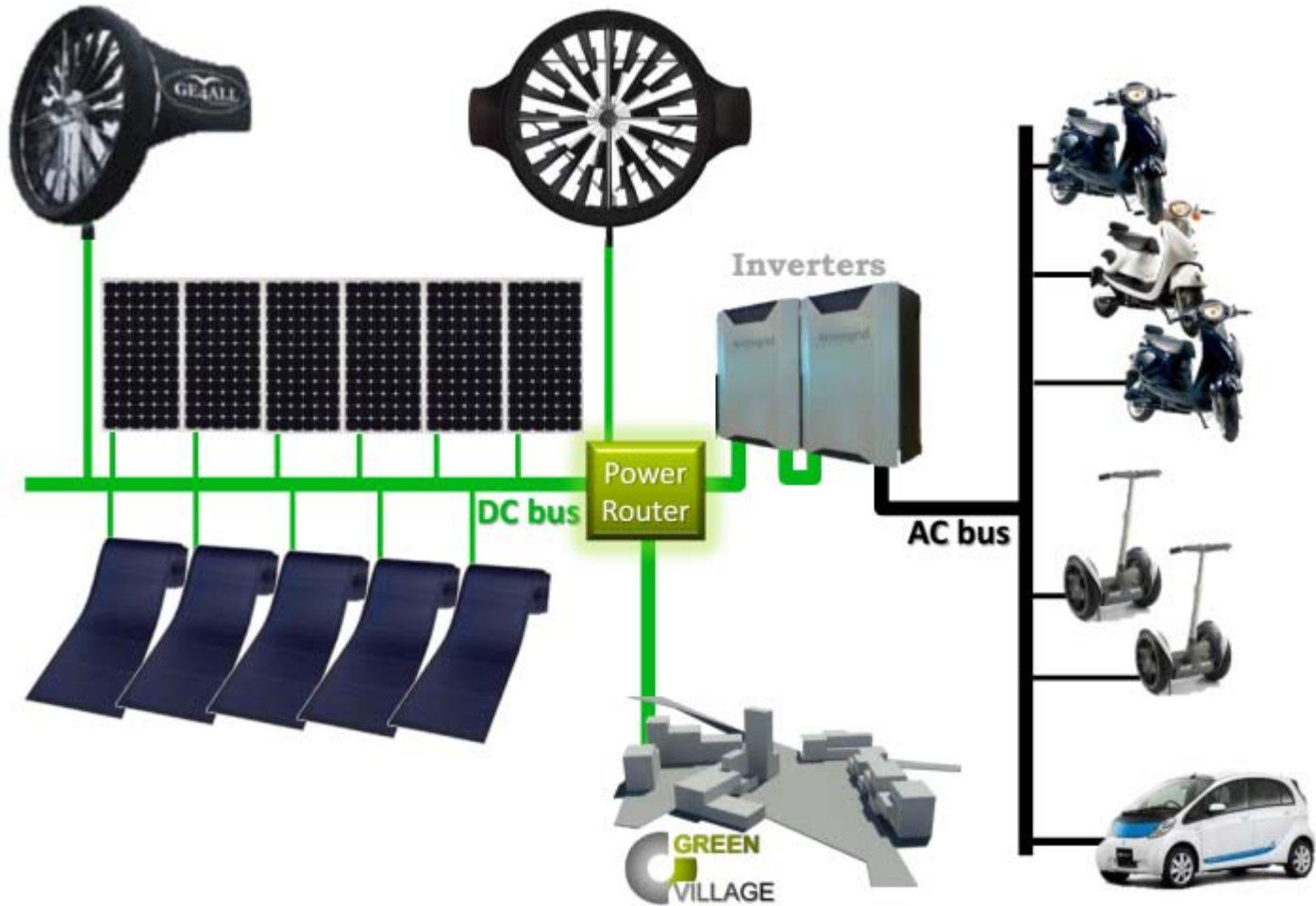
**Keywords:** sustainable energy, electric vehicles, charging station, direct current, renewables, simulation, power flow control

October 2012

# Green charging stations



# Green charging stations



# Green charging stations

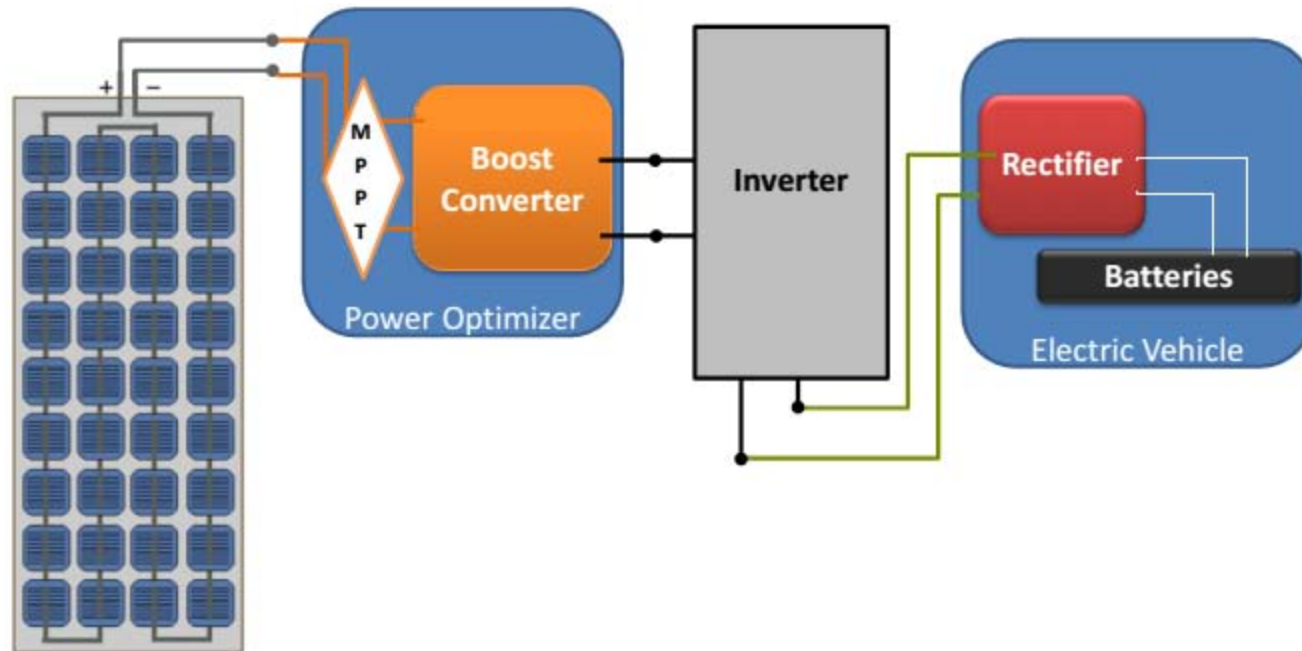


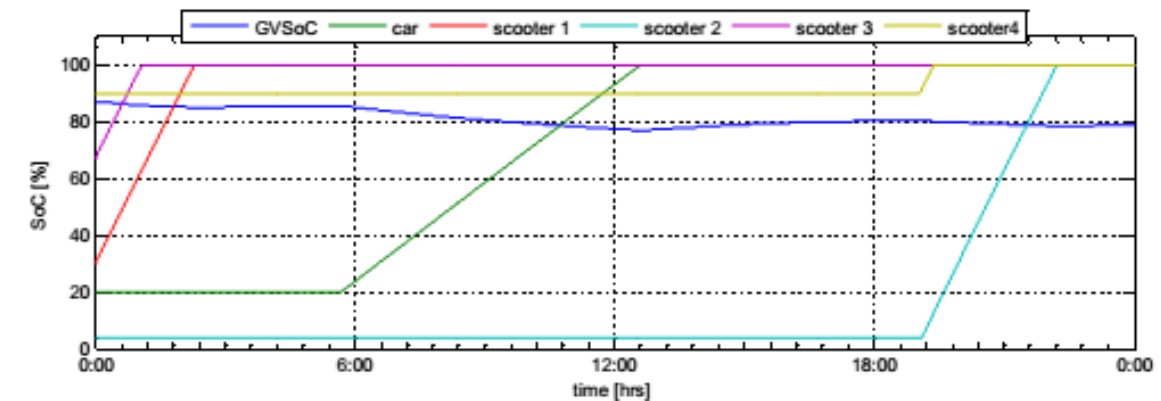
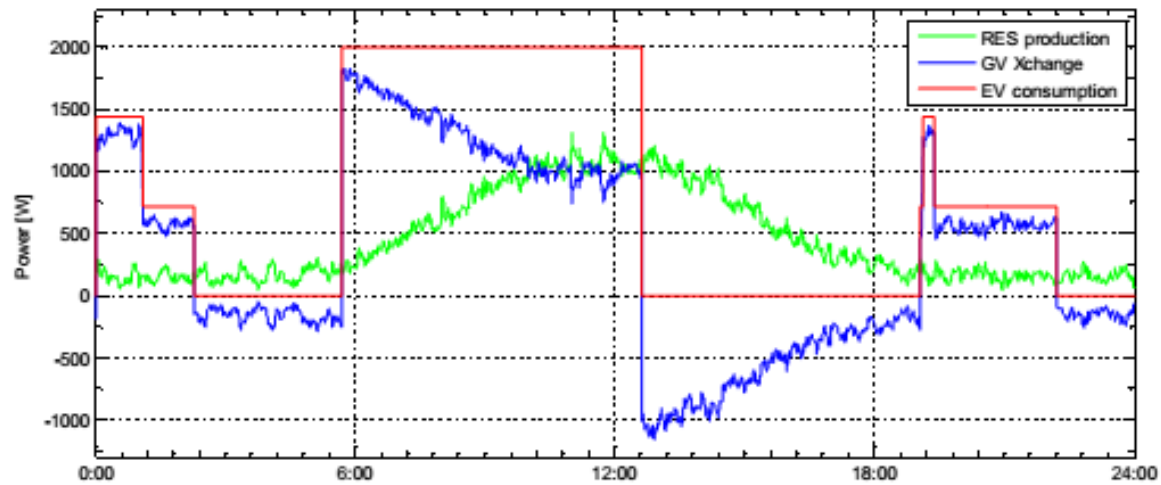
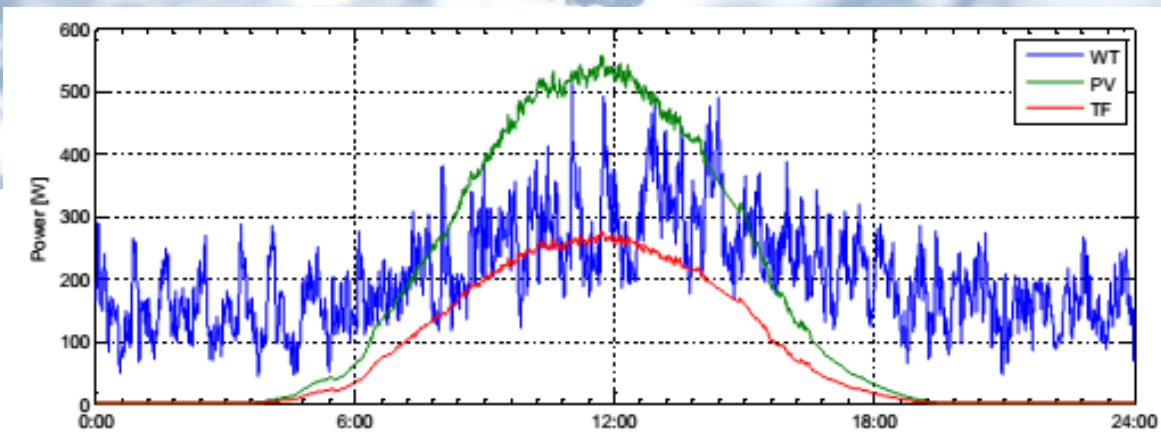




Figure 2.24: Static Model Electric Vehicles

Table III: EV Technical Specifications

Model	Battery		Charging time	Range
	Capacity	Voltage		
Mitsubishi iMiEV <sup>1</sup>	16 kWh	330 V	7 hrs	104 km @ 80 km/h
Peugeot e-Vivacity <sup>2</sup>	2x 1080 kWh	24 V	3 hrs	65 km @ 45 km/h
Segway i2 <sup>3</sup>	2x 390 Wh	73.6 V	8-10 hrs	26 km @ 20 km/h





# Modeling and simulation of electric vehicles (EVs) and design of batteries for Evs

## Part 2 – Electric Vehicle Modelling



Prof. Gierry Waltrich, Dr.  
E-mail: [gierry.waltrich@ufsc.br](mailto:gierry.waltrich@ufsc.br)



# Electric vehicle modelling

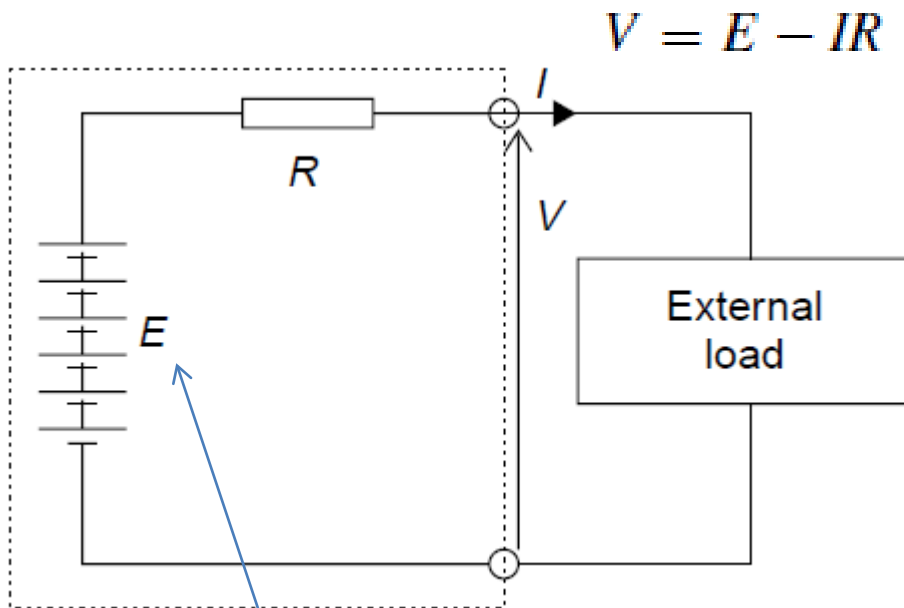


- **Battery modelling**
- **Motor modelling**
- **Vehicle modelling**
- **Electric vehicle range modelling**

# Battery modelling

# Battery modelling

When a current is given out, the voltage will fall; when the battery is being charged, the voltage will rise.



Open circuit voltage

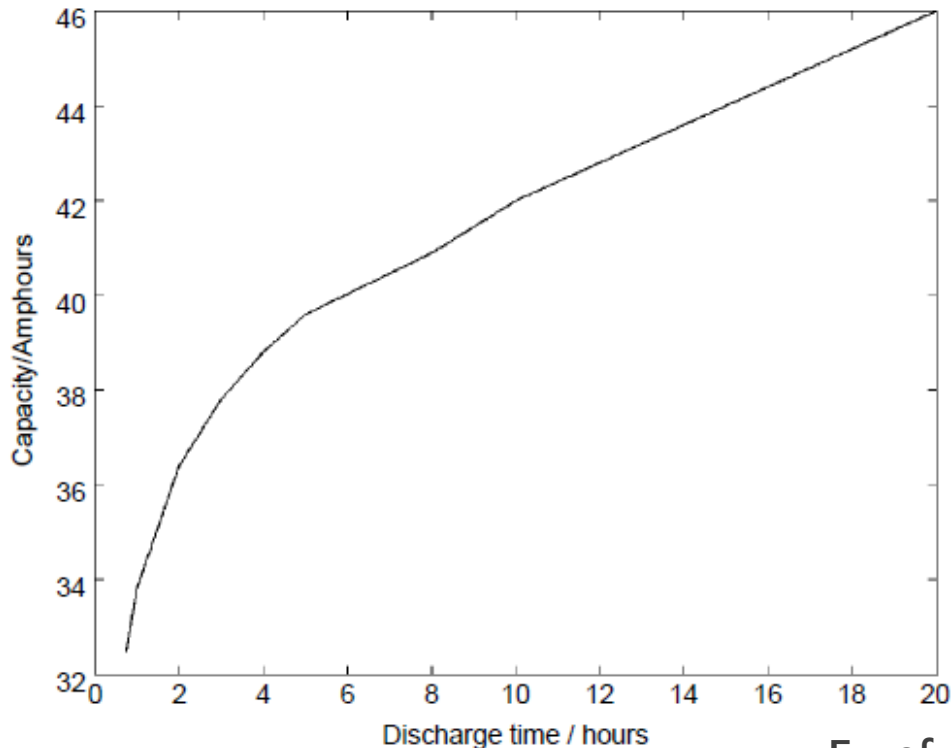
However, the open circuit voltage  $E$  is not in fact constant. The voltage is also **affected by the 'state of charge'**, and other factors such as **temperature**.

Obs.: A good quality 12 V, 25 Amphour lead acid battery will typically have an internal resistance of about 0.005 ohms.

# Battery modelling

Capacity is not constant.

Graph showing change in battery capacity with discharge time



Capacity is affected if the charge is removed more quickly, or more slowly.

Ex. of notation:

$C = 42 \text{ Ah} \rightarrow 42 \text{ A}$  (charge or discharged in one hour)

$2C \rightarrow 84 \text{ A}$  (charge or discharged)

$0.4C \rightarrow 16.8 \text{ A}$  (charge or discharged)

# Battery modelling



**Kokam™**

*Global Leader in Power Solution*

## Cell Specification

● Typical Capacity <sup>1)</sup>		<b>12.0 Ah</b>
● Nominal Voltage		<b>3.7 V</b>
● Charge Condition	Max. Current	<b>36.0 A</b>
	Voltage	<b>4.2V ± 0.03 V</b>
● Discharge Condition	Continuous Current	<b>60.0 A</b>
	Peak Current	<b>240.0 A</b>
	Cut-off Voltage	<b>2.7 V</b>
● Cycle Life [@ 80% DOD] <sup>2)</sup>		<b>&gt; 800 Cycles</b>
● Operating Temp.	Charge	<b>0 ~ 40 °C</b>
	Discharge	<b>-20 ~ 60 °C</b>
● Dimension	Thickness (mm)	<b>7.0 ± 0.5</b>
	Width (mm)	<b>206 ± 2.0</b>
	Length (mm)	<b>130 ± 2.0</b>
● Weight (g)		<b>354 ± 15</b>

1) Typical Capacity : 0.5C, 4.2~2.7V @25°C

2) Voltage range : 4.15V ~ 3.40V



# Battery modelling

## Energy storage

Energy in Watthours = Voltage  $\times$  Amphours or Energy =  $V \times C$

Obs.: Both,  $V$  and  $C$ , are reduced if the current is increased and the battery is drained quickly.

## Specific energy

Specific energy (Wh/kg) is the amount of electrical energy stored for every kilogram of battery mass.

## Energy density

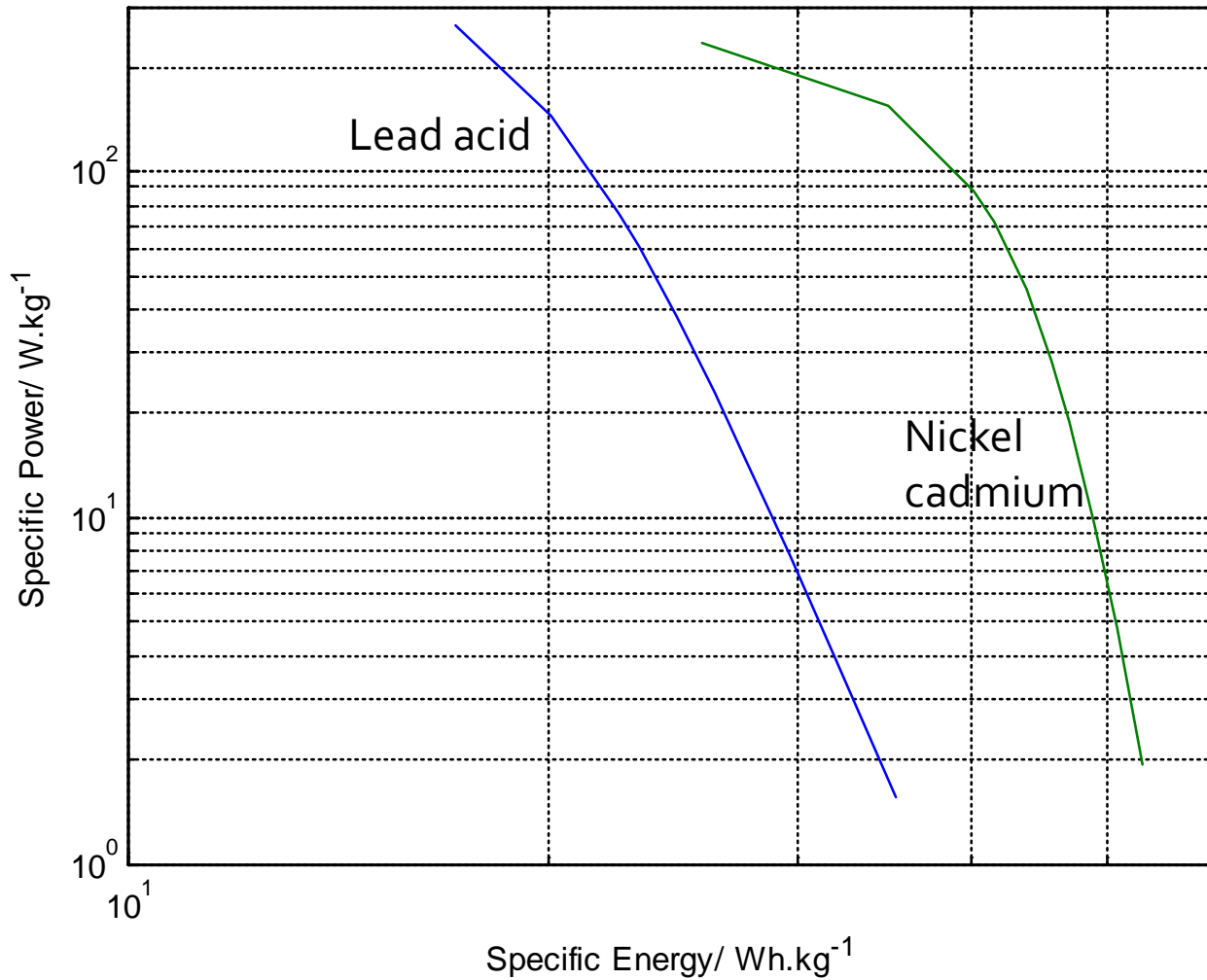
Energy density (Wh/m<sup>3</sup>) is the amount of electrical energy stored per cubic meter of battery volume.

## Specific power

Specific power (W/kg) is the amount of power obtained per kilogram of battery.

# Battery modelling

Ragone plot for Lead Acid and Nickel Cadmium traction batteries



# Battery modelling

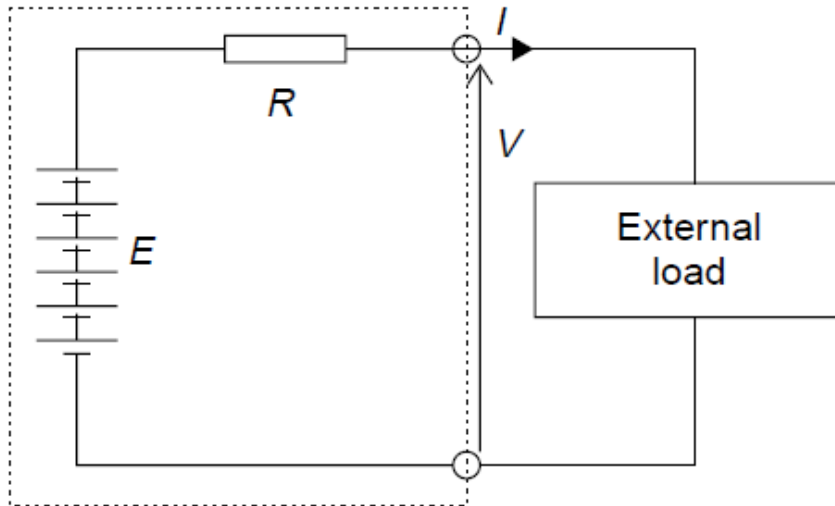
## Batteries types

- **Lead acid** – low cost, low specific energy
- **NiCad** – low cost
- **NiMH** – cadmium free
- **Sodium** – high temperature used in larger systems
- **Li-ion** – high specific power
- **Zinc-air** – high specific energy, negatives electrodes should be replace after it is charged.

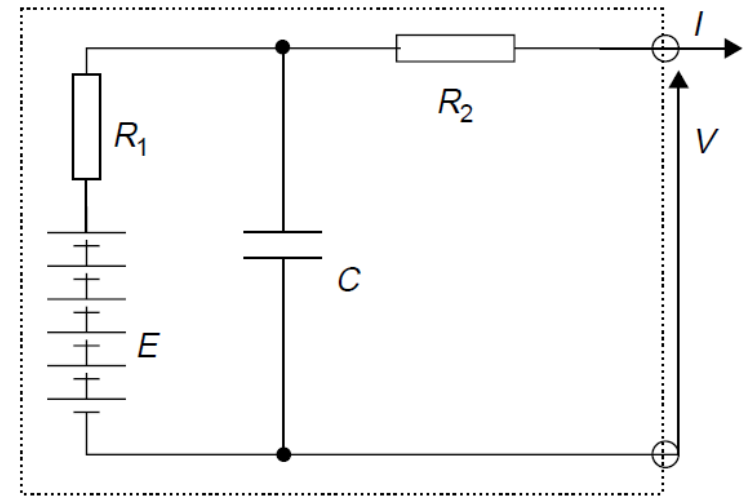
Battery	Specific energy Wh.kg <sup>-1</sup>	Energy density Wh.L <sup>-1</sup>	Specific power W.kg <sup>-1</sup>	Current cost
Lead acid	30	75	250	0.5
NiCad	50	80	150	1.5
NiMH	65	150	200	2.0
Zebra	100	150	150	2.0
Li-ion <sup>5</sup>	90	150	300	10
Zinc-air	230	270	105	?

# Battery modelling

## Equivalent circuit



Do not explain the battery dynamics!

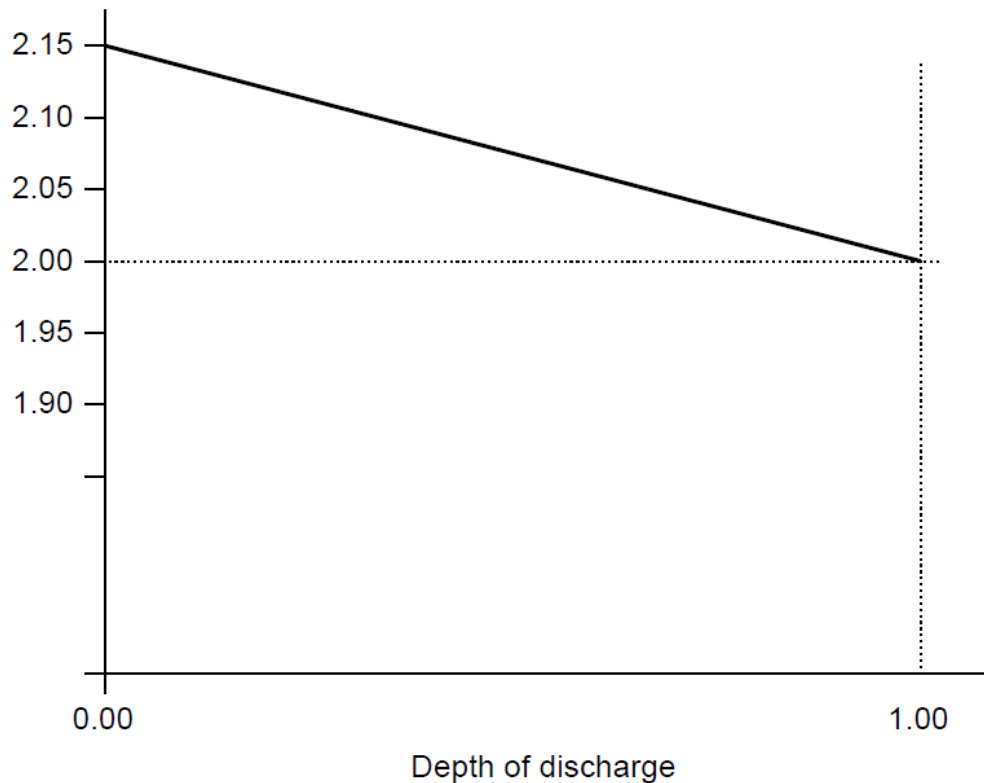


This model represents better the dynamic behaviour of a battery.

# Battery modelling

## Equivalent circuit

Lead acid battery:  $E = n \times (2.15 - DoD \times (2.15 - 2.00))$

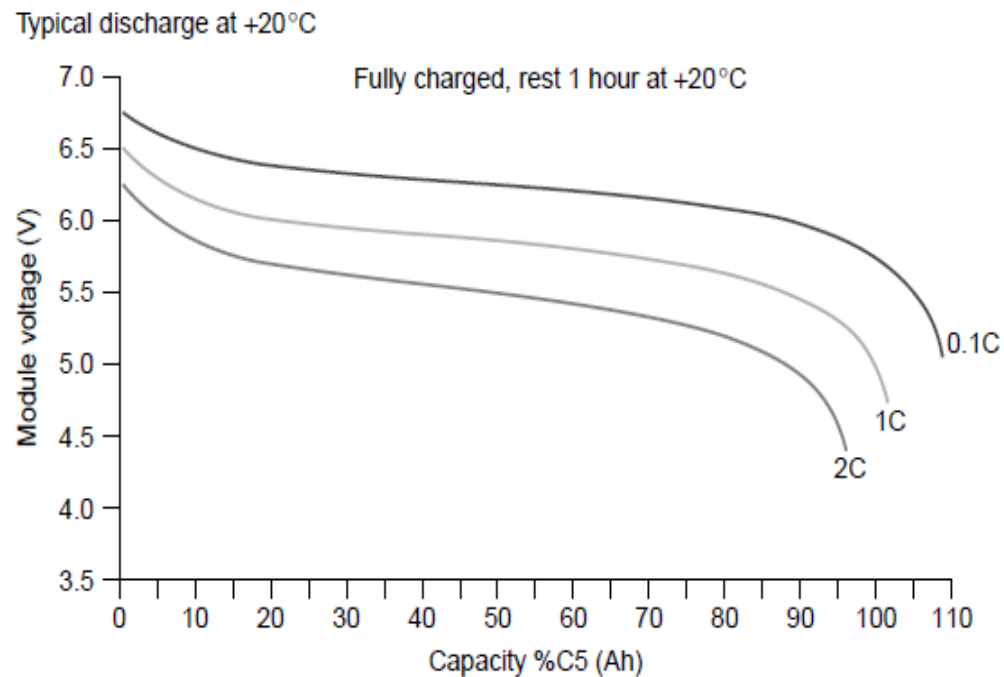


# Battery modelling

## Equivalent circuit

NiCad battery (obtained by linear regression):

$$E = n \times \left( \begin{array}{l} -8.2816DoD^7 + 23.5749DoD^6 - 30DoD^5 + 23.7053DoD^4 \\ -12.5877DoD^3 + 4.1315DoD^2 - 0.8658DoD + 1.37 \end{array} \right)$$



# Battery modelling

## Equivalent circuit

### Battery resistance:

Lead acid resistance:

$$R_{Pb} = n^{\circ} cells \frac{0.022}{C_{10}} [\Omega]$$

$C_{10}$  = capacity for 10h discharge

NiCad resistance:

$$R_{NiCad} = n^{\circ} cells \frac{0.06}{C_{10}} [\Omega]$$

# Battery modelling

## Peukert Model

Drawing 1A for 10 hours does not take the same charge from a battery as running it at 10A for 1 hour, therefore, it is necessary to determine a method to define a capacity of a battery.

The starting point is finding the Peukert capacity:

$$C_p = I^k T$$

$C_p$  is found by the nominal parameters, and  $k$  is a constant (typically about 1.2 for a lead acid battery) called Peukert coefficient.



# Battery modelling

## Peukert Model

Example: Suppose a battery has a nominal capacity of 40 Ah at the 5 h rate. This means that it has a capacity of 40 Ah if discharged at a current of:

$$I = \frac{40}{5} = 8A$$

if  $k = 1.2$  then the Peukert capacity is

$$C_P = 8^{1.2} \times 5 = 60.6Ah$$

now it is possible to find the time that the battery will last at any current  $I$ .

$$T = \frac{C_P}{I^k}$$

# Battery modelling

## Peukert Model

$$C_{predicted} = I \times T$$

$$C_{predicted} = I \times \frac{C_P}{I^k}$$

$$C_{predicted} = C_P I^{(1-k)}$$

## Example

$$I = \frac{C_{10}}{T} = \frac{42Ah}{10h} = 4.2A$$

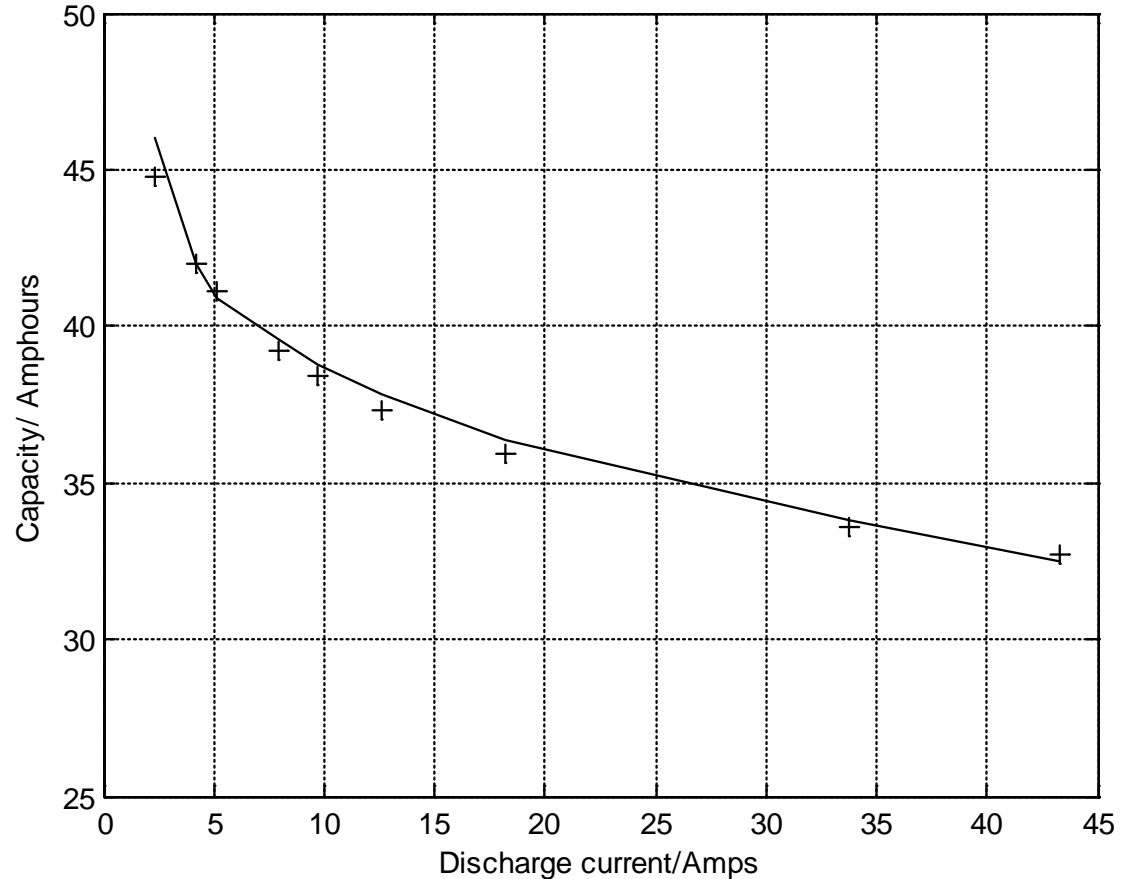
$$k = 1.107 \text{ (Lead acid)}$$

$$C_P = I^k T$$

$$C_P = 4.2^{1.107} \times 10 = 49Ah$$

$$C_{Predicted} = C_P \times I^{(1-k)} = C_P 49 \times I^{(1-1.107)}$$

Comparison of measured and "Peukert predicted" capacities at different discharge currents



# Battery modelling

Time step

$$\rightarrow \delta t$$

Charge removed in one step

$$\rightarrow \delta t \times I^k$$

Total charge removed the battery  $\rightarrow CR_{n+1} = CR_n + \frac{\delta t \times I^k}{3600} [Ah]$

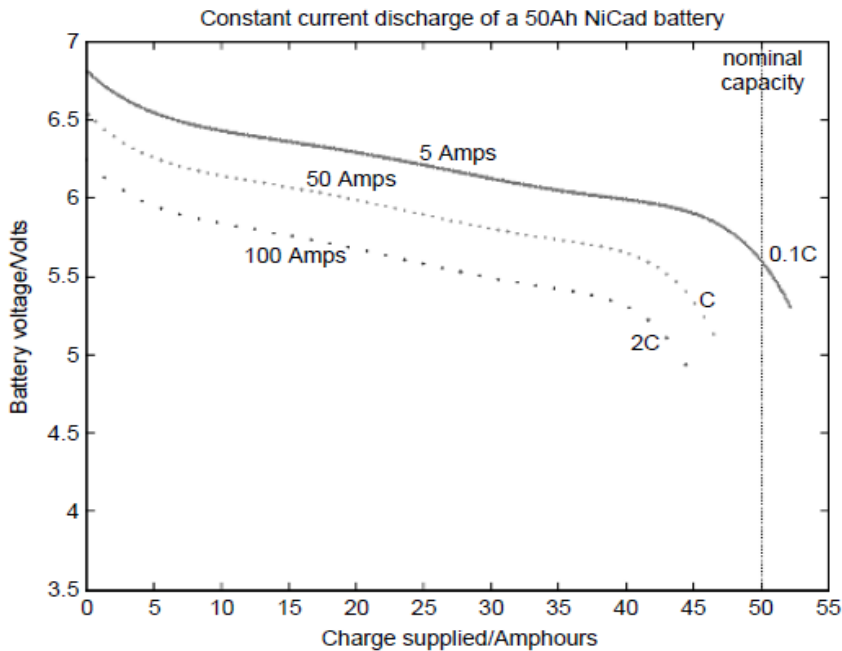
Total charge supplied for a load  $\rightarrow CS_{n+1} = CS_n + \frac{\delta t \times I}{3600} [Ah]$

Depth-of-discharge  $\rightarrow DoD_n = \frac{CR_n}{C_p}$

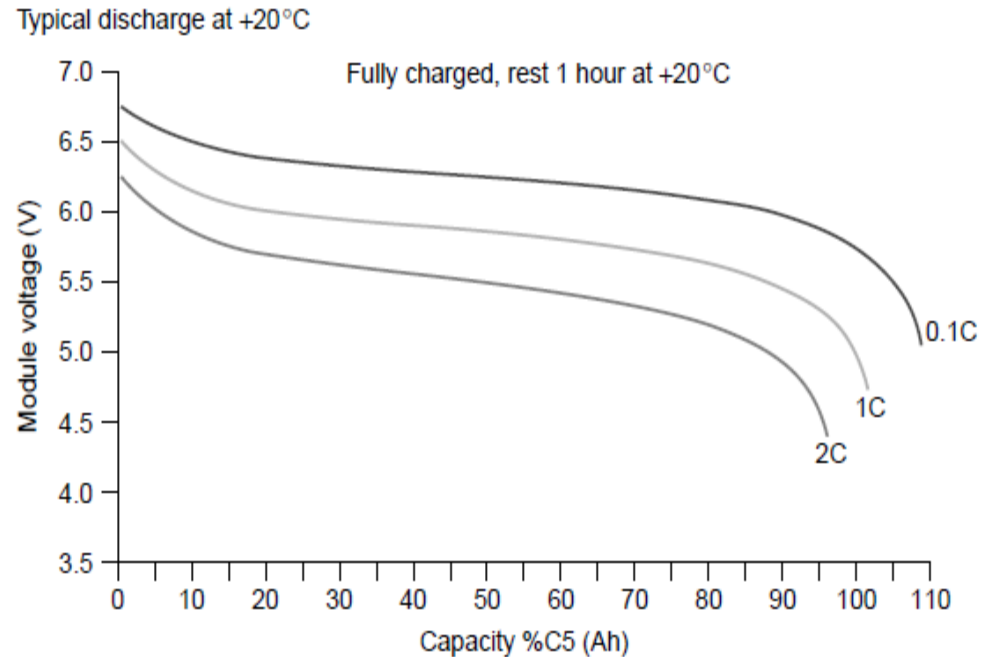
Open circuit voltage

$$\rightarrow E = n^o \text{ cells} \times (2.15 - DoD \times 0.15)$$

# Battery modelling



Theoretical results



Experimental results

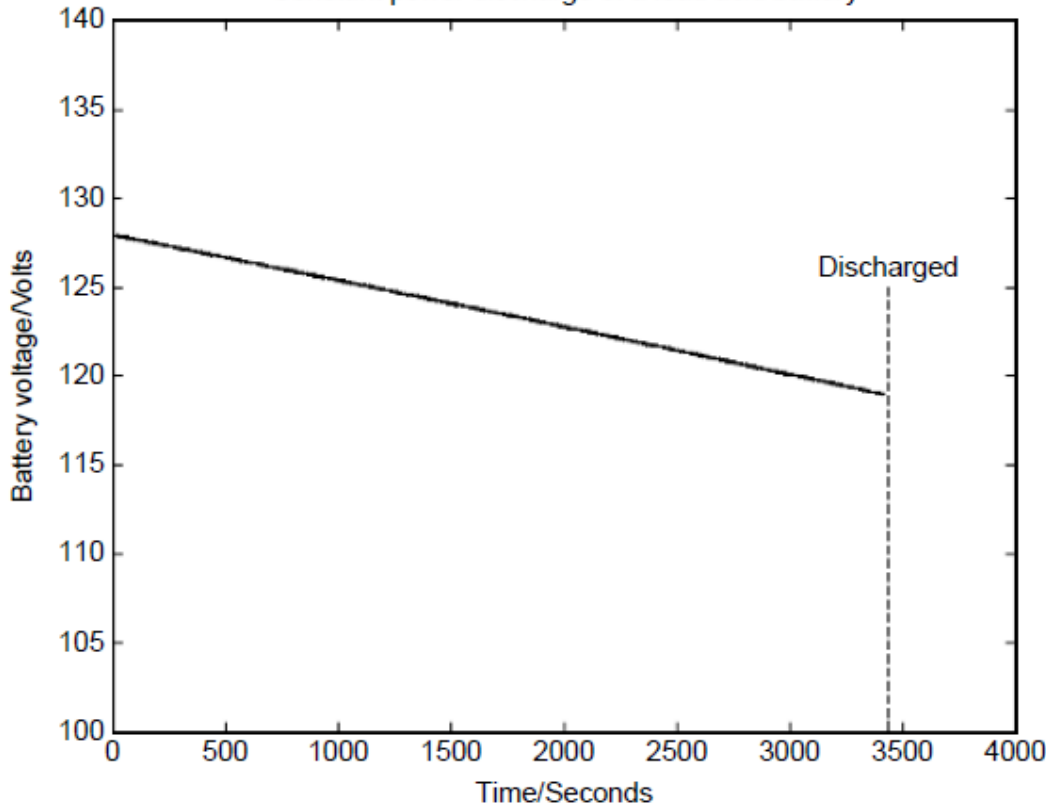
MATLAB: Figure\_2\_15.m

# Battery modelling

Power supplied for the load  $\rightarrow P = V \times I = (E - IR)I = EI - RI^2$

Current supplied for the load  $\rightarrow I = \frac{E - \sqrt{E^2 - 4RP}}{2R}$

Constant power discharge of a lead acid battery



- Graph of constant power discharge of a lead acid battery at 5000 W.
- The nominal ratings of the battery are 120 V (10 batteries), 50 Ah.
- The battery is "dead" if the DoD exceeds 99%

# Battery modelling

If the battery is being charged:

Terminal voltage  $\rightarrow V = E + IR$

Power drained from the load  $\rightarrow P = V \times I = (E + IR)I = EI + RI^2$

Current drained from the load  $\rightarrow I = \frac{-E + \sqrt{E^2 + 4RP}}{2R}$

Charged removed  $\rightarrow CR_{n+1} = CR_n - \frac{\delta t \times I^k}{3600} [Ah]$

# Battery modelling

## Calculating the Peukert Coefficient

The two different ratings give two different rated currents:

$$I_1 = \frac{C_1}{T_1} \quad \text{and} \quad I_2 = \frac{C_2}{T_2}$$

$$C_P = I_1^k \times T_1 \quad \text{and} \quad C_P = I_2^k \times T_2$$

$$I_1^k T_1 = I_2^k T_2$$

$$\left( \frac{I_1}{I_2} \right)^k = \frac{T_2}{T_1}$$

$$k = \frac{\log T_2 - \log T_1}{\log I_1 - \log I_2}$$

# Battery modelling

## Calculating the Peukert Coefficient

Example:

$$I_1 = \frac{C_1}{T_1} = \frac{42}{10} = 4.2A \quad \text{and} \quad I_2 = \frac{33.6}{1} = 33.6A$$

$$k = \frac{\log 1 - \log 10}{\log 4.2 - 33.6} = 1.107$$



# Battery modelling

## Approximate battery sizing

The vehicle fuel consumption is normally known.

### Diesel car example

Fuel consumption: 18 km/L

Diesel specific energy: 40 kWh/kg

Motor transmission efficiency: 10%

Fuel consumed in a distance of 180 km: 10 L  $\approx$  11 kg

Energy consumed in 180 km: 40 kWh/kg  $\times$  11 kg = 440 kWh

Energy delivered in the roads: 440 kWh  $\times$  0.1 = 44 kWh

Energy required for a electric vehicle:

$$Energy_{EV} = \frac{\text{Energy delivered in the roads}}{\text{efficiency (electric motor+transmission} \approx 70\%)} = \frac{44kWh}{0.7} = 62.8kWh$$

# Battery modelling

## Approximate battery sizing

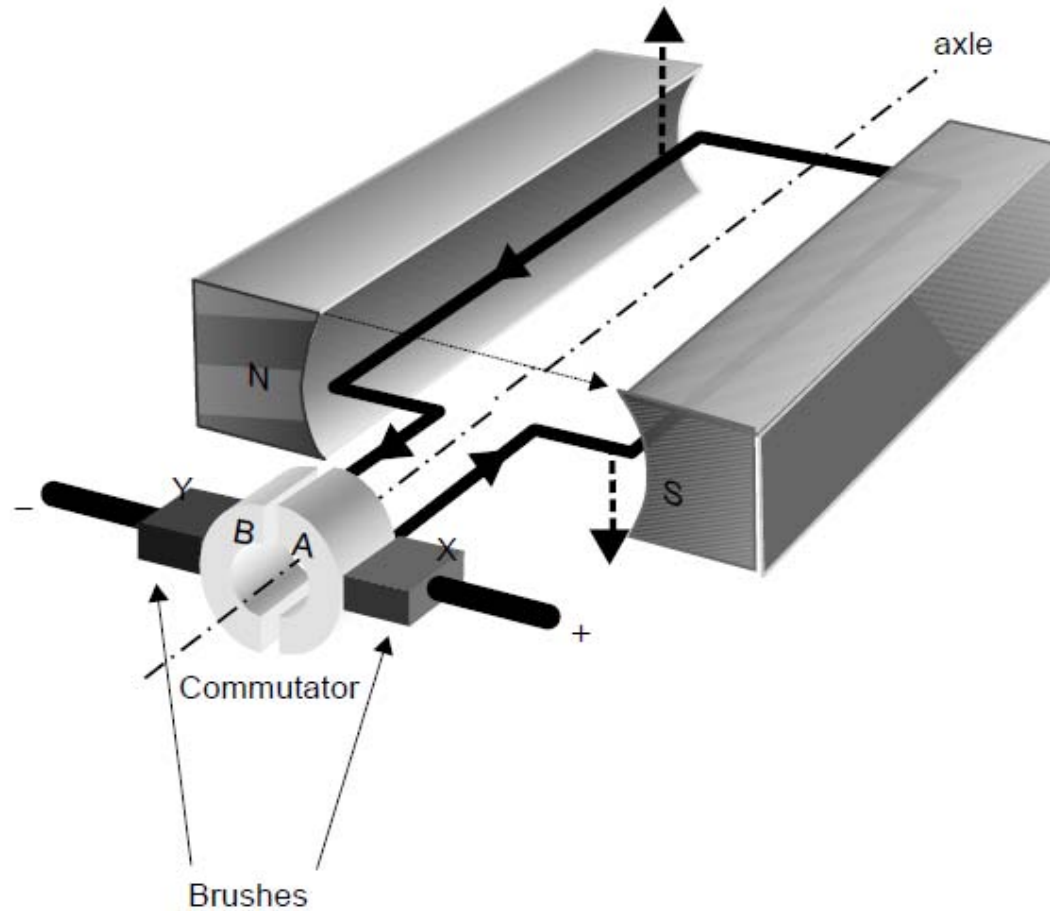
The mass of different types of battery for different distances travelled are shown in Table 2.11, assuming an electric motor/drive efficiency of 70%.

Battery type	Specific energy Wh.kg <sup>-1</sup>	Battery mass kg, 75 km range	Battery mass kg, 150 km range	Battery mass kg, 225 km range	Battery mass kg, 300 km range
Lead acid	30	750	1500	2250	3000
NiMH	65	346	692	1038	1385
Li ion	90	250	500	750	1000
NaNiCl	100	225	450	675	900
Zn-Air	230	98	196	293	391

# Motor modelling

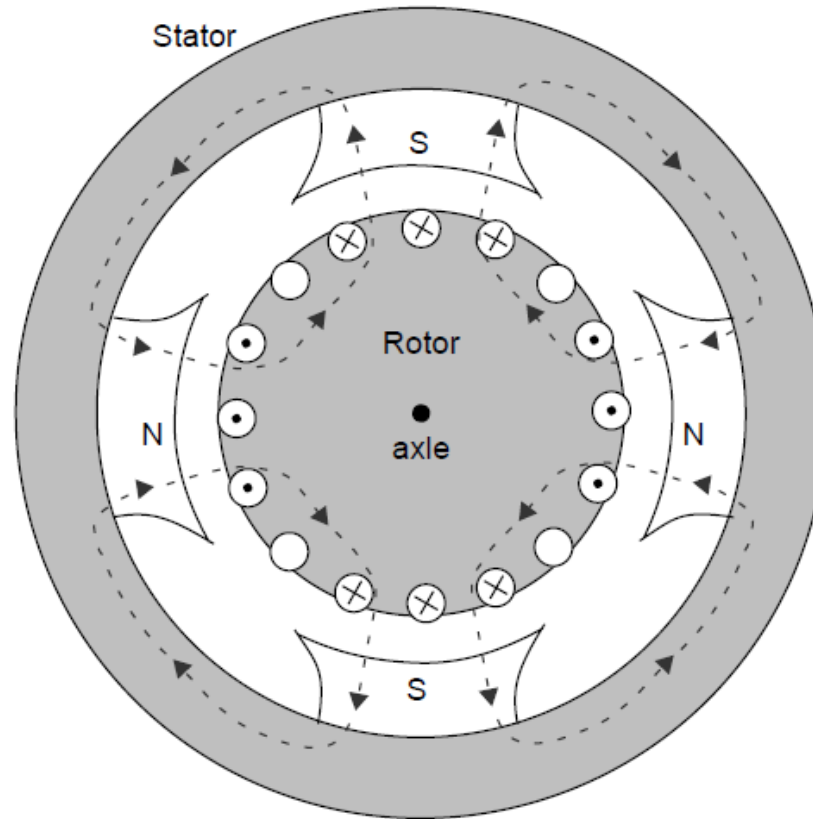
# Motor modelling

## Permanent magnetic DC motor

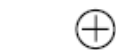


# Motor modelling

## Permanent magnetic DC motor



(a)



Current  
going down  
into page



Current  
coming up  
out of page



No  
current

# Motor modelling

## Permanent magnetic DC motor

Torque:

$$\vec{F} = i\vec{L} \times \vec{B}$$

$$\Phi = BA = B(2Lr)$$

$$\vec{\tau} = \vec{F} \times \vec{r}$$

$$\tau = 2nBILr$$

$$\tau = n\Phi I \text{ or}$$

$$\tau = K_m \Phi \cdot I$$

$K_m \propto n^\circ \text{ polos, } n^\circ \text{ turns, etc.}$

Back EMF:

$$E_b = \frac{d\Phi}{dt} = \frac{d(BA)}{dt} = BLv$$

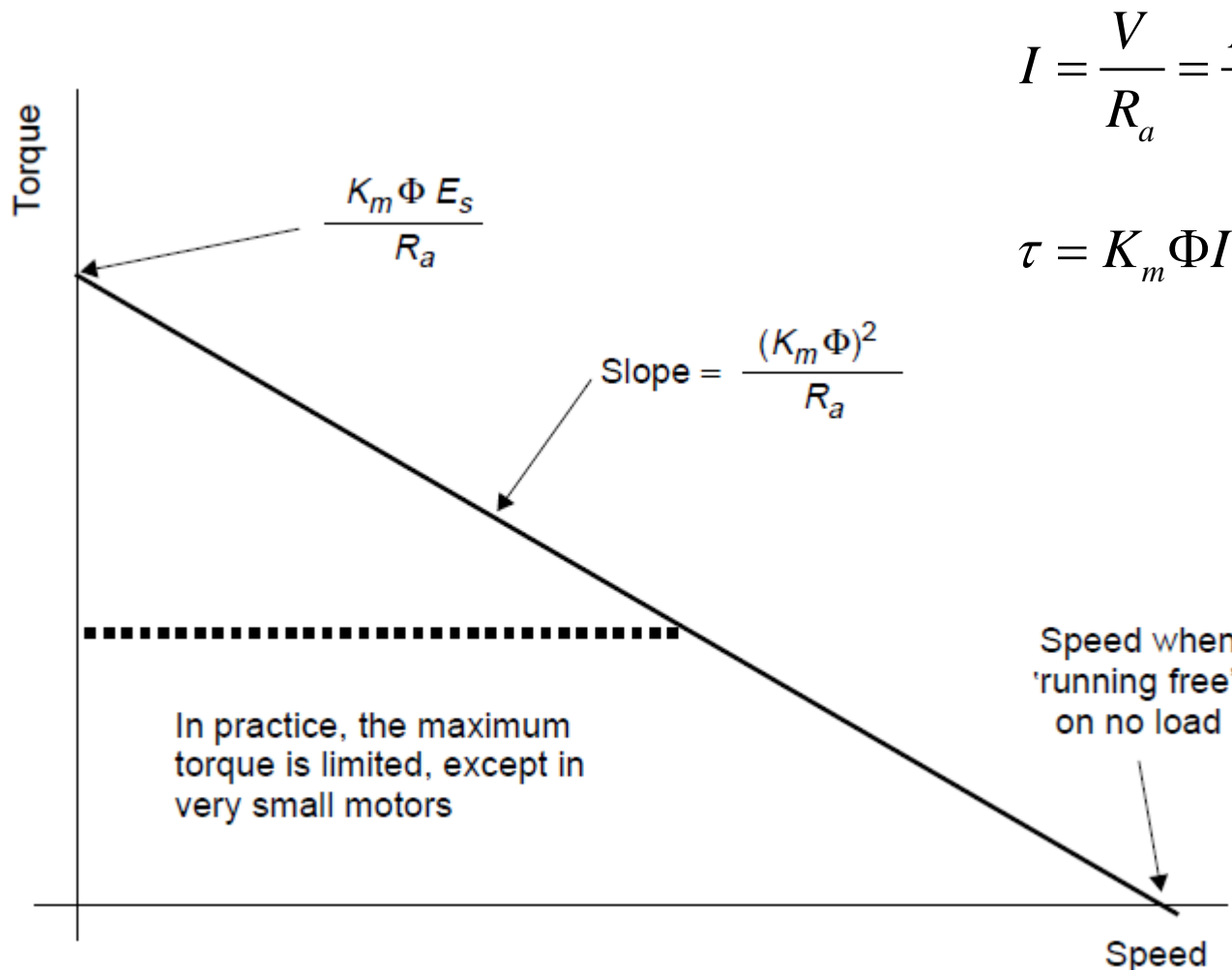
$$v = r\omega$$

$$E_b = 2nBLr\omega$$

$$E_b = K_m \Phi \cdot \omega$$

# Motor modelling

## Permanent magnetic DC motor



$$I = \frac{V}{R_a} = \frac{E_s - E_b}{R_a} = \frac{E_s}{R_a} - \frac{K_m \Phi}{R_a} \omega$$

$$\tau = K_m \Phi I = \frac{E_s K_m \Phi}{R_a} - \frac{(K_m \Phi)^2}{R_a} \omega$$

# Motor modelling

## Permanent magnetic DC motor

For a DC Lynch motor:

Motor speed = 70 rpm/V

Armature resistance = 0.016Ω



$$\omega = \frac{E}{K_m \Phi} \frac{rad}{s} = \frac{60}{2\pi} \frac{E}{K_m \Phi} RPM$$

$$K_m \Phi = 0.136$$

If the motor is running with 24 V:

$$\tau = K_m \Phi I = \frac{E_s K_m \Phi}{R_a} - \frac{(K_m \Phi)^2}{R_a} \omega$$

$$\tau = 205 - 1.16\omega$$



# Motor modelling

## Permanent magnetic DC motor

At zero speed:  $\tau = 205 - 1.16\omega = 205 - 1.16(0) = 205 Nm$

At zero speed there is no back EMF, so:  $I = \frac{V}{R_a} = \frac{E_s - E_b}{R_a} = \frac{E_s}{R_a} = \frac{24}{0.016} = 1500 A$

The current is too large and should be limited. In this example it will be limited in 250 A. Therefore, the maximum torque is:

$$\tau = K_m \Phi I = 0.136 \times 250 = 34 Nm$$

These values are typical for 5 kW dc motors.

# Motor modelling

## DC motor efficiency

Copper losses	$= k_c \tau^2$	$\rightarrow P = I^2 R, I \propto \tau$
Iron losses	$= k_i \omega$	
Friction and windage losses	$= k_w \omega^3$	
Constant losses	$= C$	

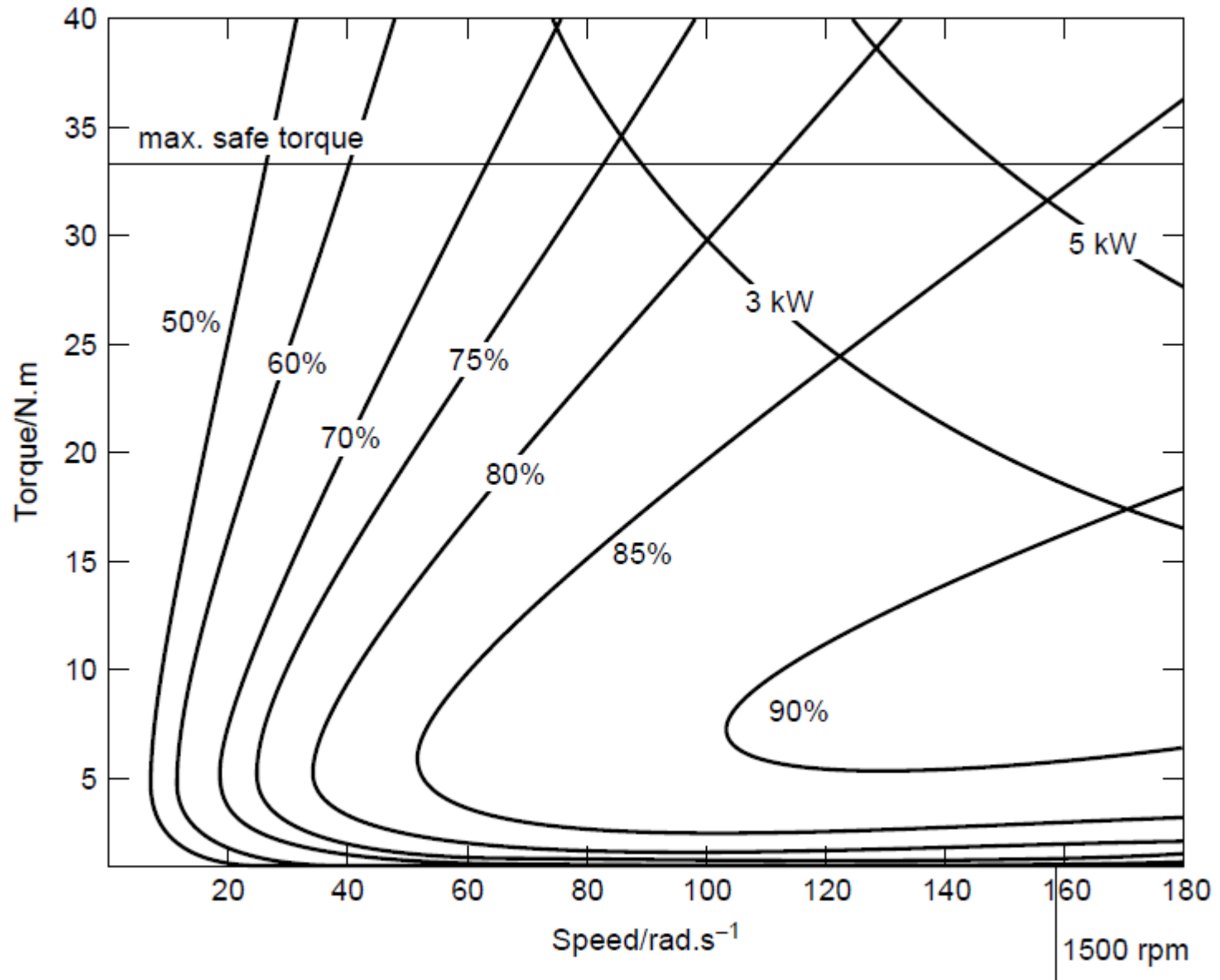
$$\eta_m = \frac{P_o}{P_i} = \frac{\tau \omega}{\tau \omega + k_c \tau^2 + k_i \omega + k_w \omega^3 + C}$$

MATLAB: motoreff.m

Typical values for the parameters of equation

Parameter	Lynch type PM motor, with brushes, 2–5 kW	100 kW, high speed induction motor
$k_c$	1.5	0.3
$k_i$	0.1	0.01
$k_w$	$10^{-5}$	$5.0 \times 10^{-6}$
$C$	20	600

# Motor modelling



# Vehicle modelling

# Vehicle modelling



## Tractive force

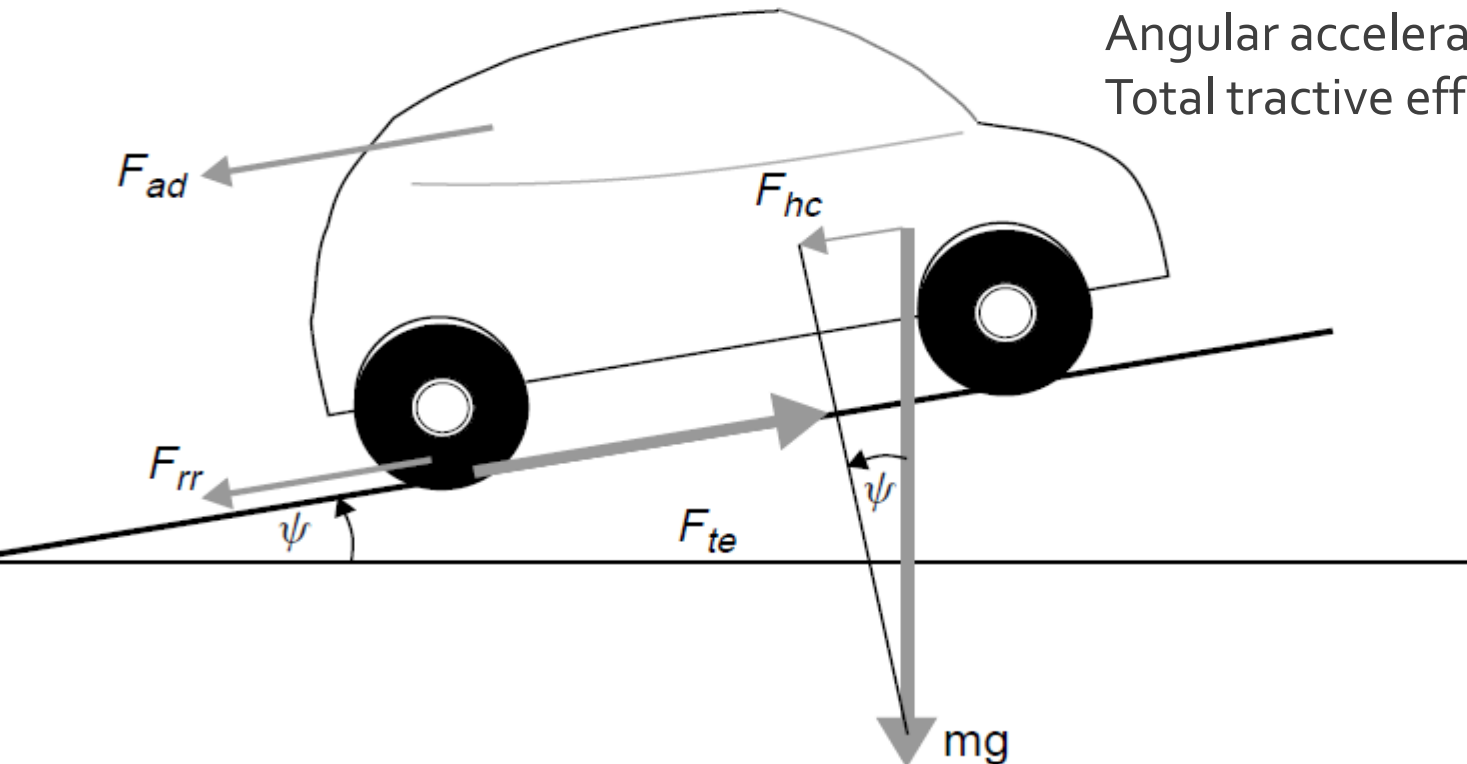
The electric vehicle should:

- overcome the rolling resistance
- overcome the aerodynamic drag
- provide the force needed to overcome the component of the vehicle's weight acting down the slope
- accelerate the vehicle, if the velocity is not constant

# Vehicle modelling

## Tractive force

- Rolling resistance force =  $F_{rr}$
- Aerodynamic drag =  $F_{ad}$
- Hill climbing force =  $F_{hc}$
- Linear acceleration force =  $F_{la}$
- Angular acceleration force =  $F_{\omega a}$
- Total tractive effort =  $F_{te}$



# Vehicle modelling



## Tractive force

Rolling resistance force  $\rightarrow F_{rr} = \mu_{rr}mg$

Typical values:  $\mu_{rr} = 0.015$  for a radial ply tyre

$\mu_{rr} = 0.005$  for tyre developed especially for electric vehicles.

Aerodynamic drag  $\rightarrow F_{ad} = 0.5\rho AC_d u^2$

$\rho$  = density of the air

$A$  = frontal area

$u$  = speed

$C_d$  = drag coefficient

Typical values for  $C_d$ :

Conventional cars:  $C_d = 0.3$

Electric vehicle:  $C_d = 0.19$

Motorcycle and bus:  $C_d = 0.7$

# Vehicle modelling

## Tractive force

Hill climbing force

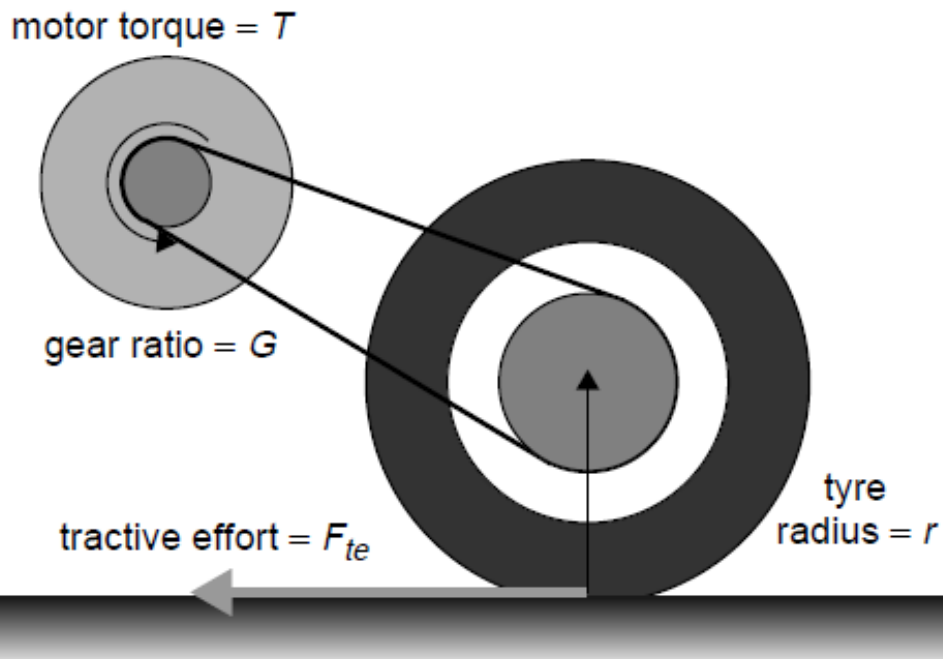
$$\rightarrow F_{hc} = mg \sin(\psi)$$

Linear acceleration force

$$\rightarrow F_{la} = ma$$

Angular acceleration force

$\rightarrow$  due to the rotating parts



$$\vec{\tau} = \vec{F} \times \vec{r}$$

$$\tau = \frac{F_{te} r}{G}$$

$$F_{te} = \frac{G}{r} \tau$$



# Vehicle modelling



## Tractive force

Angular speed at the axle  $\rightarrow \omega = \frac{v}{r}$

Angular speed at the motor  $\rightarrow \omega = G \frac{v}{r}$

Motor angular acceleration  $\rightarrow \dot{\omega} = G \frac{a}{r}$

Torque required for this acceleration  $\rightarrow \tau = I \dot{\omega} = IG \frac{a}{r}$

Angular acceleration force  $\rightarrow F_{\omega a} = \frac{G}{r} T = I \left( \frac{G}{r} \right)^2 a$

# Vehicle modelling



## Tractive force

It will quite often turn out that the moment of inertia of the motor will not be known.

In such cases a reasonable approximation is to simply increase the mass by 5% in  $F_{la}$  and to ignore the  $F_{\omega a}$  term.

Total tractive force       $\rightarrow$        $F_{te} = F_{rr} + F_{ad} + F_{hc} + F_{la} + F_{\omega a}$

We should note that  $F_{la}$  and  $F_{\omega a}$  will be negative if the vehicle is slowing down, and that  $F_{hc}$  will be negative if it is going downhill.

# Vehicle modelling

## Modelling Vehicle Acceleration

For  $\omega < \omega_c$  or  $v < (r/G) \omega_c$  then  $\tau = \tau_{\max}$

For  $\omega \geq \omega_c$  or  $v \geq (r/G) \omega_c$  then  $\tau = \tau_o - k\omega$

For a vehicle on level ground, and air density of  $1.25 \text{ kg.m}^{-3}$ :

$$F_{te} = \mu_{rr} mg + 0.625 AC_d v^2 + ma + I \frac{G^2}{\eta_g r^2} a$$

$$F_{te} = \frac{G}{r} \tau \quad a = \frac{dv}{dt}$$

$$\frac{G}{r} \tau = \mu_{rr} mg + 0.625 AC_d v^2 + \left( m + I \frac{G^2}{\eta_g r^2} \right) \frac{dv}{dt}$$

# Vehicle modelling

## Modelling the acceleration of an electric scooter:



2013 Peugeot Vivacity E

# Vehicle modelling

## Modelling the acceleration of an electric scooter:

### Characteristics:

- Electric Scooter mass = 115 kg + 70 kg (pilot) = 185 kg
- The moment of inertia of the motor is not known, so  $m$  is increased by 5%, therefore, Electric Scooter mass = 194 kg
- The drag coefficient ( $C_d$ ) is estimated as 0.75
- The frontal area of vehicle and rider = 0.6 m<sup>2</sup>
- Coefficient of the tire rolling resistance  $\mu_{rr} = 0.007$
- The motor ratio belt = 2:1, and wheel diameter = 42 cm, thus,  $G = 2$
- Gear system efficiency ( $\eta_g$ ) = 98%
- The motor is an 18V **Lynch** type motor
- Motor speed = 70 rpm/V
- Armature resistance = 0.016  $\Omega$

# Vehicle modelling

## Modelling the acceleration of an electric scooter:

Torque equation:

$$K_m \Phi = \frac{60}{2\pi} \frac{E}{RPM} = \frac{60}{2\pi} \frac{1}{70} = 0.136$$

$$\tau = K_m \Phi I = \frac{E_s K_m \Phi}{R_a} - \frac{(K_m \Phi)^2}{R_a} \omega = \frac{18 \times 0.136}{0.016} - \frac{(0.136)^2}{0.016} \omega$$

$$\tau = 153 - 1.16\omega$$

The current will be limited in 250A, therefore, the maximum torque is:

$$\tau = K_m \Phi I = 0.136 \times 250 = 34 Nm$$

# Vehicle modelling

## Modelling the acceleration of an electric scooter:

Critical motor speed :  $34 = 153 - 1.16\omega$

$$\omega = \frac{153 - 34}{1.16} = 103 \frac{\text{rad}}{\text{s}}$$

For constant torque:

$$\frac{G}{r} \eta_g \tau = \mu_{rr} mg + 0.625 A C_d v^2 + \left( m + I \frac{G^2}{\eta_g r^2} \right) \frac{dv}{dt}$$

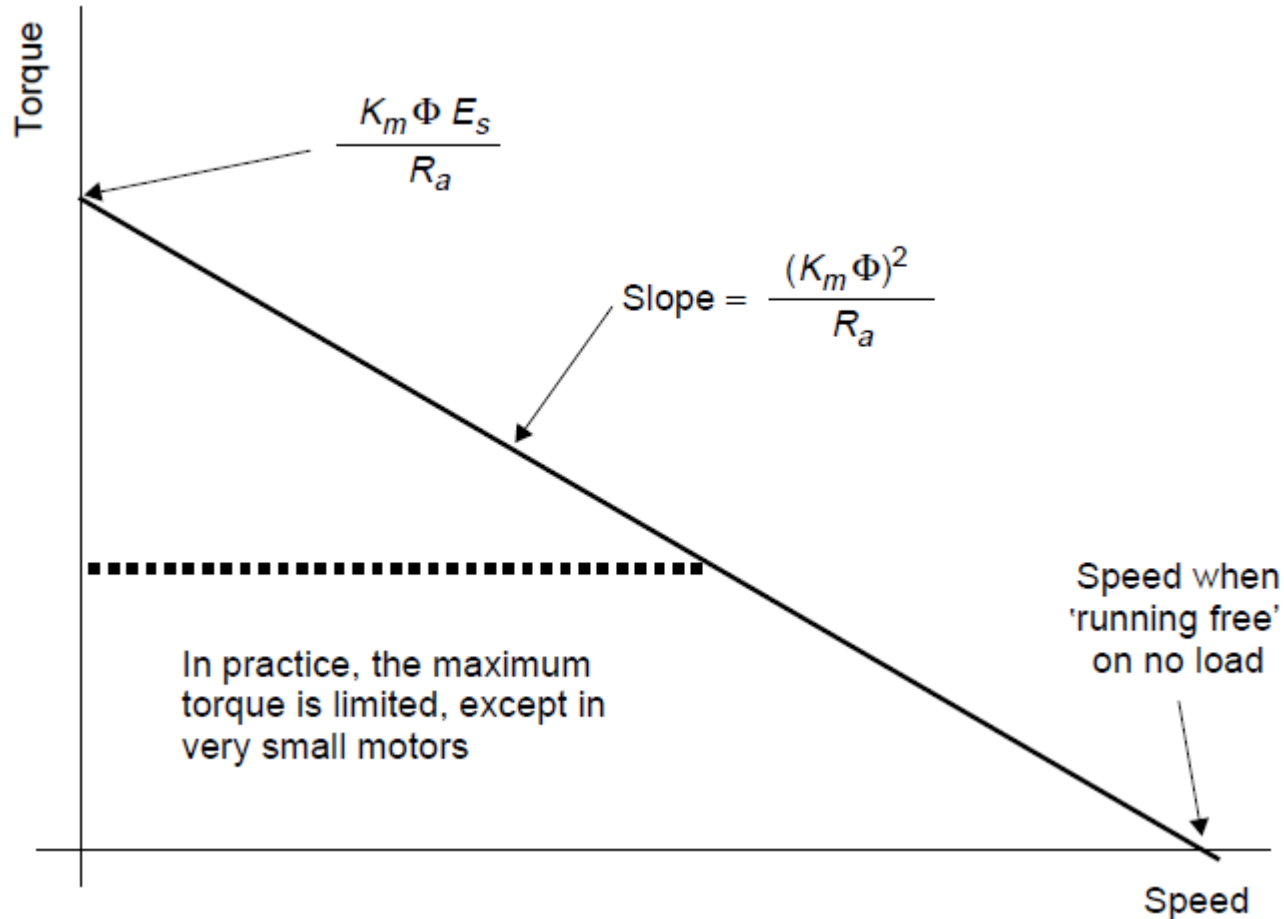
$$\frac{2}{0.21} \times 0.98 \times 34 = 0.007 \times 185 \times 9.8 + 0.625 \times 0.6 \times 0.75 v^2 + 194 \frac{dv}{dt}$$

$$317 = 12.7 + 0.281 v^2 + 194 \frac{dv}{dt}$$

$$\frac{dv}{dt} = 1.57 - 0.00145 v^2$$

# Vehicle modelling

## Permanent magnetic DC motor





# Vehicle modelling

## Modelling the acceleration of an electric scooter:

This equation holds until the torque begins to fall when,  $\omega = \omega_c = 103$  rad/s, which corresponds to  $103 \times 0.21/2 = 10.8$  m/s. After this point the torque is governed by :

$$153 - 1.16\omega = \mu_{rr}mg + 0.625AC_d v^2 + \left( m + I \frac{G^2}{\eta_g r^2} \right) \frac{dv}{dt}$$

$$\frac{2}{0.21} \times 0.98 \times \left( 153 - 1.16 \frac{2}{0.21} v \right) = 0.007 \times 185 \times 9.8 + 0.625 \times 0.6 \times 0.75 v^2 + 194 \frac{dv}{dt}$$

$$1428 - 103v = 12.7 + 0.281v^2 + 194 \frac{dv}{dt}$$

$$\frac{dv}{dt} = 7.3 - 0.53v - 0.00145v^2$$

# Vehicle modelling

## Modelling the acceleration of an electric scooter:

The derivative of  $v$  is simply the difference between consecutive values of  $v$  divided by the time step given by :

Constant torque: 
$$\frac{v_{n+1} - v_n}{\partial t} = 1.57 - 0.00145v^2$$

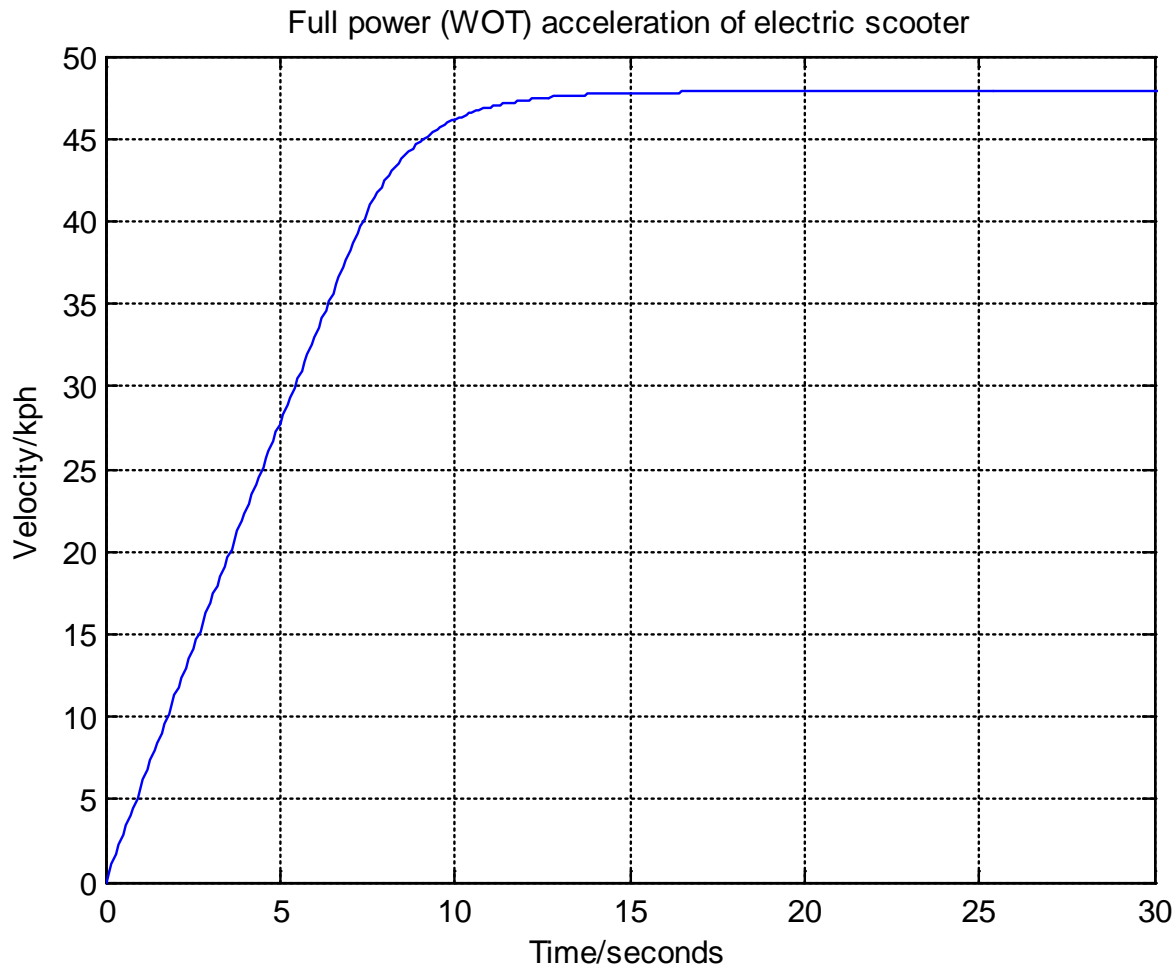
$$v_{n+1} = v_n + \partial t \times (1.57 - 0.00145v_n^2)$$

After critical speed: 
$$v_{n+1} = v_n + \partial t \times (7.30 - 0.53v_n - 0.00145v_n^2)$$

MATLAB: ScootA.m

# Vehicle modelling

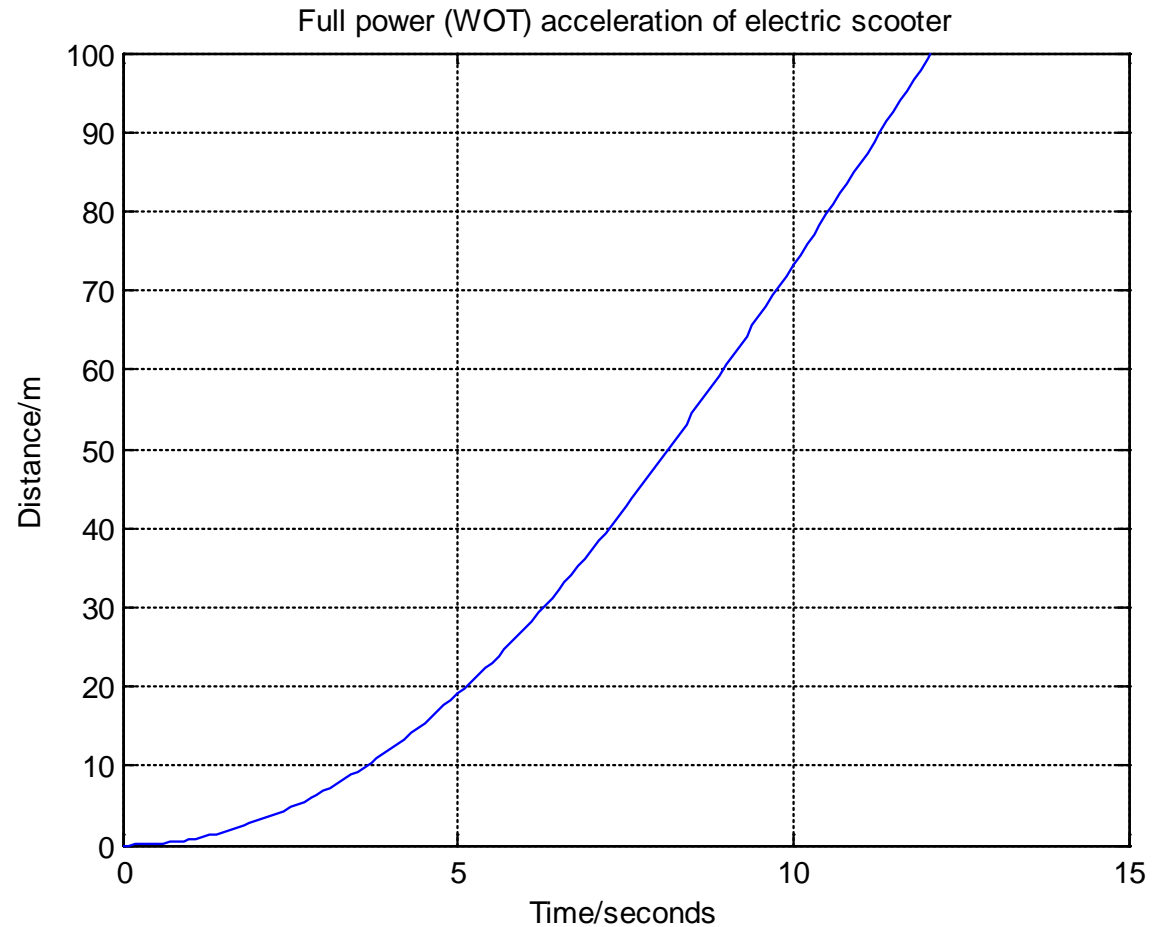
## Modelling the acceleration of an electric scooter:



**Peugeot** electric scooter:  
Maximum speed: 45 kph

# Vehicle modelling

## Modelling the acceleration of an electric scooter:



### Peugeot electric scooter:

- 10m from standing start time, 3.2 s
- 100m from standing start time, 12 s

# Vehicle modelling

Modelling the acceleration of a small car:



GM EV1

# Vehicle modelling

## Modelling the acceleration of a small car:

Manufacturer	<a href="#">General Motors</a>
Also called	GM EV1, <a href="#">Saturn EV1</a>
Production	1996–1999 (1,117 units) 1997 Model Year: 660 Gen I units 1999 Model Year: 457 Gen II units
Body and chassis	
<a href="#">Class</a>	<a href="#">Electric subcompact car</a>
<a href="#">Body style</a>	2-seat, 2-door <a href="#">coupé</a>
<a href="#">Layout</a>	<a href="#">Transverse front-motor, front-wheel drive</a>
Powertrain	
<a href="#">Electric motor</a>	<a href="#">three-phase Alternating current Induction motor</a> with <a href="#">IGBT power inverter</a> 137 bhp (102 kW) at 7000 rpm 110 lb·ft (149 N·m) at 0–7000 rpm
<a href="#">Transmission</a>	Single-speed reduction integrated with motor and differential
<a href="#">Plug-in charging</a>	6.6 kW <a href="#">Magne Charge</a> inductive converter
Dimensions	
<a href="#">Wheelbase</a>	98.9 in (2,512 mm)
Length	169.7 in (4,310 mm) <sup>[1]</sup>
Width	69.5 in (1,765 mm) <sup>[2]</sup>
Height	50.5 in (1,283 mm)
<a href="#">Curb weight</a>	3,086 lb (1,400 kg) with <a href="#">Lead-acid batteries</a> 2,908 lb (1,319 kg) with <a href="#">NiMH batteries</a>
Chronology	
Predecessor	GM Impact (prototype)



# Vehicle modelling

## Modelling the acceleration of a small car:

### Characteristics:

- Vehicle mass = 1400 kg + 140 kg (driver + passenger) = 1540 kg
- The moment of inertia of the motor is not known, so  $m$  is increased by 1.3%, therefore, the total vehicle mass = 1560 kg
- An ultra-low drag coefficient ( $C_d$ ) of 0.19
- The frontal area of vehicle = 1.8 m<sup>2</sup>
- Very low Coefficient of rolling resistance  $\mu_{rr} = 0.0048$
- Variable frequency induction motors, operating at nearly 12000 rpm (maximum)
- The gear ratio = 11:1, thus,  $G=11$ ; and tyre radius = 30 cm
- Gear system efficiency ( $\eta_g$ ) = 95%
- Motor specification:  $T_{max} = 140$  Nm and  $\omega_c = 733$  rad/s note this means  $T = T_{max}$  until  $v = 19.8$  m/s (= 71.3 kph)

# Vehicle modelling

## Modelling the acceleration of a small car:

- Motor specification:  $T_{max} = 140$  Nm and  $\omega_c = 733$  rad/s note this means  $T = T_{max}$  until  $v = 19.8$  m/s (= 71.3 kph)

For constant torque:

$$\frac{G}{r} \eta_g \tau = \mu_{rr} mg + 0.625 A C_d v^2 + \left( m + I \frac{G^2}{\eta_g r^2} \right) \frac{dv}{dt}$$

$$\frac{11}{0.3} \times 0.95 \times 140 = 72.4 + 0.214 v^2 + 1560 \frac{dv}{dt}$$

$$\frac{dv}{dt} = 3.11 - 0.000137 v^2$$



# Vehicle modelling

## Modelling the acceleration of a small car:

Above 19.8 m/s the motor operates at a constant 102 kW

$$T = \frac{P}{\omega} = \frac{P}{v \frac{G}{r}} = \frac{102000}{v \frac{11}{0.3}} = \frac{102000}{37 \times v} = \frac{2756}{v}$$

$$\frac{G}{r} \eta_g \frac{2756}{v} = 72.4 + 0.214v^2 + 1560 \frac{dv}{dt}$$

$$\frac{96873.4}{v} = 72.4 + 0.214v^2 + 1560 \frac{dv}{dt}$$

$$\frac{dv}{dt} = \frac{62.1}{v} - 0.046 - 0.000137v^2$$

# Vehicle modelling



## Modelling the acceleration of a small car:

The derivative of  $v$  is simply the difference between consecutive values of  $v$  divided by the time step given by :

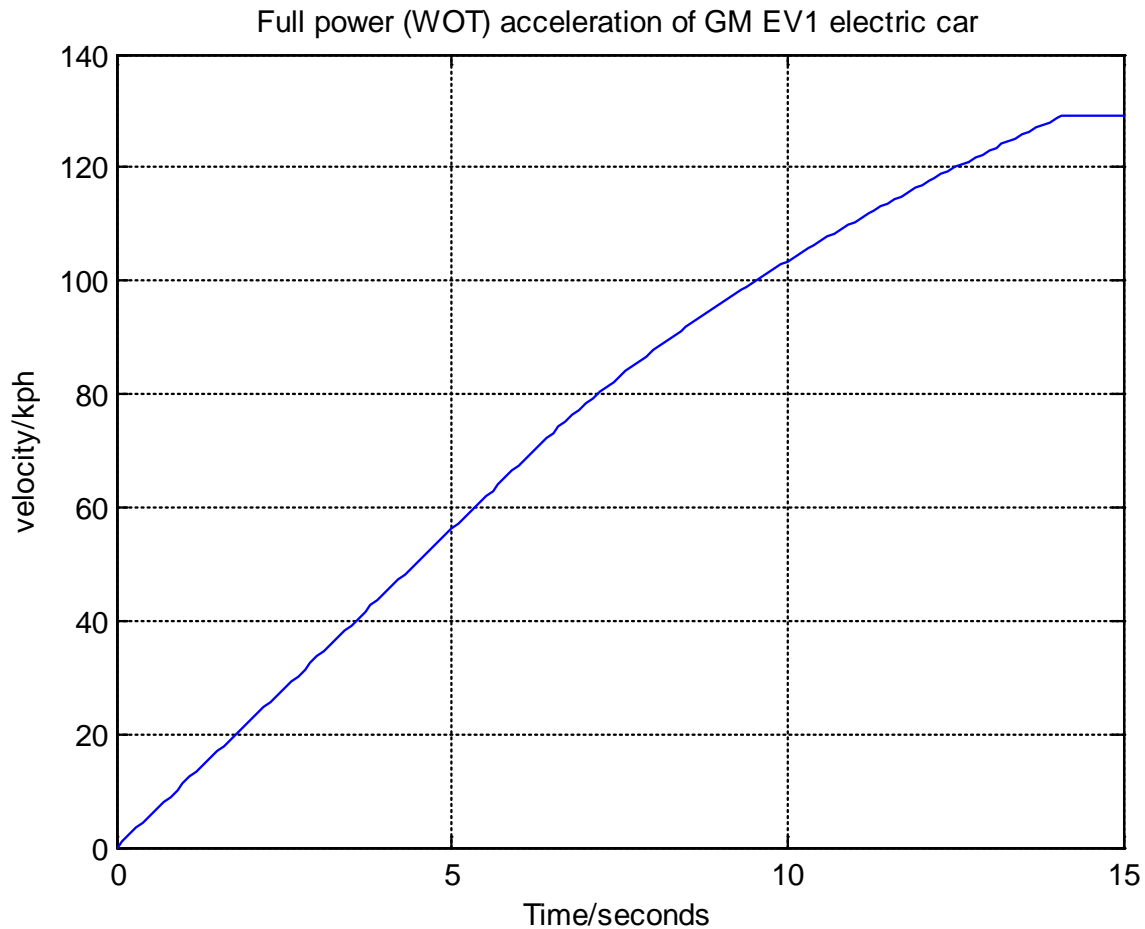
Constant torque: 
$$v_{n+1} = v_n + \partial t \left( 3.11 - 0.000137 v_n^2 \right)$$

After critical speed: 
$$v_{n+1} = v_n + \partial t \left( \frac{62.1}{v_n} - 0.046 - 0.000137 v_n^2 \right)$$

MATLAB: GMEV1.m

# Vehicle modelling

## Modelling the acceleration of a small car:



**GM EV<sub>1</sub>** : from zero to 60 mph (96 kph), EV<sub>1</sub> takes 9 s.

# Electric vehicle range modelling

# Electric vehicle range modelling



EV tests { constant speed at level ground  
realistic driving patterns (driving cycles)

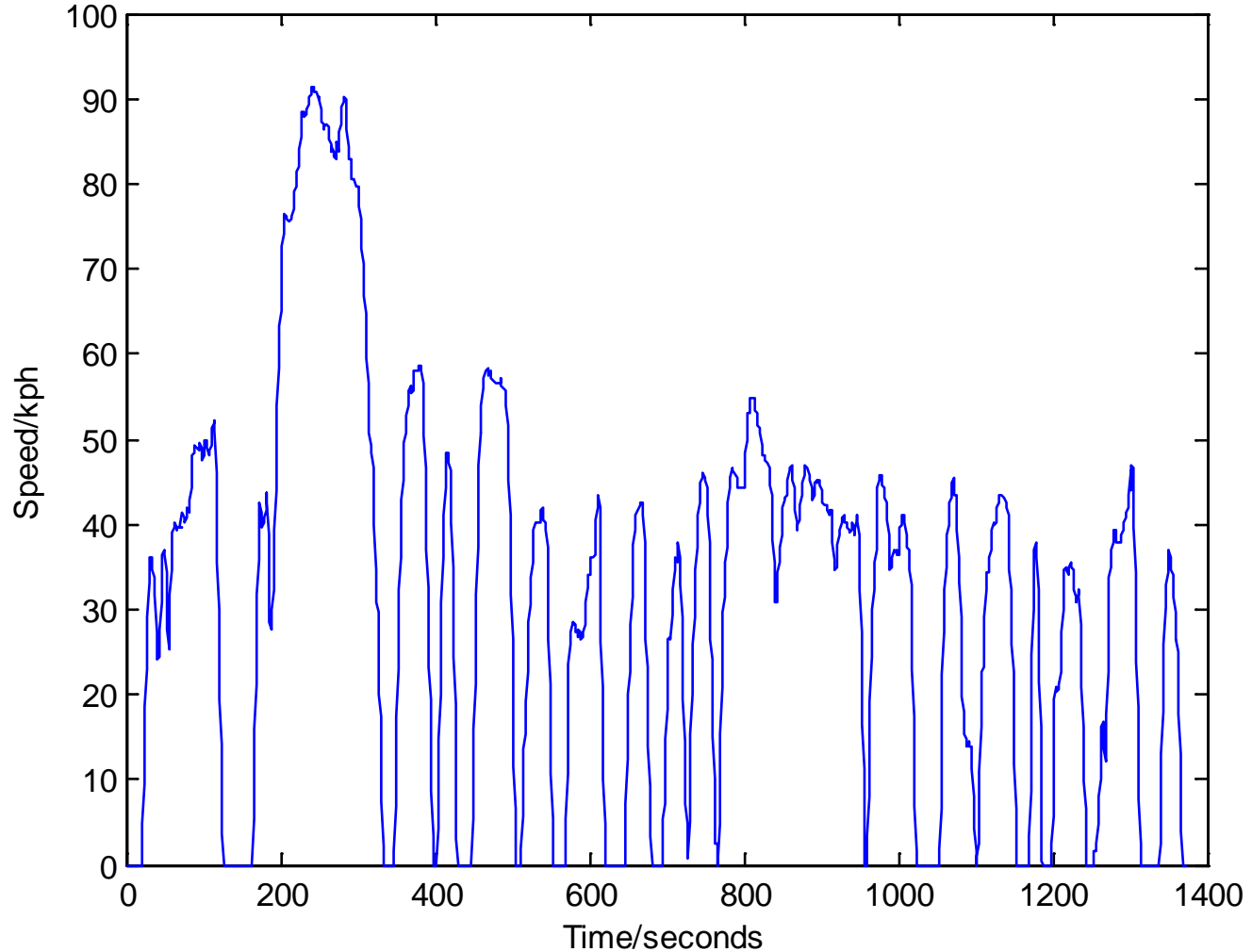
We know driving cycle from Los Angeles (LA-4), called, Federal Urban Driving Schedule (FUDS), are used for emission testing by the United States Environmental Protection Agency.

MATLAB: fuds.m

# Electric vehicle range modelling

## Federal Urban Driving Schedule (FUDS)

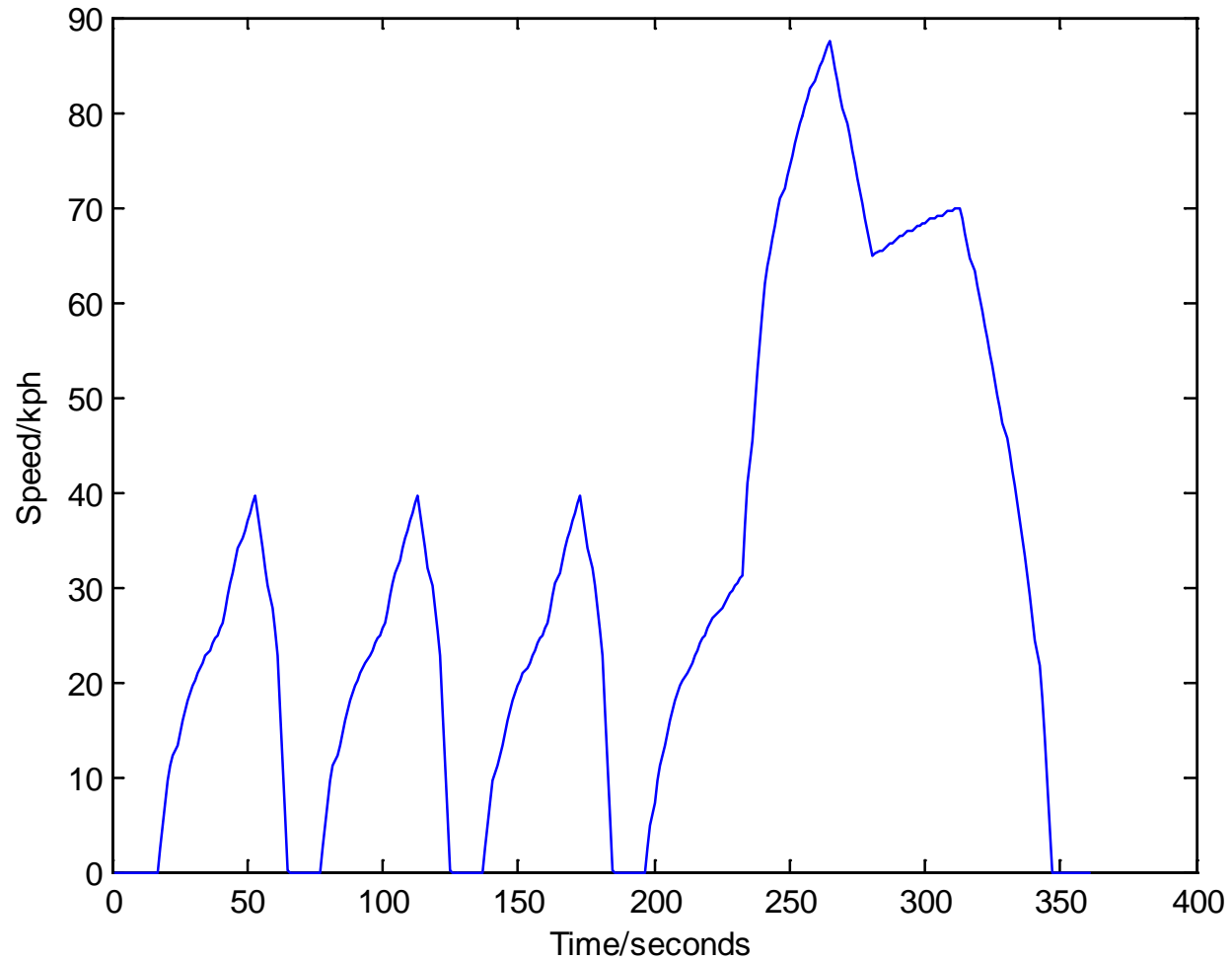
Driving cycle used for emission testing by Environmental Protection Agency from USA



# Electric vehicle range modelling

Simplified Federal Urban Driving Schedule (SFUDS)

MATLAB: sfuds.m

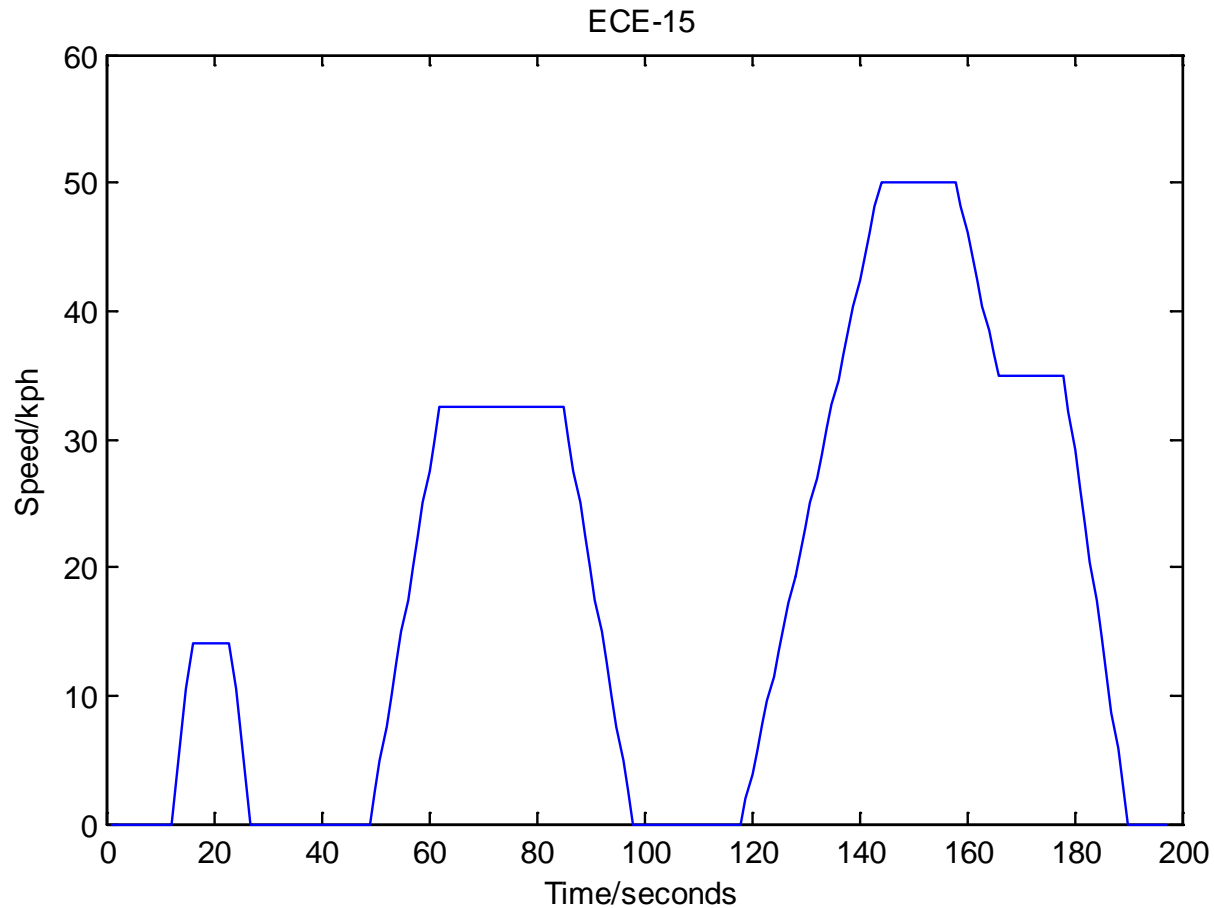


# Electric vehicle range modelling



European urban driving schedule - ECE-15

MATLAB: ciclo.m



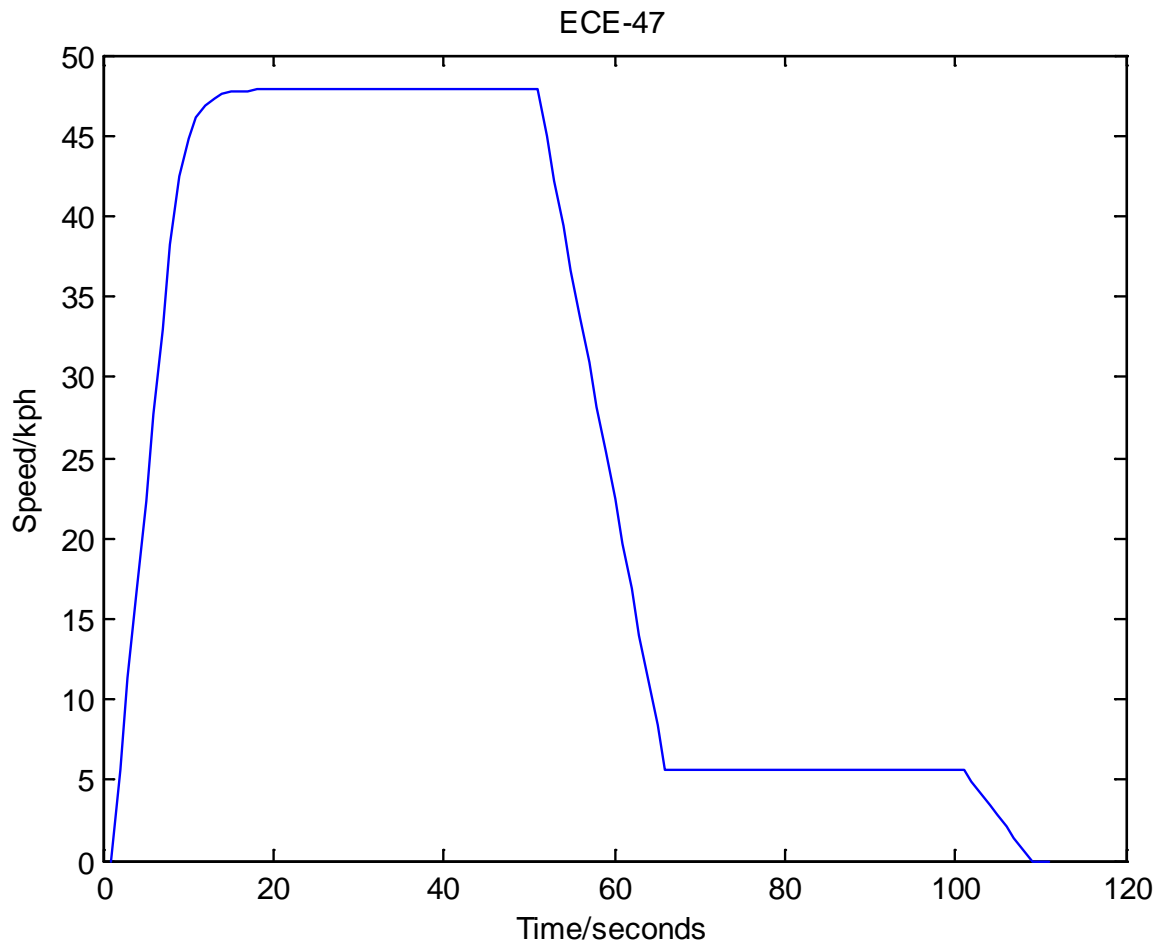


# Electric vehicle range modelling



European driving cycle (ECE-47) for emission testing of mopeds and motorcycles with engine capacity less than 50 cm<sup>3</sup>, also used for electric

scoters  
MATLAB: ECE47.m

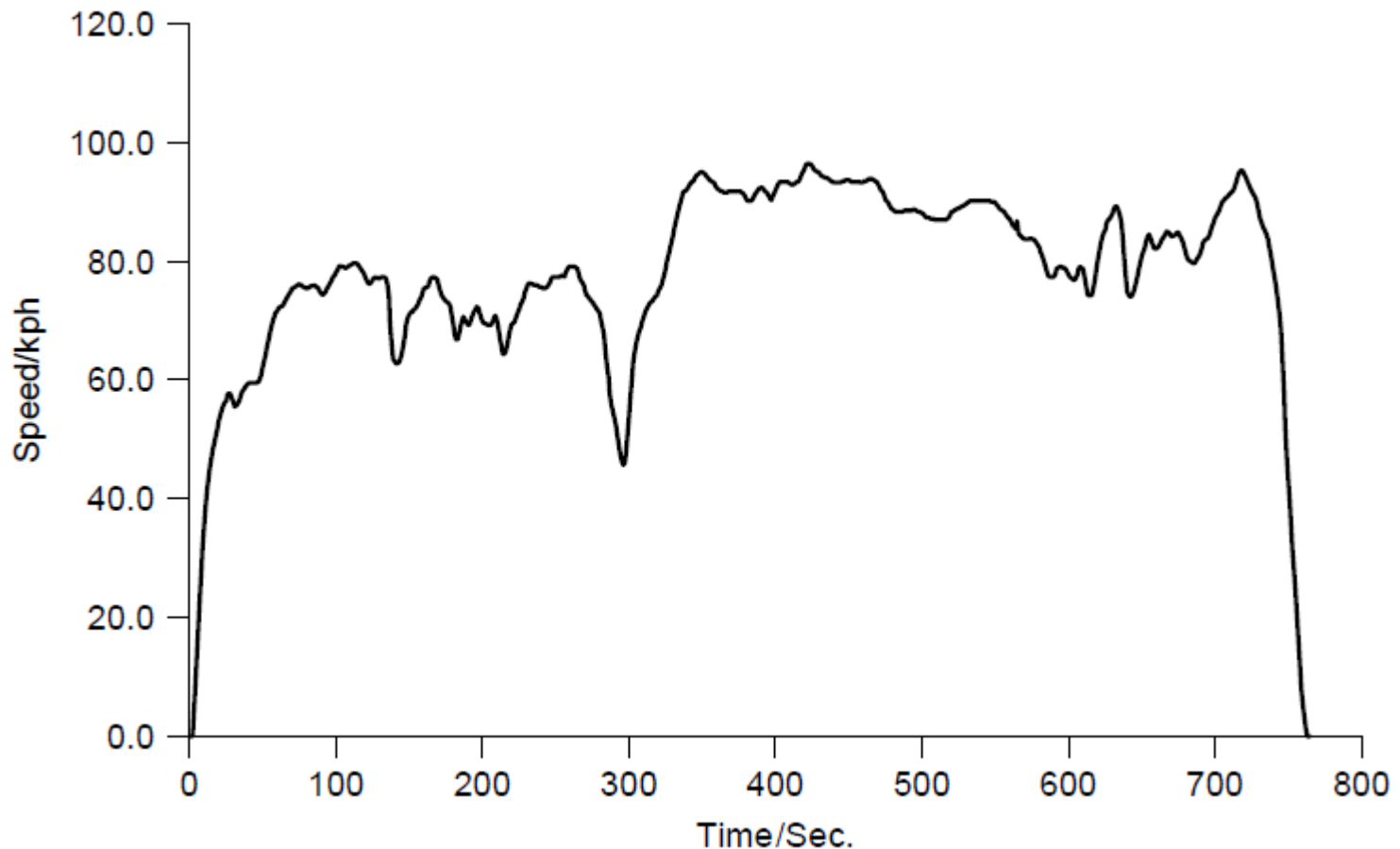


# Electric vehicle range modelling



Out-of-town or highway driving:

**FHDS** = Federal highway driving schedule



# Electric vehicle range modelling



## Range modelling of battery electric vehicles

To **predict the range**, the energy required to move the vehicle for **each second** of the **driving cycle** is calculated, and the effect of this **energy drain** is calculated. The process is **repeated** until the **battery is flat**. It is important to remember that if we use **one-second** time intervals, then the **power** and the **energy** consumed are **equal**.

# Electric vehicle range modelling

## Range modelling of battery electric vehicles

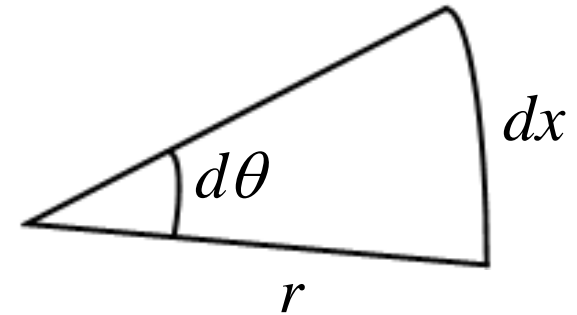
$$P = \frac{dU}{dt}$$

$$P = \frac{d(F \cdot x)}{dt} = F \frac{dx}{dt}$$

$$P = Fv$$

$$P = (F \cdot r)\omega$$

$$P = T \cdot \omega$$



$$d\theta = \frac{dx}{r}$$

$$\frac{d\theta}{dt} = \frac{1}{r} \frac{dx}{dt}$$

$$\omega = \frac{1}{r} v$$

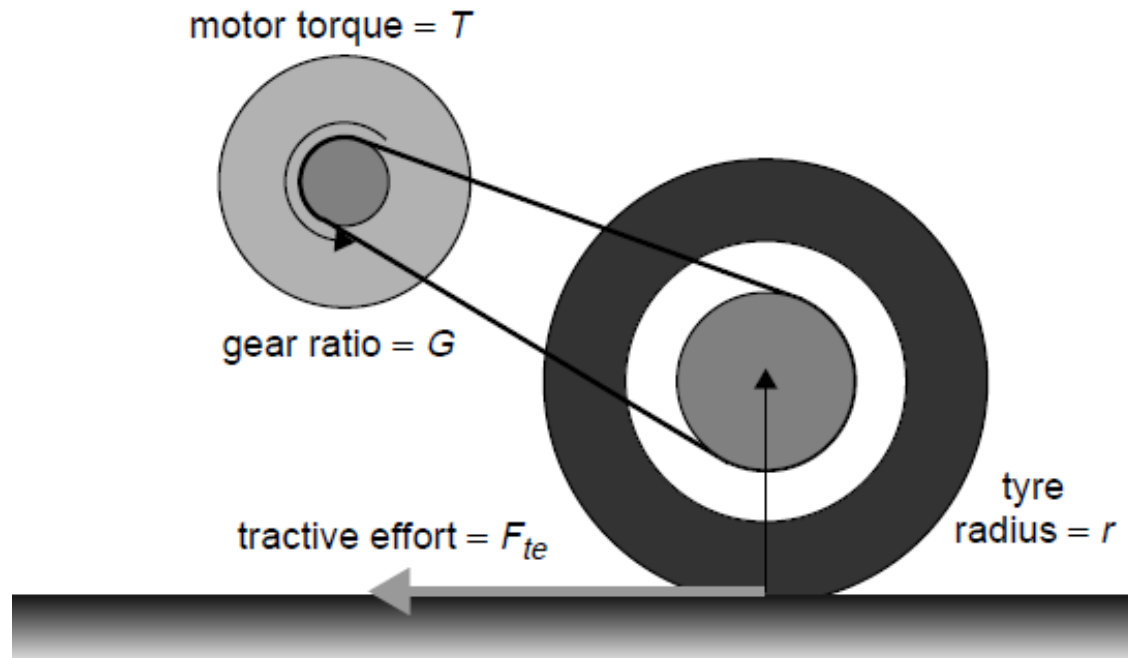
$$v = \omega \cdot r$$

# Electric vehicle range modelling

## Range modelling of battery electric vehicles

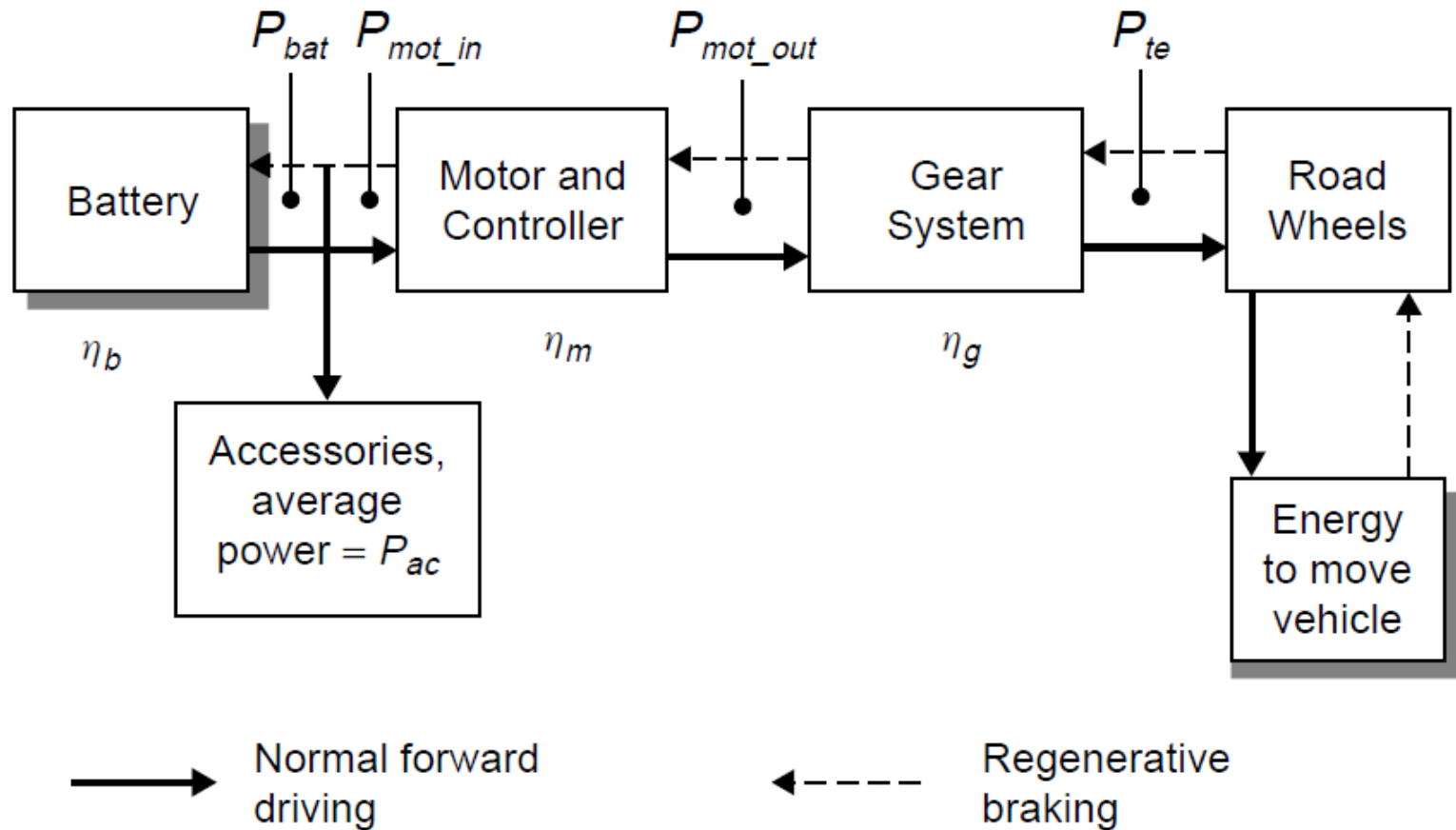
Energy required each second  $\rightarrow P_{te} = F_{te} \cdot v$

where,  $F_{te} = F_{rr} + F_{ad} + F_{hc} + F_{la} + F_{\omega a}$



# Electric vehicle range modelling

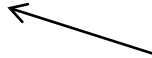
## Range modelling of battery electric vehicles



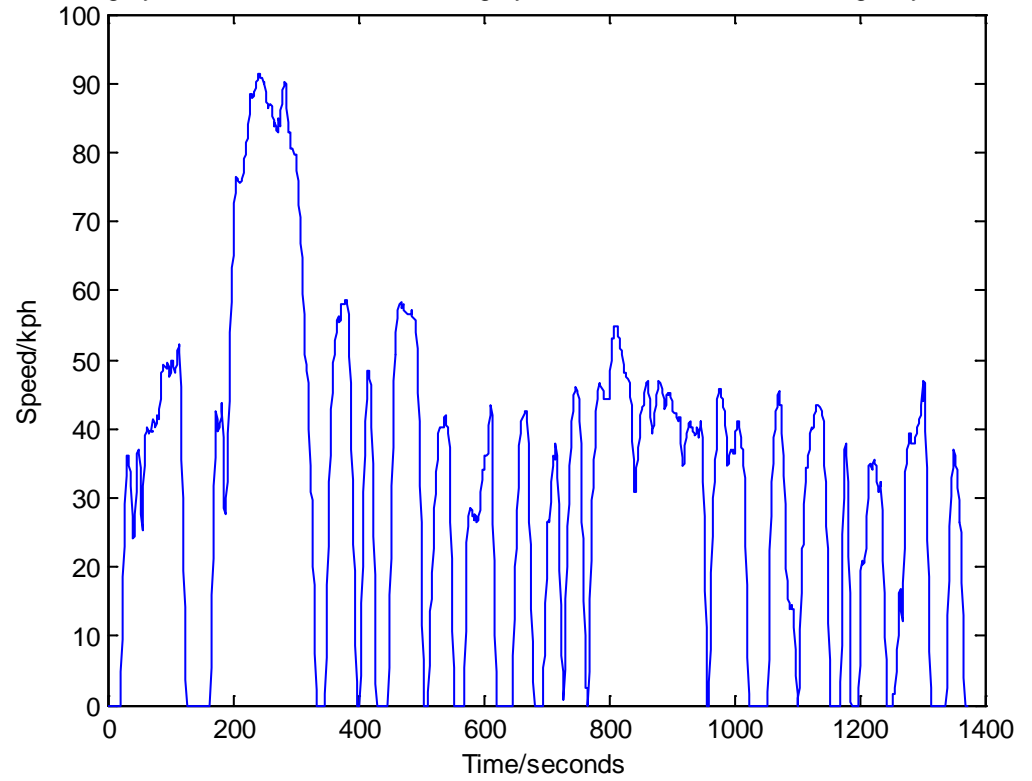
Start



Use  $v_{n+1}$  and  $v_n$  to find the acceleration



Driving cycle used for emission testing by Environmental Protection Agency from USA



Start

Use  $v_{n+1}$  and  $v_n$  to find the acceleration

Using  $a$  and  $v$ , calculate  $F_{te}$  and  $P_{te}$

Calculate the motor power

Calculate motor angular speed and torque

Find the motor efficiency

Rolling resistance force

$$\rightarrow F_{rr} = \mu_{rr} mg$$

Aerodynamic drag

$$\rightarrow F_{ad} = 0.5 \rho A C_d v^2$$

Hill climbing force

$$\rightarrow F_{hc} = mg \sin(\psi)$$

Linear acceleration force

$$\rightarrow F_{la} = ma$$

Angular acceleration force

$$\rightarrow F_{\omega a} = I(G/r)^2 a$$

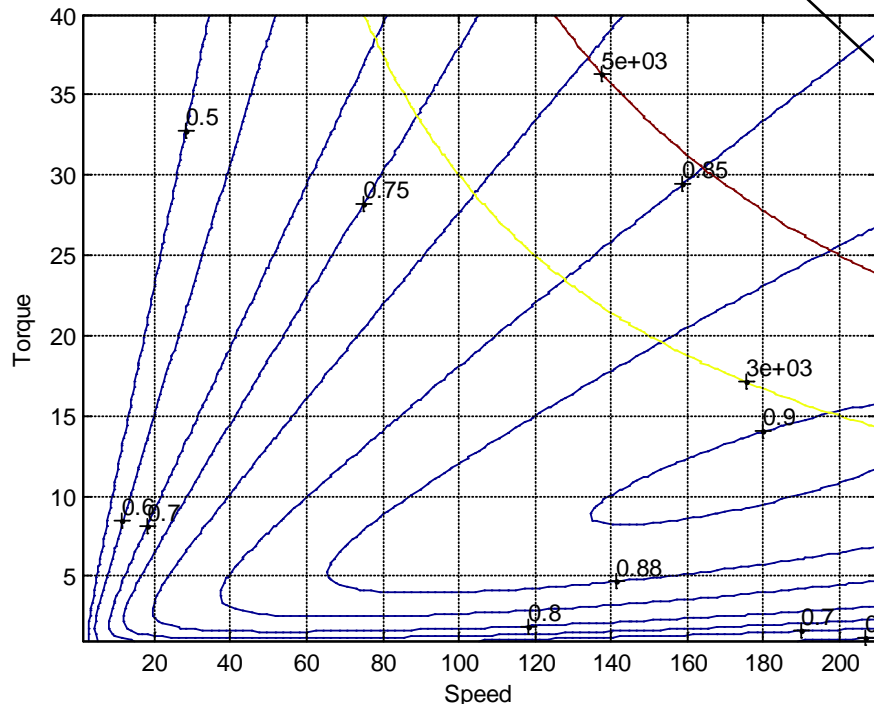
Total tractive effort

$$\left\{ \begin{aligned} F_{te} &= F_{rr} + F_{ad} + F_{hc} + F_{la} + F_{\omega a} \\ P_{te} &= F_{te} \cdot v \end{aligned} \right.$$

$$P_{mot\_out} = P_{te} / \eta_g$$

$$\omega = v / r \quad \& \quad T = P_{mot\_out} / \omega$$

$$\eta_m = \frac{P_o}{P_i} = \frac{\tau \omega}{\tau \omega + k_c \tau^2 + k_i \omega + k_\omega \omega^3 + C}$$





Start

Use  $v_{n+1}$  and  $v_n$  to find the acceleration

Using  $a$  and  $v$ , calculate  $F_{te}$  and  $P_{te}$

Calculate the motor power

Calculate motor angular speed and torque

Find the motor efficiency

Find the power into the motor

Add the average accessory power  $P_{ac}$  to give the total value of battery

Find the battery current

$$P_{mot\_in} = P_{mot\_out} / \eta_{mot}$$

$$P_{bat} = P_{mot\_in} + P_{ac}$$

$$I = \frac{E - \sqrt{E^2 - 4RP}}{2R}$$

Where  $E$  depend of the battery type, for instance:

- Lead acid battery:

$$E = n \times (2.15 - DoD \times (2.15 - 2.00))$$

- NiCad battery

$$E = n \times \left( \begin{aligned} &-8.2816DoD^7 + 23.5749DoD^6 - 30DoD^5 + 23.7053DoD^4 \\ &-12.5877DoD^3 + 4.1315DoD^2 - 0.8658DoD + 1.37 \end{aligned} \right)$$

Start

Use  $v_{n+1}$  and  $v_n$  to find the acceleration

Using  $a$  and  $v$ , calculate  $F_{te}$  and  $P_{te}$

Calculate the motor power

Calculate motor angular speed and torque

Find the motor efficiency

Find the power into the motor

Add the average accessory power  $P_{ac}$  to give the total value of battery

Find the battery current

Update  $DoD$

$$P_{mot\_in} = P_{mot\_out} / \eta_{mot}$$

$$P_{bat} = P_{mot\_in} + P_{ac}$$

$$I = \frac{E - \sqrt{E^2 - 4RP}}{2R}$$

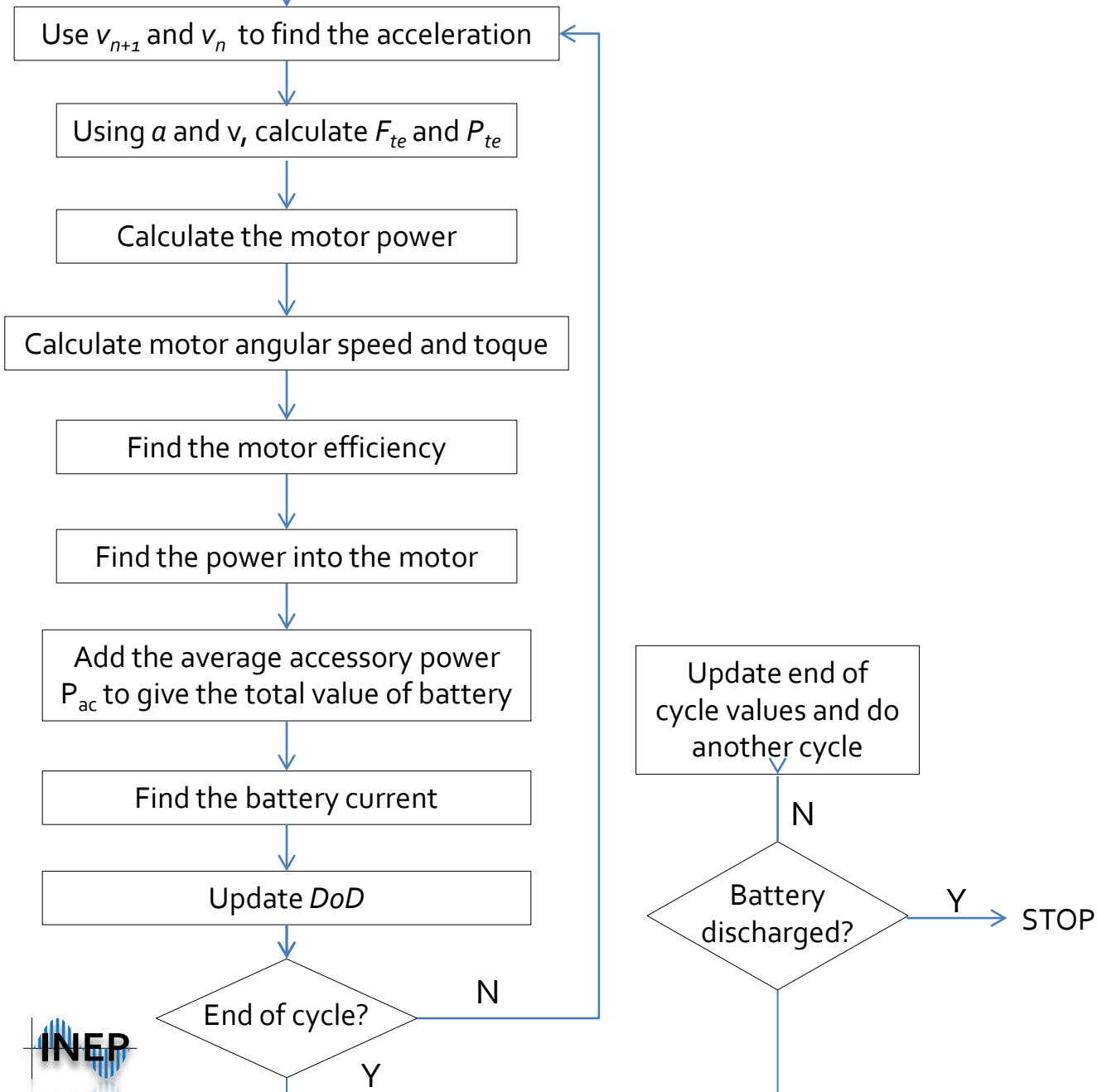
$$CR_{n+1} = CR_n + \frac{\delta t \times I^k}{3600} [Ah] \rightarrow \text{Charge removed from the plates of battery}$$

$$CS_{n+1} = CS_n + \frac{\delta t \times I}{3600} [Ah] \rightarrow \text{Total charge actually supplied by the battery to the vehicle's electrics}$$

$$DoD_n = \frac{CS_n}{C_p} \rightarrow \text{Peukert Capacity}$$

Obs.: This difference is caused by self-discharge reactions taking place *within* the battery.

Start



# Electric vehicle range modelling



Results obtained from the simulation:

- Distance travelled
- Vehicle acceleration
- Tractive effort
- Motor power
- Motor torque
- Motor angular speed
- Motor efficiency
- Current out of (or into) the battery

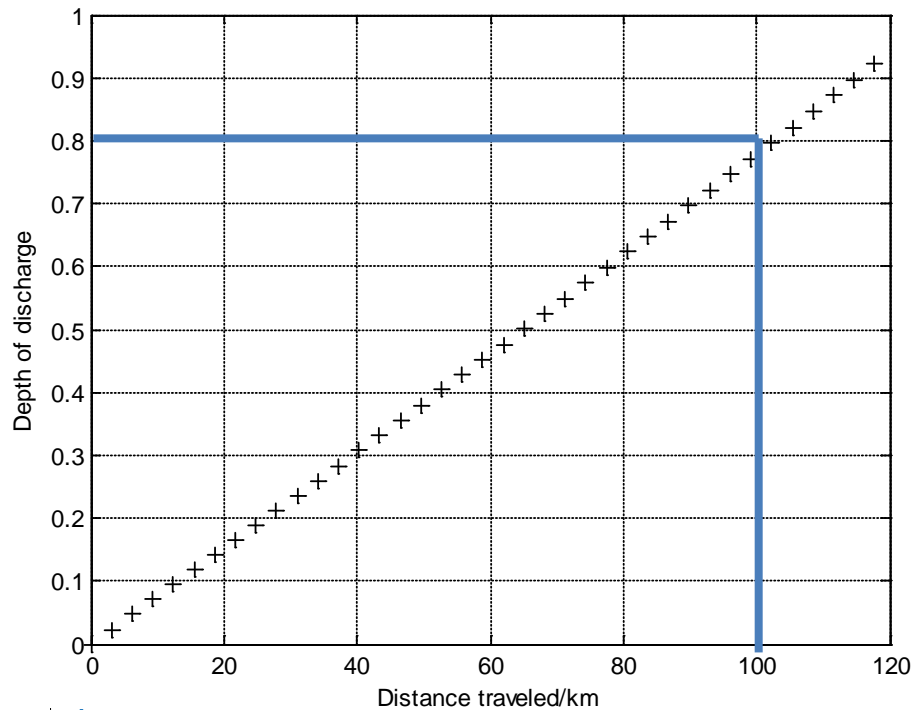
MATLAB: GM\_EV1\_Range.m

# Electric vehicle range modelling

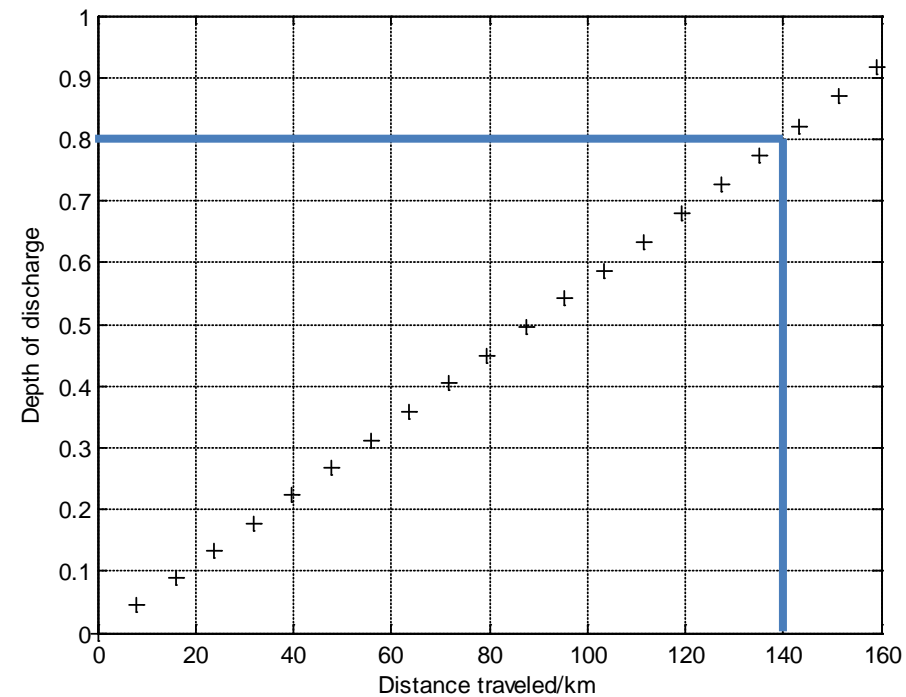
Results obtained from the simulation:

- Distance travelled

SFUDS driving cycle, and radio, head light and heater on.



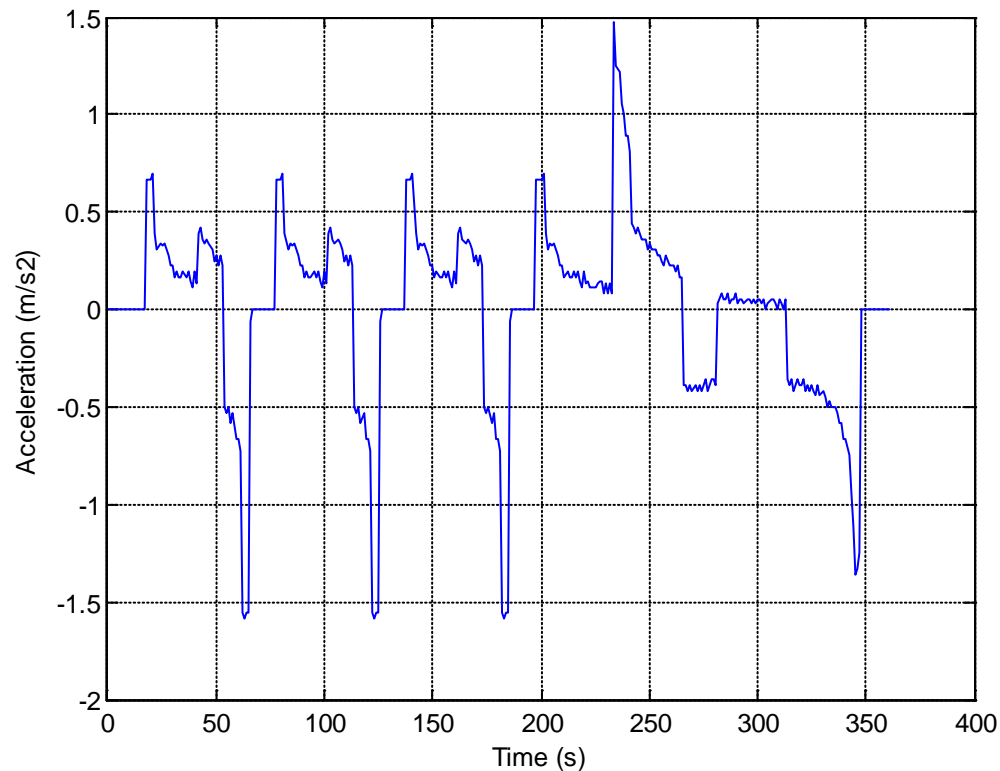
Constant speed, and radio on.



# Electric vehicle range modelling

Results obtained from the simulation:

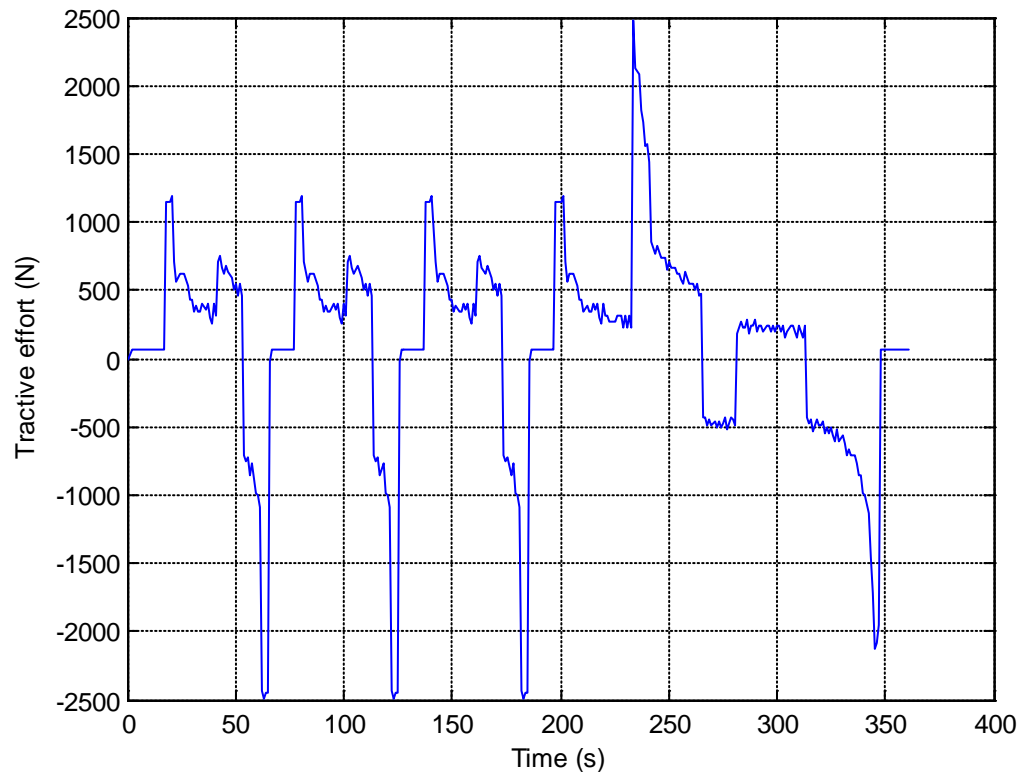
- Vehicle acceleration



# Electric vehicle range modelling

Results obtained from the simulation:

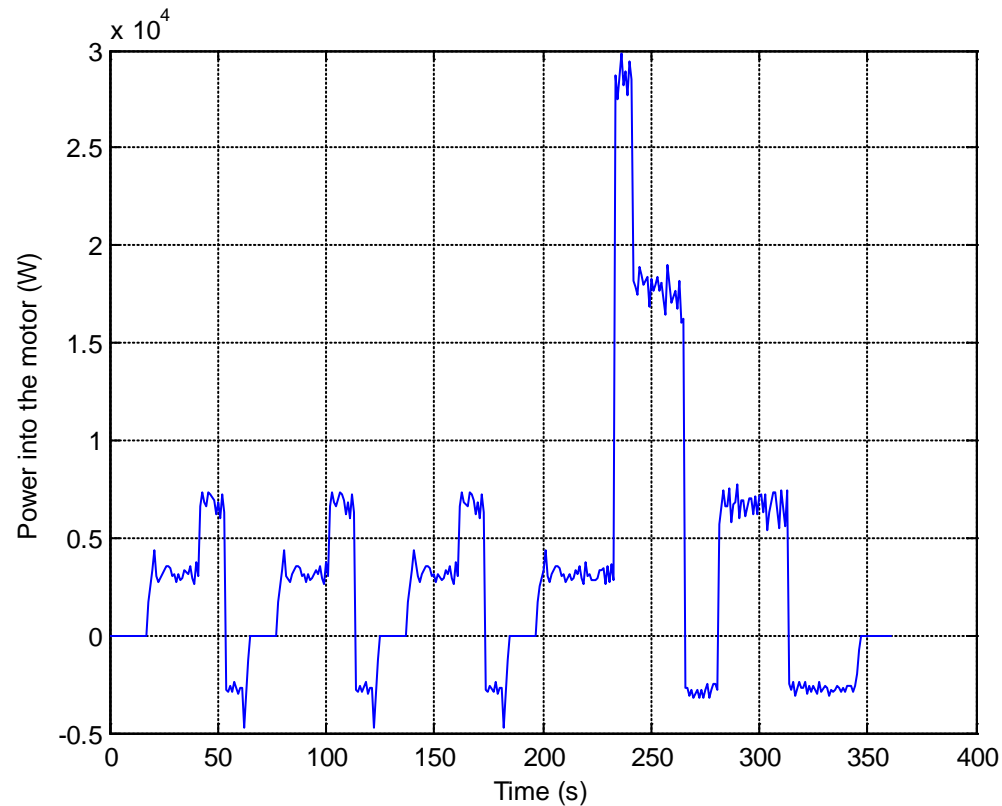
- Tractive effort



# Electric vehicle range modelling

Results obtained from the simulation:

- Power into the motor

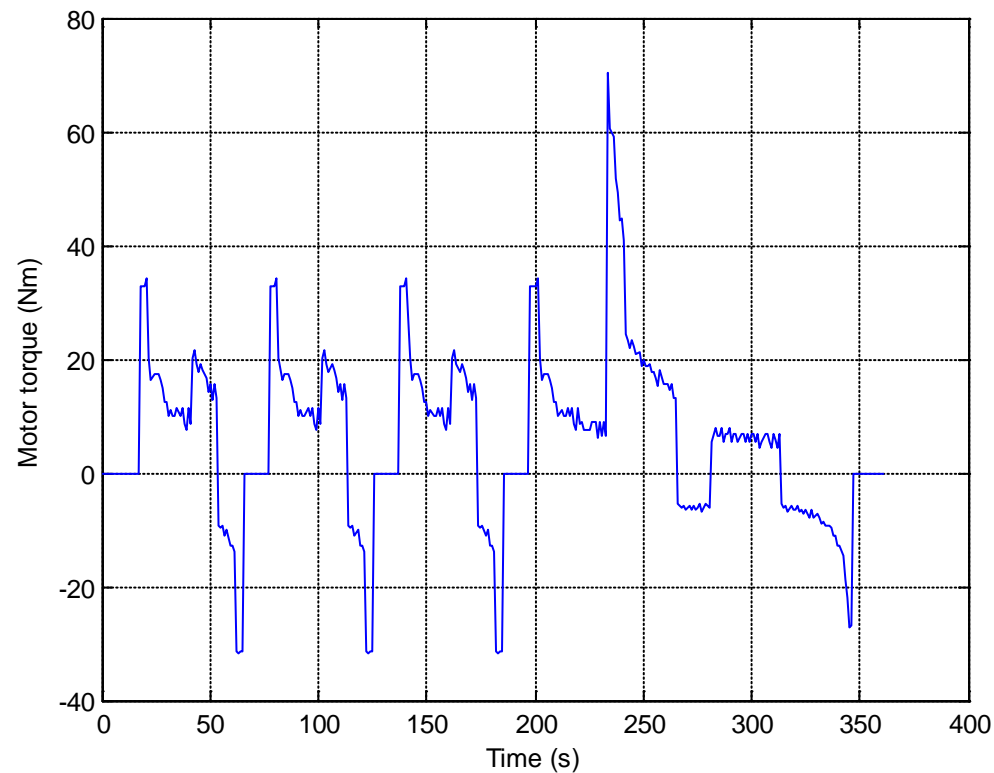




# Electric vehicle range modelling

Results obtained from the simulation:

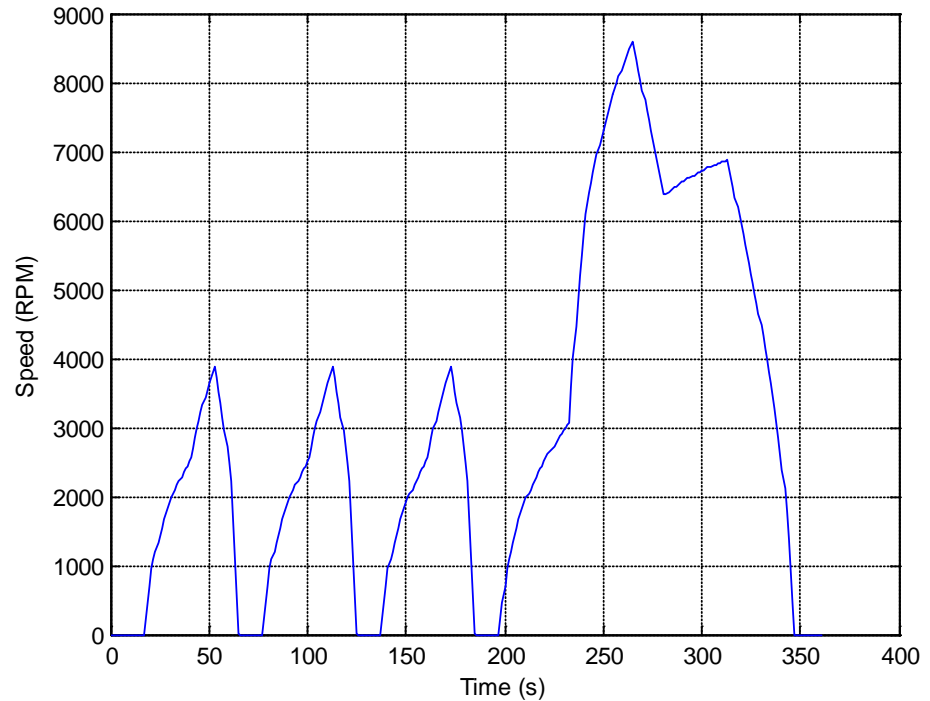
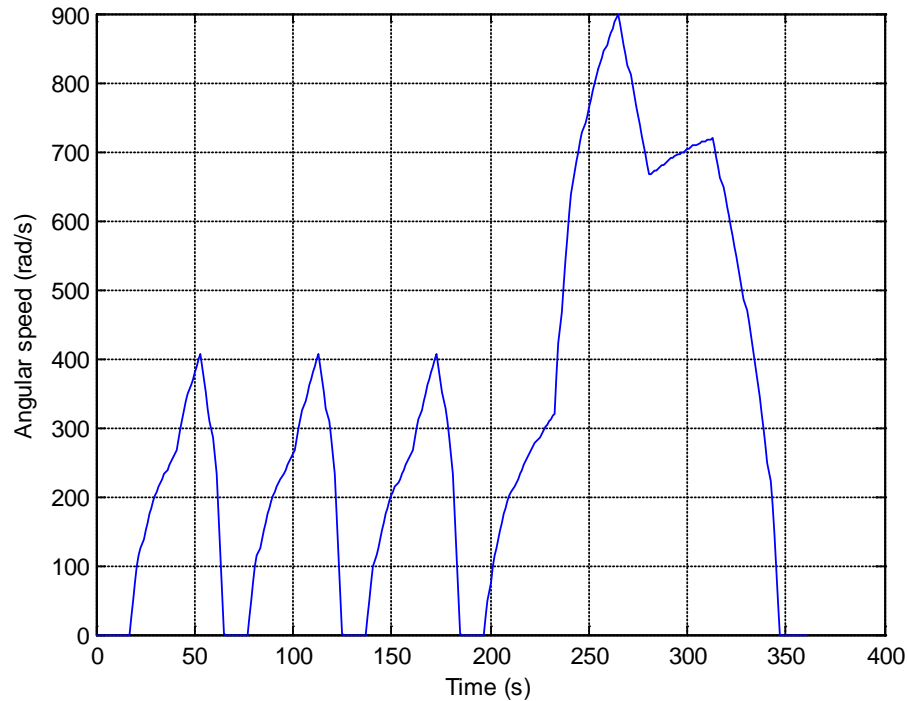
- Motor torque



# Electric vehicle range modelling

Results obtained from the simulation:

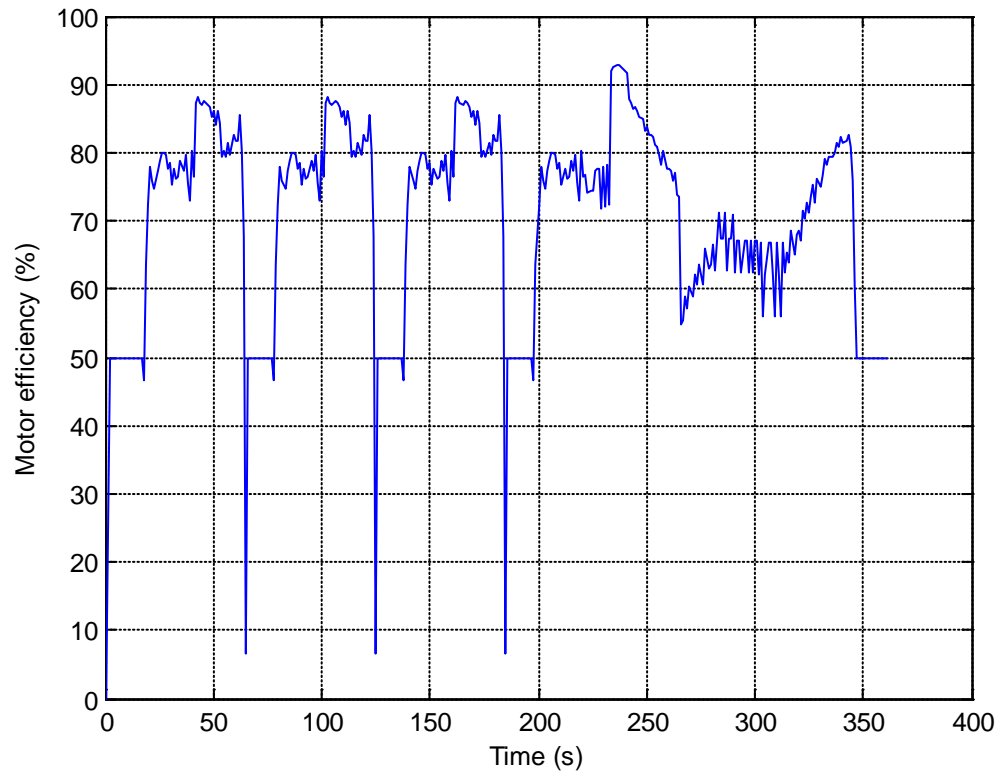
- Motor speed



# Electric vehicle range modelling

Results obtained from the simulation:

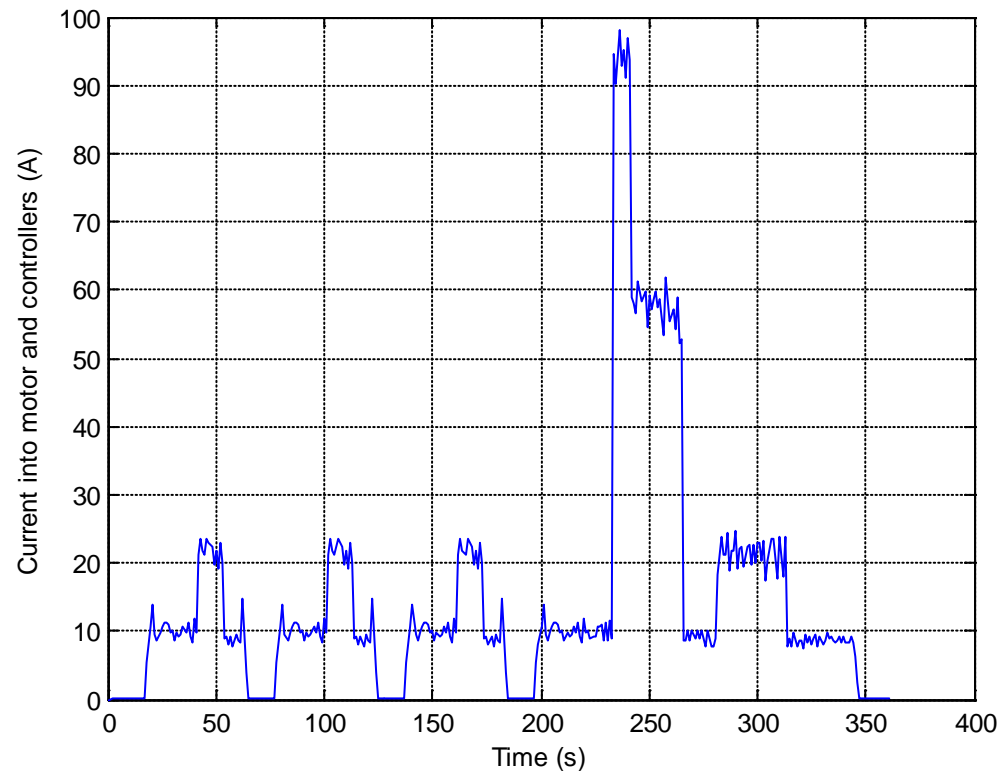
- Motor efficiency



# Electric vehicle range modelling

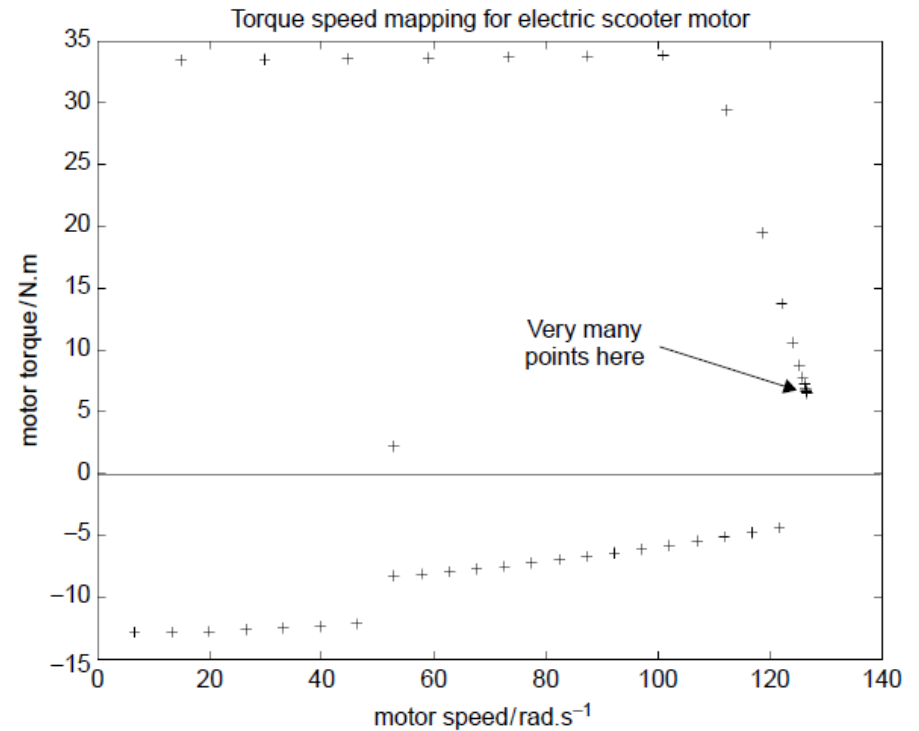
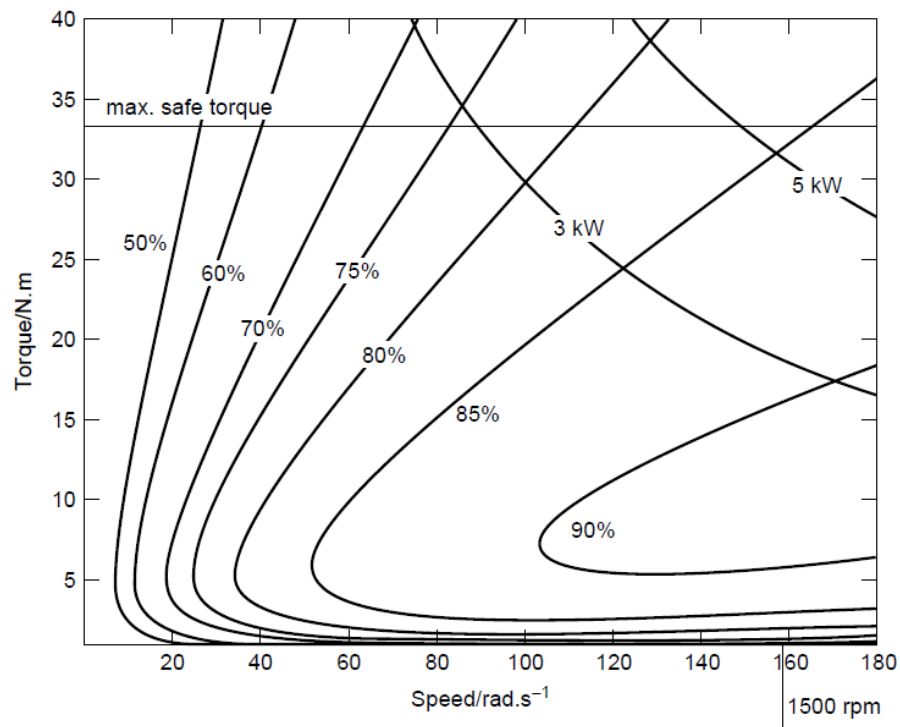
Results obtained from the simulation:

- Current into motor and controllers



# Electric vehicle range modelling

- Torque vs speed (Scooter)



# Electric vehicle modelling



## Final considerations

Other aspects might also be considered, for instance:

- Better batteries models
- Driving cycles using hill climbing forces
- Vehicle aerodynamics
- Rolling resistances
- Transmissions efficiency and others systems (in-wheel motors)
- Different converter types
- Other power trains (series, parallel, hybrid, etc)
- Carbon emission comparison between EVs
- Hybrid vehicle with intelligent systems



*Thank You!*



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